

FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS

(Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only)

As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

TO COLOUT SUSPICION AND ADDRESS OF DOAD HOUSTON TEVAS 77005												
1. Manufactuered and certified by TOROMONT ENERGY SYSTEMS, INC. 10815 TELGE ROAD HOUSTON, TEXAS 77095 (Name and address of manufacturer)												95
2. Manufactured for Basic Systems, Inc Michcon												
(Name and address of purchaser)												
3. Locatio	n of installati	ion						Unknowr	1			
								(Name and adds	•		1405	2007
4. Type: Horiz							(CRN)		23027-401 (Drawing no.)		1425 (Nail bd No.)	
(Honz, Or ven. lank) (Mfgr's senal No.) (CRN) (Drawing no.) (Nail Bd No.) 5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE											, , , , , , , , , , , , , , , , , , ,	
VESSEL CODE. The design, construction				ion, and workn	, and workmanship conform to ASM			E Rules, Section VIII, Division			2004	
		_									Year	
to _			A06					Code Case Nos.		 	Special Service	per UG 120(d)
C Chall	• 6/	\-516 (Addenda (da Gr 70	ale)	7/8"		.125"		72" ID		эрески зегисе	360" S/S
6. Shell:			o., Grade)	N	Nom. Thk. (in)		Corr Allow. (in.)		Diam. I.D. (ft. & in.)		Le	ngth (overall) (ft & in.)
7. Seams: Type 1				Spot	Spot 8				Type 1 Welded		Spot 85	3
Long. (W				RT. (spot or Full	. (spot or Full) Eff.		T Temp (°F)	Time (hr)	Girth (Welded: Đbl., Sngl., Lap, Butt)		R.T. (Spot, Eff. (%) or Full)	No of Courses
8. Heads	•	.ap. Butl	=	SA-F	SA-516 Gr 70N		(b) Matl.		•		16 Gr 70N	
o. riedus	. (0) (1)(0)().				(Spec No., Grade)						No , Grade)	
Г	ocation (To	p, 1	Minimum	Corrosion	Crow		Elliptical	Conical	Hemispherical	Flat		ide to Pressure
	Bottom, Ends		hickness	Allowance	Radio	us Radius	Ratio	Apex Angle	Radius	Diamete	er (Co	nvex or Concave) Concave
(a)	Left	-	.6708"	.125"			2:1 2:1					Concave
(b)	Right	ts used			.)			1	L			
If removable, bolts used (describe other fastenings) (Mail , Spec. No., Gr., Size, No.)											٥٢	
9. MAWF	·		00		(0)	Inraal)	_ psi at m	ax. temp	250 (internal)		(6	external)
(internal) (external) (internal) (external) Min. design metal temp. -20 °F at300 psi. Hydro. test pressure 390									•			
	es, inspectio		afety valve	openings:						_ ·т		
	rpose	Na	Diam.		Type Matl.			Nom. Thk.	Reinforcement Matl.		How Attached	Location
(Inlet, Outlet, Drain) Inlet		No.	or Size	PIPI		SA-106 Gr B SMLS		.562"	SA-516 Gr 70		Welded	Shell
Outlet		1	8"	PIPI	$\overline{}$	SA-106 Gr B SMLS		.500"	SA-516 Gr 70		Welded	Shell
Other		1	4"	PIPI		SA-106 Gr B SMLS		.438"	SA-516 Gr 70		Welded	Shell Shell
Service		2	3" 1 1/2'	RFLV PIP		SA-105 SA-106 Gr B SMLS		300# .400"	Inherent Inherent		Welded Welded	Shell
Vent Drain		1 1	1 1/2			SA-100 GF D S	JIVILLO	300#	Inherent		Welded	Shell
Service		3	3/4"	PIP		SA-106 Gr B	SMLS	.308"	Inherent		Welded	Shell
Other		1	3/4"	Thread		SA-105		6000#	Inherent		Welded	Nozzle Welded/Bottom
11. Supp	orts: Skirt			Lugs		Legs_		Other_	(2) Saddle (Describe		Attached	(Where and how)
			Yes or no)	- D	(No.)		(No.)	sioned Inspectors			nllowing items of	,
12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the												
(Name of part, item number. Mfgr's name and identifiying stamp)												
Impact Exempt per UCS-66 (2) Inspection, 6", Pipie, SA-106-106-B, 432", SA-516-70 Gr 70, Welded, Shell												
(z) inspection, 0 , Phile, 3A-100-100-0, 432 , 0A-310-70 di 70, 416,000, 0100												
								5151.5.001151	LANGE			
	We certify th	al the e	statements r	made in this rer	O ontare	ERTIFCATE Correct and that a	JE SHOP / all details of c	FIELD COMPI lesign, material,	construction, and w	vorkmanship	of this vessel	
	conform to it	ne ASM	NE Code for	Pressure Vess	els, Sec	tion VIII, Division	1. "U" Certi	ficate of Authoriz	ation 29	9,612/	+ //	
	expires	5/2	20/2009	<u></u> .		MONT ENERG	OVOTE	40. INC	5 ′	111	14/2	_
	Date 11	13/1		Co. Name	TORO	MONT ENERO (Manufa		//5, INC.	Signed	// V \	epresentative)	
								/ FIELD INSPE	CTION			
	Vessel const	ructed t	by TOR	OMONT ENE	RGY S	YSTEMS, INC	. at	10815 T	ELGE ROAD H	OUSTON,	TEXAS 7709	5
I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and the State or Province of												
TEXAS and employed by Seneca Insurance Company have inspected the complonent described in this Manufacturer's Data Report on 7-23-27, and state that,												
	to the best of	my kno	wledge and it	belief, the Manuf	acturer h	as constructed thi	s pressure ve	sset in accordance	with ASME Code, S	Section VIII, D	Division	
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or omplied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermole, neither the Inspector nor his employer shall be liable in any manner for any personal												
	injury or prop	erty da	mage or a los	is of any kind ari	sing from	or connected will	this inspecti	on.	.(1		<u></u>	
	Date <u>7</u>	30 C	7_ 5	Signed	(032-	/	-	Commissi		40/A	rsements) State. P	
1					· '	Authorized Inspect	or) /		(Ivati obaic	o prisid chiqui	Somethal Glore. I	