FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

Manufactured and	certified by	MISSOURI	BOILER A	ND TANK C		O PAPIN S	r. st	. LOUIS,	MO 63103	
	יי יי	מינום אות ב	E NEMOURS			EVELAND,	OHIO			
fanufactured for	E. I.	DOPONI D		Name and address	Carried State of the Control of the	The second secon				
	Ε.	I. DUPONT	DE NEMOUR	s & co.,	INC.	BEAUMONT	, TEXAS			
ocation of instal	lation	annadis-select-montrip-electricity i bendangsyn i 196-600 electricity och	der solicite Company of and have all and an arrival and arrival and arrival and arrival and arrival and arrival	(Name and a	ddress)		_	0.1.77	1000	
Type VE	RT		5839		JN:	D-70336		317 Nat'l. Bd. No.)	1989 (Year built)	
			(Mfgr's serial No.)						Londo The decis	
The chemical and construction, and	physical prop workmanship	erties of all par conform to AS	ts meet the requ SME Rules, Sect	irements of ma	sterial specification 1	ations of the AS	86	blezznie Aezze	l Code. The design	
1 C	987 nda (date)		Code Case No.				Special service per UG-1	20(d)		
: 6-11 incl. to be co	mpleted for sin	gle wall vessels,	jackets of jackete	d vessels, or sh	ells of heat exch	nangers	10.00	2.7	. ""	
Shell: SA-	240-316L		7/16 ¹¹ Nom. Thk. (in.)	.12	5 (low. (in)	4' - 11-] Diam. 1	./8" D. (ft & in.)		ength (Overall)(ft & in.)	
	Mati. (Spec. No., Gr	adel	NOTE, 1 BK, (In.)							
Seams: Di	BL. BUTT	ong (Dbt., Sngt.))'[1' I.T. (Spot or Full)		Eff. (%)		H.T. Temp. (°F)	
	•	•	DBL BUT	րդր		SPO	r		11	
Landson Compa	Time			(Dbl., Sngl.)			ot, Partial, or Full)		No. of Courses	
	SA-240	-316L			(b) Mati			No., Grade)		
Heads: (a) Matl.		(Spe	: No., Grade)				(Spec.			
Location (Top, Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave	
ENDS	.34	.125	5' - 0"	3-5/8"					CONCAVE	
		1	1						<u> </u>	
If removable, bo					Proof Tes	(Matl., Spec. No.,			ť.	
Type of Jacket	(Qescrib	oe as ogee & weld, t	er, etc.)	f bar, give dime	ensions	t		If bolte	d, describe or sket	
Type of Jacket Jacket Closure MAWP 50	₩ ₩ (Qescrib	pe as ogee & weld, t	nax. temp.	f bar, give dime	ensions°F.	Min. design met		If bolte	od, describe or sket	
Type of Jacket Jacket Closure MAWP 50 Hydro., pneu., o	(Describ	pe as ogee & weld, b psi at r ess. 80	nax. temp.	f bar, give dime	ensions°F.	Min. design met		If bolte	d, describe or sket	
Type of Jacket Jacket Closure MAWP 50 Hydro., pneu., ons 12 and 13 to be	(Qescrib	pe as ogee & weld, b psi at i pss. 80 ube sections	nax. temp.	f bar, give dime	ensions °F psi.	Min. design met		If bolts	d, describe or sket	
Type of Jacket Jacket Closure MAWP 50 Hydro., pneu., ons 12 and 13 to be	ppescrib r comb. test pre	psi at response sections Spec. No., Gr.)	nax. temp.	f bar, give dime	ensions °F psi.	Min. design met	al temp. <u>+1</u>	.j A	ed, describe or sket	
Type of Jacket Jacket Closure. MAWP 50 Hydro., pneu., o ns 12 and 13 to be Tubesheets:	r comb. test pre completed for t Stationary Matl. (S	psi at ress. 80 ube sections Spec. No., Gr.) (Spec. No., Gr.)	nax. tempi Diam. (in.) (Subje	f bar, give dime 400 ct to pressure) (in.)	ensions °F psi. Nom. Thk. Nom. Thk.	Min. design met (in.) (in.)	al temp. +1 Corr. Allow. (in		or sket or ske	
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(12/87)

18. Nozzles, Inspection and Safety Valve Openings: Nom. Reinforcement How Attached Location Purpose Type Mati. Inlet, Outlet, Drain, etc ne Size 24" 3/8" WELDED SHELL SA-240-316L MANWAY L.J. SA-240-316L HEAD & SHELL WELDED 6" W.N. SA-312-316L SCH80 IN & OUT 3/8" SHELL WELDED 10" SA-240-316L IN & OUT 1. W.N. 3" HEAD & SHELL SA-312-316L SCH160 WELDED IN & OUT 3 W.N. HEAD & SHELL 2 WELDED IN & OUT 2 W.N. SA-312-316L SCH160 8" 3/8" HEAD WELDED SA-240-316L IN & OUT W.N. HEAD 1-1/2" BOLTED W.N. SA-312-316L SCH160 IN & OUT _____Attached_WELDED_TO_SHELL Supports: Skirt NO Lugs Legs 4 Other (No.) Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: (Name of part, item number, migra, name and identifying stamp) 1 - 5'-0" O.D. x 11' - 7" LG. VENT SEPARATOR EN. NO. 5116-7118-1 CERTIFICATE OF SHOP COMPLIANCE We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this research form to the ASME Code for Pressure Vessels, Section VIII, Division 1. _____expires____MAY 28 ____ Co. name MISSOURI BOILER & TANK COMPANYSigned CERTIFICATE OF SHOP INSPECTION Vessel constructed by MISSOURI DOILER AND TANK COMPANY at ST. LOUIS, MISSOURI I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of and employed by COMMERCIAL UNION INSURANCE COMPANY NATIONAL BOARD BOSTON, MASSACHUSETTS ___ have inspected the pressure vessel described in this Manufacturer's Data of..... 1.44, 19 90, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this Report on_ pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in the Manufacturer's Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage on loss of any kind arising from or connected with this inspection.

Date 114,90 Signed J. Marthorized Inspector) Commissions 1137967 MO 6 0186

(Nat'l Board, State, Province and No.) CERTIFICATE OF FIELD ASSEMBLY COMPLIANCE We certify that the field assembly construction of all parts of this vessel conforms with the requirements of Section VIII, Division 1 of the ASME Boiler and Pressure Vessel Code. "U" Certificate of Authorization No. _ Co. name __ ___ Signed__ (Assembler that certified and constructed field assembly) CERTIFICATE OF FIELD ASSEMBLY INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of ____and employed by___ with the described pressure vessel and state that parts referred to as data items..... certificate of shop inspection, have been inspected by me and that, to the best of my knowledge and belief, the Manufacturer has constructed and assembled this pressure vessel in accordance with ASME Code, Section VIII, Division 1. The described vessel was inspected and subjected to a hydrostatic test psi. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

(Authorized Inspector)

___ Commissions __

(Nat'l Board (incl endorsements), State, Prov., and No.)