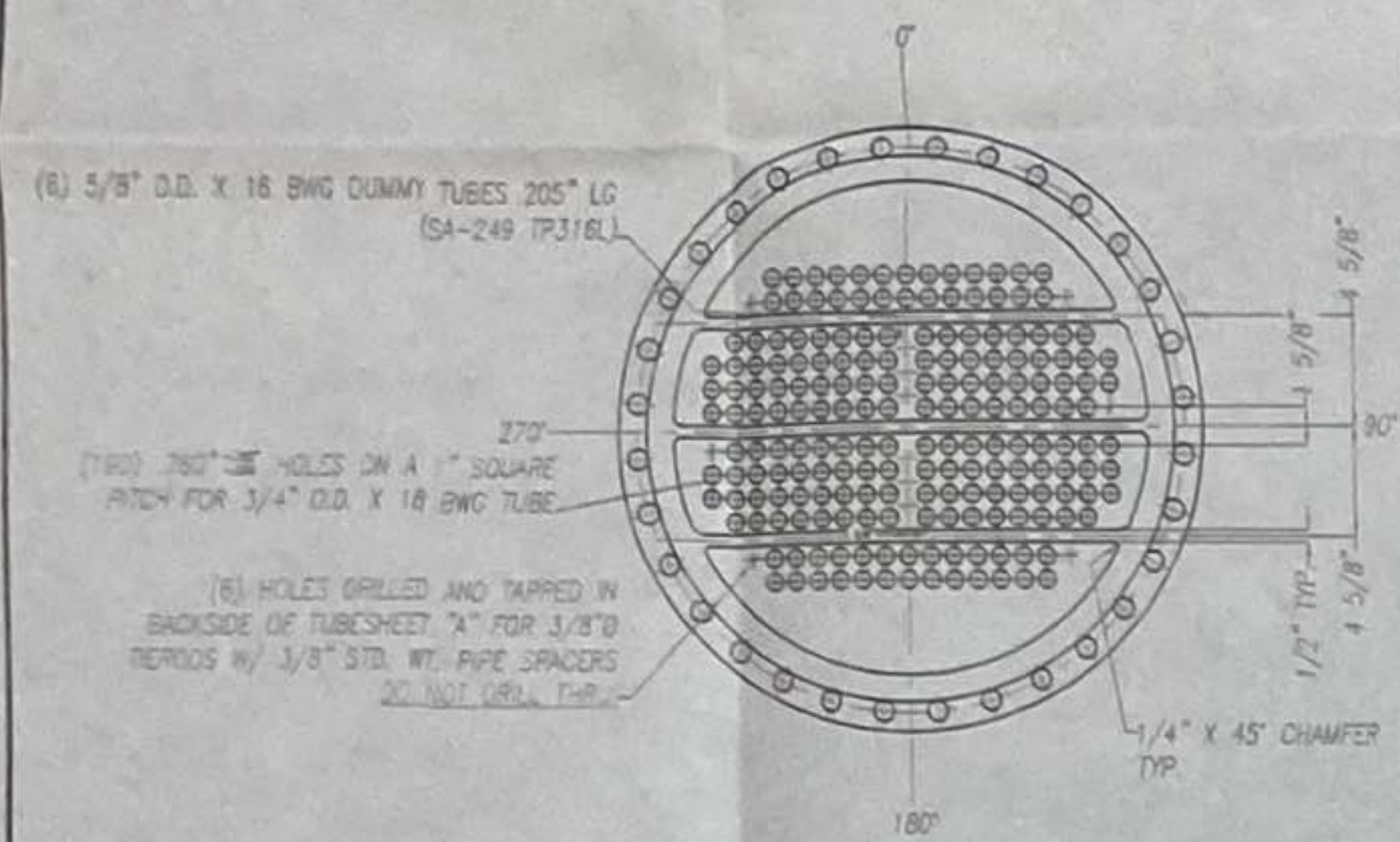
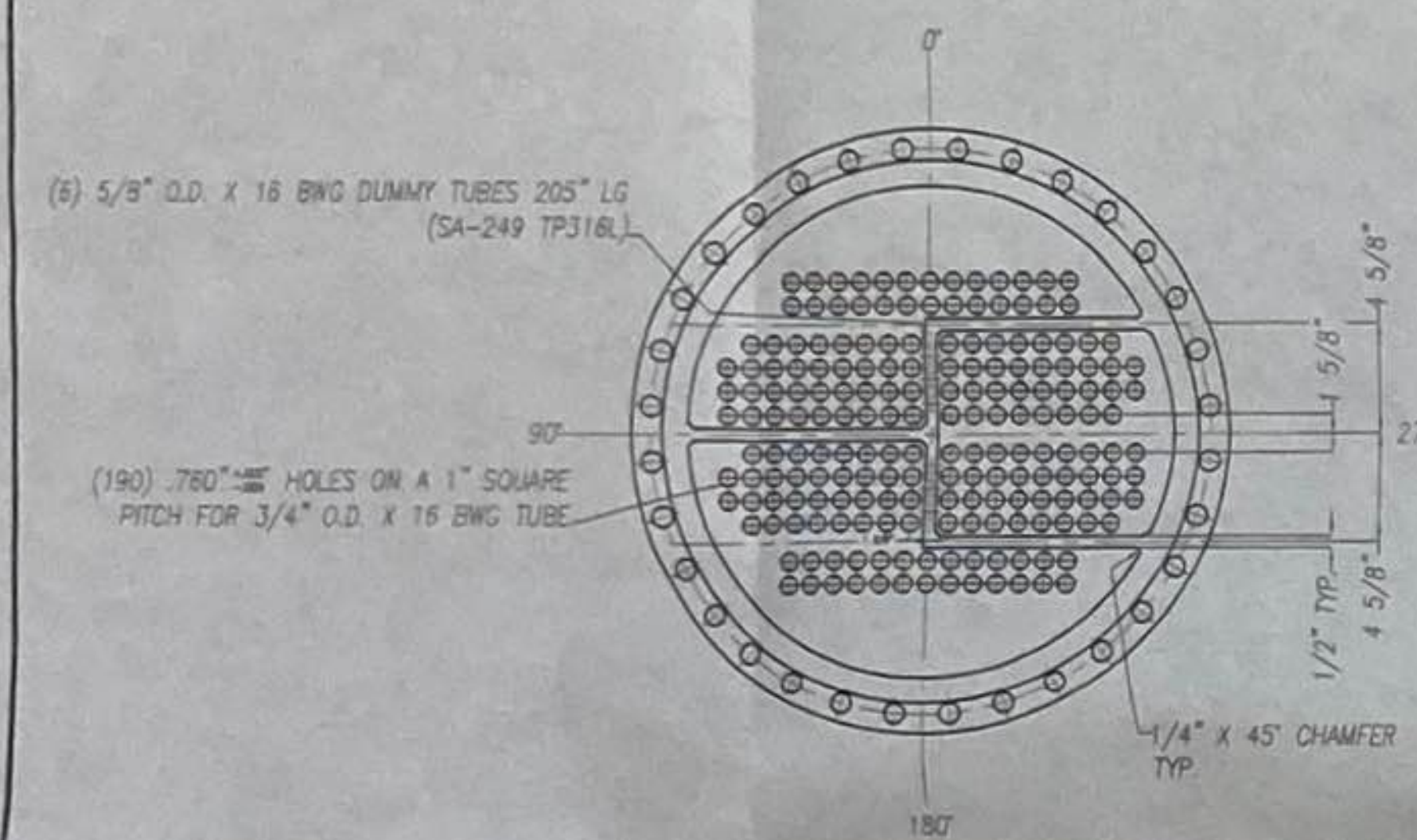
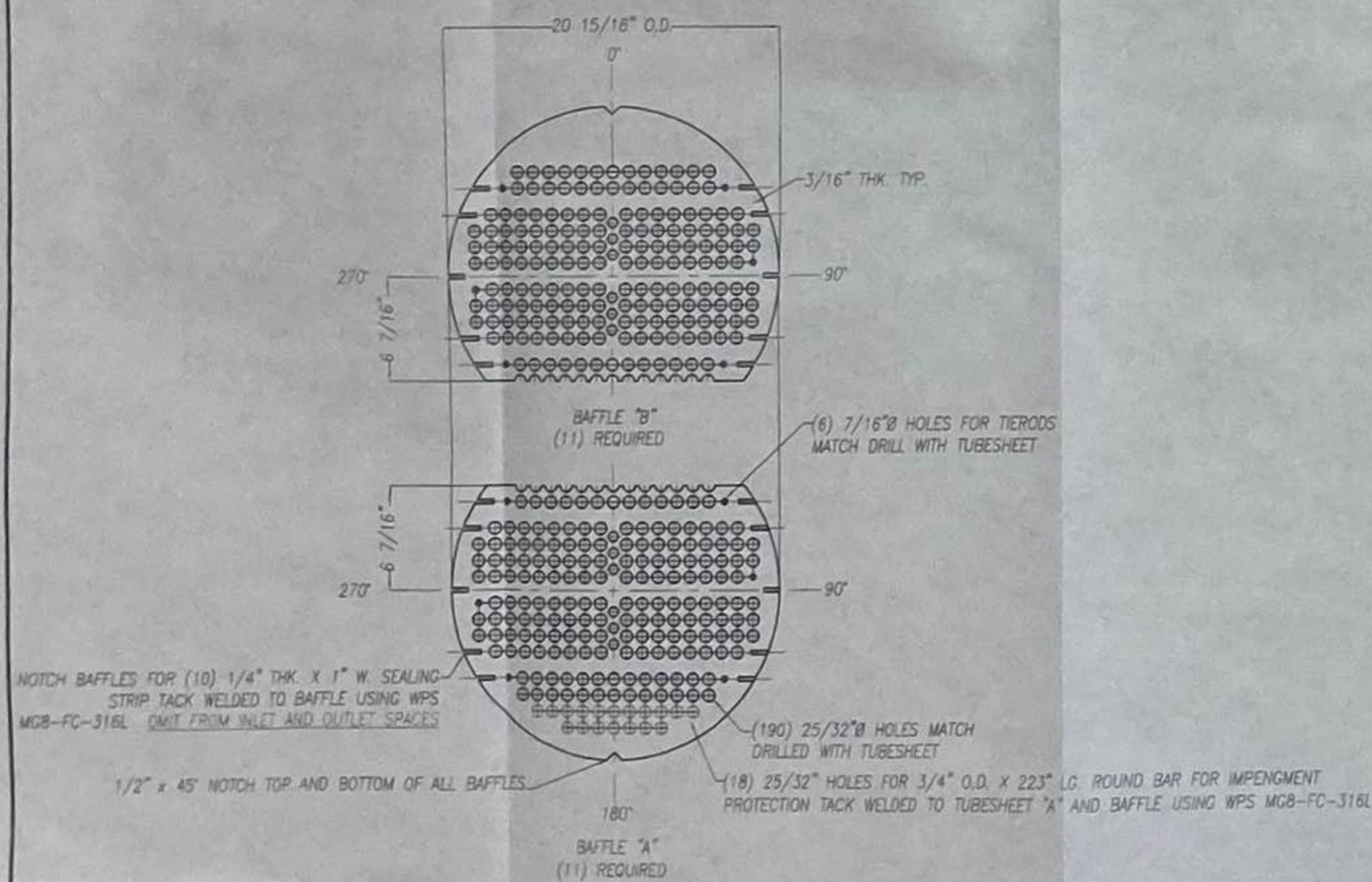




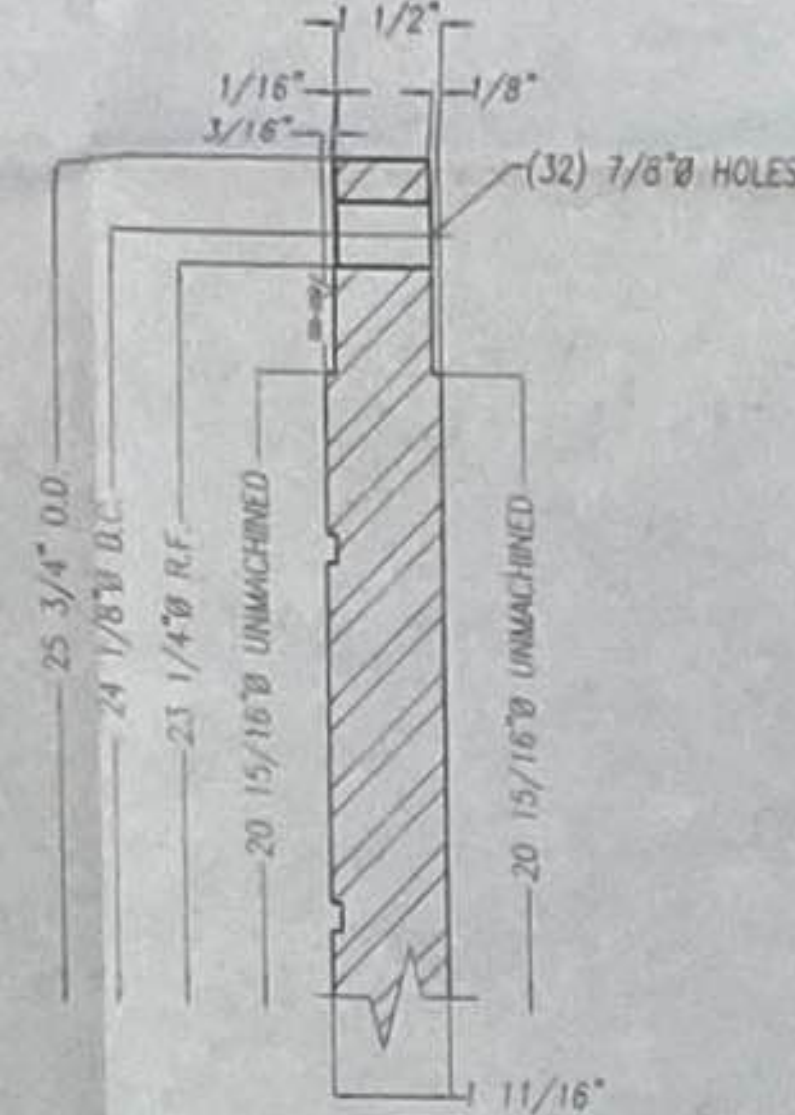
TUBESHEET "A" LAYOUT



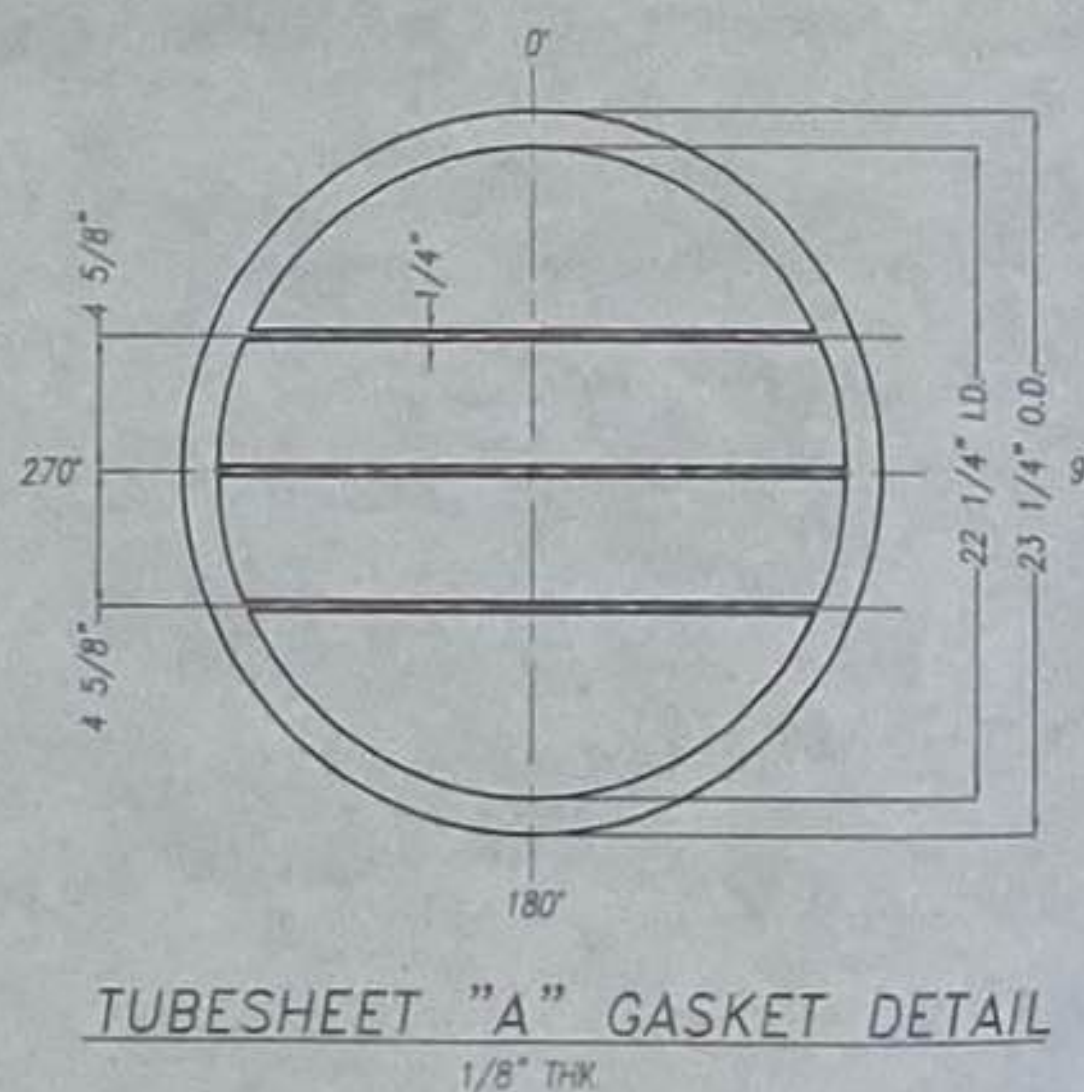
TUBESHEET "B" LAYOUT



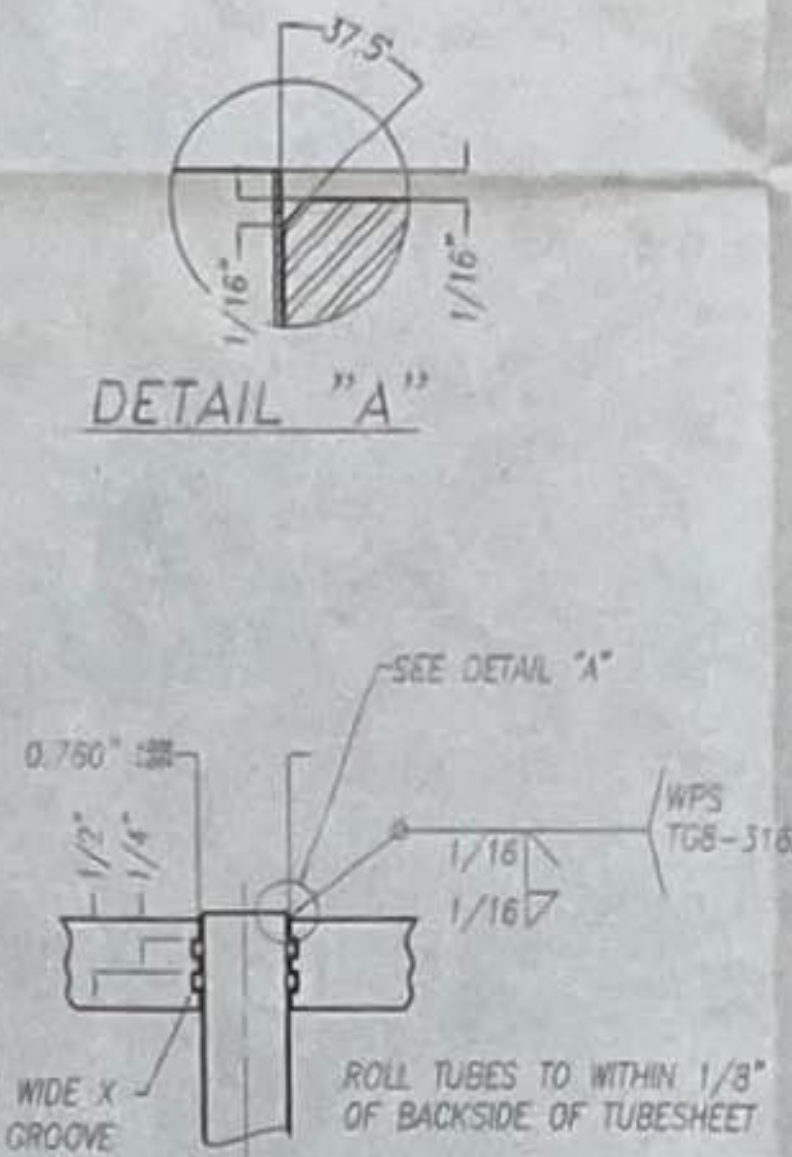
BAFFLE DETAIL
(22) REQUIRED



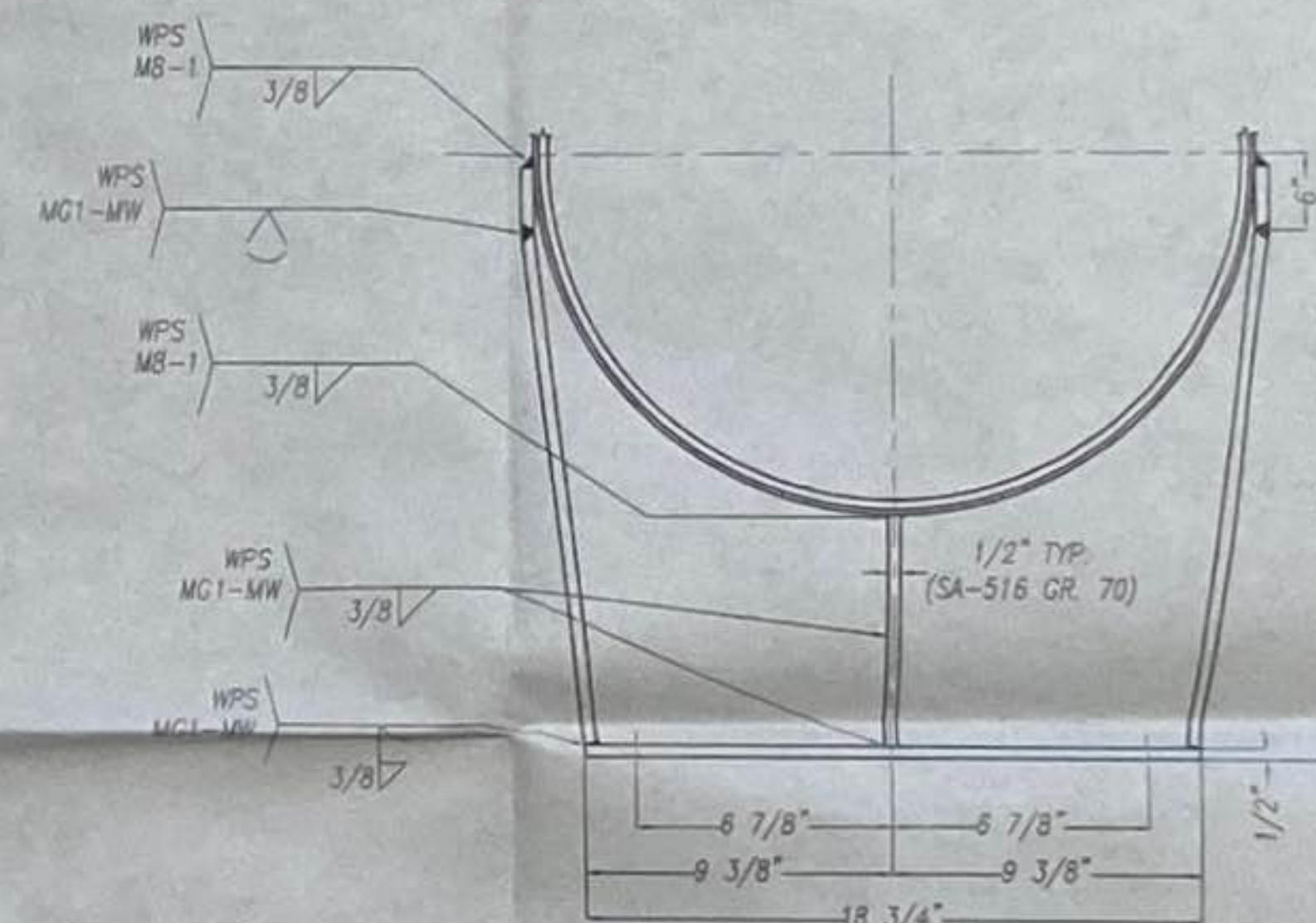
TUBEHOLE DETAIL



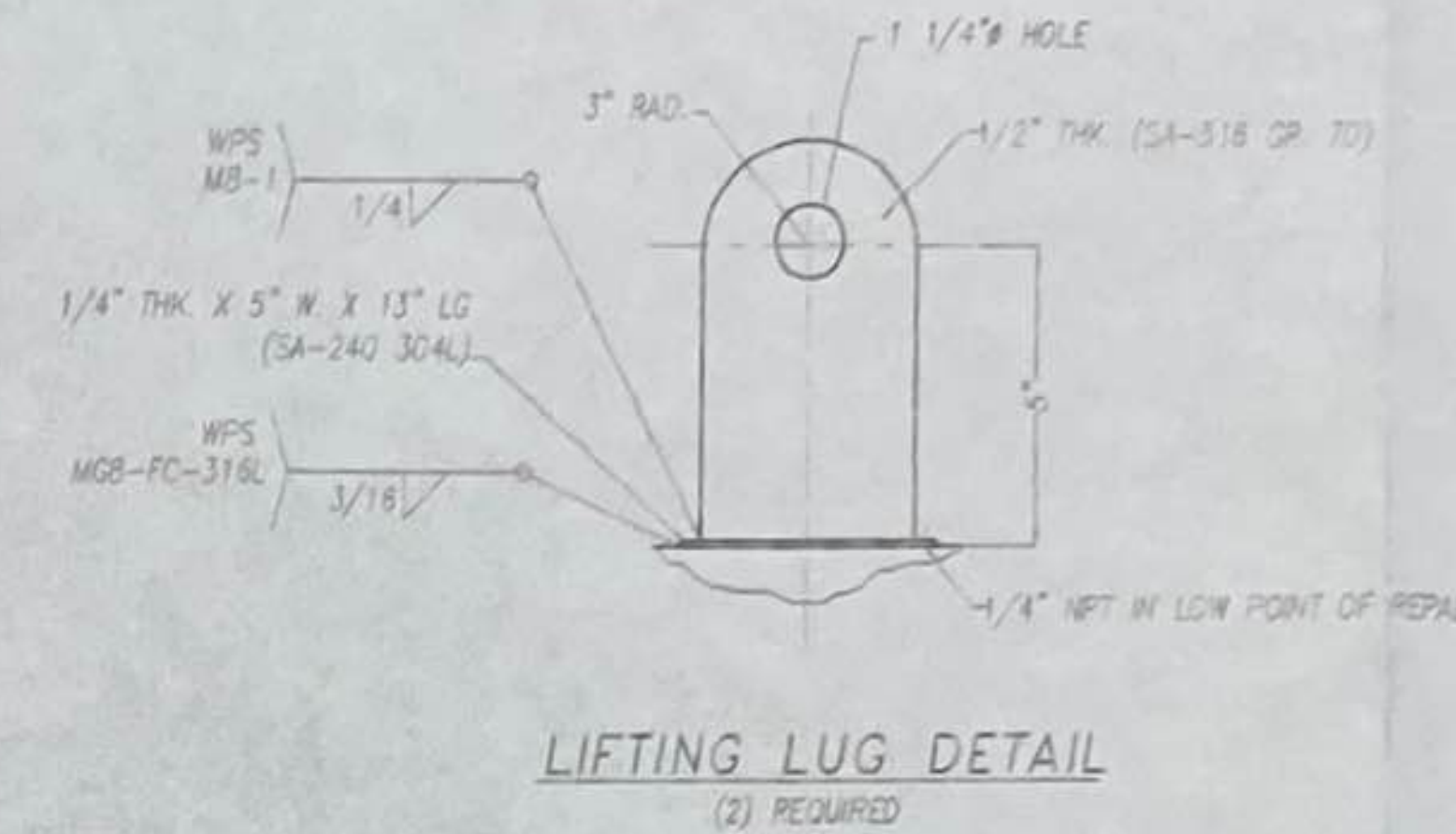
TUBESHEET "A" GASKET DETAIL
1/8" THK



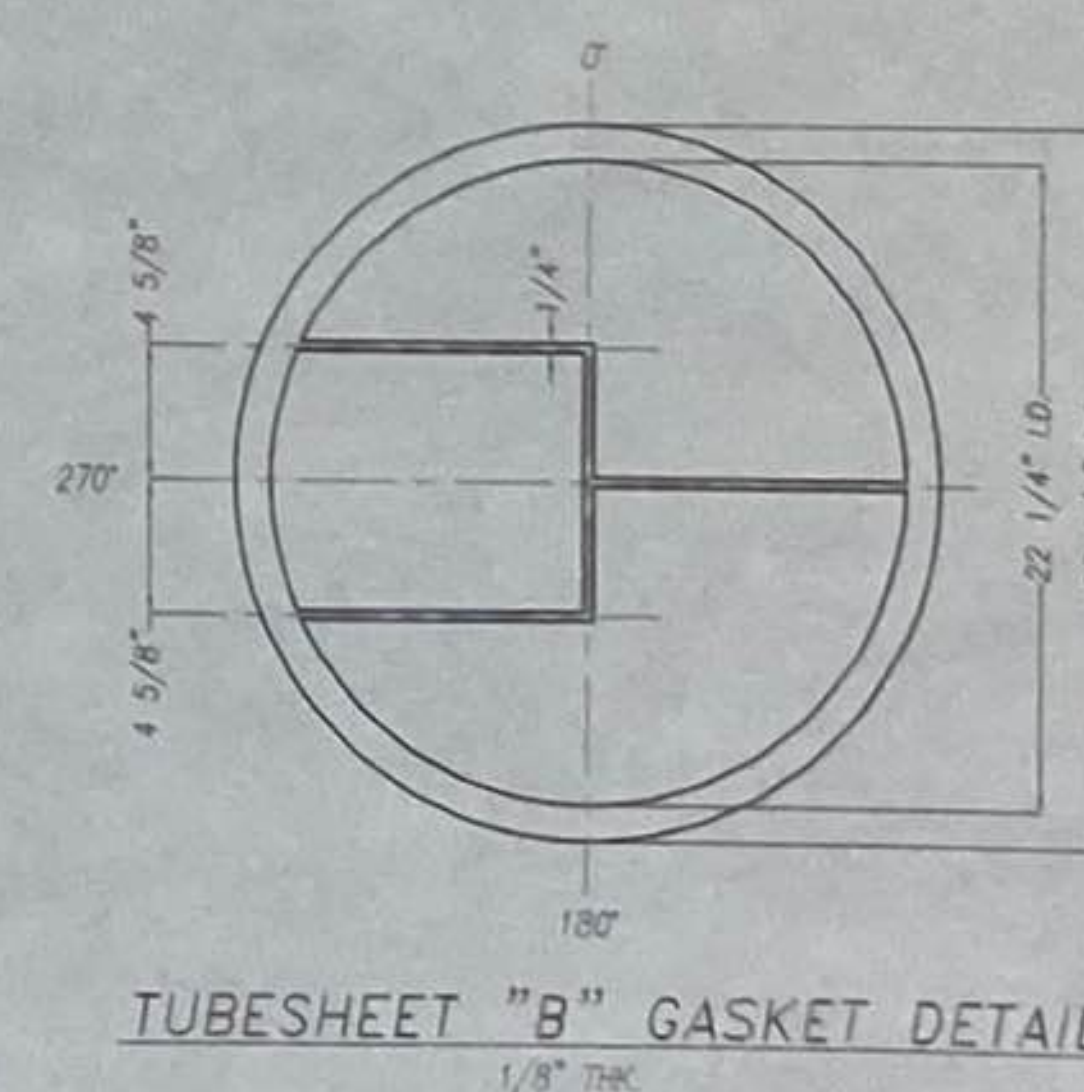
DETAIL "A"



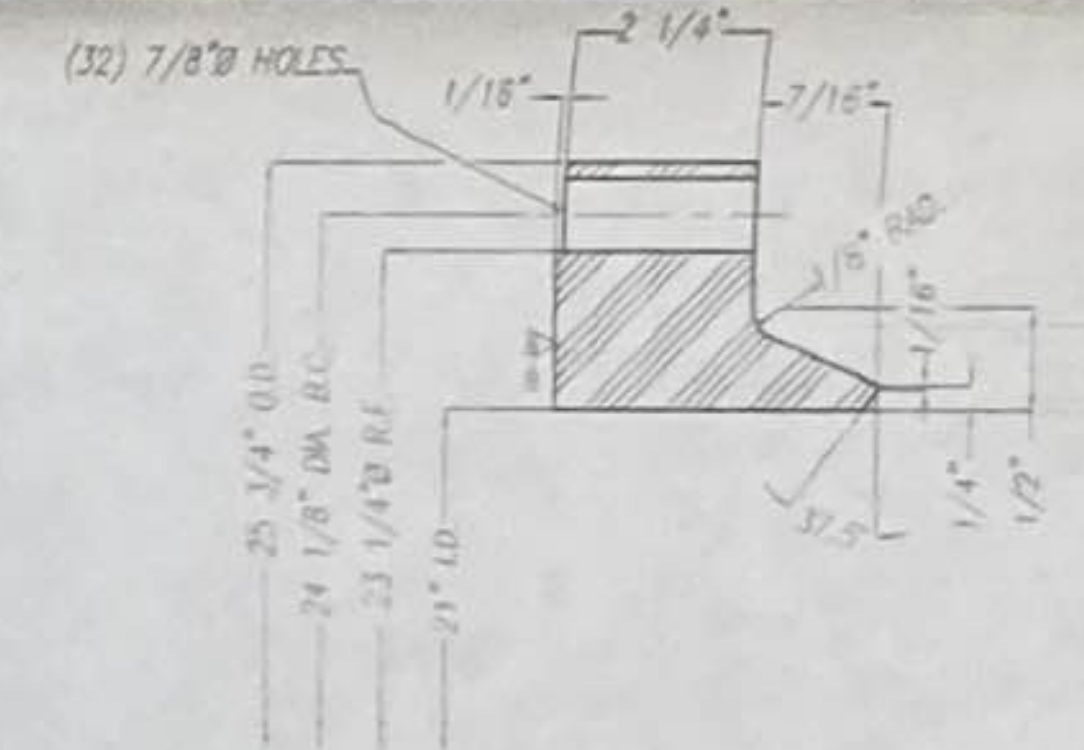
SUPPORT SADDLE DETAIL
(4) REQUIRED



LIFTING LUG DETAIL
(2) REQUIRED



TUBESHEET "B" GASKET DETAIL
1/8" THK



BODY FLANGE DETAIL



SISTERSVILLE TANK WORKS, INC.
ENGINEERING DEPARTMENT
1942 MCCOY STREET
SISTERSVILLE, WV 26175

CUSTOMER	PURCHASE ORDER NO.	DATE OF P.O.
Lucite International	BR7024895	7/10/06
AMMONIA STRIPPER BOTTOMS/PHOSPHATE STRIPPER FEED EXCHANGER		
DESIGN BY	DATE	SHEET
R.W.M.	7/26/06	2 OF 2
DRAWING NO.	06-289	

FINAL AS BUILT