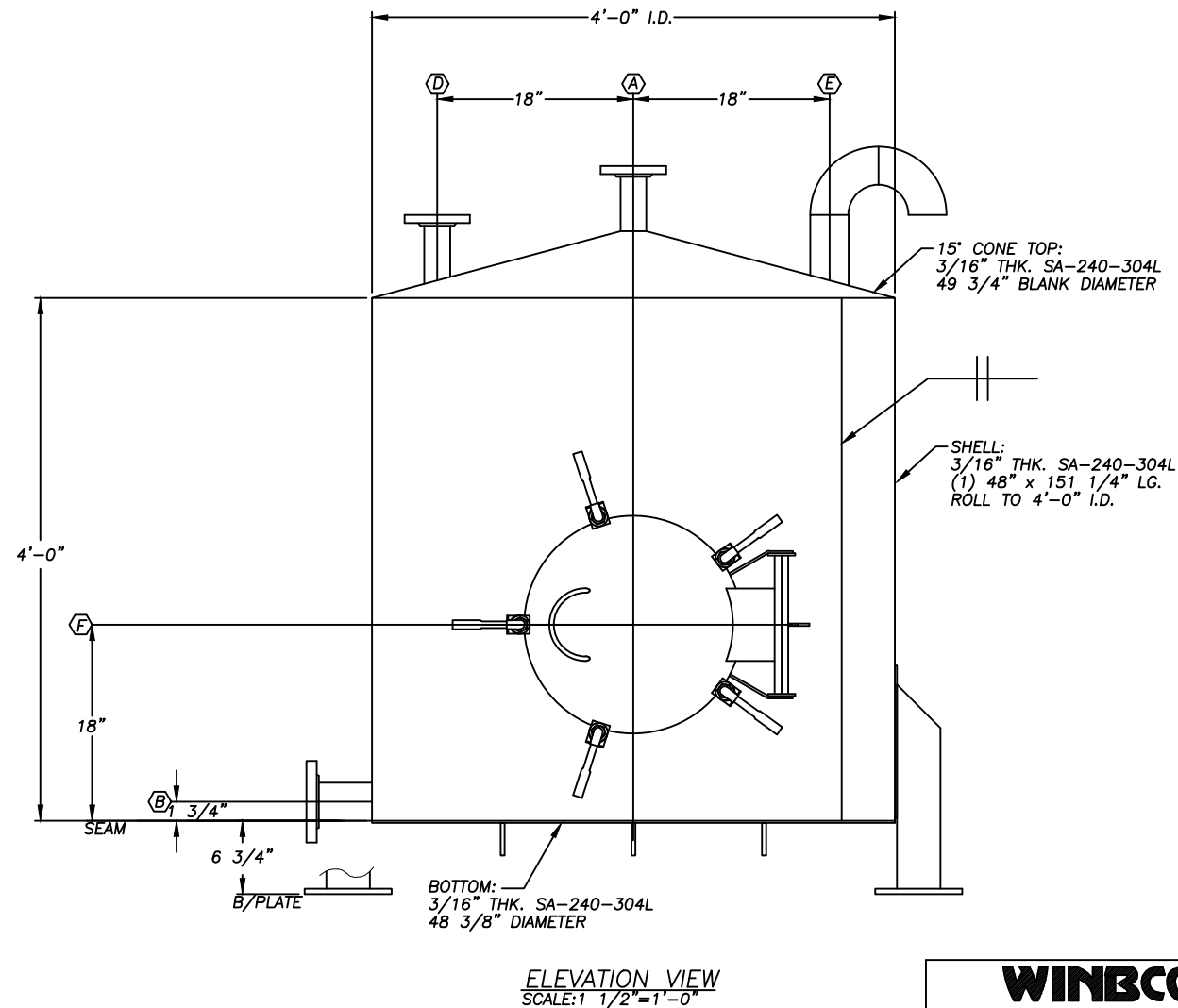
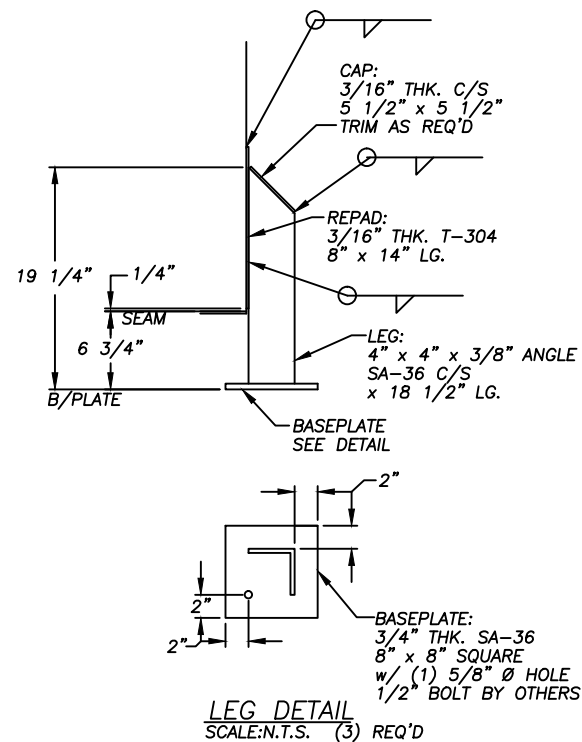
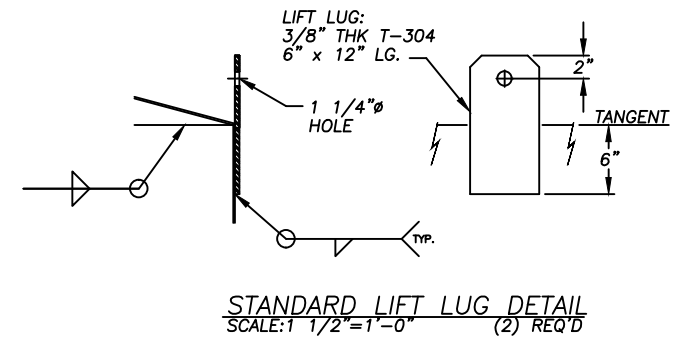
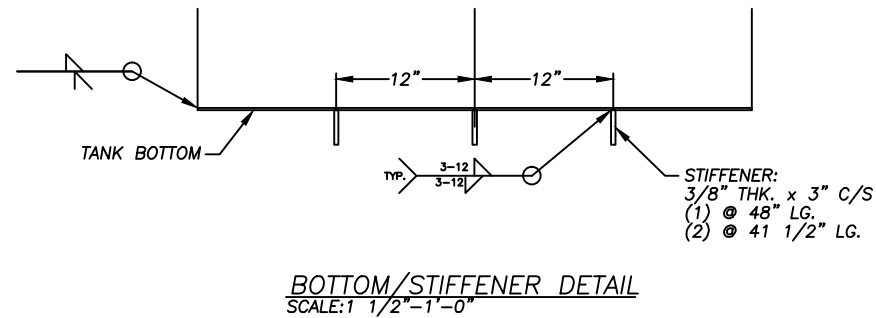
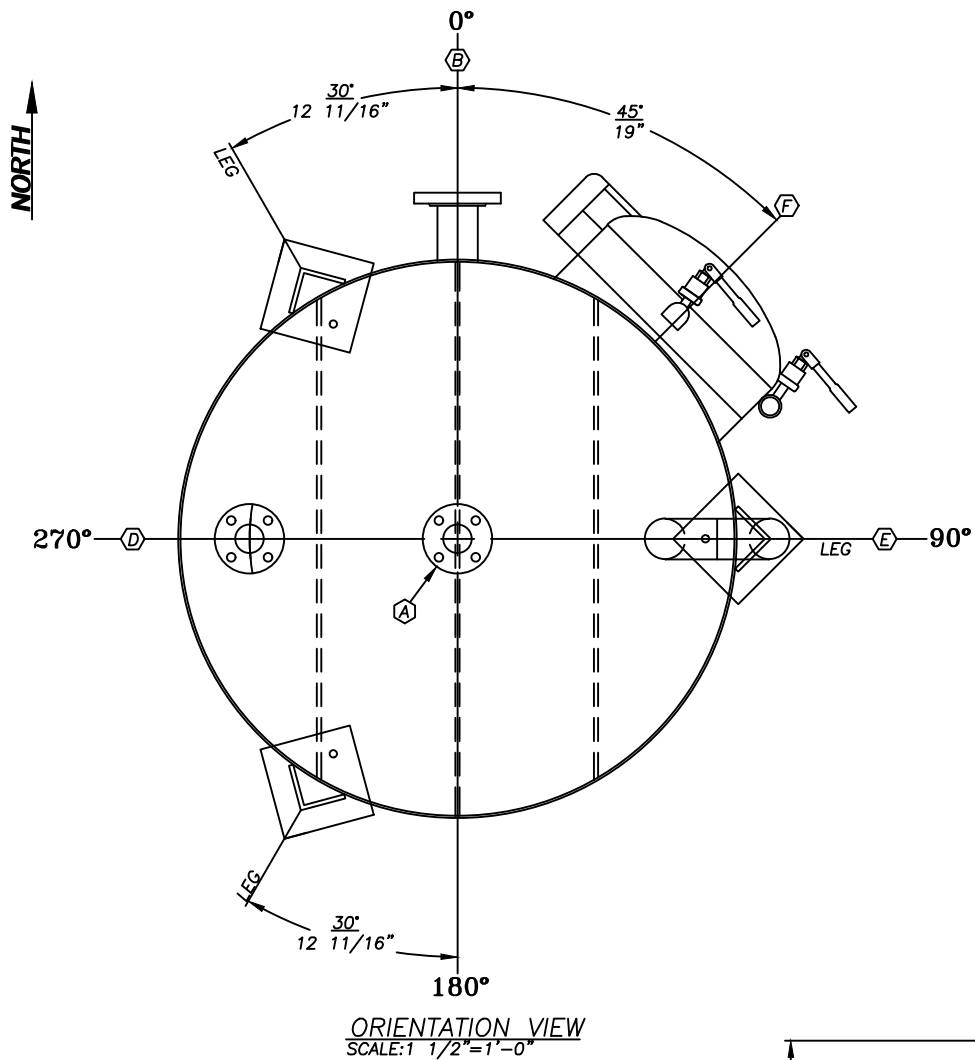




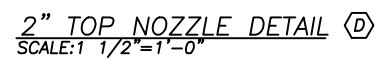
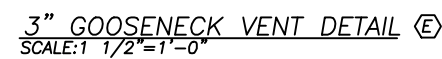
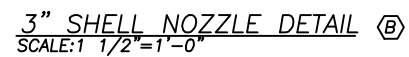
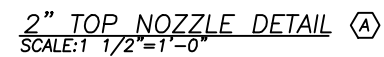
		WINBCO	
		OTTUMWA, IOWA	
		SERIAL NO. 15160	
		YEAR BUILT 2015	
CUSTOMER		CONTROL NO. TK-1407	
SERVICE		BELT VACUUM PUMPS STANDPIPE	
CAP. - NOM.		376 GAL	FULL 376 GAL
EMPTY WT.		1,472 LBS	MAT'L SA240T304L
DIAMETER		48" TO IN.D.	HEIGHT 4F TO IN
DESIGN S.G.		1.2	PRESS. ATMOS
NAMEPLATE			

NOZZLE SCHEDULE					
ITEM	SIZE	QTY	DESCRIPTION	PROJECTION	ELEVATION ORIENTATION
A	2"	1	TOP INLET	6"	TOP APEX
B	3"	1	DISCHARGE NOZZLE	6"	1 3/4" 0°
C	-	-	***DELETED***	-	-
D	2"	1	LEVEL TRANSMITTER NOZZLE	6"	TOP 270°
E	3"	1	GOOSENECK VENT	6"	TOP 90°
F	20"	1	SHELL TUBETURN MANWAY	-	18" 45°

- NOTES:
- 1.) TANK SHELL ONLY TO BE DESIGNED IN ACCORDANCE WITH API-650 APPENDIX 'S'. RADIOGRAPHY NOT REQUIRED.
 - 2.) ALL EXTERNAL WELDS TO BE CLEANED TO REMOVE SLAG AND SPATTER & MARGIN BUFFED AS PER WINBCO WELD FINISH STANDARD #2
 - 3.) ALL INTERNAL WELDS TO BE CLEANED TO REMOVE SLAG AND SPATTER ONLY AS PER WINBCO WELD FINISH STANDARD #2.
 - 4.) PRIME PAINT EXTERNAL CARBON STEEL SURFACES WITH RUST-INHIBITIVE GRAY PRIMER.
 - 5.) FORGED CARBON STEEL FLANGES ARE SUPPLIED WITH BLACK PROTECTIVE COATING AS APPLIED BY MANUFACTURER.
 - 6.) PROVIDE STAINLESS STEEL NAMEPLATE WITH 4" STANDOFF.

CUSTOMER P.O. NUMBER - 95		WINBCO JOB # 15160		(1) UNIT REQUIRED	
CAPACITY NOM: 376 GAL		FULL: 376 GAL		WEIGHT EMPTY: 1,472 LBS	
DESIGN SG: 1.2		PRESS: ATMOS.		CORR. ALLOW: N/A	
IBC 2012 SEISMIC: Ss = .093g		IBC 2012 WIND: 150 MPH		TEMPERATURE: 160° F	
S1 = .049g		EXPOSURE C			
DEL BY S. PENDARVIS		DATE 10/7/15		SCALE NOTED	
DELETED 'C' / ROTATE TANK 90°		DATE 9/22/15		DRWG. # 18 SEP 15	
ADD 'F'		BY DATE		REVT. # TK-1407	
CHANGE				D-15160-1	

WINBCO
CERTIFIED DRAWING
AS ISSUED FOR CONSTRUCTION
BY: S. PENDARVIS DATE: 10/15/2015



CUSTOMER P.O. NUMBER - 95				 WINBCO AN ISO-9002 COMPANY 1200 EAST MAIN OTTUMWA, IOWA 52501	
WINBCO JOB # 15160					
(1) UNIT REQUIRED					
DESCRIPTION				FITTING DETAILS	
CUSTOMER				VIRIDIA RACELAND, LA.	
△				DR. BY S. PENDARVIS	
△	DELETE 'C'	SP	10/7/15	CL. BY	DATE
△	ADD 'F'	SP	9/22/15	CL. BY	DATE
SYM	CHANGE	BY	DATE	SCALE NOTED	DATE 18 SEP 15
				REV. # TK-1407	SHW. #
				D-15160-2	