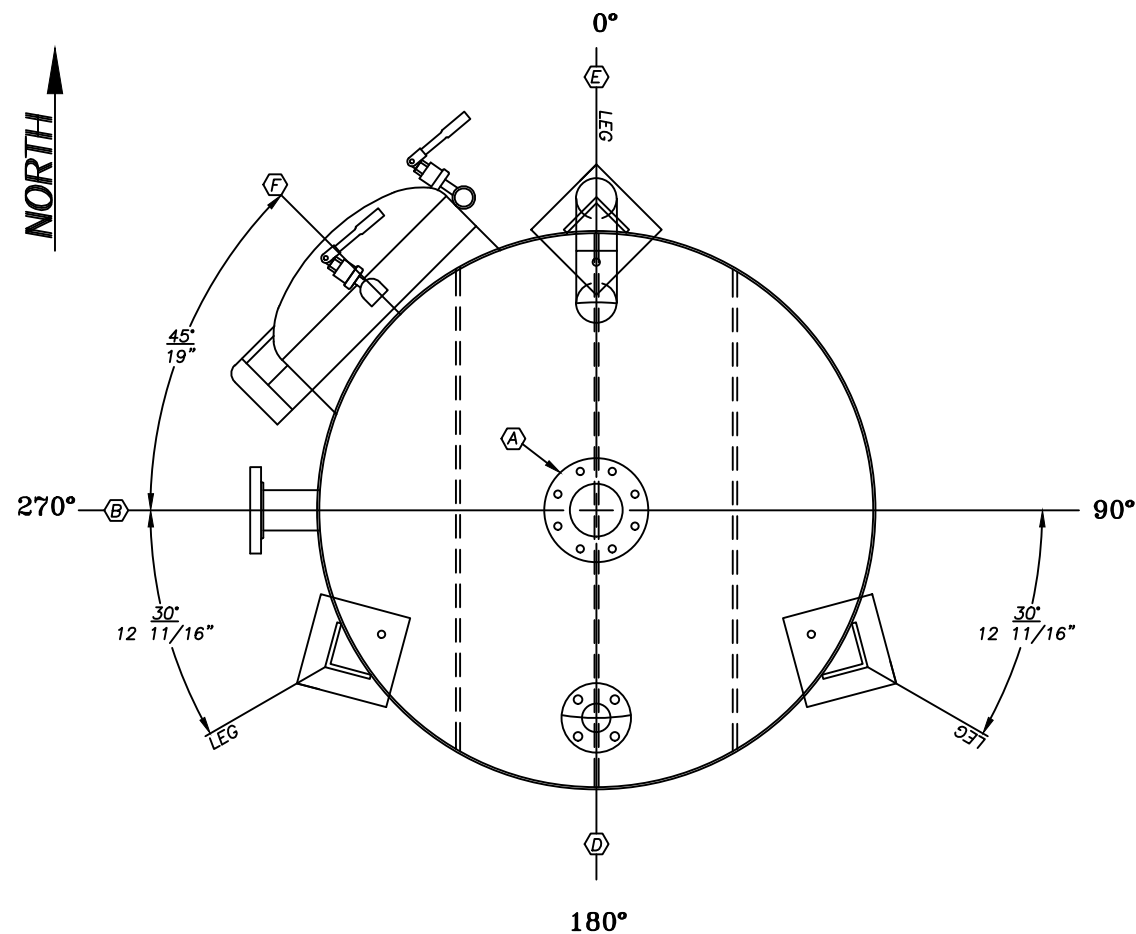
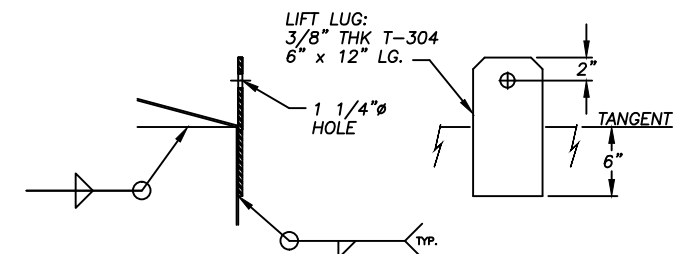
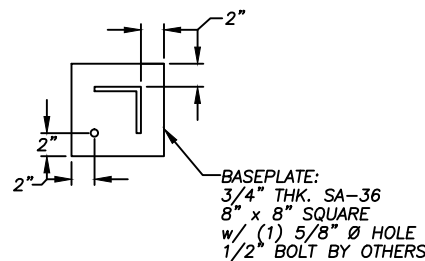
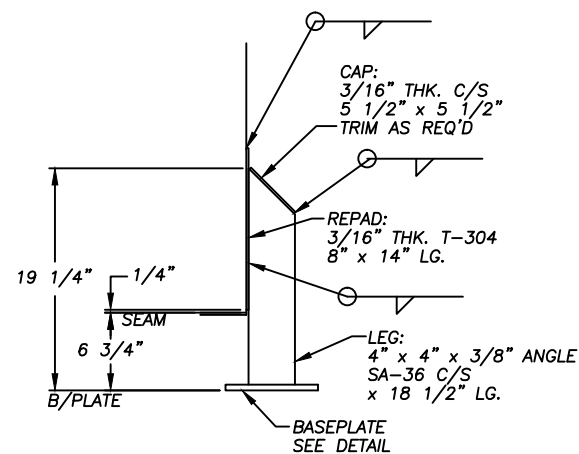


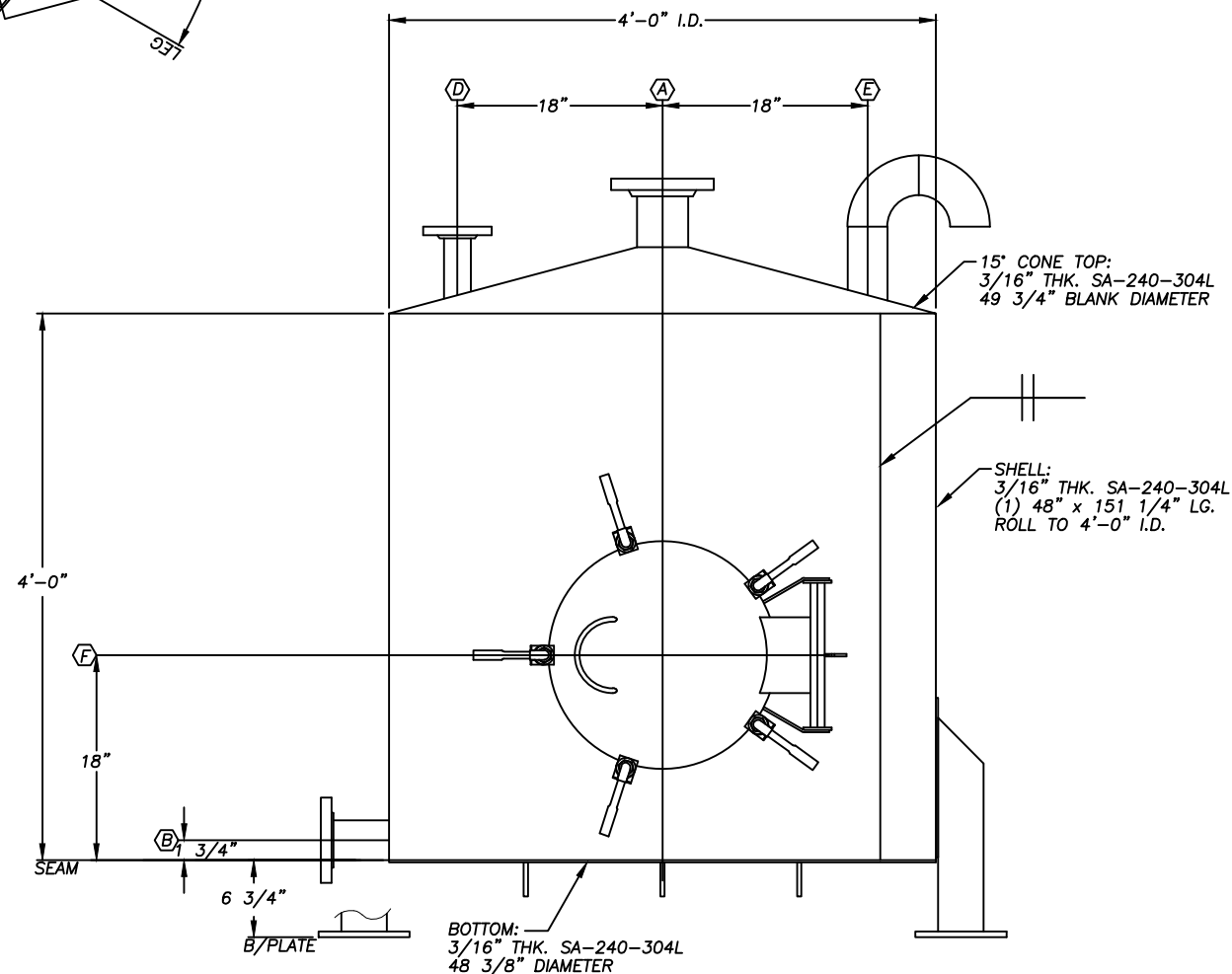
BOTTOM/STIFFENER DETAIL  
SCALE: 1 1/2" = 1'-0"



STANDARD LIFT LUG DETAIL  
SCALE: 1 1/2" = 1'-0" (2) REQ'D



LEG DETAIL  
SCALE: N.T.S. (3) REQ'D



ELEVATION VIEW  
SCALE: 1 1/2" = 1'-0"

**WINBCO**  
CERTIFIED DRAWING  
AS ISSUED FOR CONSTRUCTION  
BY: S. PENDARVIS DATE: 10/15/2015

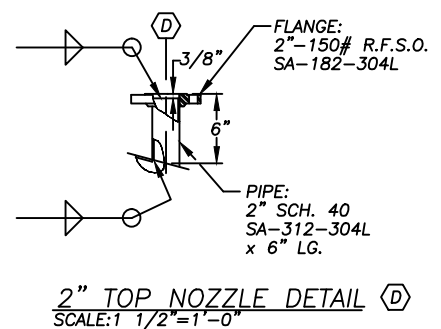
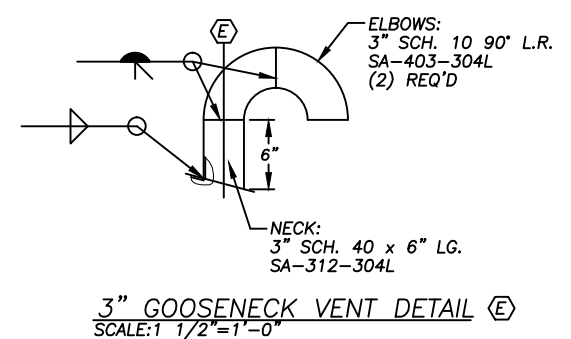
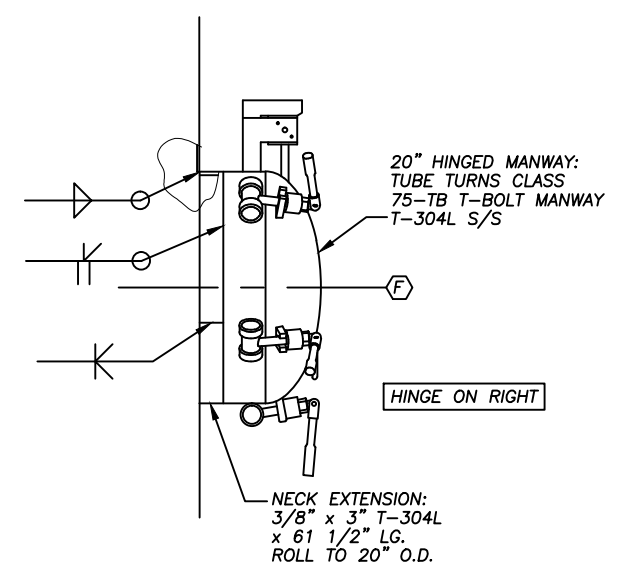
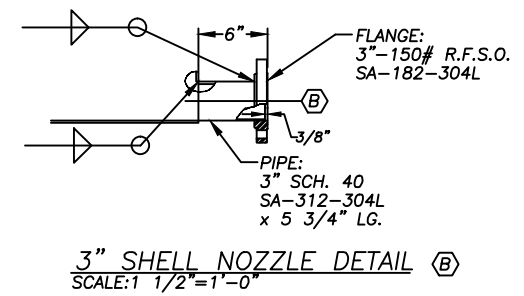
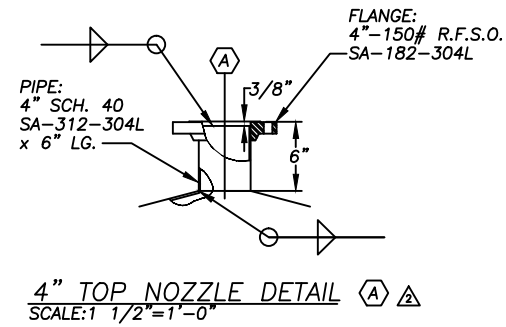
| WINBCO               |                               |
|----------------------|-------------------------------|
| OTTUMWA, IOWA        |                               |
| SERIAL NO.           | 15159                         |
| YEAR BUILT           | 2015                          |
| CUSTOMER CONTROL NO. | TK-1404                       |
| SERVICE              | BELT CLOTH WASH STANDPIPE     |
| CAP. NOM.            | 376 GAL. FULL 376 GAL.        |
| EMPTY WT.            | 1,472 LBS. MAX'L SA240T304L   |
| DIAMETER             | 4F TO IN. D. HEIGHT 4F TO IN. |
| DESIGN S.G.          | 1.2 PRESS. ATMOS              |

| NOZZLE SCHEDULE |      |     |                          |            |           |
|-----------------|------|-----|--------------------------|------------|-----------|
| ITEM            | SIZE | QTY | DESCRIPTION              | PROJECTION | ELEVATION |
| A               | 4"   | 1   | TOP INLET                | 6"         | TOP       |
| B               | 3"   | 1   | DISCHARGE NOZZLE         | 6"         | 1 3/4"    |
| C               | -    | -   | ***DELETED***            | -          | -         |
| D               | 2"   | 1   | LEVEL TRANSMITTER NOZZLE | 6"         | TOP       |
| E               | 3"   | 1   | GOOSENECK VENT           | 6"         | TOP       |
| F               | 20"  | 1   | SHELL TUBETURN MANWAY    | -          | 18"       |

- NOTES:
- TANK SHELL ONLY TO BE DESIGNED IN ACCORDANCE WITH API-650 APPENDIX 'S'. RADIOGRAPHY NOT REQUIRED.
  - ALL EXTERNAL WELDS TO BE CLEANED TO REMOVE SLAG AND SPATTER & MARGIN BUFFED AS PER WINBCO WELD FINISH STANDARD #2
  - ALL INTERNAL WELDS TO BE CLEANED TO REMOVE SLAG AND SPATTER ONLY AS PER WINBCO WELD FINISH STANDARD #2.
  - PRIME PAINT EXTERNAL CARBON STEEL SURFACES WITH RUST-INHIBITIVE GRAY PRIMER.
  - FORGED CARBON STEEL FLANGES ARE SUPPLIED WITH BLACK PROTECTIVE COATING AS APPLIED BY MANUFACTURER.
  - PROVIDE STAINLESS STEEL NAMEPLATE WITH 4" STANDOFF.

|                                 |  |                     |  |                                        |  |
|---------------------------------|--|---------------------|--|----------------------------------------|--|
| CUSTOMER P.O. NUMBER - 95       |  | WINBCO JOB # 15159  |  | (1) UNIT REQUIRED                      |  |
| CAPACITY NOM: 376 GAL           |  | FULL: 376 GAL       |  | WEIGHT EMPTY: 1,472 LBS                |  |
| DESIGN SG: 1.2                  |  | PRESS: ATMOS.       |  | CORR. ALLOW: N/A                       |  |
| IBC 2012 SEISMIC: Ss = .093g    |  | TEMPERATURE: 160° F |  | IBC 2012 WIND: 150 MPH                 |  |
| S1 = .049g                      |  | EXPOSURE C          |  | DESCRIPTION: BELT CLOTH WASH STANDPIPE |  |
| CUSTOMER: VIRIDIA RACELAND, LA. |  | DATE: 10/7/15       |  | SCALE: NOTED                           |  |
| BY: S. PENDARVIS                |  | DATE: 9/22/15       |  | BY: DATE                               |  |
| CHANGE                          |  | BY: DATE            |  | BY: DATE                               |  |

| WINBCO              |  |
|---------------------|--|
| AN ISO-9002 COMPANY |  |
| 1200 EAST MAIN      |  |
| OTTUMWA, IOWA 52501 |  |
| DRAWING # D-15159-1 |  |



**WINBCO**  
CERTIFIED DRAWING  
AS ISSUED FOR CONSTRUCTION  
BY: S. PENDARVIS DATE: 10/15/2015

|                                                                               |                               |                                                                            |                      |                      |        |
|-------------------------------------------------------------------------------|-------------------------------|----------------------------------------------------------------------------|----------------------|----------------------|--------|
| CUSTOMER P.O. NUMBER - 95                                                     |                               | WINBCO JOB # 15159                                                         |                      | (1) UNIT REQUIRED    |        |
| <b>WINBCO</b><br>AN ISO-9002 COMPANY<br>1200 EAST MAIN<br>OTTUMWA, IOWA 52501 |                               | DESCRIPTION <b>FITTING DETAILS</b><br>CUSTOMER <b>VIRDIA RACELAND, LA.</b> |                      |                      |        |
| DESIGNED BY<br>S. PENDARVIS<br>DATE<br>9/22/15                                | CHECKED BY<br>DATE<br>9/22/15 | SCALE<br>NOTED<br>DATE<br>18 SEP 15                                        | DRAWING #<br>TK-1404 | SHEET #<br>D-15159-2 | OF<br> |
| SYMBOL<br>CHANGE                                                              | BY<br>DATE                    | REVISION #<br>                                                             | DATE<br>             | SHEET #<br>          | OF<br> |