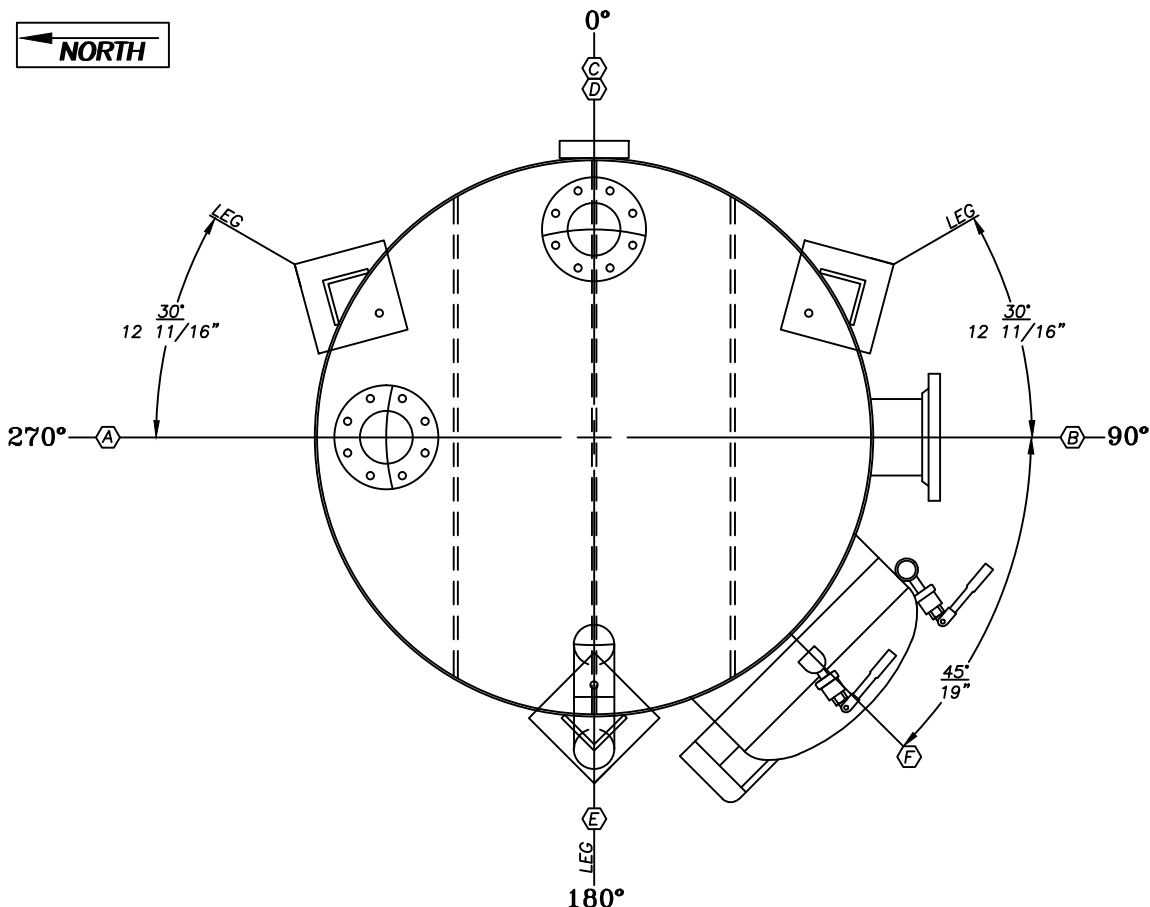
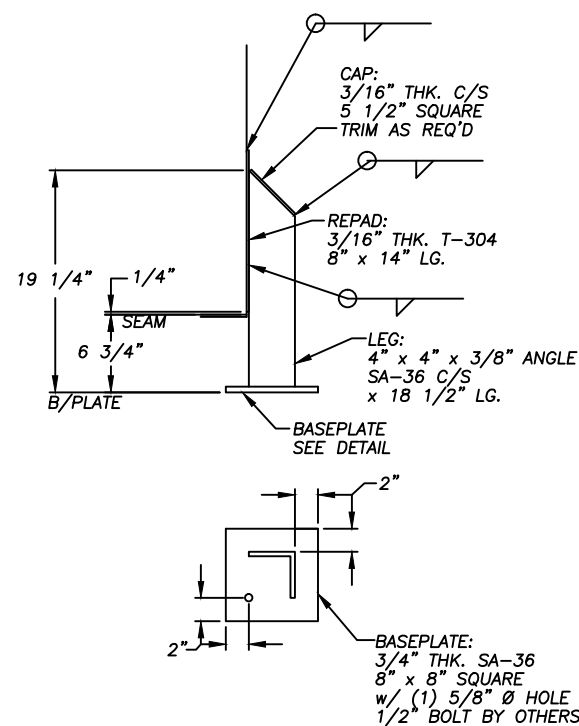
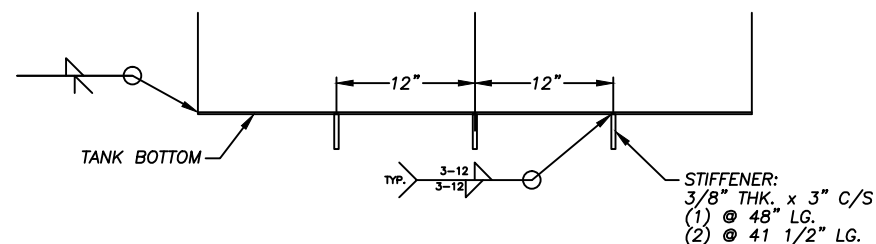




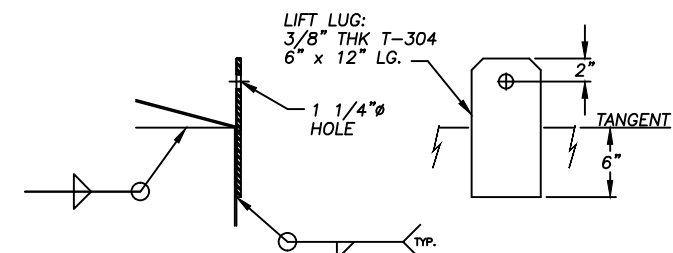
ORIENTATION VIEW
SCALE: 1 1/2"=1'-0"



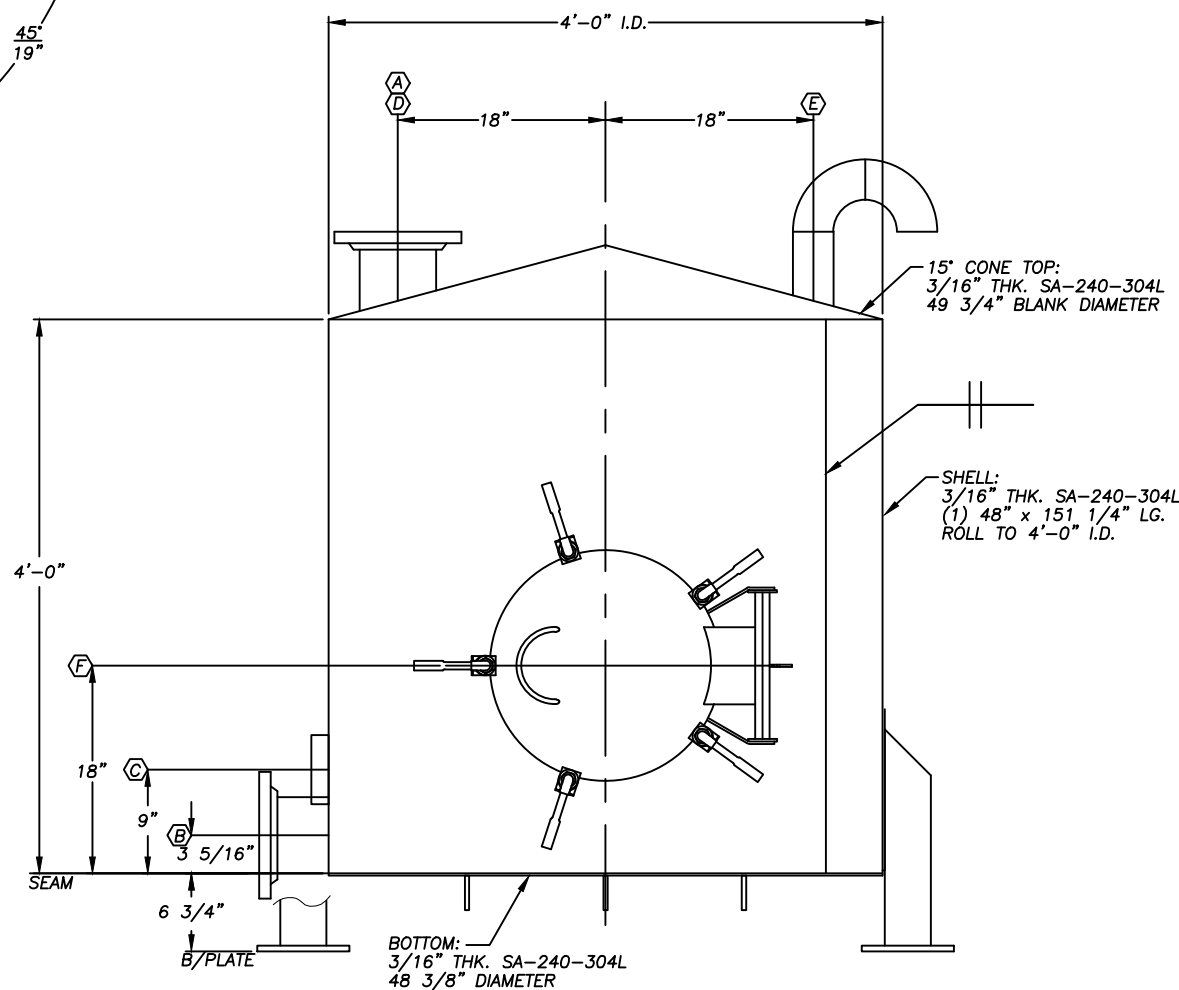
LEG DETAIL
SCALE: N.T.S. (3) REQ'D



BOTTOM/STIFFENER DETAIL
SCALE: 1 1/2"=1'-0"



STANDARD LIFT LUG DETAIL
SCALE: 1 1/2"=1'-0" (2) REQ'D



ELEVATION VIEW
SCALE: 1 1/2"=1'-0"

WINBCO	
OTTUMWA, IOWA	
SERIAL NO.	15156
YEAR BUILT	2015
CUSTOMER CONTROL NO.	TK-1210
SERVICE	PRESS FILTRATE STANDPIPE
CAP.-NOM.	376 GAL
FULL	376 GAL
EMPTY WT.	1,546 LBS
MAT'L	SA240T304L
DIAMETER	4FT 0IN I.D.
HEIGHT	4FT 0IN
DESIGN S.G.	1.2
PRESS.	2 OZ./SQ. IN.

NAMEPLATE

NOZZLE SCHEDULE

ITEM	SIZE	QTY	DESCRIPTION	PROJECTION	ELEVATION	ORIENTATION
A	6"	1	TOP INLET NOZZLE	6"	TOP	270°
B	6"	1	SIDE DISCHARGE NOZZLE	6"	3 5/16"	90°
C	2"	1	TEMPERATURE INDICATOR PAD FLANGE	-	9"	0°
D	4"	1	TOP INLET NOZZLE	6"	TOP	0°
E	3"	1	GOOSENECK VENT	6"	TOP	180°
F	20"	1	SHELL TUBETURN MANWAY	-	18"	135°

- NOTES:
- TANK SHELL ONLY TO BE DESIGNED IN ACCORDANCE WITH API-650 APPENDIX 'S'. RADIOGRAPHY NOT REQUIRED.
 - ALL EXTERNAL WELDS TO BE CLEANED TO REMOVE SLAG AND SPATTER & MARGIN BUFFED AS PER WINBCO WELD FINISH STANDARD #2
 - ALL INTERNAL WELDS TO BE CLEANED TO REMOVE SLAG AND SPATTER ONLY AS PER WINBCO WELD FINISH STANDARD #2.
 - PRIME PAINT EXTERNAL CARBON STEEL SURFACES WITH RUST-INHIBITIVE GRAY PRIMER.
 - FORGED CARBON STEEL FLANGES ARE SUPPLIED WITH BLACK PROTECTIVE COATING AS APPLIED BY MANUFACTURER.
 - PROVIDE STAINLESS STEEL NAMEPLATE WITH 4" STANDOFF.

CUSTOMER P.O. NUMBER - 95
WINBCO JOB # 15156

(1) UNIT REQUIRED
CAPACITY NOM: 376 GAL FULL: 376 GAL
WEIGHT EMPTY: 1,546 LBS FULL: 5,308 LBS
DESIGN SG: 1.2 PRESS: 2 OZ./SQ. IN.
CORR. ALLOW: N/A TEMPERATURE: 160° F
IBC 2012 SEISMIC: Ss= .093g S1= .049g IBC 2012 WIND: 150 MPH EXPOSURE C

WINBCO	
AN ISO-9002 COMPANY	
1200 EAST MAIN OTTUMWA, IOWA 52501	
DESCRIPTION	PRESS FILTRATE STANDPIPE
CUSTOMER	VIRIDIA RACELAND, LA.

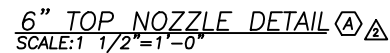
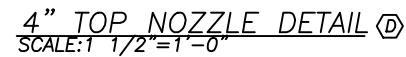
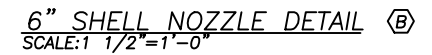
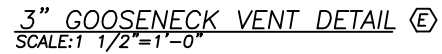
WINBCO
CERTIFIED DRAWING
AS ISSUED FOR CONSTRUCTION
BY: S. PENDARVIS DATE: 10/15/2015

DR. BY	S. PENDARVIS	DATE	10/6/15
CHK. BY		DATE	
SCALE	NOTED	DATE	18 SEP 15
BY	DATE	REVISION	TK-1210

D-15156-1



SCALE: N.T.S.



WINBCO



WINBCO
AN ISO-9002 COMPANY

1200 EAST MAIN
TTUMWA, IOWA 52501

DESCRIPTION	FITTING DETAILS
CUSTOMER	VIRDIA RACELAND, LA.

3			DR. BY	S. PENDARVIS	CL. BY	DATE
2	'A' WAS 4" (NOW 6")	SC 10/6/15	CL. BY	DATE	CL. BY	DATE
1	ADD 'F'	SP 9/22/15	SCALE	NOTED	DATE	18 SEP 15
SYM	CHANGE	BY DATE	GEN. #	TK-1210	DRWG. #	SHT. OF
					D-15156-2	