33947 Job Numb	er	F	FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS (Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only)								A11599 COP Number		
P. O. Numb	ber	As Rec		rovisions of the AS					.,	on 1			
1. Manufactured and	d certifi	ed by Silvar	Silvan Industries, 2121 Cleveland Avenue, Marinette, Wisconsin, 54143 (Name and address of manufacturer)								TAKEN FROM MASTER DATA		
2. Manufactured for	Atlas	Copco, Ro	ck Hill, Sou	th Carolina	,	and address			lurer)	REPO	RT BY NA	ATIONAL BOARD	
3. Location of Install	ation	Unknown			(111110	(Name and	•	,					
4. Type Verti		k) (Manufac)2 sturer's serial nur	nber)	N/A			137-013 R.B			735302 2012 (National Board number) (Year built)		
5. The chemical ar	nd phys	ical properties	s of all parts	meet the requir	rements of material specificatio ASME Rules, Section VIII, Divi			tions of the ASME BOILER			TR AND PRESSURE VESSEL to 2011		
None None (year) [Addenda, if applicable (Date)] (Code Case numbers) (Special Service per UG-120(d)) (year) [Addenda, if applicable (Date)]													
6. Shell:	SA414	4 GrG		187 in	0 in	<u>3' 0" (OD)</u>			5' 10.375"				
· ·	number, grade)		nal thickness)	, , , , , , , , , , , , , , , , , , ,			(Inner diameter)		[Length (ov				
	7. Seams: Type 1 [Long. (welded, dbl., sngl., lap,		Full R.T.(Spot or F	ull) <u>100</u> -	None (H.T. temp)	None Type 2 Time (hr) [Girth. (welded, dbl., sngl., la				Full 100 1 [R.T. (spot or full)] Eff(%) No. of Course			
8. Heads: (a) Material SA414 GrG (b) Material SA414 GrG (cSpec. no., grade) (Spec. no., grade)													
Location (Top, Both	tom,	Minimum	Corrosion	Crown Radius	Knuckle Radius	Elliptical Rat	io Conic	al Apex	Hemispherica			ressure (Convex or	
Ends)		Thickness	Allowance		N1/A			ngle	Radius	Diameter	Concave)		
(a) Top (b) Bottom		.177	0	N/A N/A	N/A N/A	2:1 2:1		1/A 1/A	N/A N/A	N/A N/A		Concave Concave	
. ,	sed (de		-	14/7	14/7 (2.1				1.07.1		Sonouvo	
If removable, bolts used (describe other fastenings) (Material spec. number, grade, size, number)													
9. MAWP 150 psi N/A at max. temp. 450 °F N/A													
(Internal) (External) (Internal) (External)													
Min. design metal	temp.	-20 °F	at	150 psi	·	Hydro, pr	neu., or	comb. t	est pressur	e	HYDRO a	at 195 psi	
Proof test	an and	a atatu yakua a	noningo			N/A							
10. Nozzles, inspection Purpose (Inlet, Outlet,	on and	Diameter or	penings.	Mate	rial	Nozzle Thio	kness	Point	orcement	Attachme	nt Details	Location (Insp.	
Drain, etc.)	No.	Size	Туре	Nozzle	Flange	Nom.	Corr.	-	aterial	Nozzle Flange	Open.)		
Inlet/Drain	2	1	Cplg	SA105		3000#	0	Ini	nerent	Weld			
Inlet/Outlet	1, 1	1/4", 1/2"	"	"		"	"		"	"			
Inlet/Outlet	1	1-1/2"	"	" CA40C O-D	04405	"	"		"	"	M-1-1		
Inlet/Outlet	2	3" 2"	Pipe/Flg	SA106 GrB SA105	SA105	.216"/150# 3000#					Weld	Shall	
Inspection	Z	Z	Cplg	5A105		3000#						Shell	
11. Supports: Skirt	No (Yes o		0 L	egs 0 (Number)	Other		e Ring/E		Att	ached		/Shell/Weld ere and how)	
12. Remarks: Manufacture	`	,	. ,	,	Commissioned Ins		` '		r the following	items of the		and now)	
12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors, have been furnished for the following items of the report: N/A													
					n number, Manufactu								
Pressure Rel PAR.UG90(c)((2), (/alve Supp JG20(f)".	ASME Air	Receiver.	Migr. "CON Equipment	STRUCTED # 1CAB-T	NK-00	2, 00	PROVISI 3 & 006.	ONS OF			
			CERTIF	ICATE OF SH	IOP/FIELD CO	OMPLIANC	E						
We certify that the sta AND PRESSURE VE							uction, a expire			s vessel cor ine 13, 20			
Date 12/26/2012 Co. name Silvan Industries Signed (Representative)													
CERTIFICATE OF SHOP/FIELD INSPECTION													
Vessel constructed by Silvan Industries at 2121 Cleveland Avenue, Marinette, Wisconsin, 54143 I, the													
undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province Wi													
and employed by OneBeacon America Insurance Co., of Lynn, MA have inspected the component described in this Manufacturer's Data Report on December 26, 2012 and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME BOILER AND													
PRESSURE VESSEL	CODE,	Section VIII, Di	vision 1. By s	igning this certific	ate neither the In	spector nor h	is/her er	nployer r	nakes any wa	arranty, expr	essed or imp	blied, concerning	
the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.													
	6/2012		/	2 .1.)	Commission					100101		
Date 12/2	JIZU IZ	Signe	u	Authorized Inspe		Commissions	·	(Natio	nal Board (incl.	10105 A, WI endorsements	, State, Provinc	ce and number)	
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