

	8 7 6 5
	MAJOR COMPONENTS (*=SHIP LOOSE)
1	TRAY COLUMN WITH 24" DAVITED MANWAY, 250,000 LBS/HR
2	TANK, 6,040 GALLON WITH 20" INTEGRAL MANWAY
2	PUMP, GOULDS 3355 4" X 5"-10A, 512 GPM, 1000 TDH, 9.2 NPSHR (2) WITH BENTLEY
3	VIBRATION MONITORING SYSTEM
4	MOTOR, 200 HP, 3550 RPM, HI-EFFICIENCY ENCLOSURE, SF 1.15 (2) 🛆
5	STAND, 12'-0", GALVANIZED
	DISCHARGE MANIFOLD PRESSURE TRANSMITTER FOR D/A PRESSURE, ROSEMOUNT
6	3051S W/HART <u>1</u>
7	TANK PRESSURE TRANSMITTER FOR D/A PRESSURE, ROSEMOUNT 3051S W/HART 🛆
8	DIFFERENTIAL PRESSURE TRANSMITTER FOR D/A LEVEL, ROSEMOUNT 3051S W/HART
*0	RELIEF VALVE SET @ 50 PSI, 6"-250# INLET FLANGE, 8"-125# OUTLET FLANGE,
*9	KUNKLE 6252 KRP
*10	RELIEF VALVE SET @ 50 PSI, 6"-250# INLET FLANGE, 8"-125# OUTLET FLANGE,
*10	KUNKLE 6252 KQP (2) 🛆
11	LEVEL INDICATOR WITHOUT TRANSMITTER, W&T OR JERGUSON A
*12	PRESSURE REDUCING VALVE, FISHER 585C-EWD-DVC6030HC, 8" 300# FLG W/INLET
*12	PRESSURE OF325 PSIG. @ 590 DEG. F., 34,400 LBS/HR (MAX 450 PSIG)
*13	MAKE UP VALVE, FISHER 657-ET-DVC6030HC,
12	3", WITH 3"-125# NPS 3 VALVE BYPASS WITH STRAINER
1.4	CONTROL PANEL, NEMA 4X, W/UL LABEL, WIRED TO NATIONAL ELECTRIC CODE,
14	BLACK NUMBER CODED WIRE, GROUNDING BAR IN CONTROL PANEL
1 [PRESSURE GAUGE (0-60 PSIG, 4.5" DIAL) W/SHUT-OFF VALVE (MOUNTED AT EYE
15	LEVEL), ASHCROFT, US GAUGE, OR WIKA. △
16	THERMOMETER (50-300 DEG. F) (2 - 1 FOR COLUMN & 1 FOR TANK) (MOUNTED AT
16	EYE LEVEL), ASHCROFT, US GAUGE, OR WIKA. 🛆
17	AUTO VENT VALVE, 1/2" NPT, AND MANUAL VENT VALVE, 3" NPT, ASSEMBLY, TMP250
18	MANWAY ASSEMBLY, 24", DAVITED
19	MANWAY ASSEMBLY, 20", DAVITED
20	CHEMICAL FEED QUILL, 316SS

		MAJOR COMPONENTS (*=SHIP LOOSE)						
2	21 SUCTION PIPING, 8" FLG, 125# (2) 22 DISCHARGE PIPING, 6" FLG, 600# (2)							
2								
23		RECIRCULATION PIPING, 2", 600# WELDED WITH CHECK VALVE AND FULFLO						
	23	AUTO RECIRC. VALVE (2) 🛆						
2	24	DISCHARGE PRESSURE GAUGE, LIQUID FILLED, W/SHUT-OFF VALVE (2)						
2	25	DISCHARGE MANIFOLD, 6" FLG, 600#, 2 PUMPS						
2	26	OVERFLOW DRAINER, 6" FLG, WARREN 313 GAUGE GLASS ASSEMBLY - JERGUSON						
2	27							
2	28	LOW WATER CUTOFF, MERCOID 102, NEMA 4						
2	29							
3	30							

SEE SHEET 1 INFO.

Changes, mo alterations an prohibited.
Changes to display the description of the descript

MISSISSIPPI POWER

VICENTIAL DIMENSION DIAGRAM

OMBERTY, MS

DIMENSION DIAGRAM

OMBERTY

SUPERIOR DIMENSION DIAGRAM

SHIT 2 OF 11

DEBOTATION DIAGRAM

OMBERTY

SUPERIOR DIMENSION DIAGRAM

SHIT 2 OF 11

| CLEAVER | BROOKS | The power of commitment | The power of commitment

4

Approved

ITEMS AND PIPING SHOWN IN DASHED LINES NOT FURNISHED BY C-B. CUSTOMER TO PLUG ALL OPENNINGS NOT USED.

START-UP TO BE IN ACCORDANCE WITH C-B INSTRUCTION MANUAL. ALL BOILER FEED PUMP DISCHARGE PIPING NOT SHOWN TO BE FURNISHED BY CUSTOMER.

ALL DIMENSIONS SHOWN ARE IN INCHES

FLOW THRU MANUAL VENT ORIFICES BASED ON 5 PSIG OPERATING

CUSTOMER TO PROVIDE ADEQUATE DRAINS TO SEWER FOR ALL PUMP DRAIN FITINGS.

RELIEF VALVE & VENT VALVE MUST BE PIPED IN ACCORDANCE WITH APPLICABLE LOCAL CODES TO A POINT OF SAFE DISCHARGE.

OVERFLOW DRAINER MUST BE PIPED IN ACCORDANCE WITH APPLICABLE LOCAL CODES TO A POINT OF SAFE DISCHARGE.

UNIT IS KNOCKED DOWN AND MATCH MARKED FOR SHIPPING. LIFTING LUGS (IF PROVIDED) ON THE STAND SHALL ONLY BE USED TO LIFT STAND, PUMPS AND PIPÍNG SUPPLIED WITHIN THE SCOPE OF C-B AS SHOWN IN THE DIMENSION DIAGRAM.

GENERAL DESIGN SPECS:

DEAERATOR TANK HYDRO TESTED @ 65 PSIG.

MATERIAL & CONSTRUCTION IN ACCORDANCE WITH ASME SECT. 8 DIV. 1 PRESSURE VESSEL CODE.

OPERATING PRESSURE: 5 PSIG. TEMPERATURE: 227°F.

PIPING CONTRACTOR NOTE:

FOR TYPICAL RECOMMENDED PRESSURE REDUCING VALVE PIPING SEE DETAIL "A" OR OPERATING MANUAL.

STAND POSTS ARE HEAVY SQUARE STEEL TUBING. FLOOR PLATE 1/4" REINFORCED STEEL. CONTROL PANEL MOUNTED ON 2" X 2" ANGLES. GAUGES FLUSH MOUNTED ON HEAVY STEEL PLATE.

DEAERATOR SPECIFICATIONS
STAMP UNIT: 03682-1-2
MODEL: TMP 250
CAPACITY: 250,000 LBS/HR
TANK SIZE: 96" DIA. X 233" LG.
STAND HEIGHT: 12'-0"
DEAERATOR CAPACITY: 6,040 GALLONS TO OVERFLOW
TANK WEIGHT DRY:10,500 LB.
TANK WEIGHT FLOODED: 60,000 LB.
DESIGN PRESSURE: 50 PSI

TRAY COLUMN SPECIFICATION				
COLUMN	DIMENSION			
COLUMN DIAMETER	72 in			
COLUMN WEIGHT	6,300 LBS			

· ·					
ELECTRICAL DATA					
460 VOLTAGE 3 PHASE 60 HERTZ	Ξ				
CONTROL CIRCUIT 120-1-60	_				
PANEL CONTAINS ALL ELECTRICAL WIRING	7				
TO MOTORS AND CONTROLS. FOR COMPONENTS					
SEE WIRING DIAGRAM WD -03682-1-1-WD					
WIDING CONFORMS TO NATIONAL FLECTBICAL					

1. 6" OVERFLOW DRAINER

2. SEIZMIC ZONE 1-4.

3. FULL RADIOGRAPHIC EXAMINATION.

4. WET MAGNETIC PARTICLE TESTING.

5. GRIND ALL INTERIOR WELDS FLUSH BEFORE STRESS RELIEF. 11. GALVANIZED STAND.

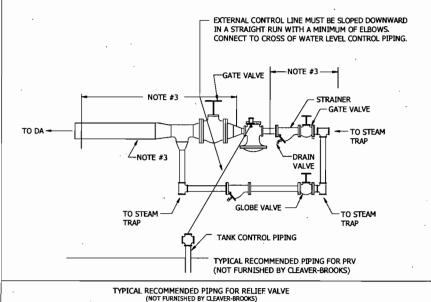
6. STRESS RELIEVE.

 SUPPLY PIPING TO PRESSURE REDUCING VALVE ASSEMBLY TO BE SIZED FOR REQUIRED INLET PRESSURE AT REGULATOR.

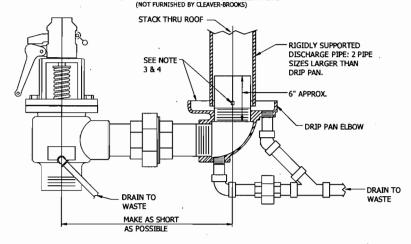
2. DISCHARGE PIPING FROM PRESSURE REDUCING VALVE MUST BE SAME SIZE AS STEAM INLET WITH PIPE EXPANSION AS CLOSE TO PRESSURE REDUCING VALVE AS POSSIBLE.

3. A STRAIGHT RUN OF PIPE, LENGTH EQUALING 10 TIMES THE NOMINAL PIPE DIAMETER, IS REQUIRED BEFORE THE PRV. A STRAIGHT RUN OF PIPE, LENGTH EQUALING 20 TIMES THE NOMINAL PIPE DIAMETER.

i.e. 2" PRESSURE REDUCING VALVE AND 6" STEAM LINE USE AT LEAST A 4" VALVE.



DETAIL "A"



- 1. DIMENSION BETWEEN VALVE & DRIP PAN ELBOW SHOULD BE AS SHORT AS POSSIBLE.
 2. DISCHARGE PIPING MUST BE INDEPENDENTLY SUPPORTED SO NO STRAIN IS PLACED ON
- 3. ALL DRAIN LINES SHOULD BE INDEPENDENTLY SUPPORTED & PROPER EXPANSION PROVISIONS MADE TO ELIMINATE ALL STRAIN ON VALVE BODY

 4. ALLOW SPACE TO COMPENSATE FOR UPWARD EXPANSION OF DEAERATOR WHEN HOT.
- 5. PROVIDE 3 OR 4 EQUALLY SPACED SPACERS TO CENTER DISCHARGE PIPE. MUST BE
 - 7. LIQUID FILLED DISCHARGE PRESSURE GAUGES.
 - 8. MOTOR SPACE HEATERS.
 - 9. BOILER FEED PUMPS TO INCLUDE INDUCERS.
 - 10. FULL PENETRATION NOZZLE WELDS.

 - 12. HYDROTEST OF THE VENT CONDENSER SECTION AT 10 PSI.

JOB NAME: MISSISSIPPI POWER

SALES ORDER: 03682

UNIT#: 03682-1-2

MODEL: TMP 250-6040 GALLON

PERFORMANCE DATA

MAXIMUM LEVEL OF OXYGEN: 0.005 cc/LITER

CAPACITY: 250,000 LB/HR

STORAGE: 6,040 GALLONS

٩F MAKE UP: 243,595 #/HR @ 50

LOW PRESSURE RETURNS: N/A

#/HR@ N/A

٥F

MIXED (AVG) INLET: N/A #/HR@ N/A

MAKE-UP VALVE (DEAERATOR)

MANUFACTURER: FISHER

MODEL: 657-ET SIZE: 3" 150# FLG

PRESSURE: N/A PSI

STEAM PRESSURE REDUCING VALVE #1

MANUFACTURER: FISHER

MODEL: 585C-EWD

SIZE: 8" 300# FLG

STEAM INLET PRESSURE: 325

CAPACITY FLOW: 34,400 #/HR

SAFETY RELIEF VALVES

MODEL: KUNKLE 6252 KRP SIZE: 6" INLET W/8" OUTLET

SET POINT: 50

QTY:1

MODEL: KUNKLE 6252 KQP SIZE: 6" INLET W/8" OUTLET

SET POINT: 50

QTY: 1

FEED PUMP

MANUFACTURER: GOULDS

MODEL: 3355 4" X 5"-10A GPM: 512

TDH: 1000

NPSHR: 9.2

FRAME: N/A

HP: 200 RPM: 3550

ENCLOSURE: HI-EF. QTY: 2

13. GROUNDING LUGS.

14. RIGID AND SEALTITE CONDUIT.

15. PIPING 2" AND SMALLER, ASME SA106, SCH. 80 SMLS.

16. PIPING 2 1/2" AND LARGER, ASME SA106 SCH. 40 SMLS.

17. NO CHINESE OR NORTH KOREAN MATERIAL PERMITTED.

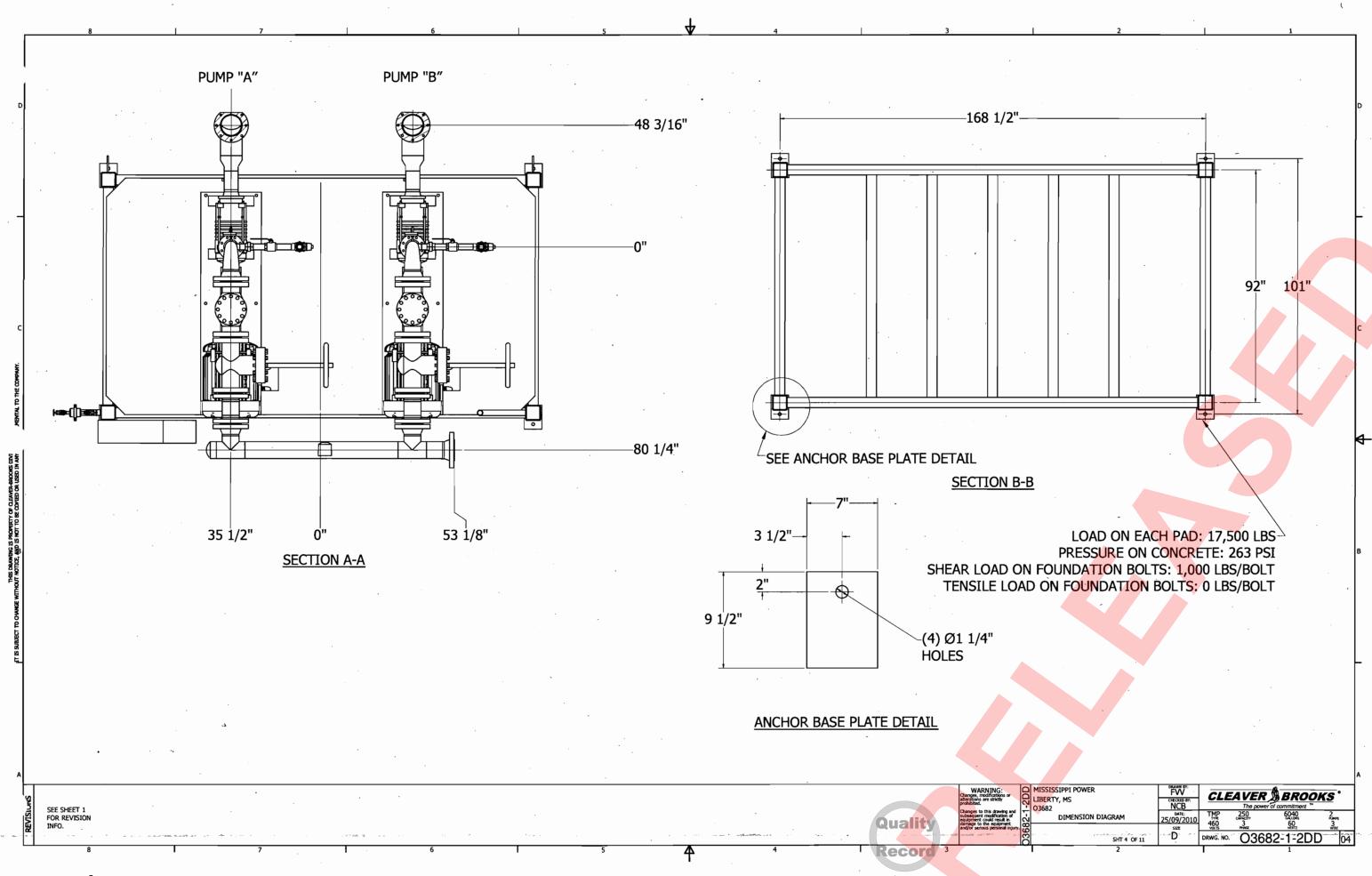
18. TAGGING TO COMPLY WITH 9.1 OF CUSTOMER SPECIFICATION

Quality	Changalteral prohib Changsubse equipr damag and/or
Record 3	

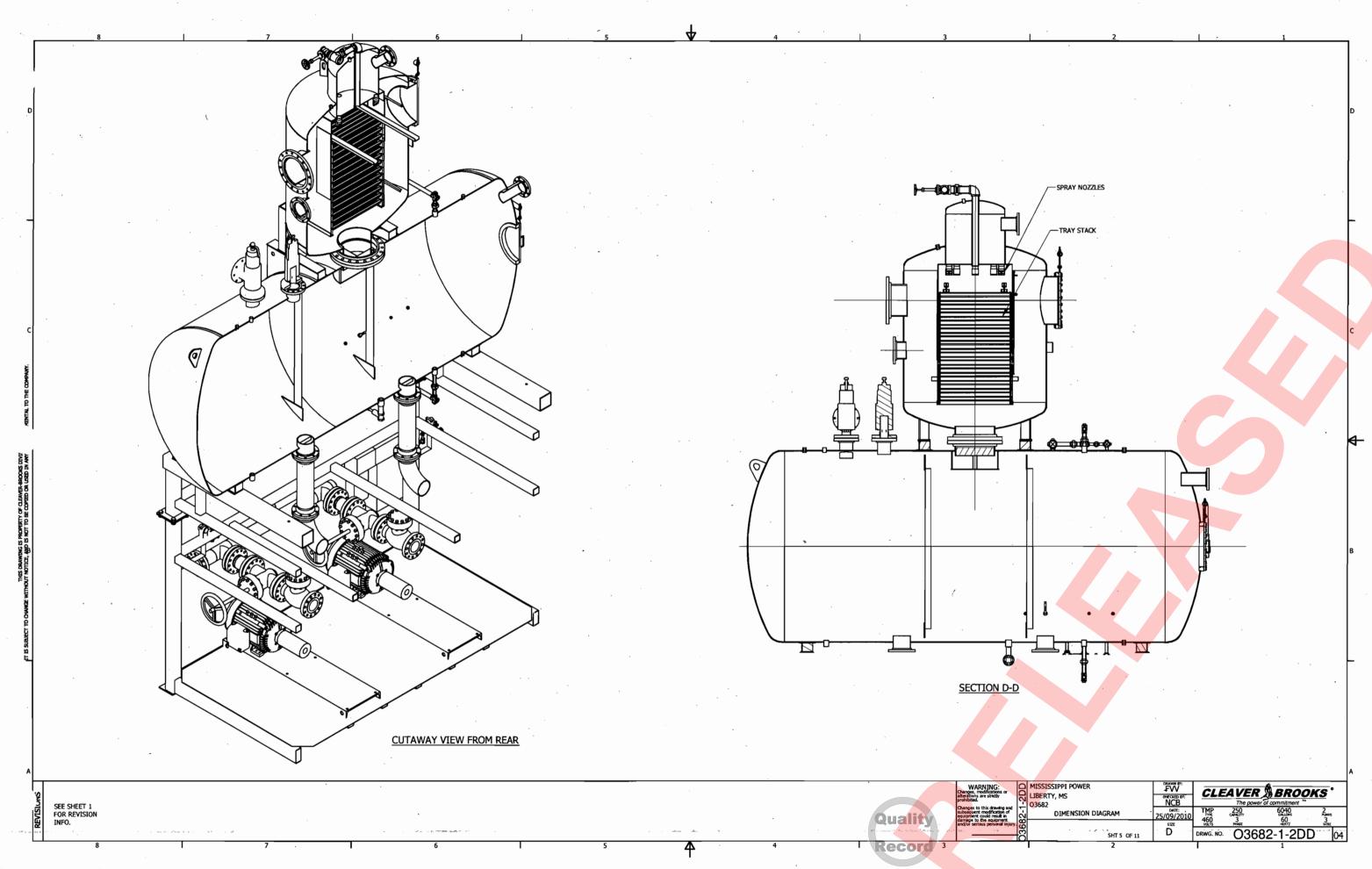
_					_				
	WARNING: Changes, modifications or	읾	MISSISSIPPI POWER	FVV	CLE	AVER	BROOK	<u>~</u> ,	,
prohibited.		7	LIBERTY, MS 03682	CHECKED BY: NCB	<u>ULL</u>	The power of		13	
		2	DIMENSION DIAGRAM	25/09/2010		250	6040 6040	2 PUMPS	
1	damage to the equipment and/or serious personal injury.	8	little and the still	SIZE	460 vo. Ts	PHUSE	60 HERTZ	WIRE	_
	. Open de la competition de la conferencia del conferencia del conferencia de la con	Š	"TRAY DA" SHT 3 OF 11	- D -	DRWG. NO.	O3682	2-1-2DD	2	Ō
			2				1 .		_

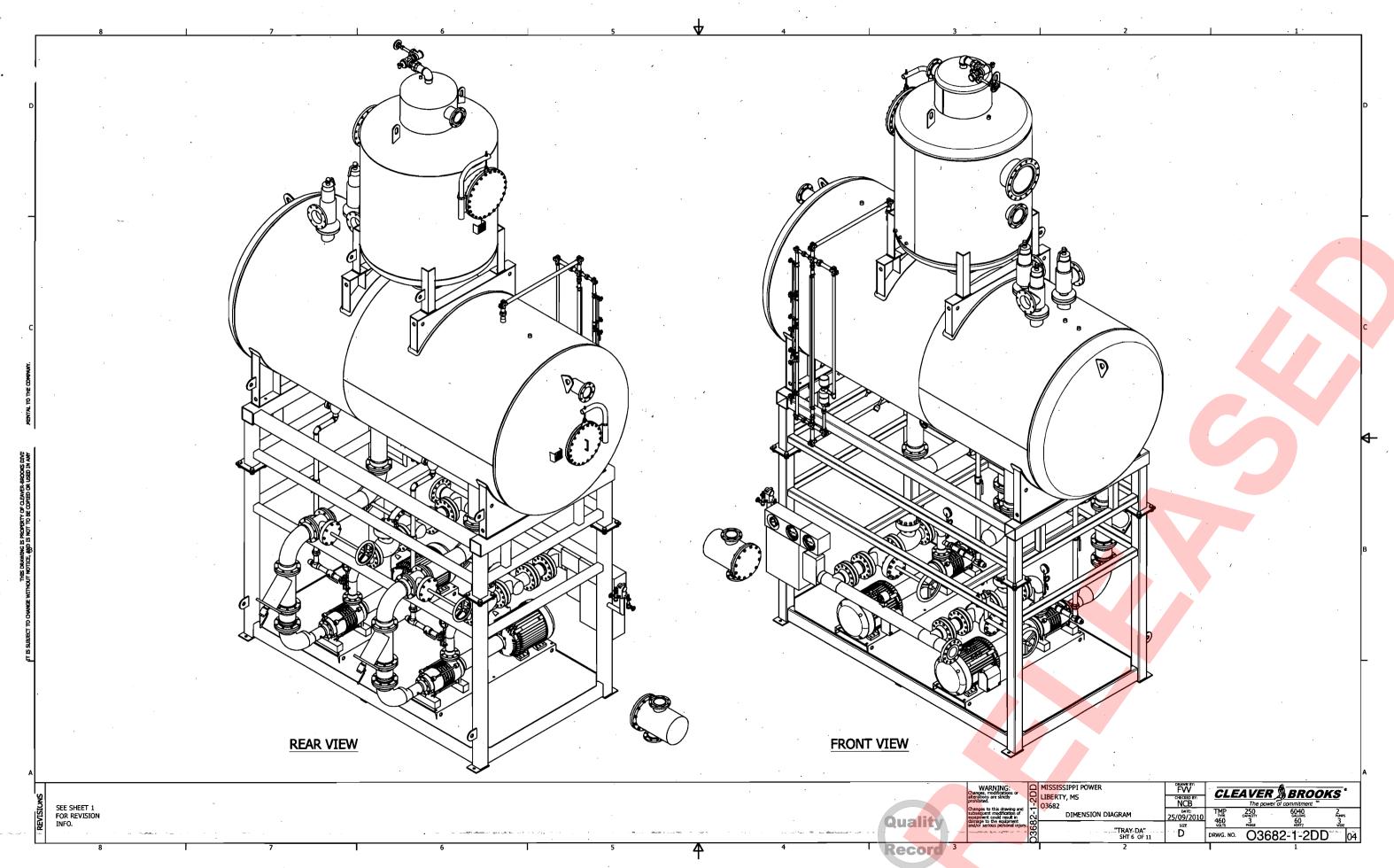
SEE SHEET 1 .FOR REVISION

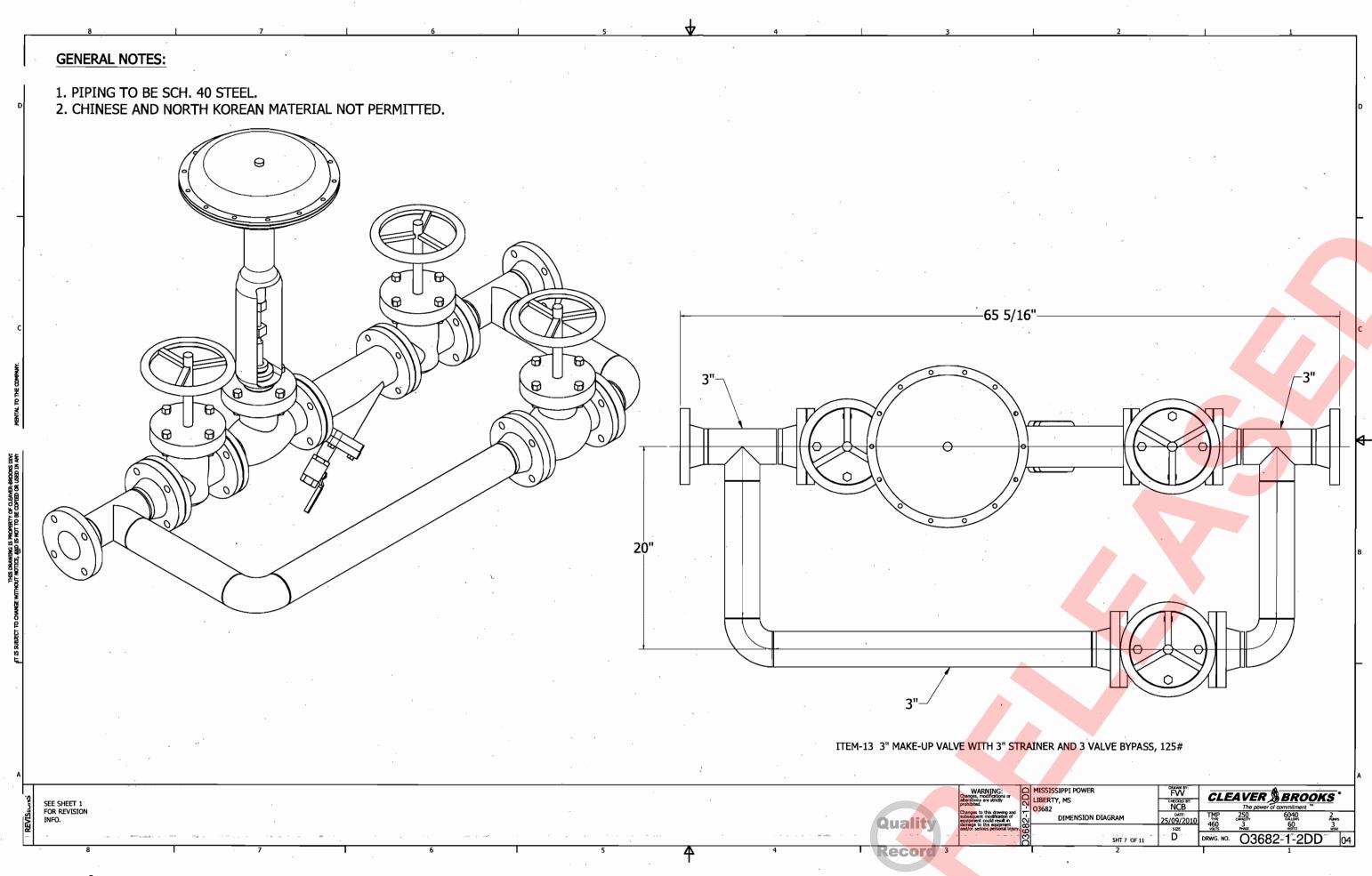
CODE.

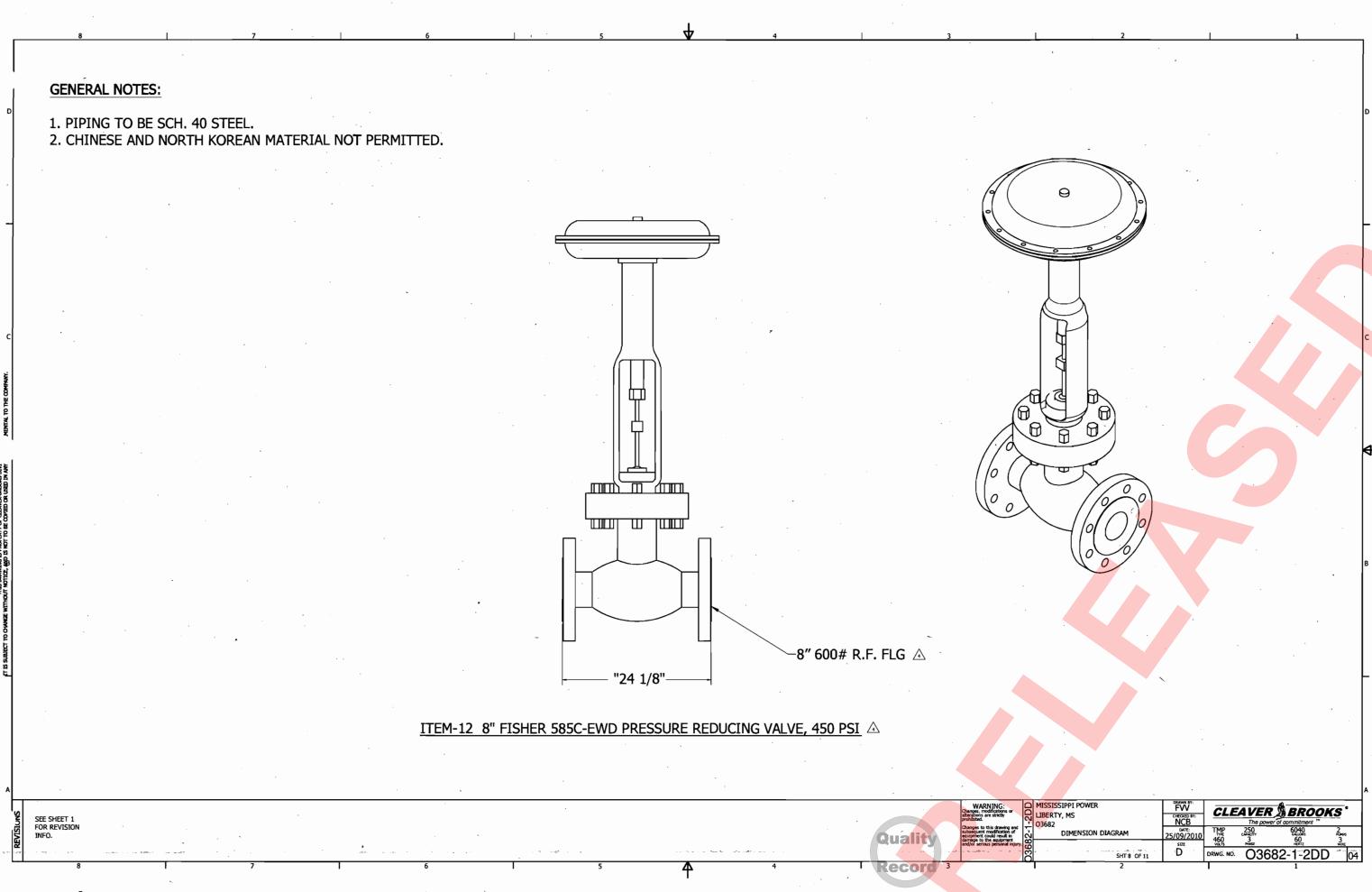


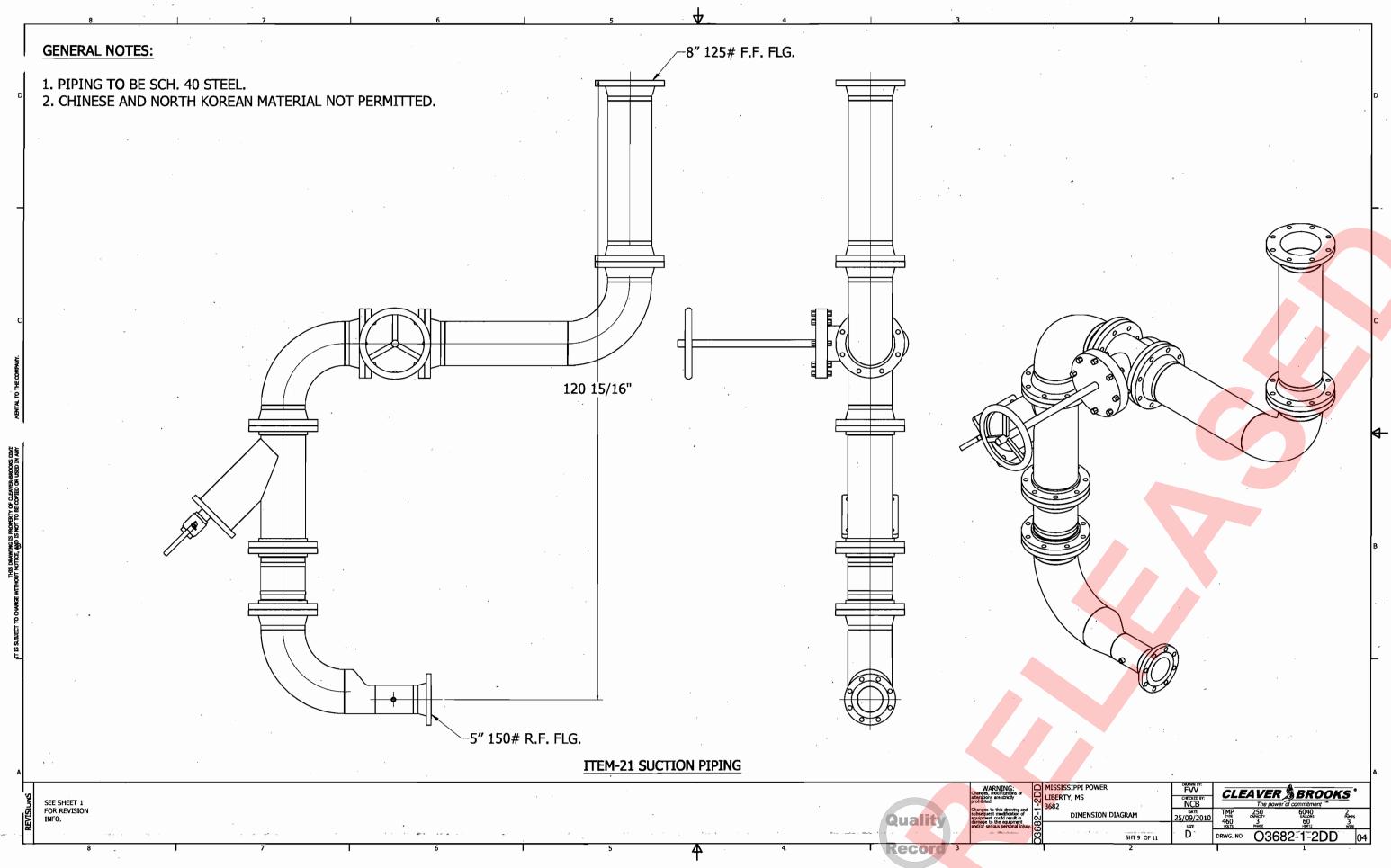
Approved

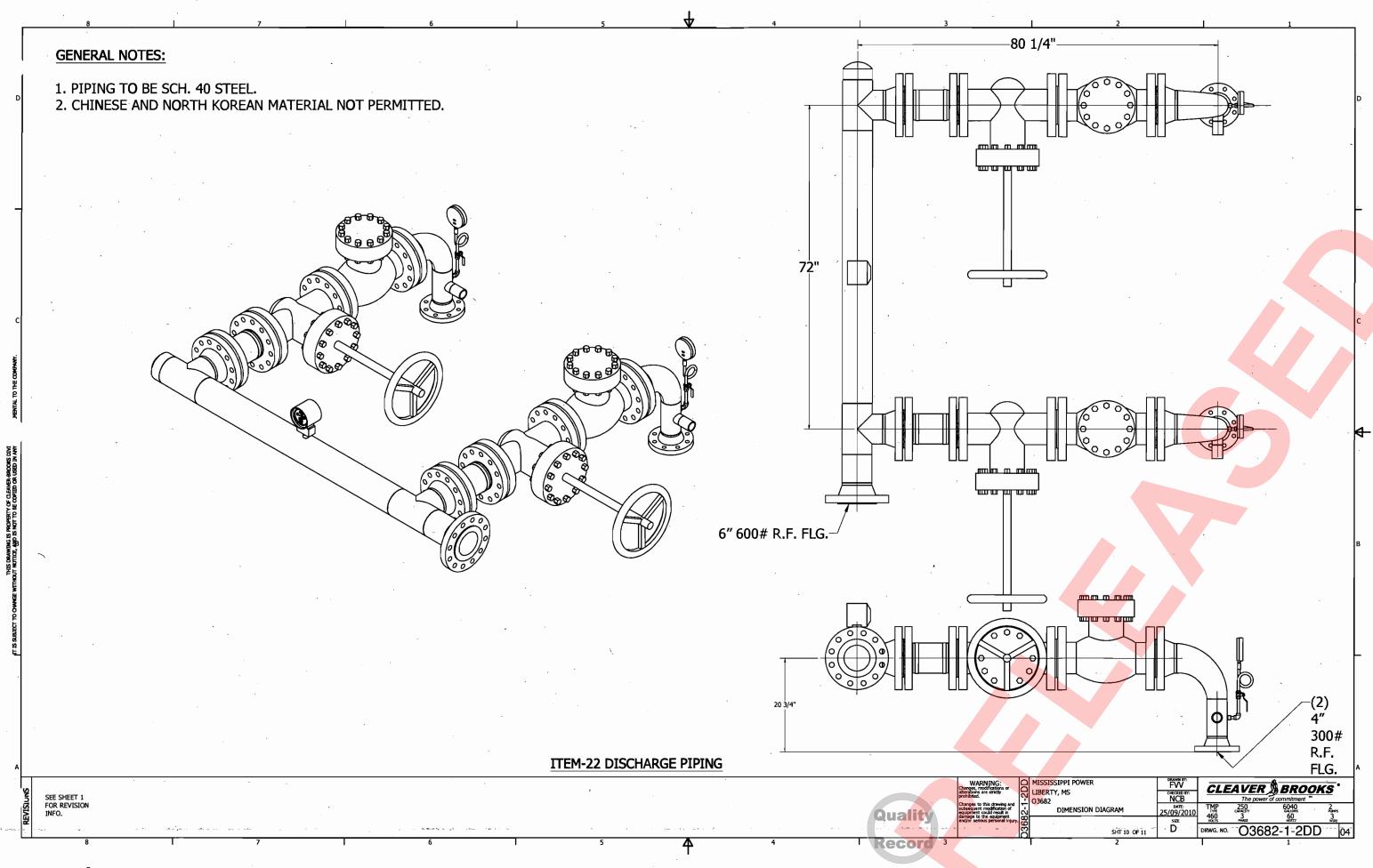


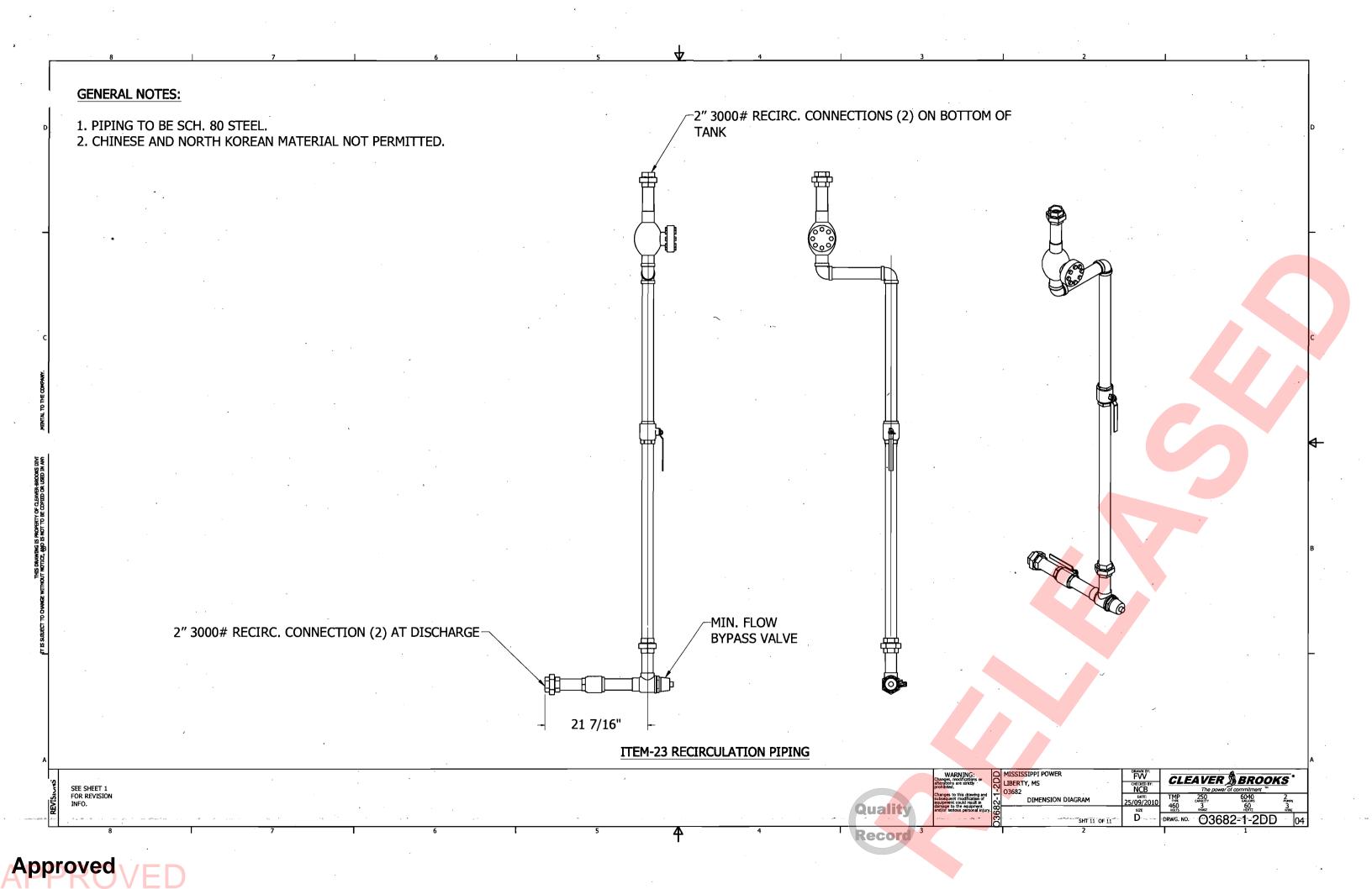


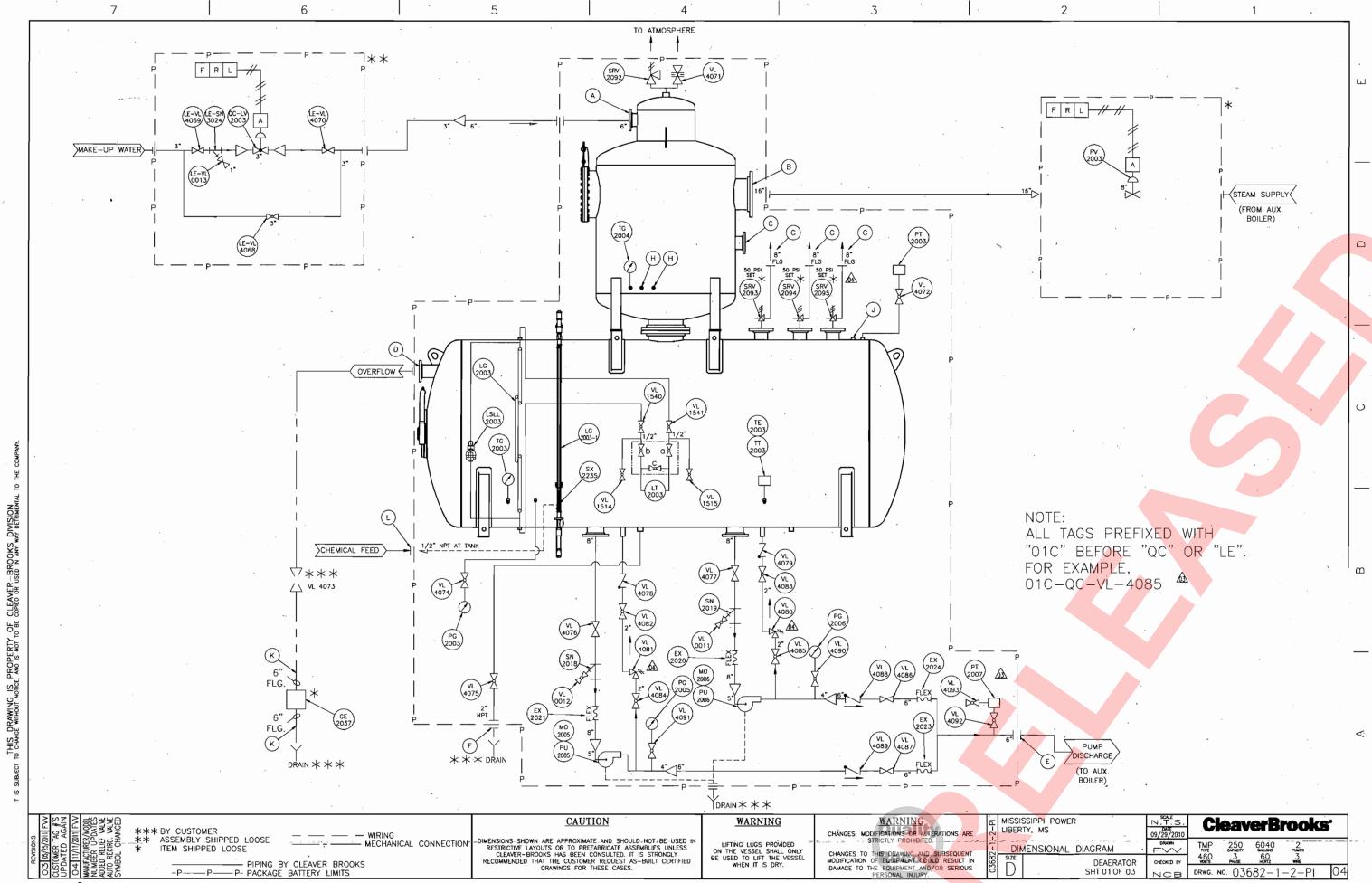












Approved

MECHANICAL BILL OF MATERIAL CUSTOMER TAG # DESCRIPTION SIZE MANUFACTURER/MODEL 8" 150#RF FLG 8" 150#RF FLG 8" 150#RF FLG. 8" 150#RF FLG. 2" NPT NIBCO 8" F619 AA NIBCO 8" F619 AA MUELLER 8" 758 W/3/64" PERF/MTR CERT MUELLER 8" 758 W/3/64" PERF/MTR CERT AA QC-VL-4076 QC-VL-4077 QC-SN-2018 QC-SN-2019 QC-VL-0012 QC-VL-0011 HAND VALVE PUMP SUCTION BLOWDOWN
HAND VALVE PUMP SUCTION BLOWDOWN
PUMP CONNECTOR
PUMP CONNECTOR WORCESTER 2" 4446PM-SE
WORCESTER 2" 4446PM-SE
TWIN CITY HOSE TCHS-800-FLG **A** NOTE: HAND VALVE PUMP DISCHARGE

HAND VALVE PUMP DISCHARGE

CHECK VALVE PUMP DISCHARGE

CHECK VALVE PUMP DISCHARGE

CHECK VALVE PUMP DISCHARGE

CHECK VALVE PUMP DISCHARGE

PRESSURE GAUGE DISCHARGE

PRESSURE GAUGE DISCHARGE

1/4" NPT

DISCHARGE MANIFOLD PRESSURE TRANSMITTER

HAND VALVE DISCHARGE MANIFOLD PRESSURE TRANSMITTER ISOLATION

1/2" NPT

HAND VALVE DISCHARGE MANIFOLD PRESSURE TRANSMITTER VENT

PRESSURE GAUGE DISCHARGE MANIFOLD PRESSURE TRANSMITTER VENT

PRESSURE GAUGE DISCHARGE MANIFOLD PRESSURE TRANSMITTER VENT

PRESSURE GAUGE DISCHARGE ISOLATION

2" NPT.

PRESSURE GAUGE DISCHARGE ISOLATION

2" NPT.

PRESSURE GAUGE DISCHARGE ISOLATION

2" NPT.

PUMP CONNECTOR

6" 600#RF ALL TAGS PREFIXED DISCHARGE WITH "01C" BEFORE "QC" OR "LE". FOR EXAMPLE, 01C-QC-VL-4085 SVF 2" N84466SSSE (A)
SVF 2" N84466SSSE (A)
SVF 2" N84466SSSE (A)
SVF 2" N84466SSSE (A)
FULFLO 2" VB-BR-SS/ZS (A)
FULFLO 2" VB-BR-SS/ZS (A)
KITZ 2" W600SCO (A)
KITZ 2" W600SCO (A) QC-VL-4084 QC-VL-4085 QC-VL-4082 QC-VL-4083 QC-VL-4081 QC-VL-4081 HAND VALVE PUMP RECIRCULATION
HAND VALVE PUMP RECIRCULATION
HAND VALVE PUMP RECIRCULATION
HAND VALVE PUMP RECIRCULATION
FULFLO AUTO RECIRCULATION VALVE
FULFLO AUTO RECIRCULATION VALVE FISHER # 657-ET-DVC6030/HC
NIBCO 3" F619 (A)
NIBCO 3" F718-B
MIBCO 3" F718-B
MUELLER 3" 758 W/3/64" PERF (A) MAKE-UP WATER CONTROL VALVE
HAND VALVE MUV W/3 VALVE BY-PASS
HAND VALVE MUV W/3 VALVE BY-PASS
STRAINER W/MUV 3 VALVE BY-PASS QC-LV-2003 LE-VL-4069 LE-VL-4070 LE-VL-4068 LE-SN-3024 LE-VL-0013 HAND VALVE MUV STRAINER BLOW-OFF APOLLO 1" 70-108-016 QC-PV-2003 STEAM PRESSURE REDUCING VALVE 8" 300#RF FLG. 8 INCH FISHER TYPE 585-C-EWD-DVC6020HC-377 QC-VL-4075 2" NPT VOGT 2" 353 HAND VALVE DRAIN DRAIN TANK-PRESSURE TRANSMITTER TANK PRESSURE TRANSMITTER
HAND VALVE TANK PRESSURE TRANSMITTER ISOLATION 1/4" NPT. 1/2" NPT. ROSEMOUNT 3051S2TG3A2A11A1AKBM5Q4Q8 6A APOLLO 70-103-01 ROSEMOUNT 305152CD2A2A11A1AKBM5Q4Q8.6A WORCESTER 1/2" 4446PM-SE WORCESTER 1/2" 4446PM-SE WORCESTER 1/2" 4446PM-SE WORCESTER 1/2" 4446PM-SE DIFFERENTIAL PRESSURE TRANSMITTER
HAND VALVE LEVEL TRANSMITTER ISOLATION
HAND VALVE LEVEL TRANSMITTER ISOLATION
HAND VALVE LEVEL TRANSMITTER DRAIN
HAND VALVE LEVEL TRANSMITTER DRAIN 1/4" NPT. 1/2" NPT. 1/2" NPT. 1/2" NPT. 1/2" NPT. TANK - LEVEL TRANSMITTER CLEAVER - BF TANK TEMPERATURE TRANSMITTER
TANK TEMPERATURE TRANSMITTER ELEMENT 1/4" NPT. ROSEMOUNT 3051S2CD2A2A11A1AKBM5Q4Q8 💫 ROSEMOUNT 644HAK6XAJ6M5Q4 💫 TANK - TEMPERATURE TRANSMITTER QC-TT-2003 QC-TE-2003 3/4" NPT. JERGUSON #S22188-72 A GEMS QC-LG-2003-MAGNETIC LEVEL INDICATOR QC-LG-2003 1/2" NPT. JERGUSON 68R20; Visible area 78-3/4" GAUGE GLASS SIGHT GLASS LEVEL INDICATOR 1" NPT. MERCOID 102-WT-7810-C-60 QC-LSLL-2003 LOW WATER CUT-OFF SWITCH RELIFF VALVES CLEAVER-BROOKS 057-01223-000 CHEMICAL FEED QUILL CHEM. FEED PRESSURE GAUGE PRESSURE GAUGE TANK
HAND VALVE PRESSURE GAUGE ISOLATION US GAUGE #1903 (A)
WORCESTER 1/4 4446PM-SE 1/4" NPT 1/4" NPT ASHCROFT C600A-03-C37-B01-L03 (10' LINE LENGTH)
ASHCROFT C600A-03-C37-B01-L07 (20' LINE LENGTH) THERMOMETER 3" NPT. 1/2" NPT. VENT VALVES OVERFLOW DRAINER 6" 150#RF FLG. WARREN CONTROLS 313 MISSISSIPPI POWER **CAUTION** WARNING WARNING **CleaverBrooks** LIBERTY, MS *** BY CUSTOMER CHANGES, MODIFICATIONS OR ALTERATIONS ARE SEE SHEET 1 DIMENSIONS SHOWN-ARE APPROXIMATE AND SHOULD NOT BE USED IN RESTRICTIVE LAYOUTS OR TO PREFABRICATE ASSEMBLIES UNLESS CLEAVER—BROOKS HAS BEEN CONSULTED. IT IS STRONGLY RECOMMENDED THE CUSTOMER REQUEST AS—BUILT CERTIFIED DRAWINGS FOR THESE CASES. ** ASSEMBLY SHIPPED LOOSE LIFTING LUGS PROVIDED
ON THE VESSEL SHALL ONLY
BE USED TO LIFT THE VESSEL
WHEN IT IS DRY. FOR REVISION ------- MECHANICAL CONNECTION DIMENSIONAL DIAGRAM ITEM SHIPPED LOOSE CHANGES TO THIS DRAWING AND SUBSEQUENT MODIFICATION OF EQUIPMENT COULD RESULT IN DAMAGE TO THE COUPMENT AND/OR SERIOUS PERSONAL INJURY. DEAERATOR SHT 02 OF 03 CHECKED BY PIPING BY CLEAVER BROOKS

-P-P-P-P-P-PACKAGE BATTERY LIMITS **Approved**

6

5

NCB DRWG. NO. 03682-1-2-PI