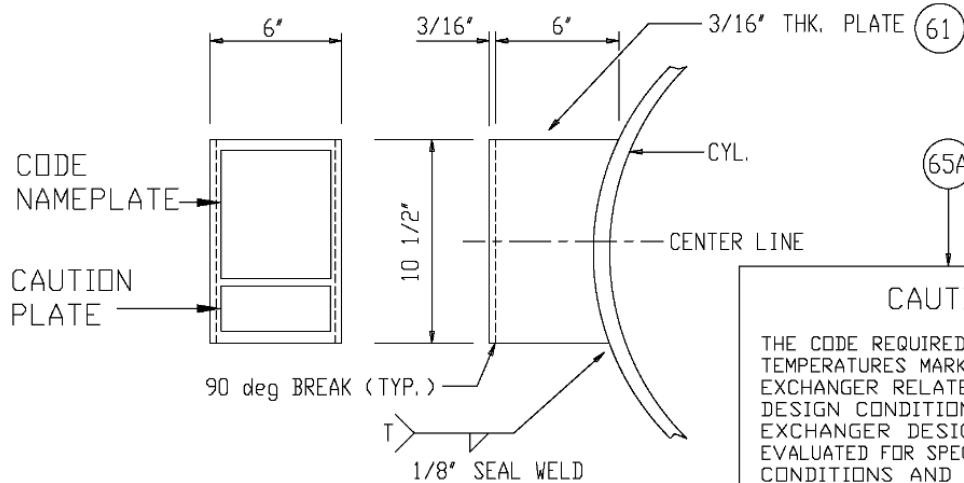
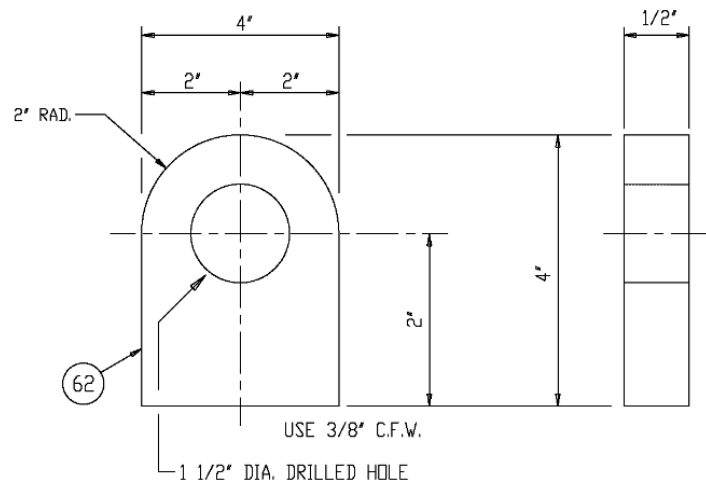




NAMEPLATE BRACKET DETAIL



LIFTING LUG DETAIL

CAUTION

THE CODE REQUIRED PRESSURES AND TEMPERATURES MARKED ON THE HEAT EXCHANGER RELATE TO THE BASIC DESIGN CONDITIONS. THE HEAT EXCHANGER DESIGN HAS BEEN EVALUATED FOR SPECIFIC OPERATING CONDITIONS AND SHALL BE RE-EVALUATED BEFORE IT IS OPERATED AT DIFFERENT OPERATING CONDITIONS.

MATERIAL: 18-8 STN. STL. (16 GA.) (65)

Ohmstede Ltd.

(NB) NATL. BD. NO. *

CERTIFIED BY: OHMSTEDE Ltd.
LaPORTE PLANT

SHELL

MAWP	225	PSI	AT	200	°F
MAEWP	N/A	PSI	AT	200	°F
MDMT	+15	°F	AT	225	PSI

TUBE

MAWP	160	PSI	AT	400	°F
MAEWP	N/A	PSI	AT	400	°F
MDMT	+15	°F	AT	160	PSI

S/N 328446 YEAR 2014

SHELL HYDRO 371 SHOP 293 FIELD

TUBE HYDRO 299 SHOP 224 FIELD

ITEM NO. 5001-7017-04 SIZE 20-245.5 TYPE B E M

P. O. NO. 3801214850 / SAP # 66416553

SOUTH RECYCLE COLUMN BOTTOMS COOLER

ASME SECTION VIII, DIV. 1, 2010 EDITION 2011 ADDENDA

* TO BE ASSIGNED AT TIME OF SHIPMENT

				CUSTOMER: INVISTA	
				OHMSTEDE JOB NO.: 328446	
				P. O. NO.: 3801214850/66416553	
				ITEM NO.: 5001-7017-04	
				SERVICE: SOUTH RECYCLE COLUMN BOTTOMS COOLER	
2	REVISED AS NOTED	RC	PI	01/10/14	NAMEPLATE, BRACKET & LIFT LUGS
1	REV PER CUST. COMMENTS	RC	PI	12/27/13	
0	RELEASE FOR FAB/CUST. REVIEW	BR	PI	12/13/13	
NO.	REVISIONS	BY	CHK.	DATE CHK.	OHMSTEDE
					DRAWING NO. 328446-NP