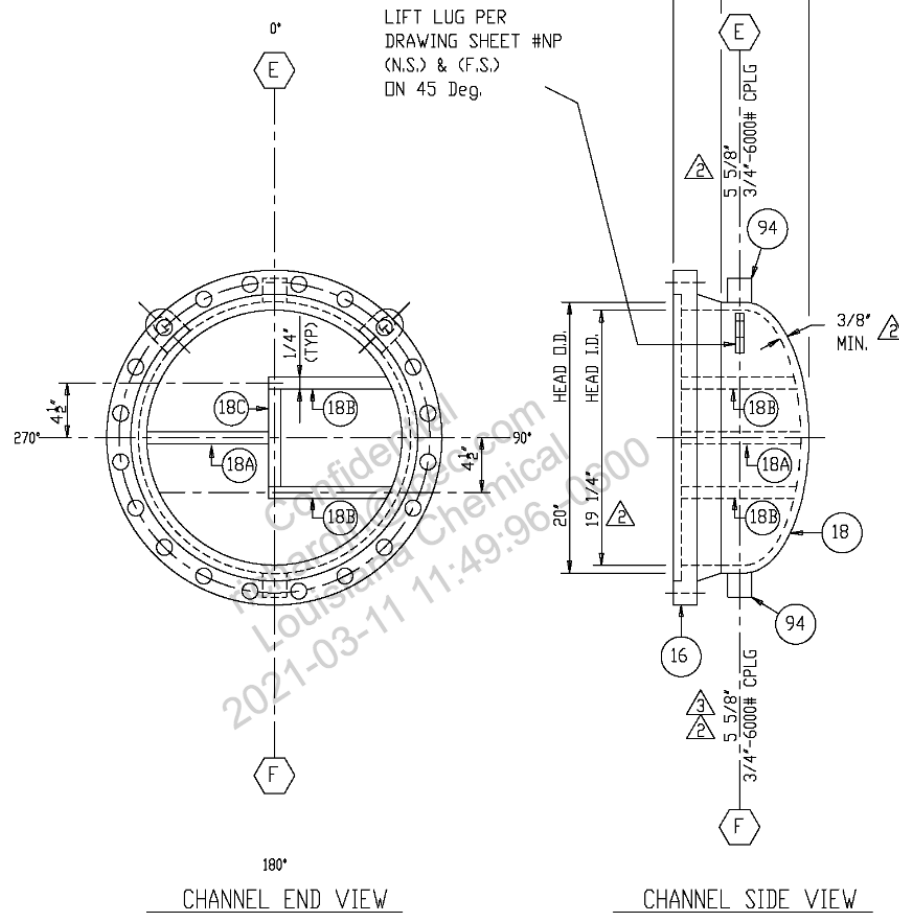


* MACHINE GASKET FACING AFTER ALL
WELDING.
FOR FLANGE DETAILS SEE DRAWING SHEET #GF



NOTES:

- 1) ALL BOLT HOLES TO STRADDLE CENTER LINES.
- 2) FOR WELD AND BEVEL DETAILS SEE DRAWING SHEET #WB.
- 3) SPOT RADIOGRAPHY.

				CUSTOMER: INVISTA	
				OHMSTEDE JOB NO.: 328446	
				P. O. NO.: 3801214850/66416553	
				ITEM NO.: 5001-7017-04	
				SERVICE: SOUTH RECYCLE COLUMN BOTTOMS COOLER	
				REAR CHANNEL DETAILS	
NO.		REVISIONS	BY	CHK.	DATE CHK.
3	REVISED AS STATED	RC	PI	01/27/14	
2	REVISED AS NOTED	BR	PI	01/02/14	
1	REV PER CUST. COMMENTS	RC	PI	12/27/13	
0	RELEASE FOR FAB/CUST. REVIEW	BR	PI	12/13/13	
		OHMSTEDE		DRAWING NO. 328446-RC	