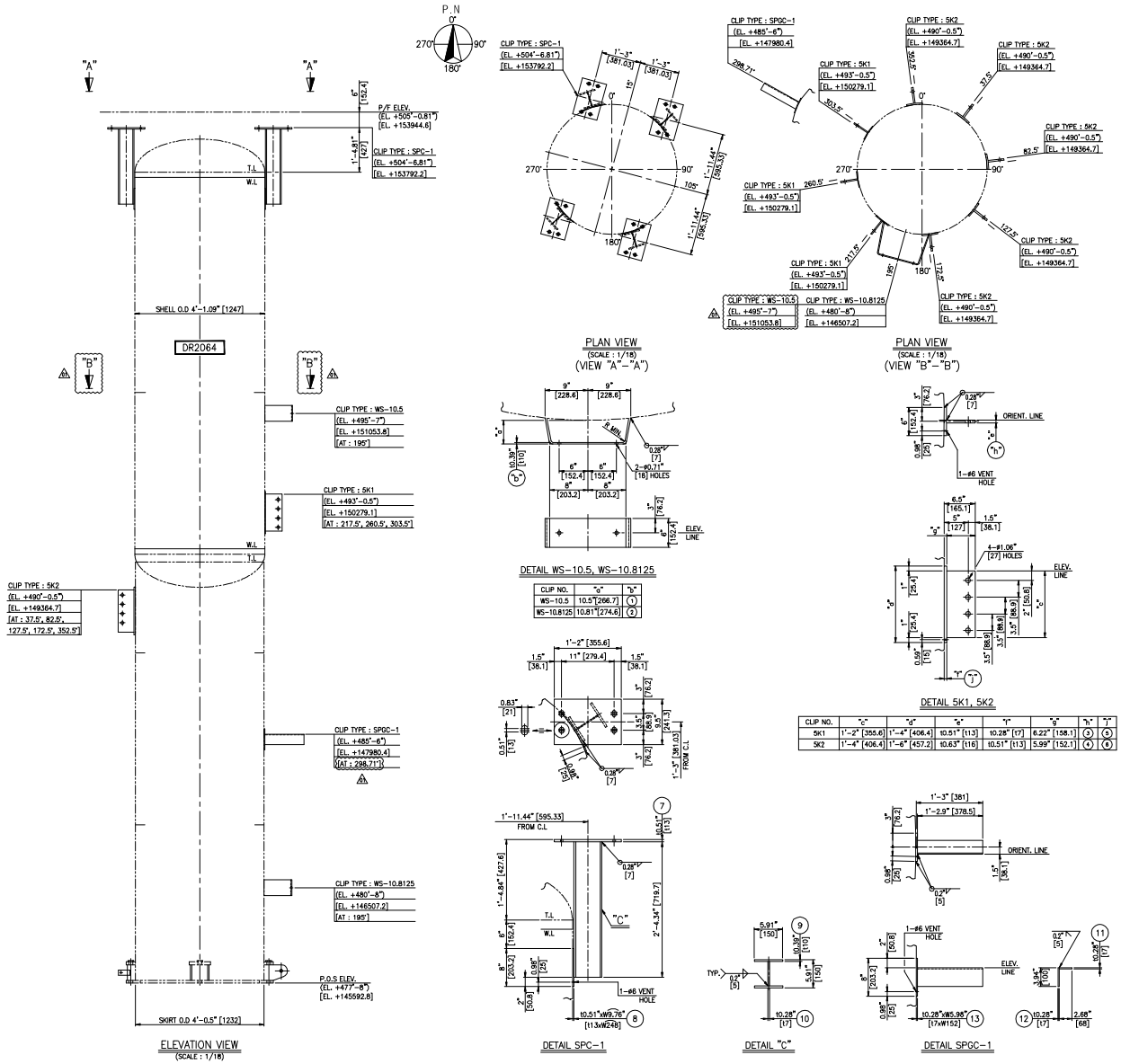

CLIP NO.	"a"	"b"
WS-10.5	10.5" [266.7]	①
WS-10.8125	10.81" [274.6]	②

CLIP NO.	"c"	"d"	"e"	"f"	"g"	"h"	"i"
5K1	1'-2" [355.6]	1'-4" [406.4]	t0.51" [t13]	t0.28" [t7]	6.22" [158.1]	③	⑤
5K2	1'-4" [406.4]	1'-6" [457.2]	t0.63" [t16]	t0.51" [t13]	5.99" [152.1]	④	⑥

PART NAME PART GREP	PART NO.	PART NO./NO.	DESCRIPTION	MATERIALS	SIZE	Q'TY /SET	SPARE	WEIGHT (KG)	REMARK
EA	011	1	EXTERNAL CLIP	SA240-304L	t0.39" × 6" × 3'-4.16" t10 × 152.4 × 1020	1		12	
EA	011	2	EXTERNAL CLIP	SA240-304L	t0.39" × 6" × 3'-4.79" t10 × 152.4 × 1036	1		13	
EA	011	3	EXTERNAL CLIP	SA240-304L	t0.51" × 6.22" × 1'-2" t13 × 158.1 × 355.6	3		18	
EA	011	4	EXTERNAL CLIP	SA240-304L	t0.63" × 5.99" × 1'-4" t16 × 152.1 × 406.4	5		40	
EA	011	5	REINF. PAD	SA240-304L	t0.39" × 6" × 1'-6" t7 × 152.4 × 406.4	3		11	
EA	011	6	REINF. PAD	SA240-304L	t0.51" × 6" × 1'-8" t13 × 152.4 × 457.2	5		36	
EA	011	7	TOP PLATE	SA240-304L	t0.51" × 9.5" × 1'-2" t13 × 241.3 × 355.6	4		35	
EA	011	8	P/F SUP'T PAD	SA240-304L	t0.51" × 8" × 8.78" t13 × 203.2 × 246	4		21	
EA	011	9	PLATFORM SUPPORT	SA240-304L	t0.39" × 6.81" × 2'-4.34" t10 × 150 × 719.7	8		69	
EA	011	10	PLATFORM SUPPORT	SA240-304L	t0.39" × 5.13" × 2'-4.34" t7 × 130 × 719.7	4		24	
EA	011	11	EXTERNAL CLIP	SA240-304L	t0.39" × 2.69" × 1'-2.9" t7 × 68 × 378.5	1		2	
EA	011	12	EXTERNAL CLIP	SA240-304L	t0.39" × 3.94" × 1'-2.9" t7 × 100 × 378.5	1		3	
EA	011	13	REINF. PAD	SA240-304L	t0.39" × 5.98" × 8" t7 × 152 × 203.2	1		2	
TOTAL WEIGHT						286		KG	

NOTES

1. ALL PADS SHALL BE PROVIDED WITH ROUNDED CORNERS (1/8" MINIMUM RADIUS).
2. ALL VENTS HOLES ARE TO BE PLUGGED WITH STIFF GREASE.

KBR

ACCEPTANCE FOR ENGINEERING USE

THIS DOCUMENT IS:

ACCEPTED (Code 1) X
ACCEPTED WITH COMMENTS (Code 2) ____
NOT ACCEPTED (Code 3) ____
NOT REVIEWED (Code 4) ____

ACCEPTANCE DOES NOT RELIEVE SUPPLIER FROM FURNISHING MATERIAL IN CONFORMANCE WITH ORDER. REFER TO SDR-1 FOR FULL DEFINITION OF ACCEPTANCE CONDITIONS.

DISCIPLINE VM BY FP
DATE OCT-24-2011

FOR APPROVAL 2011.10.14 SUNG JIN GEOTEC CO., LTD.

ASME CODE STAMPED WORK (U)

REV.	DATE	DESCRIPTION	DRWN	CHKD.	APPD.
01	12. Oct. '11	REVISED AS COMMENTS	B.M ENG	D.H HYUN	H.C JUNG
00	09. Sep. '11	ISSUED FOR APPROVAL	B.M ENG	D.H HYUN	H.C JUNG

PROJECT: Kemper County IGCC Unit 1 Project

KBR
Engineering services by KBR Technical Services
TBPE Reg. No. F-2397

SOUTHERN COMPANY
Southern Company. Inc.

SUNGJIN GEOTEC CO., LTD
ULSAN, KOREA

TITLE: DR2064
AGR REGENERATOR REFLUX DRUM
EXTERNAL SUPPORT CLIP DETAIL (2/2)

ANGLE 3	SCALE	REQ'D NO.	P.O. NO.:	SHEET NO.
	N/S	1 SET	MPC17984-0001	2 OF 2
		PLANT: Kemper County	SGT DWG. NO.: SGT11-SP11-DR2064-013	SGT W/O NO. 11SP11
B1	DRAWING NO. MM88194			REV. 01

SGT JOB NO. : 11-SP-11

MM88194 A

Plant: Kemper County SUNGJIN GEOTECH
Southern Company Generation
SGT11-SP11-DR2064-013 SH 2 Rev: 1
PO: MPC17984-0001