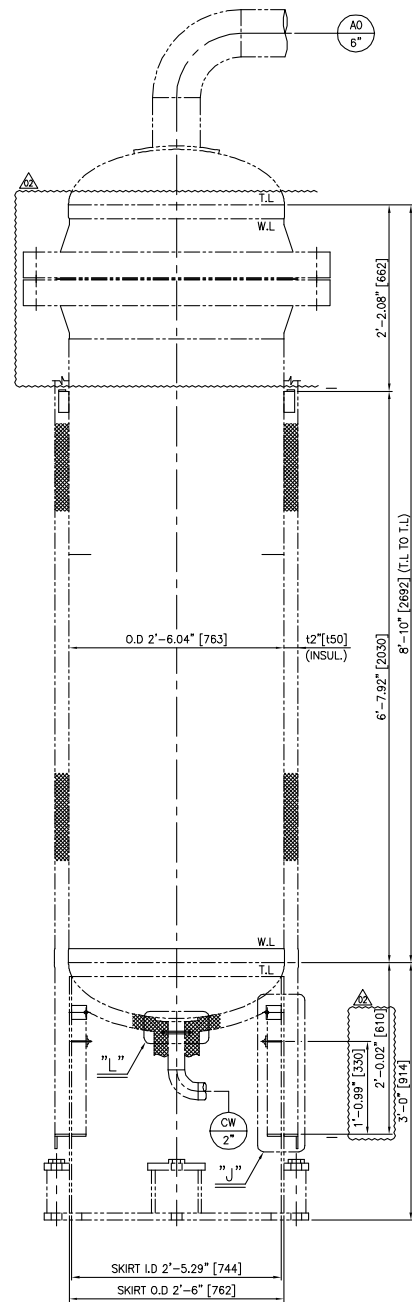
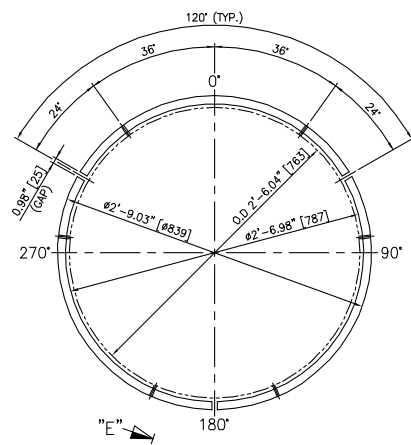
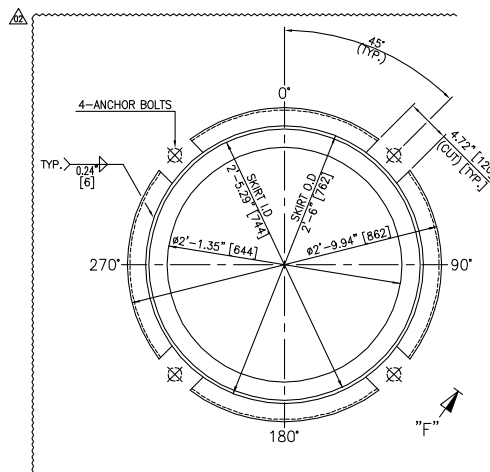




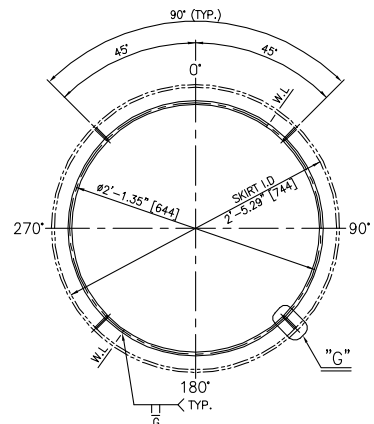
ELEVATION VIEW



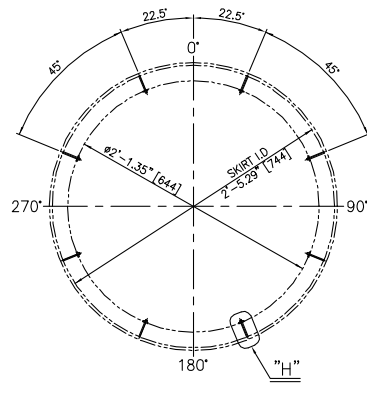
VIEW "A"



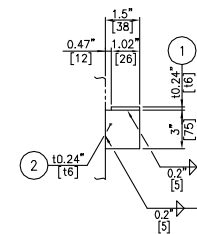
VIEW "B"



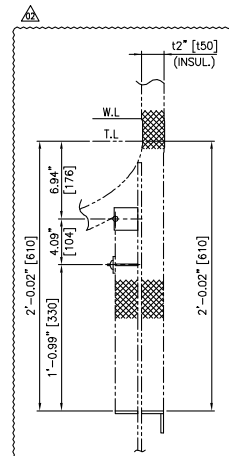
VIEW "C"



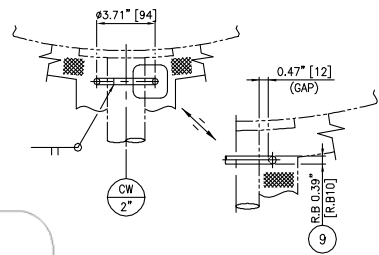
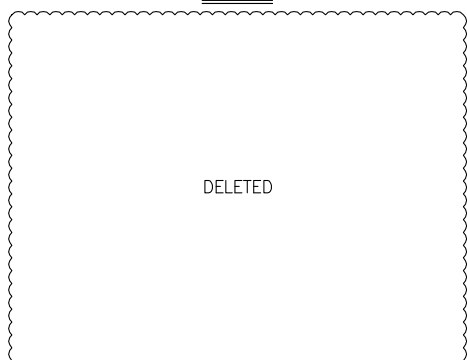
VIEW "D"



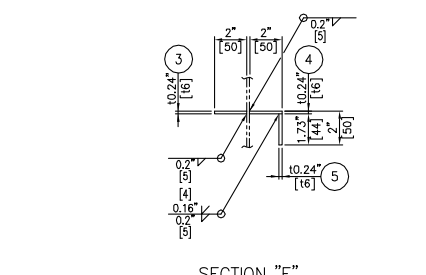
SECTION "E"



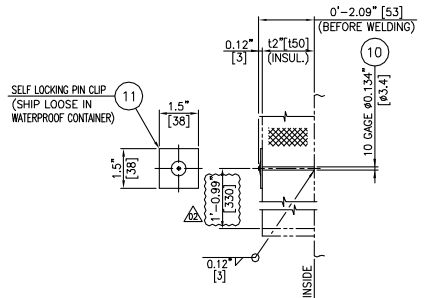
DETAIL "J"



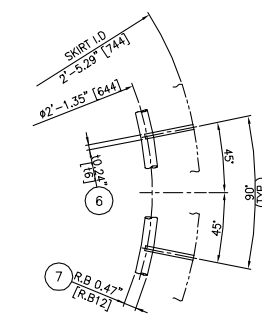
DETAIL "L"



SECTION "F"



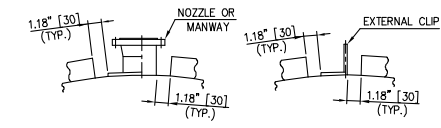
DETAIL "H"



DETAIL "G"

PART NAME	DESCRIPTION	MATERIALS	SIZE	QTY / SET	SPARE	WEIGHT (KG)	REMARK
EA 005 1	INSUL. SUP'T RING	SA516-70	16 x 1.0787 x 0.0839	1		4	
EA 005 2	INSUL. SUP'T CLIP	SA240-304L	t6 x 38 x 75	6		1	
EA 005 3	INSUL. SUP'T RING	SA240-304L	16 x 1.0644 x 0.0744	1		6	
EA 005 4	INSUL. SUP'T RING	SA240-304L	16 x 1.0762 x 0.0862	1		6	
EA 005 5	INSUL. SUP'T RING	SA240-304L	t6 x 44 x 2690	1		6	
EA 005 6	INSUL. SUP'T CLIP	SA240-304L	t6 x 50 x 53	4		1	
EA 005 7	INSUL. SUP'T ROD	SA36	R.B12 x L2024	1		2	
DELETED							
EA 005 9	INSUL. SUP'T ROD	SA36	R.B10 x L296	1		1	
EA 005 10	STUD PIN	SA36	ø3.4 x L53	8		1	
EA 005 11	SELF LOCKING PIN CLIP	304 S.S	38x38	8		-	
TOTAL WEIGHT						{28} KG	

NOTE
1. TYPICAL DETAIL FOR INTERFERENCE BETWEEN INSULATION CLIP AND NOZZLE OR OTHERS.



FOR APPROVAL
2011.09.05
SUNGJIN GEOTECH CO., LTD.

ASME CODE STAMPED
WORK (U)

01. Sep. '11	REVISED AS COMMENTS	B.M. ENG	D.H. KIM	H.C. JUNG
11. Jun. '11	REVISED AS COMMENTS	B.M. ENG	J.K. KIM	H.C. JUNG
27. Apr. '11	ISSUED FOR APPROVAL	B.M. ENG	J.K. KIM	H.C. JUNG
REV.	DATE	DESCRIPTION	DRWN	CHKD. APPD.

PROJECT:

Kemper County IGCC Project

KBR

Engineering services by KBR Technical Services
TBPE Reg. No. F-2397

SOUTHERN
COMPANY

Southern Company, Inc.

SUNGJIN
POSCO Family

SUNGJIN GEOTECH CO., LTD
ULSAN, KOREA

TITLE: DR1080/2080
AGR FLASH GAS COMPRESSOR KO DRUM
INSUL. SUP'T RING DETAIL

ANGLE 3	SCALE	REQ'D NO.	2	SETS	P.O. NO.	MPC17984-0001	SHEET NO.	1 OF 1
	N/S	PLANT	Kemper County	SGT	SGT W/O NO.	SGT11-SP11-DR1080/2080-005	11SP11	
B1	DRAWING NO.	MM79036					REV.	

SGT JOB NO. : 11-SP-11

KBR
ACCEPTANCE
FOR ENGINEERING USE

THIS DOCUMENT IS:
ACCEPTED (Code 1) ☒ X
ACCEPTED WITH COMMENTS (Code 2) ☐
NOT ACCEPTED (Code 3) ☐
NOT REVIEWED (Code 4) ☐

ACCEPTANCE DOES NOT RELIEVE SUPPLIER
FROM FURNISHING MATERIAL IN CONFORMANCE
WITH ORDER. REFER TO SDR-1 FOR FULL
DEFINITION OF ACCEPTANCE CONDITIONS.

DISCIPLINE **VM** BY **DN**
DATE **19-Sep-11**

MM79036 B

Plant: Kemper County SONGJIN GEOTECH
Southern Company Generation
SGT11-SP11-DR1080-2080-005 Rev: 2
PO: MPC17984-0001