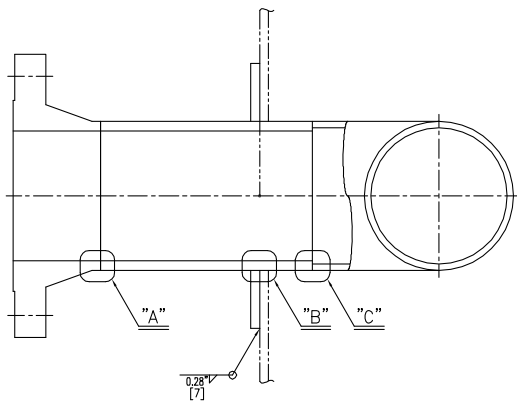
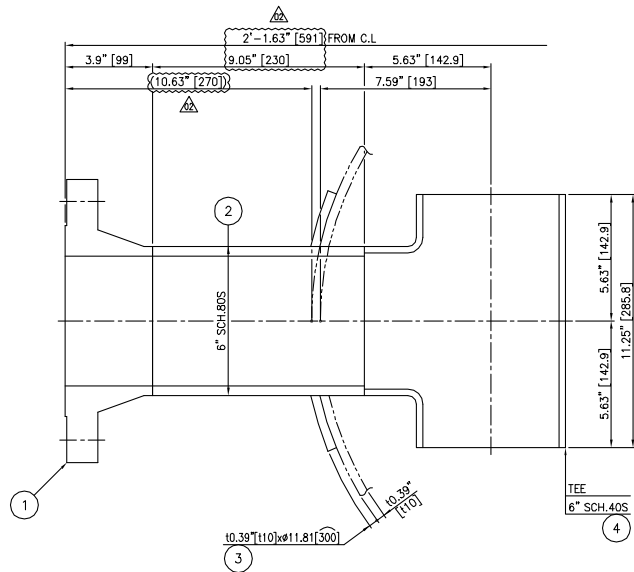
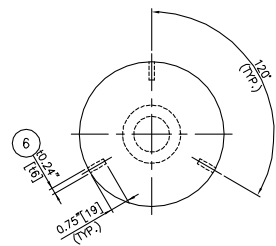
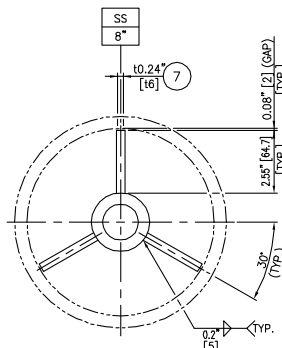




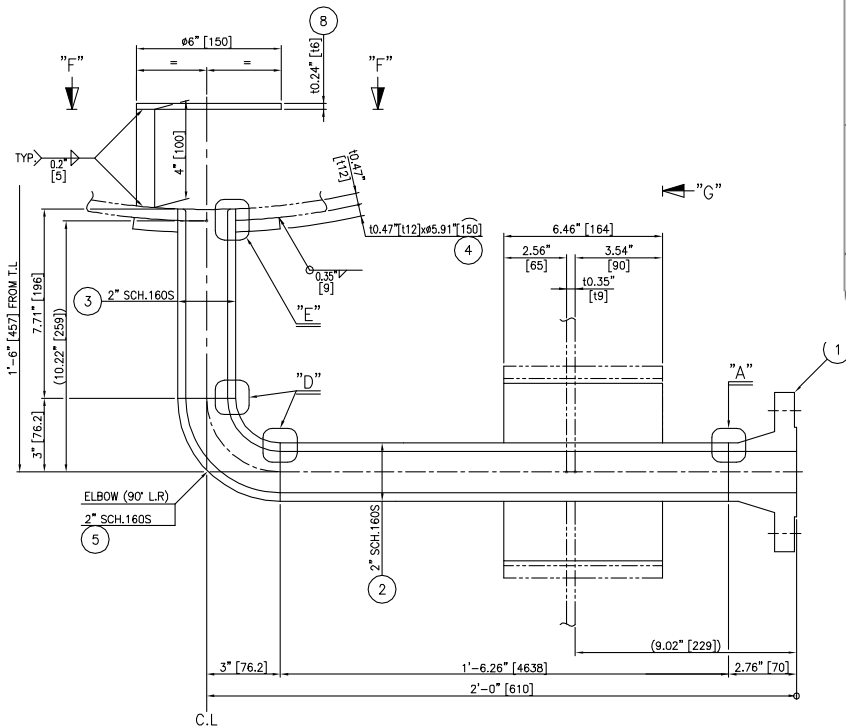
DETAIL OF BJ 6"



VIEW "F" - "F"

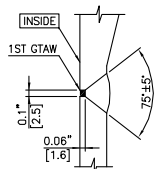


SECTION "G"

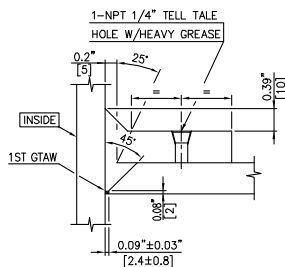


C.L

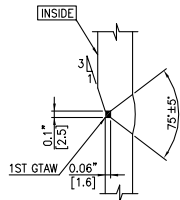
DETAIL OF CW 2"



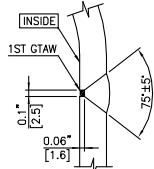
DETAIL "A"



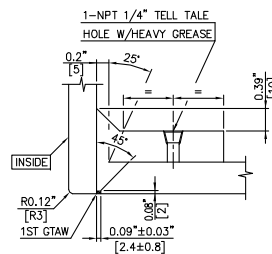
DETAIL "B"



DETAIL "C"



DETAIL "D"



DETAIL "E"

PART NAME	PART CODE	PART NOS/NO.	DESCRIPTION	MATERIALS	SIZE	QTY /SET	SPARE	WEIGHT (KG)	REMARK
NSH	BJ	1	FLANGE	SA182-F304L	6" ASME 300# W.N.R.F. SCH.80S	1		21	
NSH	BJ	2	NOZZLE NECK	SA312-TP304L	6" SCH.80S x L230	1		10	
NSH	BJ	3	REINF. PAD	SA240-304L	t10 x ø300	1		4	
NSH	BJ	4	TEE	SA403-WP304L	6" SCH.40S	1		16	
NHB	CW	1	FLANGE	SA182-F304L	2" ASME 300# W.N.R.F. SCH.160S	1		4	
NHB	CW	2	NOZZLE NECK	SA312-TP304L	2" SCH.160S x L463.8	1		6	
NHB	CW	3	NOZZLE NECK	SA312-TP304L	2" SCH.160S x L196	1		3	
NHB	CW	4	REINF. PAD	SA240-304L	t12 x ø150	1		2	
NHB	CW	5	ELBOW	SA403-WP304L	2" SCH.160S x 90°xL.R	1		2	
IA	CW	6	VORTEX BREAKER	SA240-304L	t6 x 19 x 100	3		1	
IA	CW	7	SUPPORT RIB	SA204-304L	t6 x 64.7 x 164	3		2	
IA	CW	8	COVER PLATE	SA204-304L	t6 x ø150	1		1	
TOTAL WEIGHT								72	KG

KBR

ACCEPTANCE
FOR ENGINEERING USE

THIS DOCUMENT IS:

ACCEPTED (Code 1) ☒ X
ACCEPTED WITH COMMENTS (Code 2) ☐
NOT ACCEPTED (Code 3) ☐
NOT REVIEWED (Code 4) ☐

ACCEPTANCE DOES NOT RELIEVE SUPPLIER
FROM FURNISHING MATERIAL IN CONFORMANCE
WITH ORDER. REFER TO SDR-1 FOR FULL
DEFINITION OF ACCEPTANCE CONDITIONS.

DISCIPLINE VM BY DN
DATE 19-Sep-11



ASME CODE STAMPED
WORK (U)

01. Sep. '11	REVISED AS COMMENTS	B.M. ENG	D.H. HUN	H.C. JUNG
11. Jun. '11	REVISED AS COMMENTS	B.M. ENG	J.K. KIM	H.C. JUNG
27. Apr. '11	ISSUED FOR APPROVAL	B.M. ENG	J.K. KIM	H.C. JUNG
REV.	DATE	DESCRIPTION	DRWN	CHKD.

PROJECT: **Kemper County IGCC Project**

KBR
Engineering services by KBR Technical Services
TBPE Reg. No. F-2397

SOUTHERN COMPANY
Southern Company, Inc.

SUNGJIN **SUNGJIN GEOTEC CO., LTD**
ULSAN, KOREA

TITLE: DR1080/2080
AGR FLASH GAS COMPRESSOR KO DRUM
NOZZLE DETAIL (2/2)

ANGLE 3	SCALE	REQ'D NO.	SETS	P.O. NO.	MPC17984-0001	SHEET NO.
	N/S	2		SGT	SGT11-SP11-DR1080/2080-004	2 OF 2
B1	DRAWING NO.	MM79035		REV.		

SGT JOB NO. : 11-SP-11

MM79035 B

Plant: Kemper County SUNGJIN GEOTECH
Southern Company Generation
SGT11-SP11-DR1080-2080-004 SH 2 Rev: 2
PO: MPC17984-0001