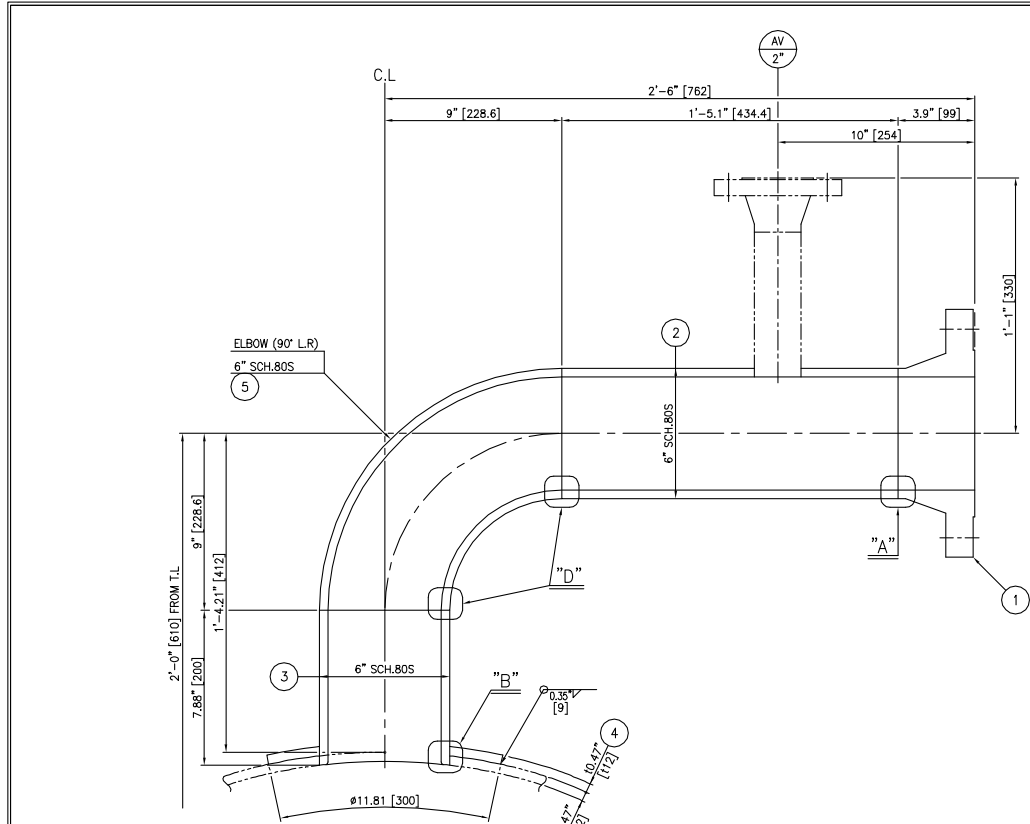
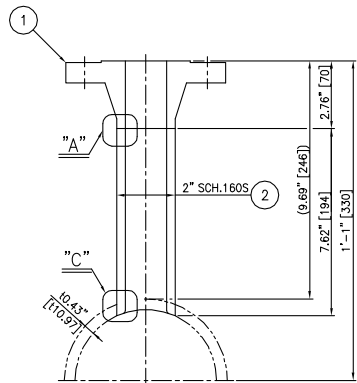
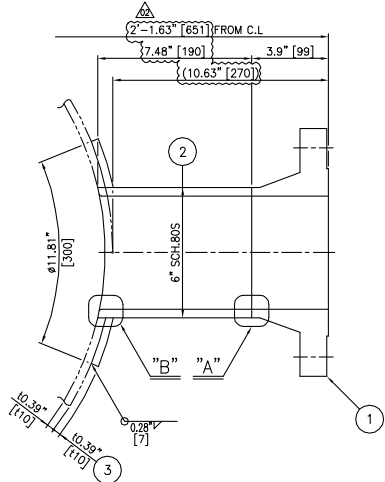




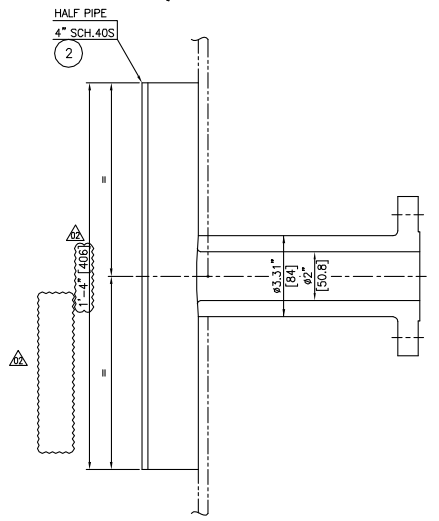
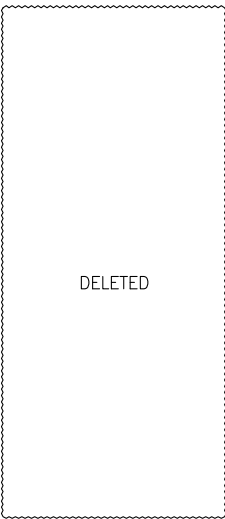
DETAIL OF
AO
2"



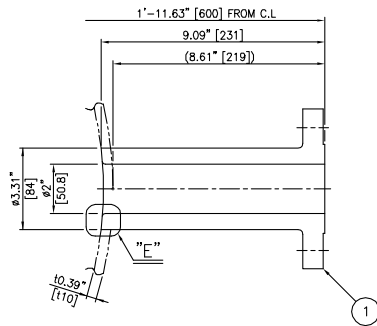
DETAIL OF
AV
2"



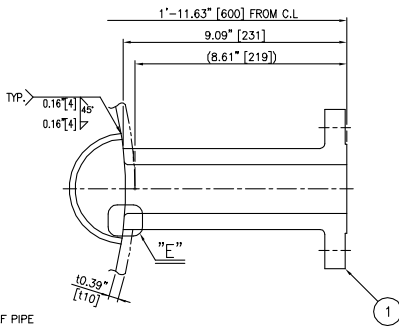
DETAIL OF
BE
6"



DETAIL OF
LB1A
2"
LT2A
2"
LT3A
2"
LT4A
2"



DETAIL OF
TT1
2"
BS
2"
LB1B
2"
LT2B
2"
LT3B
2"
LT4B
2"



DETAIL OF
LB1A
2"
LT2A
2"
LT3A
2"
LT4A
2"

PART NAME	PART CODE	PART NO./NO.	DESCRIPTION	MATERIALS	SIZE	QTY / SET	SPARE	WEIGHT (KG)	REMARK
NHT	AO	1	FLANGE	SA182-F304L	6" ASME 300# WNRFSCH.80S	1		21	
NHT	AO	2	NOZZLE NECK	SA312-TP304L	6" SCH.80S x L434.4	1		19	
NHT	AO	3	NOZZLE NECK	SA312-TP304L	6" SCH.80S x L200	1		9	
NHT	AO	4	REINF. PAD	SA240-304L	112 x #300	1		5	
NHT	AO	5	ELBOW	SA403-WP304L	6" SCH.80S x 90°xLR	1		16	
NHT	AV	1	FLANGE	SA182-F304L	2" ASME 300# WNRFSCH.160S	1		4	
NHT	AV	2	NOZZLE NECK	SA312-TP304L	2" SCH.160S x L194	1		3	
NSH	BE	1	FLANGE	SA182-F304L	6" ASME 300# WNRFSCH.80S	1		21	
NSH	BE	2	NOZZLE NECK	SA312-TP304L	6" SCH.80S x L190	1		9	
NSH	BE	3	REINF. PAD	SA240-304L	110 x #300	1		4	
NSH	LB1A	1	L-FLANGE	SA182-F304L	2" ASME 300# LWNRFx231	4		52	
NSH	LT2A	1	L-FLANGE	SA182-F304L	2" ASME 300# LWNRFx231	4		35	
IA	LT3A	2	HALF PIPE	SA312-TP304L	4" SCH.40S x L408	4		13	
TOTAL WEIGHT						211		KG	

KBR
ACCEPTANCE
FOR ENGINEERING USE

THIS DOCUMENT IS:
ACCEPTED (Code 1) ☒ X
ACCEPTED WITH COMMENTS (Code 2) ☐
NOT ACCEPTED (Code 3) ☐
NOT REVIEWED (Code 4) ☐

ACCEPTANCE DOES NOT RELIEVE SUPPLIER
FROM FURNISHING MATERIAL IN CONFORMANCE
WITH ORDER. REFER TO SDR-1 FOR FULL
DEFINITION OF ACCEPTANCE CONDITIONS.

DISCIPLINE VM BY DN
DATE 19-Sep-11



ASME CODE STAMPED
WORK (U)

01. Sep. '11	REVISED AS COMMENTS	B.M ENG	J.H. (HON)	H.C JUNG
15. Jun. '11	REVISED AS COMMENTS	B.M ENG	J.K KIM	H.C JUNG
27. Apr. '11	ISSUED FOR APPROVAL	B.M ENG	J.K KIM	H.C JUNG
REV.	DATE	DESCRIPTION	DRWN	CHKD.
			APPD.	

PROJECT: **Kemper Country IGCC Project**

KBR
Engineering services by KBR Technical Services
TBPE Reg. No. F-2397

SOUTHERN COMPANY
Southern Company, Inc.

SUNGJIN **SUNGJIN GEOTECH CO., LTD**
ULSAN, KOREA

TITLE: DR1080/2080
AGR FLASH GAS COMPRESSOR KO DRUM
NOZZLE DETAIL (1/2)

ANGLE 3	SCALE	REQ'D NO.	SETS	P.O. NO.	MPC17984-0001	SHEET NO.
	N/S	2				1 OF 2
		PLANT	SGT	SGT NO.	SGT11-SP11-DR1080/2080-003	SGT W/O NO.
		Kemper County				11SP11
B1	DRAWING NO.	MM79034				REV.

SGT JOB NO. : 11-SP-11

MM79034 B

Plant: Kemper County SUNGJIN GEOTECH
Southern Company Generation
SGT11-SP11-DR1080-2080-003 SH 1 Rev: 2
PO: MPC17984-0001