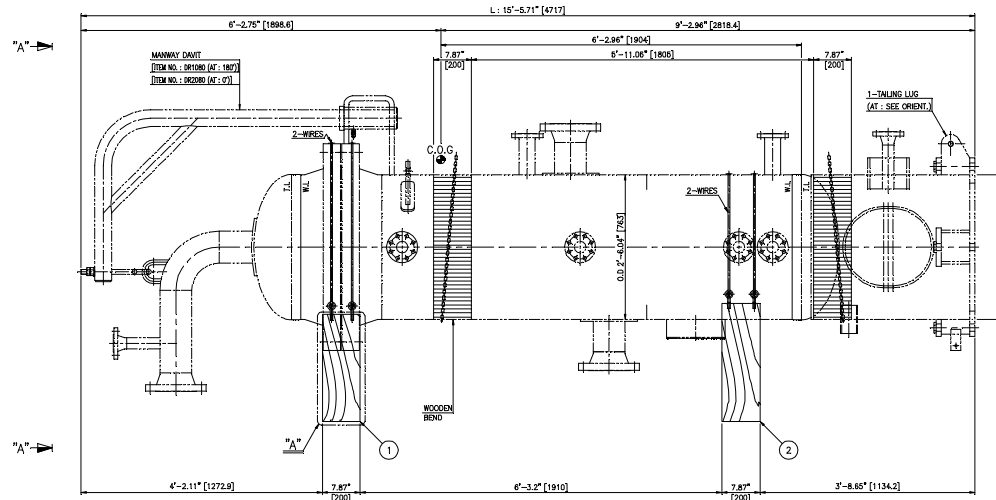


PART NAME	DESCRIPTION	MATERIALS	SIZE	QTY	WEIGHT	REMARK
EA 1009 1	WOODEN	WOOD	200 x 600 x 1000	1	100	
EA 009 2	WOODEN	WOOD	200 x 670 x 1000	1	121	
TOTAL WEIGHT				229	KG	



KBR
ACCEPTANCE
FOR ENGINEERING USE

THIS DOCUMENT IS:

ACCEPTED WITH COMMENTS (Code 1) ☒ X
 (Code 2) ☐
 NOT ACCEPTED (Code 3) ☐
 NOT REVIEWED (Code 4) ☐

ACCEPTANCE DOES NOT RELIEVE SUPPLIER FROM FURNISHING MATERIAL IN CONFORMANCE WITH ORDER. REFER TO SDR-1 FOR FULL DEFINITION OF ACCEPTANCE CONDITIONS.

DISCIPLINE MD BY TM DATE 20FEB12



ASME CODE STAMPED
WORK (U)

- NOTES**
- TO BE CHECKED & ADJUST ALL SITE.
 - FLANGE OPENINGS : STEEL COVER (MIN. 6mm) & RUBBER GASKET (3mm) WITH HEX B/N (MIN. 4SETS).
 - MINIMUM BOLLING REQUIREMENT :
- FLANGES WITH 4 TO 12 BOLT HOLES - MIN. 4 BOLTS/NUTS.
 - CUT-OFF IF THE PLUMWOOD PROTECTION IT INTERFERENCE WITH EXTERNAL ACCESSORIES.
 - TO PROTECT CARDO DAMAGE INSERT RUBBER SHEET BETWEEN SHIPPING SADDLE AND EQUIPMENT.
 - LOGIC SUPPLY LIST
 - WASHER : 1/3 x 5/7 x 5/7 = 4EA
 - RUST PREVENTION : DESICANT
 - THE NORTH AND EAST ORIENTATIONS SHALL BE CENTER-PUNCHED ON THE OUTSIDE OF EACH VERTICAL VESSEL APPROXIMATELY 6 INCH(150mm) ABOVE THE BOTTOM TANGENT LINE AND 6 INCH(150mm) BELOW THE TOP TANGENT LINE.

DIMENSION	L (cm)	W (cm)	H (cm)
DR1080	1'-6.58"[472]	4.53"[115]	6.77"[172]
DR2080	1'-6.58"[472]	4.53"[115]	6.77"[172]
VOLUME (DR1080)	329.7 P ³		
VOLUME (DR2080)	329.7 P ³		
GROSS WEIGHT	9046 (4103) Lb(kg)		
NET WEIGHT	8540 (3874) Lb(kg)		
PACKAGE NO.	-		

REV.	DATE	DESCRIPTION	DRWN	CHKD.	APPD.
18. Jan. '12		REVISED AS COMMENTS	B. H. H. H.		
18. Oct. '11		ISSUED FOR APPROVAL	B.M. ENG	O.H. HYUN	H.C. JUNG

PROJECT: **Kemper County IGCC Unit 1 Project**

KBR
Engineering services by KBR Technical Services
TBPE Reg. No. F-2397

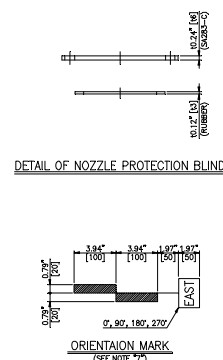
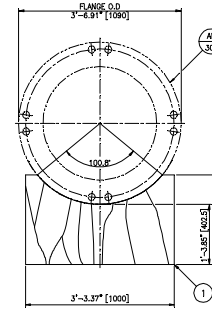
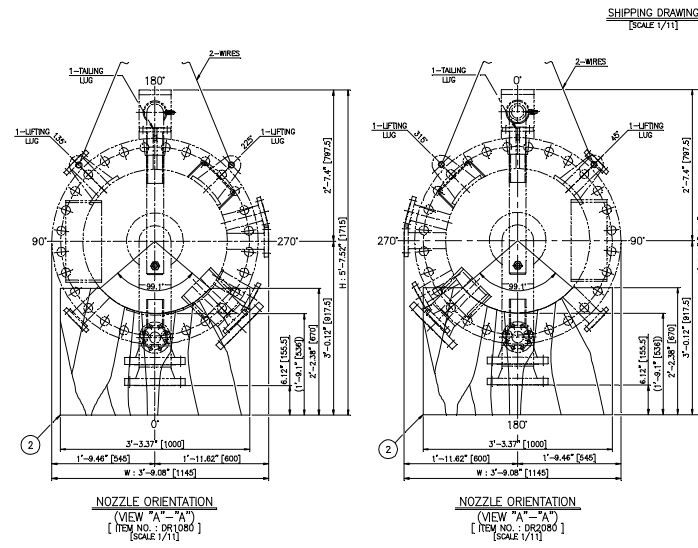
SOUTHERN COMPANY
Southern Company, Inc.

SUNGJIN GEOTEC CO., LTD
ULSAN, KOREA

TITLE: **DR1080/2080
AGR FLASH GAS COMPRESSOR KO DRUM
SHIPPING DRAWING**

WBLE 3	SCALE	REV'D NO.	2	SESS NO.	1	F.O. NO.	MPC17984-0001	SHEET NO.	1 OF 1
	SEE DWG.								

DRAWING NO. **MM92733**



Southern Company Generation Kemper County
MM92733 A Unit 1

SUNGJIN GEOTECH PO: MPC17984-0001
SGT11-SP11-DR1080-2080-009 Rev: 1
IGCC - GASIFIER - OUT AND REFLUX DRUMS - DR1080/2080 - AGR FLASH