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Rev	Item	Qty Each	Qty Total	UOM	Part No.	Description	SMR	Heat Number	Rev	Item	Qty Each	Qty Total	UOM	Part No.	Description	SMR	Heat Number
1	60	120	FT	A50040006006300	10" S/80 SMLS PIPE SA333GR 6	2 PCS @ 26" - 8-5/8" LG.			61								
2	-	-	FT	A50040006006300	10" S/80 SMLS PIPE SA333GR 6	2 PCS @ 3-5/8" LG.	1		62								
3	2	4	EA	A59009006007900	10"x8" S/80 RED TEE SA420 WPL6				63								
4									64								
5									65								
6									66								
7	2	4	EA	A64032044092600	8" 600# RFWN XH SA350-LF2				67								
8									68								
9									69								
10									70								
11									71								
12									72								
13									73	240	460	FT	A48006000000400	3/8"OD ROD A36	8 PCS @ (AS NEEDED) PER UNIT	2	
14									74								
15									75								
16									76								
17									77								
18									78	2	4	EA	A51040006007900	10" S/80 LR 90 SA-420 WPL6			
19									79								
20									80								
21									81								
22									82								
23									83								
24									84								
25									85								
26									86								
27									87								
28									88								
29									89								
30									90								
31	3	6	EA	E15389000000000	10" SUPPT BRKT AISI 1010-1030				91								
32									92								
33									93								
34									94								
35	1	2	EA	A41050000000000	T-TYPE NAMEPLATE BRKT C/S AISI 1010 - 1030				95								
36									96	-	2	EA	A99000000040100	ASME CODE NAMEPLATE 304			
37									97								
38									98								
39	1	2	EA	BS-6086-05-3	3/4"OD X 14GA MW SA214 ERW				99	-	2	EA	A99000023040100	BFT SERVICE INFO NAMEPLATE 304			
40									100								
41									101								
42									102								
43									103								
44	2	4	EA	A386620000018AC	10" MT TUBESHEET SA-516 70N (BLANK A38666)		3		104								
45									105								
46									106								
47									107								
48									108								
49									109								
50									110								
51									111								
52	22	44	EA	E39209000000000	10" LOK BAFFLE CS AISI 1010 - 1030				112								
53									113								
54									114								
55	2	4	EA	E39187000000000	ALIGNMENT PLATE CS 1010-1030				115								
56									116								
57									117								
58									118								
59									119								
60	1	2	EA	A60100004000000	10" BUNDLE STRIP C/S SOLID				120								

**General Requirements**

A. FOREIGN MATERIAL ACCEPTABLE

**Special Material Requirements**

1. USE DROP FROM ITEM 1.
2. SHOP TO DETERMINE BEFORE BUNDLE INSERTION IF PREFER TIERODS TO WELD FROM FIRST TO LAST BAFFLE OR LAST BAFFLE TO ALIGNMENT PLATE.
3. IMPACT TEST @ -50°F FOR 18 AVG & 12 MIN FT-LB

Serial Numbers this Drawing					Initials	Date	Customer: HANOVER COMPANY*
		06086-05-3-01		Drawn	DAS	8-Nov-05	PO No.: 4234133
		06086-05-3-02		Checked	DAS	8-Nov-05	End User: HANOVER COMPANY
				Approved	RJH	10-Nov-05	Project Title:
							Project Location: BROKEN ARROW, OKLAHOMA
							Customer Job No.:
							Service: 20 MMSCFD GAS-GAS EXCHANGER
							Item No.: E-201-20
							Model: 10324-MTB-BAE
							Number of Exchangers this Drawing: 2
No.	Revision	Date	By	App'd			

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**BILL OF MATERIALS**

BFT SO: 906086-D2-05	DRAWING NUMBER	REVISION
SCALE: NONE	P-06086-05-3	0
SHEET: 1 OF 1		

