P.O. 82366 W/O 4844 FORM U-1 MANUFACTURERS' DATA REPORT FOR PRESSURE VESSELS As Required by the Provisions of the ASSE Code Code As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

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1. A	Manufactured by .	Expert	Industr	ies, Ind	e.,80-19	th St,B	rooklyn	New Yor	k 1123	2
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4, '	(Horiz, o	r vart. tarik)	Vessel No	(Mfgr's Serial N	io.)	(CRN)	(Drawing)	(Nat'l B	d No)	ear Built 1982
5.	The chemical and	d physical proj	perties of all par	rts meet the re	quirements of m	aterial specific	ations of the A	SME BOILER	AND PRESSL	RE VESSEL CODE.
	t ne chemical and The design, cons	truction, and y	yorkmanship co	onform to ASM	IE Rules, Sectio	n VIII, Divisio	n 1 <u>1900</u>	_(Year) and Add	denda to S-	02 (Date)
	and Code Case N				. Spec			furnished for t	he following i	tems of the report:
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	6-11 incl. to be co	,					hangers	,		
6.	Shell: $A = 36$	Aatl (Spec. No., G	rade)	Nom. Thk (in	NA Corr A	illow (in.)	Dian	n (ft & in)	Le	ngth (overall) (ft & in)
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' .	geams, management	Lorig (Wld.				T (Spot or Full)		Eff (%)		HT Temp (°F)
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	Heads: (a) Mati.		414 GR	·			SA.	414 GR	С	
8.	Heads: (a) Mati.	- Mariana and Commission of the Commission of th	(Spe	c No. Grade)	and the contract and the processing special processing and the contract an	(D) Wat		(Spec	No. Grade)	
Merchi 1	Location (Top. Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave)
(0)	lop	.1875	NA	32"	:192" :192"			-		Concave Concave
(b)	ottom If removable, bo	.1875	I NA)2	NA 192]					Concave
11.	Constr. for max	(Describ allow. worki:	e as ogee & weld. b	ar ata i	at max, temp					d, describe or sketch.
Item	s12 and 13 to be				T A.	NTA		NτΛ		NA
12.	Tubesheets:	NA. Stationary Matl (9	Spec No. Gr.)	NA Diam (in) (Subject to pressure)		Nom Thik (NA Corr Allow (in)			
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11 <i>01</i> 1	shell:						2, 6			10½"
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15.	Seame OUDI	e Bevel	Butt Wild Dbl., Sngl., Lap.	Butt)	NA	RT (Spot or Full)	and the second s	Eff (%)		H T Temp (°F)
		NA	Doub		L Butt W			NA		No of Courses
		Time (hr)	40T304	Girth (Wld	, Dbl., Sngl., Lap. Bu		SA240T3	pot, Partial, or Full)		NO OF COURSES
16.	Heads: (a) Mat	1		No. Grade)	and the second state of the second se	(b) Matl		(Spec No , G	rade)	the analysis and the second of
	Location (Top. Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave)
60		.1875		30"	1.8			the same and the s		Concave
	Bottom	.1875] 30"	1.8 NA	***				Concave
	if removable, i	poits used (des	cribe other fast	enings)	E A E A		(Matl. Spec No. G	r , Size, No)	19 colored to Philippe (My programpions access on the colored by the	Andrews and Andrew
17	. Max. allow. w	orking press	FV/15		nax, temp.	250	°F, Min. tem	p. (when less th	an -20° F)	NA °F.
	Hydro., pneu.,		pr ess	Maritin in - Cod Application Association are problematics, application	Note #2		osi.		F 474 F -	In Mark BLM 1601
(1:	2/81}			This form (E00108) may b	e obtained from	m the Order De	pt., ASME, 345	E. 47th St., F	lew York, N.Y. 1001

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