



*MARKED DIMENSIONS SHALL BE STRICTLY AS PER TOLERANCE SHOWN TO MATCH WITH COMPANION EQUIPMENT NOZZLES.

08	WELD PLAN	06D058-WEL-430	--
07	DESIGN CALCULATION	06D058-CAL-1603	--
06	PICKLING & PASSIVATION FOR SS	YFG-B-219	--
05	FABRICATION TOLERANCES	06D058-FABTOL-401	--
04	PAINTING SPECIFICATION	STD-L-M-2358	--
03	NAME PLATE (N2)	06D058-3-NPD430	--
02	SIGHT GLASS / LIGHT GLASS	STD-3-M-2613	--
01	FABRICATION DETAILS OF VAPORISER	06D058-2-WFD430	--
SR	REFERENCE DRAWING/DOC	DRAWING NO.	REV.

NO.	DESCRIPTION	QTY.	MATERIAL	SIZE
04	SHELL STIFFENER RING	02	SA240 TYPE 304L	0.393" THK x REF. DRG. NO. 06D058-2-WFD430
03	BOTTOM DISHEND	01	SA240 TYPE 304L	0.236" THK x REF. DRG. NO. 06D058-2-WFD430
02	TOP DISHEND	01	SA240 TYPE 304L	0.236" THK x REF. DRG. NO. 06D058-2-WFD430
01	SHELL	01	SA240 TYPE 304L	0.236" THK x REF. DRG. NO. 06D058-2-WFD430

BILL OF MATERIAL					
					AS BUILT
5	AS BUILT	Y.S.G.	AS.B.	Y.S.G.	25-DEC-2008
4	REVISED AS MARKED	PSK	Y.S.G.	KB	21-AUG-2008
3	REVISED AS MARKED	PSK	Y.S.G.	KB	28-May-2008
2	REVISED AS MARKED	PSK	Y.S.G.	KB	08/02/2008
1	REVISED AS MARKED	PSK	Y.S.G.	KB	01/02/2008
0	FOR FABRICATION	K.G.W.	Y.S.G.	K.B.	30/10/2007
REV. NO.	DESCRIPTION	DRAWN	CHKD.	APPD.	DATE

CLIENT : LOUISIANA GREEN FUELS LLC.
PLANT : 22.45 MGPY DEHYDRATED ETHANOL (UNDENATURED)
LOCATION : LA CASSINE, LOUISIANA, USA

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TITLE: GENERAL ASSEMBLY OF VAPORISER (T 1603)	I.D. NO. T 1603	PIL JOB CODE 06D058
DWG. NO. 06D058 - 2 - GAD430	SCALE N.T.S.	CAD FILE NAME 06D058-2-GAD430
	SHEET 1 OF 1	REV. 5