FORM R-2 REPORT OF ALTERATION in accordance with provisions of the National Board Inspection Code

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la. Construction perform					2	
(name of R organization responsible for construction) 1575 KINGSWAY AVE., PORT COQUITLAM, B.C. CANADA V3C 4E5			(Form R No.) P.O. 2156 Job 43624			
1b. Design performed by ELLETT INDUSTRIES LTD.					(P.O. No Job No. etc.)	
(name of R organization responsible for design)					(Form R No.)	
1575 KINGSWAY AVE., PORT COQUITLAM, B.C. CANADA V3C 4E5				P.O. 2156 Job 43624 (PO No Job No etc.)		
2. Owner Geneva Nitrog	en LLC	(name)				
1165 North 1600 West, 1	Vineyard, Utah 84057 US	SA (address)				
3. Location of installation	n Geneva Nitrogen LLC	<u> </u>				
1165 North 1600 West, \	Vineyard, Utah 84057 US	(name) SA				
		(address)				
4. Unit identification	Heat Exchanger (boiler, pressure vessel)	Name of	original manufactu	rer Old Dominion I	Fabricators	
5. Identifying nos.:	89-52 (infg serial no.)	49114	None	H4-1908-1 B	2006	
6. NBIC Edition / Adder		National Board No.) 2004	(jurisdiction no.)	(other)	(year built)	
		(edition)		(addenda)		
Original Code of Cons	struction for Item:	ASME Section (name/section/di		1986 Ed. / 12/3		
Construction Code Use	ed for Alteration Perfo	ormed:	2004	(edition/adder	nda)	
7n Donarintian of agreet	Donland I		ame/section/division)	(edition/a		
7a. Description of constru	(use si	upplemental sheet, Form R-4	, if necessary)	inges (SA-182-F304/	<u>L).</u>	
Trim bottom channel for a Replace 2" nozzie E (SA-	approximately 3/16" (see	drawing H4-1908-1).	/O.A. 400 500 41		
2" - 150# ASME R.F.S.O.	.).	- 3C/1.603 NOZZIE I	reck) complete with t	ange (SA-182-F304/I	<u>L</u>	
Attach Alteration Namepl						
7b. Description of design		de design pressure upplemental sheet, Form R-4		sig).		
And and address that a second state of the sec			i i incessory			
*	***************************************					
Pressure Test, if applie	èd 86	psi.	MAWP	50	osi.	
8. Replacement Parts.	Attached are Manufa	-	ata Reports or For	•		
•	completed for the fo			are so property		
-						
E-						
-						
+	***************************************					
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	(name of part, item num	nber, data report type, infg's	name and identifying stamp)			
9. Remarks: Over pressure	protection is the RESPO	ONSIBILITY OF TH	E OWNER/USER per	· UG-125.		
No impact test required pe	er UHA-51(d)(1)(a), UNF-	-65.				
Top & Bottom Channels o	f 54 5/8" I.D. Cooler Con	denser, Equip, No.	E-388.			
						
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Form	R-2	(back)
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2	
(Form R No.)	

DESIGN CERTIFICATION					
I, <u>Boris Savovic</u> , certify that to the best of my knowledge and belief the statements in this report are correct and that the Design Change described in this report conforms to the National Board Inspection Code.					
National Board "R" Certificate of Authorization No. R-6373 expires on Dec 30 , 2008					
Date Aug 18 , 2006 FILETT INDUSTRIES I TD. Signed Signed					
(name of design organization) (authorized representative)					
CERTIFICATE OF DESIGN CHANGE REVIEW					
I, Mical Olsen , holding a valid Commission issued by The National Board of Boiler and Pressure Vessel					
Inspectors and certificate of competency issued by the jurisdiction of and employed by					
the British Columbia Safety Authority (BCSA) of British Columbia, Canada have					
reviewed the design change as described in this report and state that to the best of my knowledge and belief such change					
complies with the applicable requirements of the National Board Inspection Code.					
By signing this certificate, neither the undersigned nor my employer makes any warranty, expressed or implied, concerning					
the work described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any					
personal injury, property damage or loss of any kind anising from or connected with this inspection.					
Date Aug 18 , 2006 Signed Commissions 4/B/2227A Commissions (National Board and jurisdiction no.)					
CONSTRUCTION CERTIFICATION					
I, Bing Hu, certify that to the best of my knowledge and belief the statements in this report are correct					
and that all material, construction, and workmanship on this Alteration conforms to the National Board Inspection Code.					
National Board "R" Certificate of Authorization No. R-6373 expires on Dec 30 , 2008					
Date Aug 18 , 2006 FLIFTT INDUSTRIES LTD Signed					
(name of construction organization) (authorized representative)					
CERTIFICATE OF INSPECTION					
I, Mical Olsen , holding a valid Commission issued by The National Board of Boiler and Pressure Vessel					
Inspectors and certificate of competency issued by the jurisdiction of and employed by					
the British Columbia Safety Authority (BCSA) of British Columbia, Canada have					
inspected the work described in this report on Aug 18, 2006 and state that to the best of my knowledge and					
belief this work complies with the applicable requirements of the National Board Inspection Code.					
By signing this certificate, neither the undersigned nor my employer makes any warranty, expressed or implied, concerning the					
work described in this report. Furthermore, neither the undersigned nor my employer shall be liable in any manner for any					
personal injury, property damage or loss of any kind arising from or populated with this inspection.					
Date Aug 18, 2006 Signed Commissions AB/2971 BC#72					
(inspector) (National Board and jurisdiction no.)					