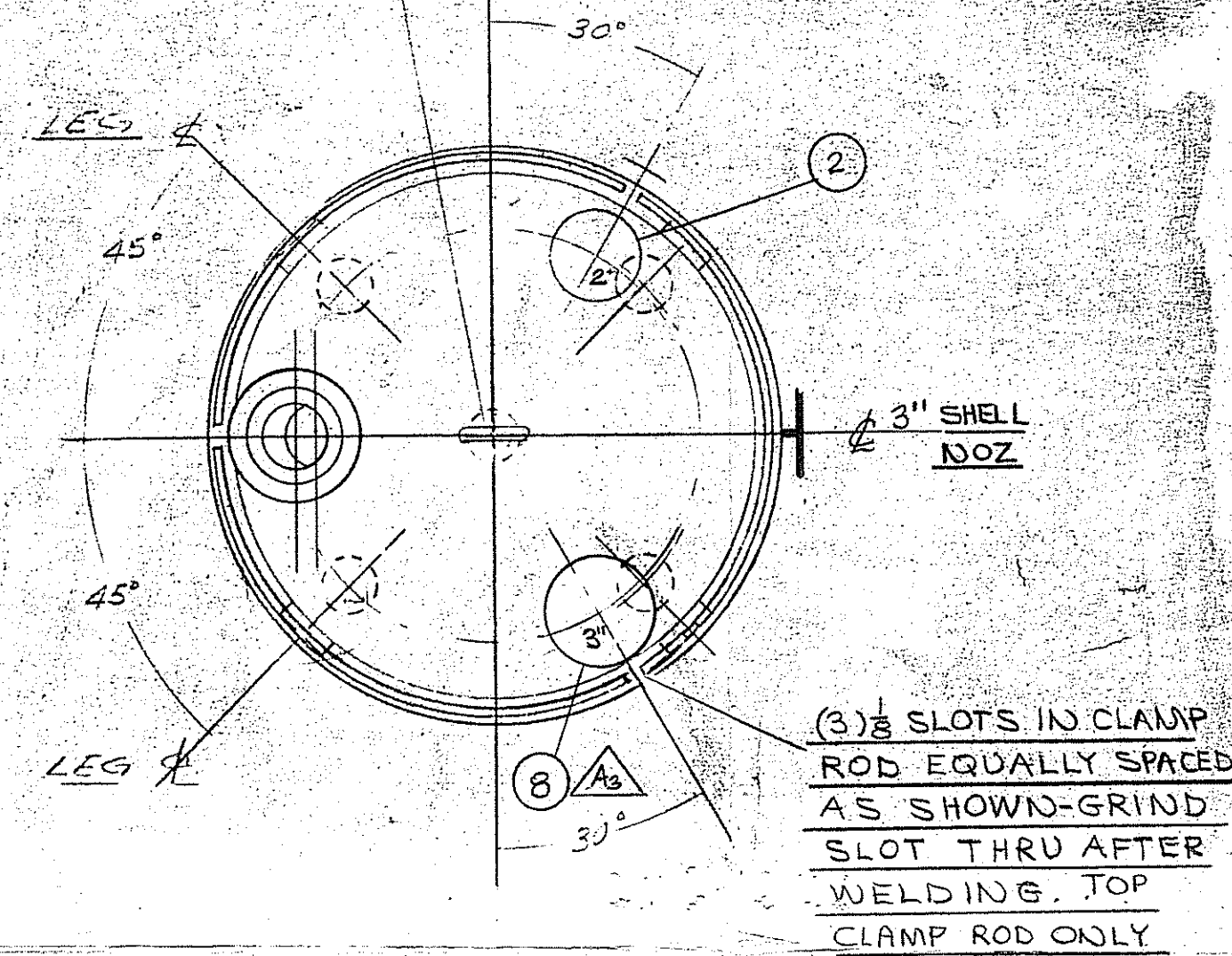


BOTTOM OUTLET

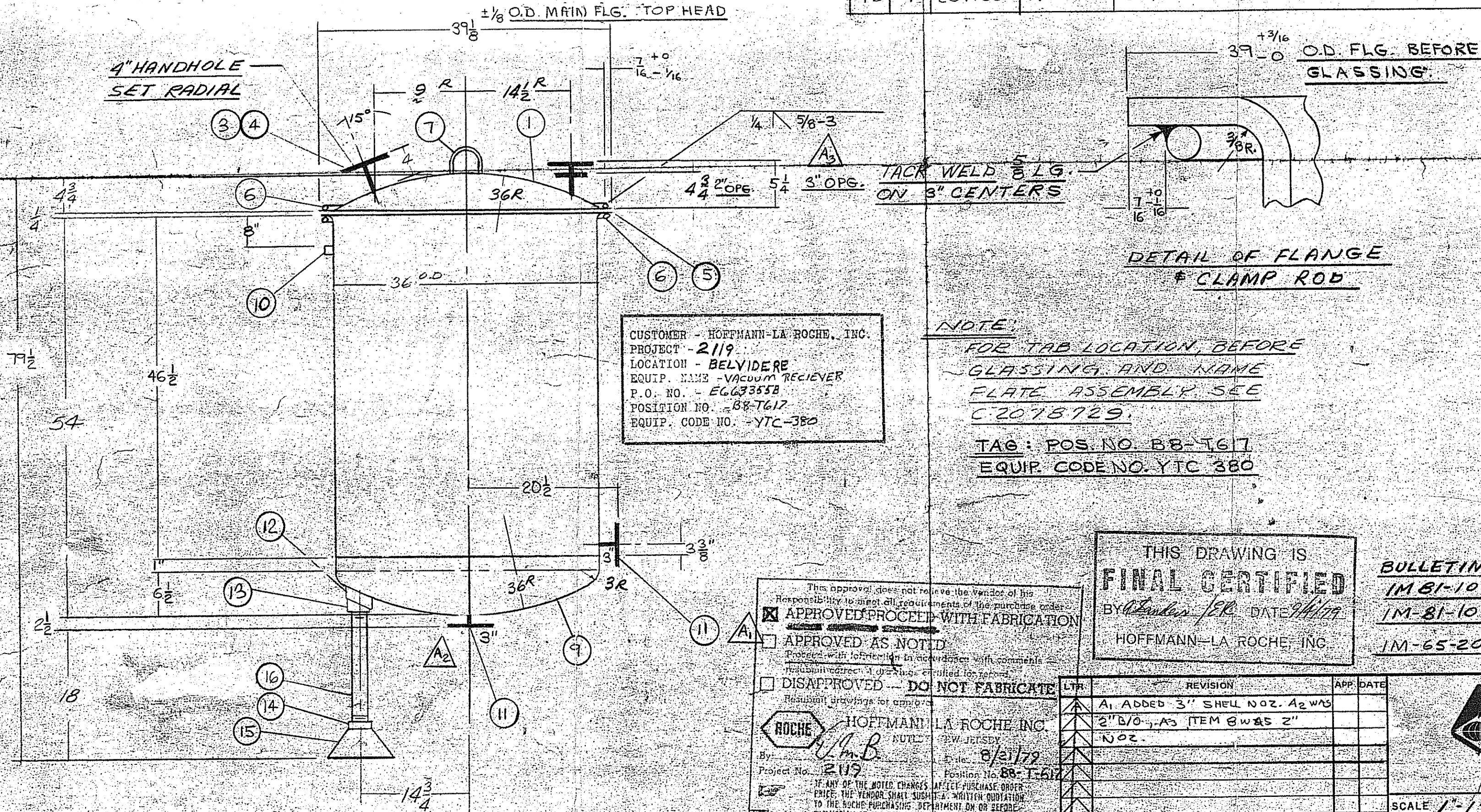


ITEM	QTY	PART NO.	DWG. NO.	DESCRIPTION
1	1	2099764	C	36" BLANK HEAD
2	1	2074526	A	2" FLANGED NOZZLE
3	1	1108364		4" FLG'D. NOZ.
4	1	1362164	1362160	4" HANDHOLE & PEEPHOLE ASS'Y.
5	52	2067141	A	CLAMPS
6	2	2052351	A	$\frac{3}{8}$ " DIA. CLAMP BAR
7	1	2080119	A	LIFTING LOOP
8	1	1100303		3" FLG'D. NOZ. (150 LB. ANSI FLG.)
9	1	2036521	C	36" HEAD SA 285 GR. B
10	8	2107936	A	FORK STRAP HRS
11	2	1100303		3" FLG'D. NOZ.
12	4	2086470	A	SOCKET FOR LEG CPL'G
13	4	2036521	A	LEG CPL'G (WELD AFTER GLASSING) 2" IPS
14	4	2070056	A	2" ADJ. NUT
15	4	2071319	C	2" C.I. LEG BASE
16	4	2071639	A	2" IPS STL PIPE LEG

BASE MATERIAL		
VESSEL	SA-285 GR. B	
JACKET		
SEALER		
THICKNESSES	TANK	JKT.
HD. TOP	4.275 MIN.	
HD. BOT.	2.18 MIN.	
SHELL	$\frac{5}{16}$	
SEALER		
DESIGN & INSPECTION		
SPECIFICATION	TANK	JKT.
ASME CODE	YES	
DESIGN & STAMP		
DESIGN PRESS. PSI	25/FV	
DESIGN TEMP. °F.	650°	
NAT'L. BD. NO.	38509	
HYDRO TEST PSI	25	
RADIOGRAPH		
HEAT TREAT SPEC. NO.		

SEE OPERATING LIMITATIONS

1940903

4" HANDHOLE
SET RADIAL

NOTE:

FOR TAB LOCATION, BEFORE GLASSING AND NAME PLATE ASSEMBLY SEE C-2078729.

TAG: POS. NO. B8-T617
EQUIP. CODE NO. YTC 380

THIS DRAWING IS
FINAL CERTIFIED
BY *[Signature]* DATE *8/21/79*
HOFFMANN-LA ROCHE, INC.

BULLETINS
IM-81-100
IM-81-101
IM-65-201

This approval does not relieve the vendor of his responsibility to meet all requirements of the purchase order.

☒ APPROVED PROCEED WITH FABRICATION

☐ APPROVED AS NOTED

☐ DISAPPROVED - DO NOT FABRICATE

Resubmit drawings for approval

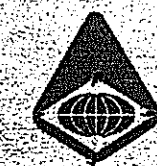
HOFFMANN-LA ROCHE, INC.
NUTLEY, N.J.

By: *[Signature]* Date: *8/21/79*

Project No. *2119* Position No. *B8-T617*

IF ANY OF THE NOTED CHANGES APPEAR PURCHASE ORDER ENCL. THE VENDOR SHALL SUBMIT A WRITTEN QUOTATION TO THE ROYCE PURCHASING DEPARTMENT ON OR BEFORE SUBMISSION OF THE REVISED DRAWINGS.

REV	REVISION	APP	DATE
1	A1. ADDED 3" SHELL NOZ. A2 WAS 2" B/O A3 ITEM 8 WAS 2" NOZ.		
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PFAUDLER
SYBRON CORPORATION

PLANTS IN ELYRIA, OHIO AND ROCHESTER, NEW YORK

SCALE 1"=1'-0"

DRAWN R.Y. DATE 11-1-78

CHECKED CM DATE 11-2-78

APPROVED & K. J. [Signature] DATE 8-13-79

CERTIFIED

NO. REQ'D. (1) ONE

CE 278-0860

SHEET OF

EQUIP. CODE NO. YTC - 380 - 1

ALL TANK NOZZLES FURNISHED WITH DRILLING

SPLIT FLG. 150 LB. ANSI

WORK FROM DIMENSIONS DO NOT SCALE

SEE PLAN VIEW FOR ORIENTATION

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