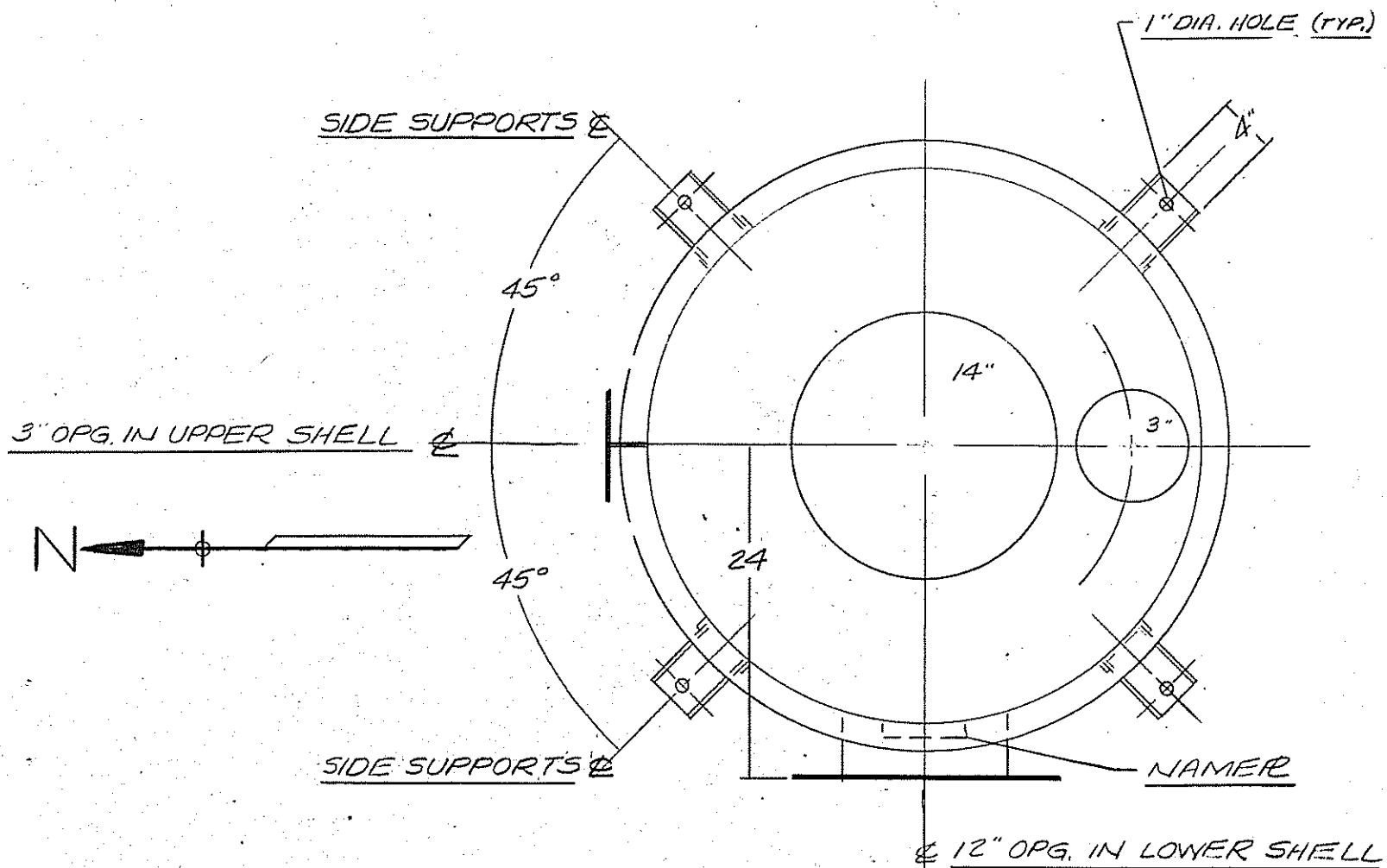
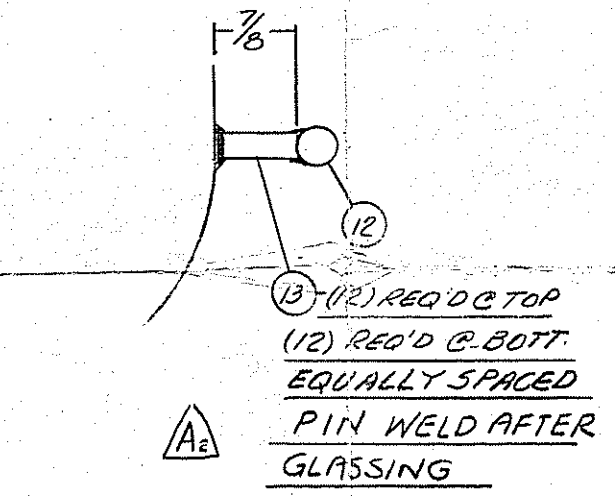
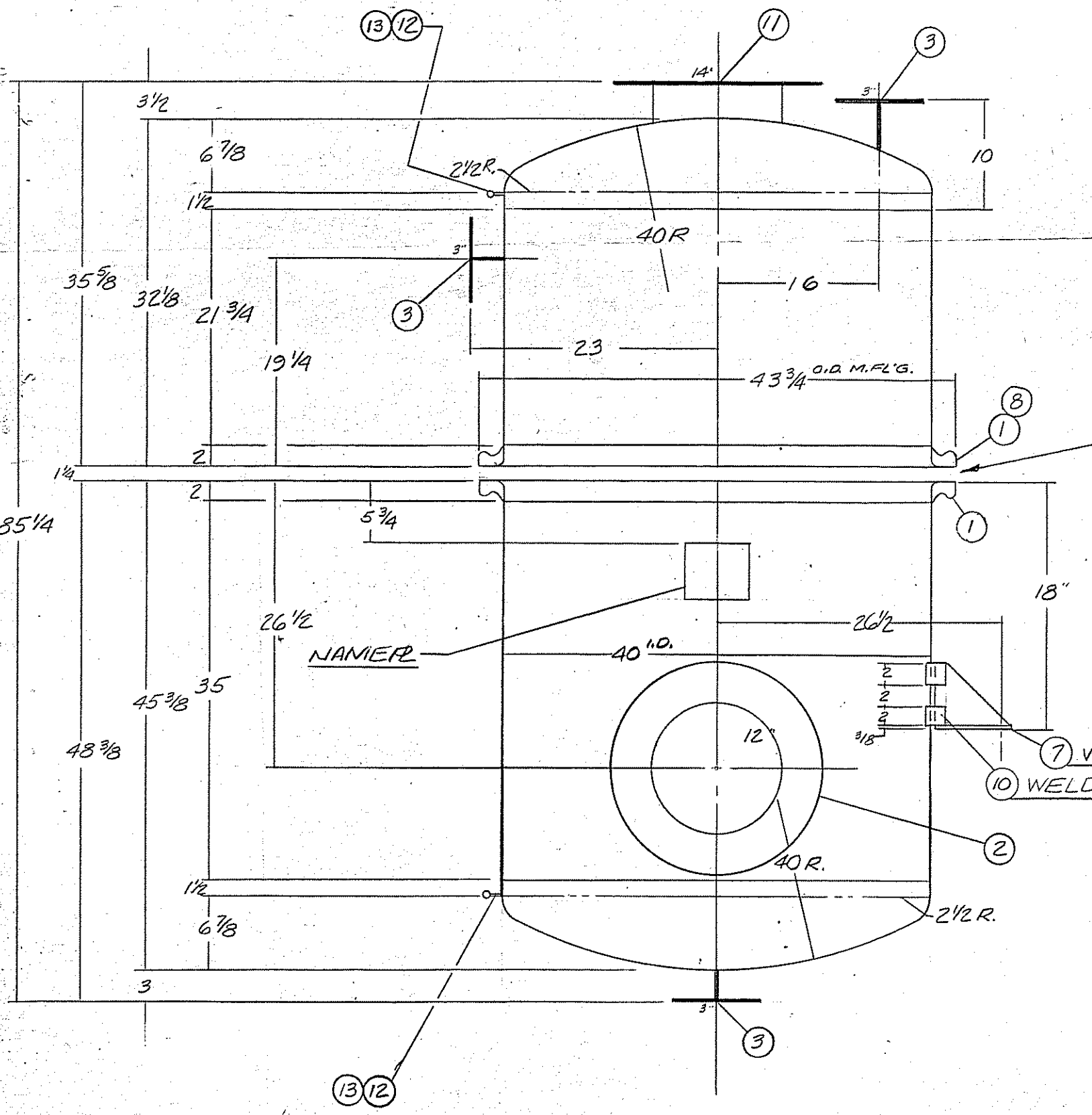




1	2	2081304	H	40 I.D. INTEGRAL FL'G.
2	1	2050475	A	12" FLG'D. NOZ.
3	3	1108303		3" FLG'D. NOZ.
7	4	2098248	A	SIDE SUPPORTS
8	40	1100047		CLAMPS
10	16			TABS - 3/8" THK. x 2" W. x 2" LG. STL. #2
11	1	2098249	A	14" INTEGRAL FL'G.
12	2	2998643		INSULATION RING - 3/8" DIA. x 14 1/2" LG. HRS. BAR, ROLL TO 42 3/4" I.D.
13	24			KSM - STRAIGHT WELDING PIN - 1/4" DIA. x 7/8" LG (AW) CARBON STL.

BASE MATERIAL		
VESSEL	SA-285-GRB	
JACKET SEALER		
THICKNESSES	TANK	JKT.
HD.-TOP/FRONT	1/2 CODE	
HD.-BOT./REAR	1/2 CODE	
SHELL	1/2	
SEALER		
DESIGN & INSPECTION		
SPECIFICATION	TANK	JKT.
ASME CODE	YES	
DESIGN & STAMP		
DESIGN PRESS. PSI	25/EV	
DESIGN TEMP. °F.	350°	
NAT'L. BD. NO.	31649	
HYDRO TEST PSI	25	
RADIOGRAPH		
HEAT TREAT SPEC. NO.		



NOTE:
SANDBLAST EXTERIOR
STAMP NAMEPLATE FOR NEW JERSEY CODE -
CUSTOMER INSPECTION REQ'D.
MARK: E365751 E
DEL. BLDG. 104
TAG: B3-6791A
EQUIP. CODE SEP-227

SEE OPERATING LIMITATIONS	
1940003	
VESSEL FINISH & ACCESSORY MAT'L'S.	
VESSEL	ALL 3315
ACCESSORIES	
PLUGS	TANTALUM
CEMENT	FURAN
GASKETS	GRT
PAINT	PFAUDLER BLUE
REFERENCES	CE370-1178
CAP. RATED	350 GAL.
CAP. FULL	
WT. UNJKTED	
WT. JKTED	
WT./ACC'S.	
TITLE	350 GAL. (40" I.D. x 65" S.S.)
CUSTOM BUILT VESSEL-POWCT	
CUSTOMER	HOFFMANN-LA ROCHE, INC.
ADDRESS	NUTLEY, NEW JERSEY
CONSIGNEE	SAME
ADDRESS	BELVIDERE, NEW JERSEY
CUST. ORDER NO.	E365751 E

SEP-227
BULLETIN
IM81-100
108464

LTR	REVISION	APP	DATE
A	(1) KSM WELDING PIN WAS 1/4" D. x 7/8" LG HRS BAR		
	(2) PIN WELD AFTER GLASSING WAS WELD BEFORE GLASSING		
	PER SHOP REQUEST-5-4-73	HWC	5-4-73

PFAUDLER
 SYBRON CORPORATION

PLANTS IN ELYRIA, OHIO AND ROCHESTER, NEW YORK

SCALE	1" = 1'0"	NO. REQ'D.	ONE (1)
DRAWN	HWC	DATE	12-28-72
CHECKED		DATE	
APPROVED & CERTIFIED		DATE	
SHEET		OF	

ALL TANK NOZZLES FURNISHED WITH DRILLING
 SPLIT FLG. 150 LB. ~~ANSI~~
 WORK FROM DIMENSIONS DO NOT SCALE
 SEE PLAN VIEW FOR ORIENTATION
 THIS DOCUMENT IS THE PROPERTY OF THE PFAUDLER CO. IT IS TO BE USED ONLY FOR THE PURPOSE FOR WHICH IT WAS LENT AND MUST NOT BE REPRODUCED WITHOUT WRITTEN PERMISSION OR USED IN ANY WAY DETRIMENTAL TO THE INTEREST OF THIS COMPANY. IT IS SUBJECT TO RETURN UPON REQUEST.

CE272-1818