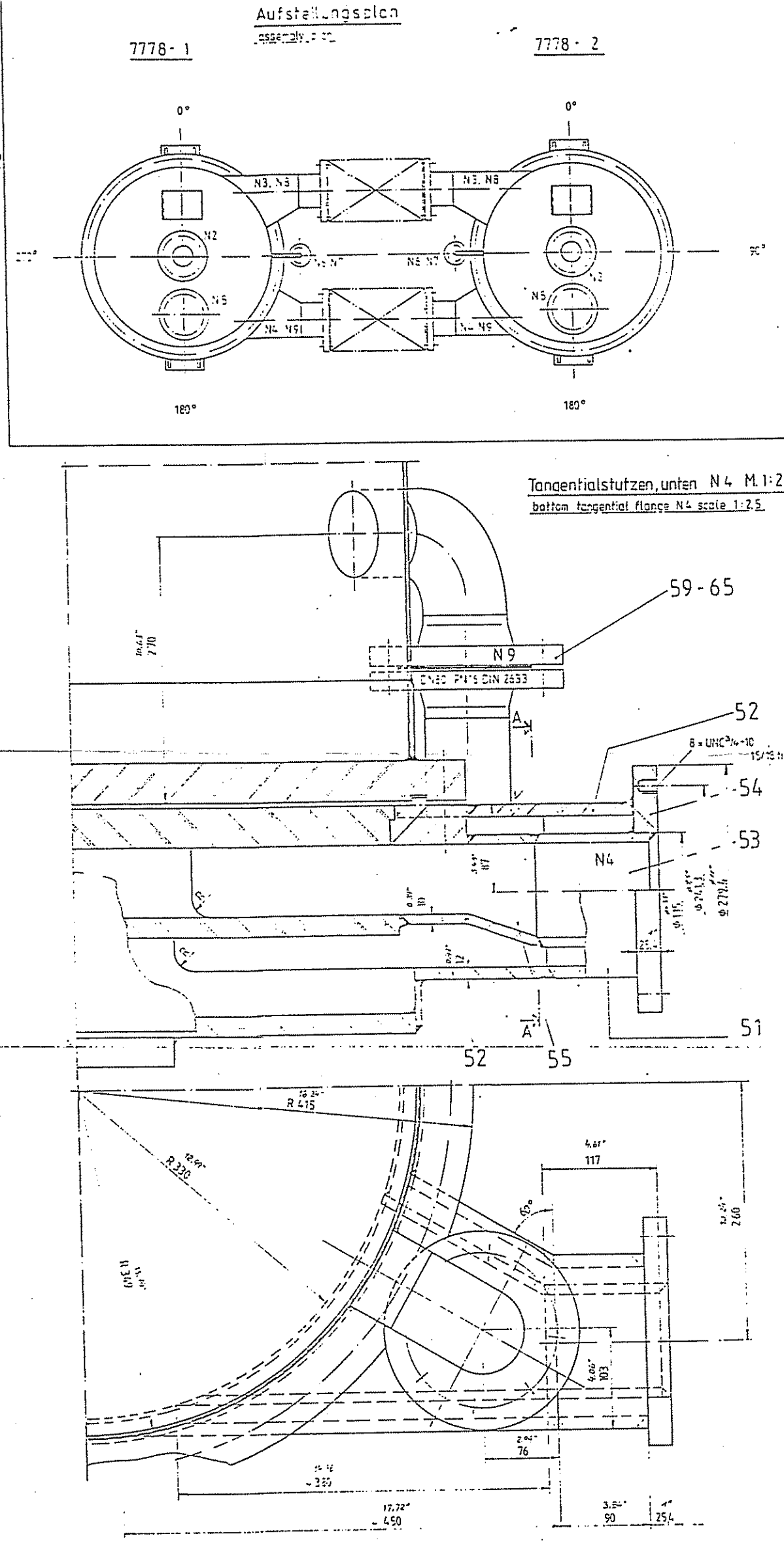
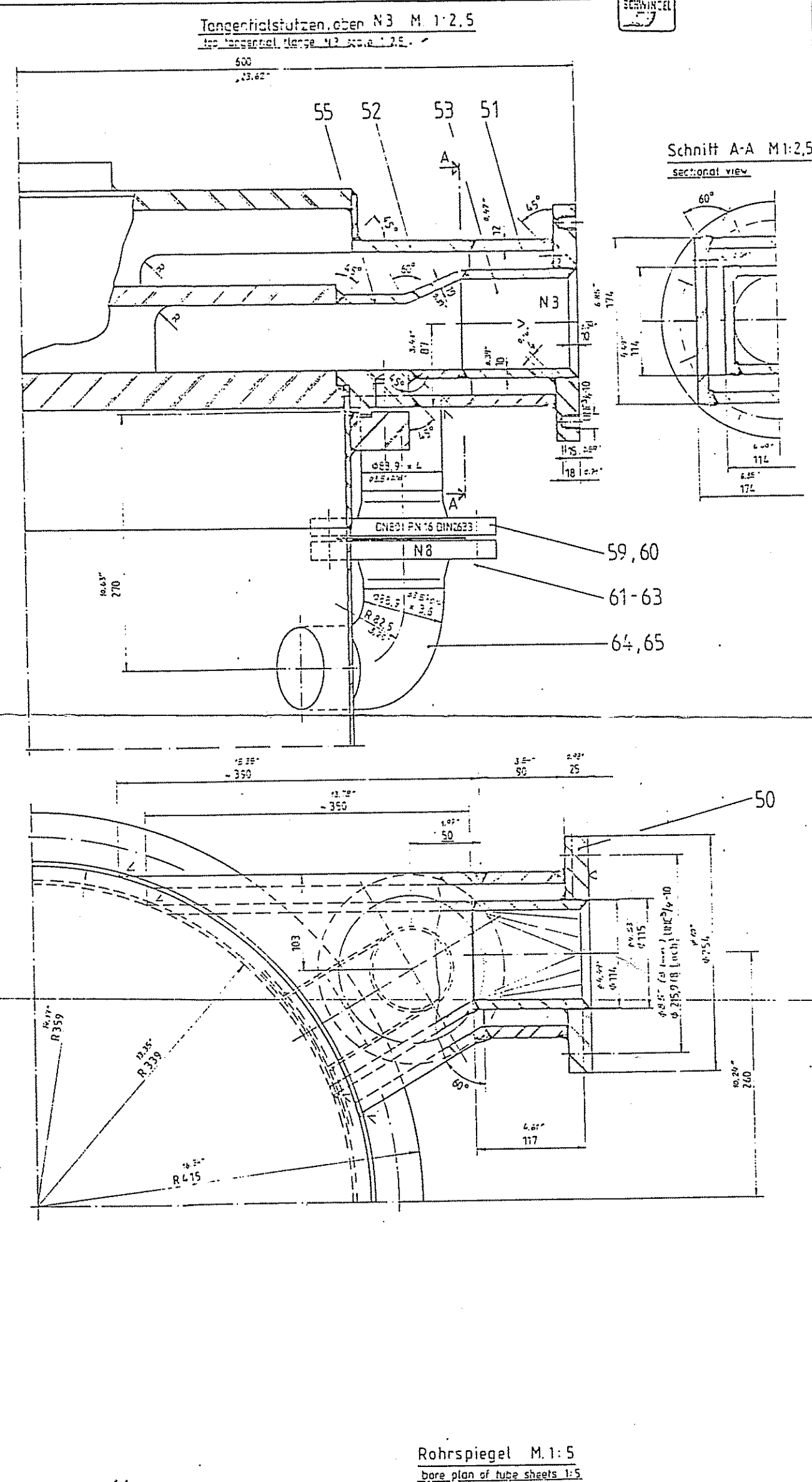
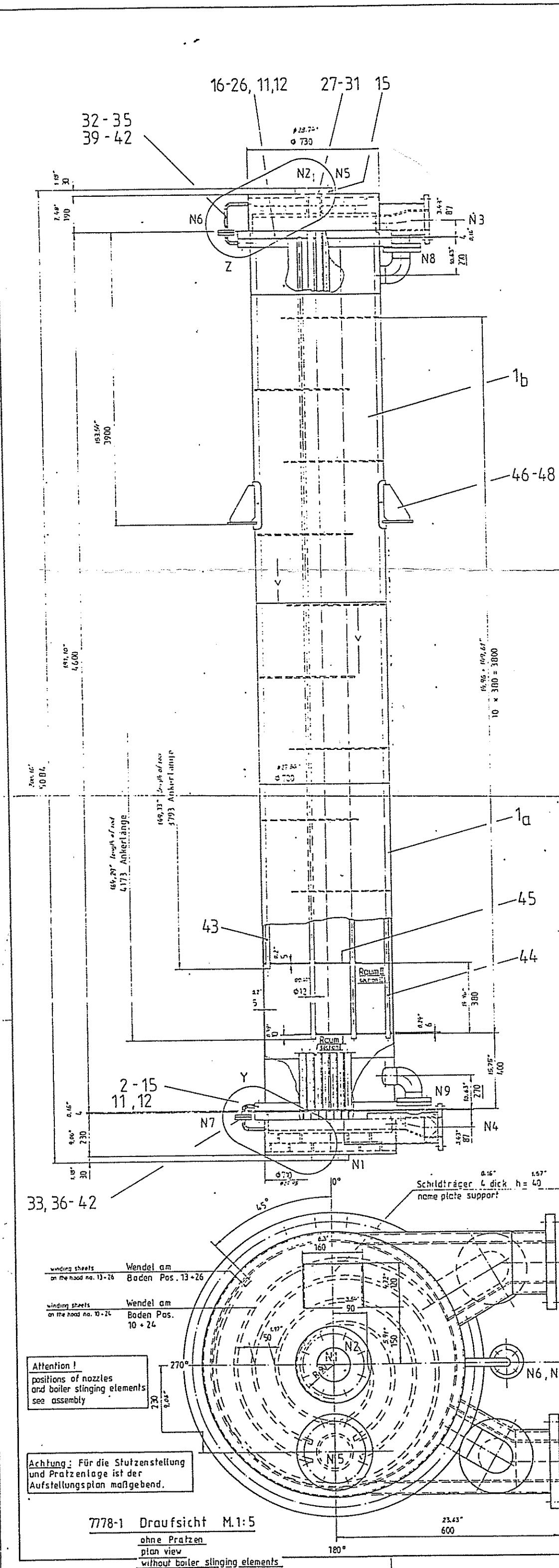




Baugruppe		Material		Größe		Bemerkung	
Pos.	Bezeichnung	Material	Größe	Pos.	Bezeichnung	Material	Größe
1	150 lbs	ANSI B 16.5		1	150 lbs	ANSI B 16.5	
2	150 lbs	ANSI B 16.5		2	150 lbs	ANSI B 16.5	
3	150 lbs	ANSI B 16.5		3	150 lbs	ANSI B 16.5	
4	150 lbs	ANSI B 16.5		4	150 lbs	ANSI B 16.5	
5	150 lbs	ANSI B 16.5		5	150 lbs	ANSI B 16.5	
6	150 lbs	ANSI B 16.5		6	150 lbs	ANSI B 16.5	
7	150 lbs	ANSI B 16.5		7	150 lbs	ANSI B 16.5	
8	150 lbs	ANSI B 16.5		8	150 lbs	ANSI B 16.5	
9	150 lbs	ANSI B 16.5		9	150 lbs	ANSI B 16.5	
10	150 lbs	ANSI B 16.5		10	150 lbs	ANSI B 16.5	
11	150 lbs	ANSI B 16.5		11	150 lbs	ANSI B 16.5	
12	150 lbs	ANSI B 16.5		12	150 lbs	ANSI B 16.5	

Prüfung auf Gefügsfreiheit
Für die Boden und Flansche mit stumpf angeschweißten Bögen

Hierzu gehört Zeichn.-Nr.: 7778/85-2
belongs to drawing no.: 7778/85-2

Einzelteil zu Rb.-WT.
detail from tube heat exchanger
(v. Z., Trappenberg)
boiler sling elements

Gegenstand	Werkstoff	AD-Merkmal	DIN	Bemerkungen
Blech, Röhre	1.4571	W2	17440	Rp 1,0
Stange, Nabe	1.4571	W2	17440	Rp 1,0
Flansche	1.4571	W2/W3	17440	Rp 1,0
Flansche	1.4571	W2/W3	17440	Rp 1,0
Schr. Mutter	4.6-2/5-2	WT	267 T 12	
Boln, Nut	4.6-2/5-2	WT	267 T 13	

A. allgemeine Grundskizze für Auslegung, Herstellung und erstmalige
Einigung nach AD-Merkmalen der Rb.-WT.
General sketch of construction, manufacture and first use by AD-Merkmalen, scale 1:1

Dipl. Ing. Paul Schwingel G.m.b.H.
Lehrkassen I

Pos.	Bezeichnung	Material	Größe	Bemerkung
1	150 lbs	ANSI B 16.5		
2	150 lbs	ANSI B 16.5		
3	150 lbs	ANSI B 16.5		
4	150 lbs	ANSI B 16.5		
5	150 lbs	ANSI B 16.5		
6	150 lbs	ANSI B 16.5		
7	150 lbs	ANSI B 16.5		
8	150 lbs	ANSI B 16.5		
9	150 lbs	ANSI B 16.5		
10	150 lbs	ANSI B 16.5		
11	150 lbs	ANSI B 16.5		
12	150 lbs	ANSI B 16.5		

TEMP. INTERMEDIATES FOR ADS
PLAN & DETAILS (SHEETS 100 & 101)
LOOP REACTOR
REF. DRAWINGS
N.400.0015 - DETAILS
N.400.0015 - BILL OF MATERIAL
CIEA-GEIGY D.N.S. #V.400.0017

Gewicht	3500 kp	Section I	Section II	Section III	Section IV
1	150 lbs	ANSI B 16.5			
2	150 lbs	ANSI B 16.5			
3	150 lbs	ANSI B 16.5			
4	150 lbs	ANSI B 16.5			
5	150 lbs	ANSI B 16.5			
6	150 lbs	ANSI B 16.5			
7	150 lbs	ANSI B 16.5			
8	150 lbs	ANSI B 16.5			
9	150 lbs	ANSI B 16.5			
10	150 lbs	ANSI B 16.5			
11	150 lbs	ANSI B 16.5			
12	150 lbs	ANSI B 16.5			

7778-1 Draufsicht M 1:5
plan view
without boiler sling elements

7778-2 Draufsicht M 1:5
plan view
without boiler sling elements

7778-3 Draufsicht M 1:5
plan view
without boiler sling elements

7778-4 Draufsicht M 1:5
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without boiler sling elements

7778-5 Draufsicht M 1:5
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without boiler sling elements

7778-6 Draufsicht M 1:5
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7778-7 Draufsicht M 1:5
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7778-8 Draufsicht M 1:5
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7778-9 Draufsicht M 1:5
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7778-10 Draufsicht M 1:5
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7778-11 Draufsicht M 1:5
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7778-12 Draufsicht M 1:5
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7778-13 Draufsicht M 1:5
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7778-14 Draufsicht M 1:5
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7778-15 Draufsicht M 1:5
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7778-16 Draufsicht M 1:5
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7778-17 Draufsicht M 1:5
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7778-68 Draufsicht M 1:5
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7778-74 Draufsicht M 1:5
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7778-75 Draufsicht M 1:5
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7778-76 Draufsicht M 1:5
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7778-78 Draufsicht M 1:5
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7778-79 Draufsicht M 1:5
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7778-80 Draufsicht M 1:5
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7778-81 Draufsicht M 1:5
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7778-82 Draufsicht M 1:5
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7778-83 Draufsicht M 1:5
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7778-84 Draufsicht M 1:5
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7778-85 Draufsicht M 1:5
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7778-86 Draufsicht M 1:5
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7778-87 Draufsicht M 1:5
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7778-88 Draufsicht M 1:5
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7778-89 Draufsicht M 1:5
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7778-90 Draufsicht M 1:5
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7778-91 Draufsicht M 1:5
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7778-92 Draufsicht M 1:5
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7778-93 Draufsicht M 1:5
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7778-94 Draufsicht M 1:5
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7778-95 Draufsicht M 1:5
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without boiler sling elements

7778-96 Draufsicht M 1:5
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without boiler sling elements

7778-97 Draufsicht M 1:5
plan view
without boiler sling elements

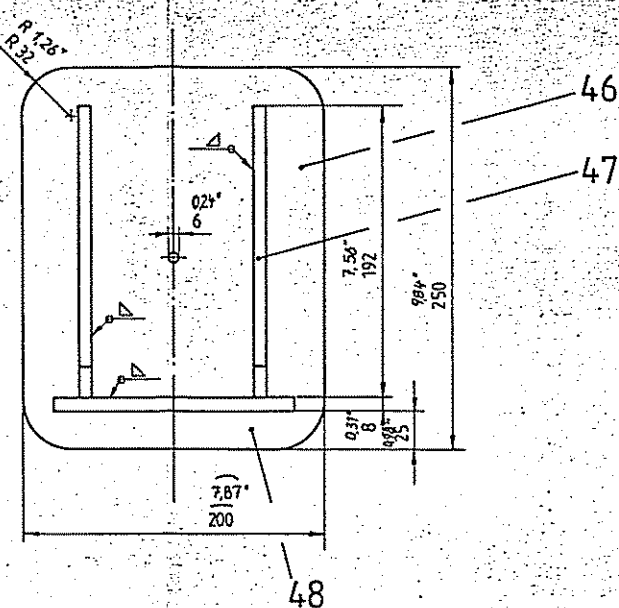
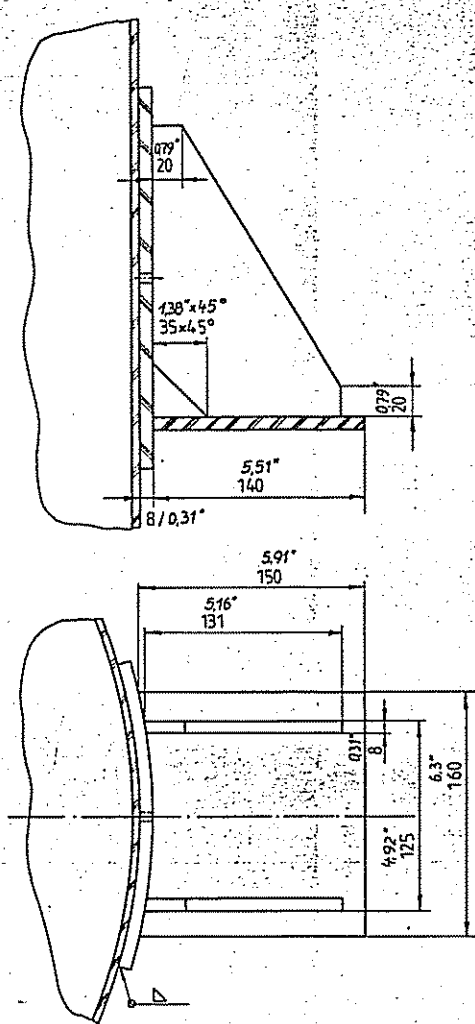
7778-98 Draufsicht M 1:5
plan view
without boiler sling elements

7778-99 Draufsicht M 1:5
plan view
without boiler sling elements

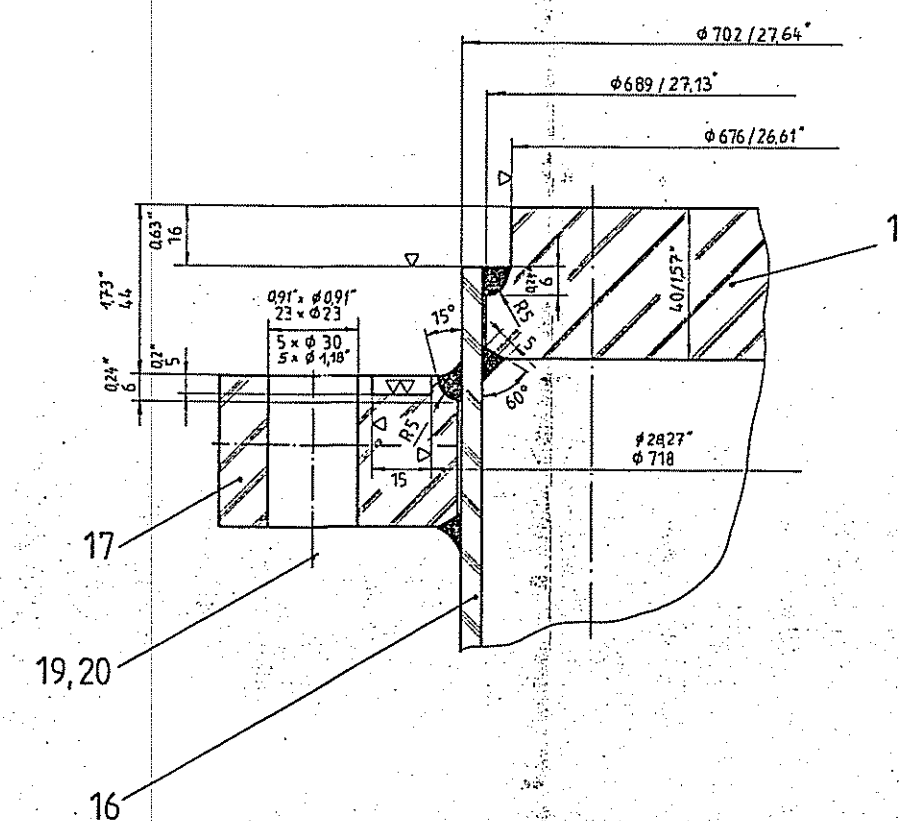
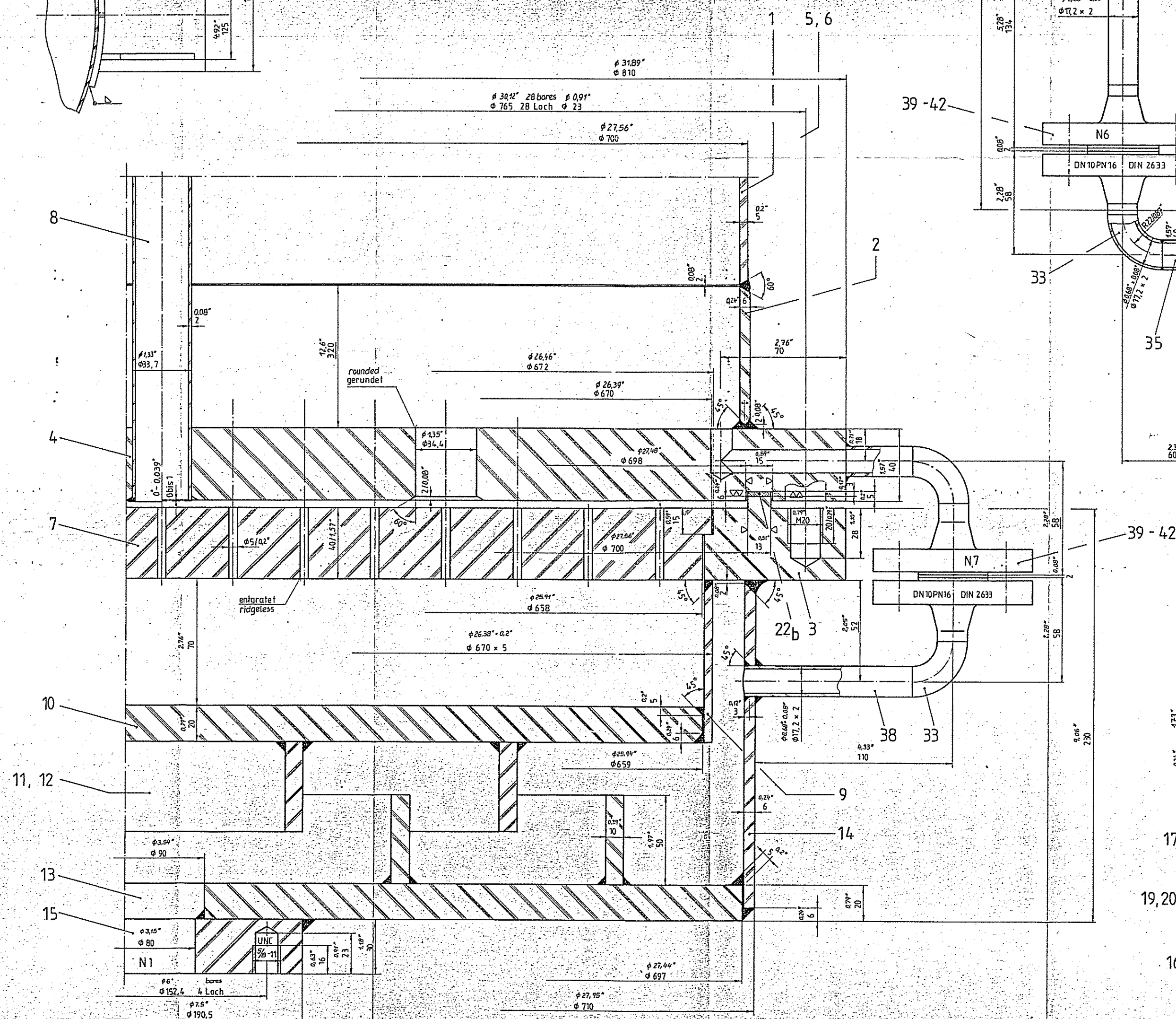
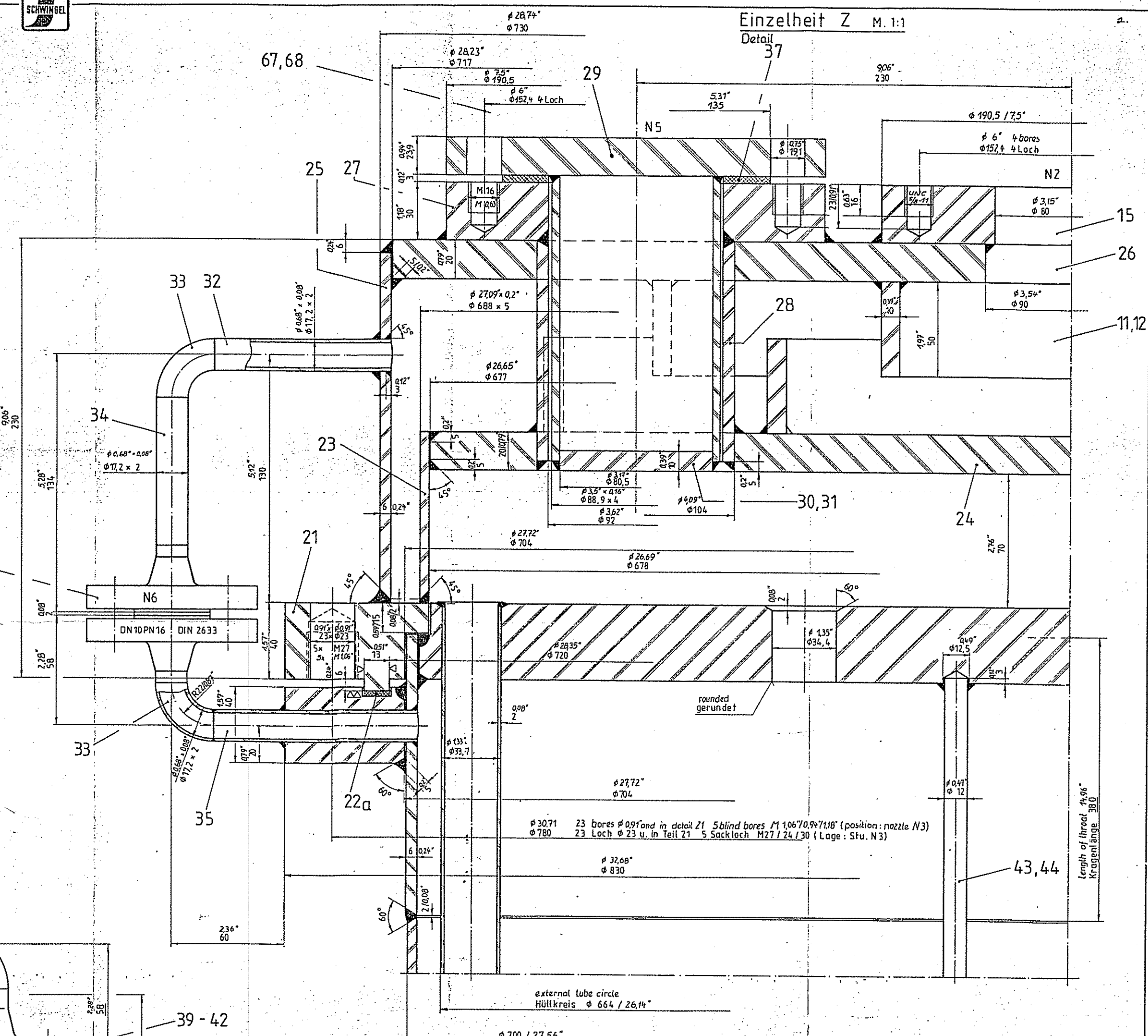
7778-100 Draufsicht M 1:5
plan view
without boiler sling elements

Tragpratzen ^{scale} M. 1:2,5
boiler slinging elements

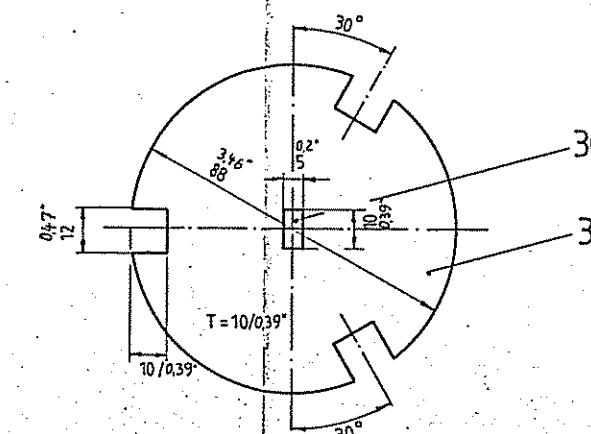
Einzelheit Z M. 1:1
Detail
37



Einzelheit Y M. 1:1
Detail



Verschlussdeckel für N5 / cover lid belongs to N5
nur an Fabrik Nr. 7778-2 / only for fabr. no. 7778-2



Gehört zu Zeichnung Nr.: 7778 / 85-1c
belongs to drawing no.: -H- -H-

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107230 ≠ 107231