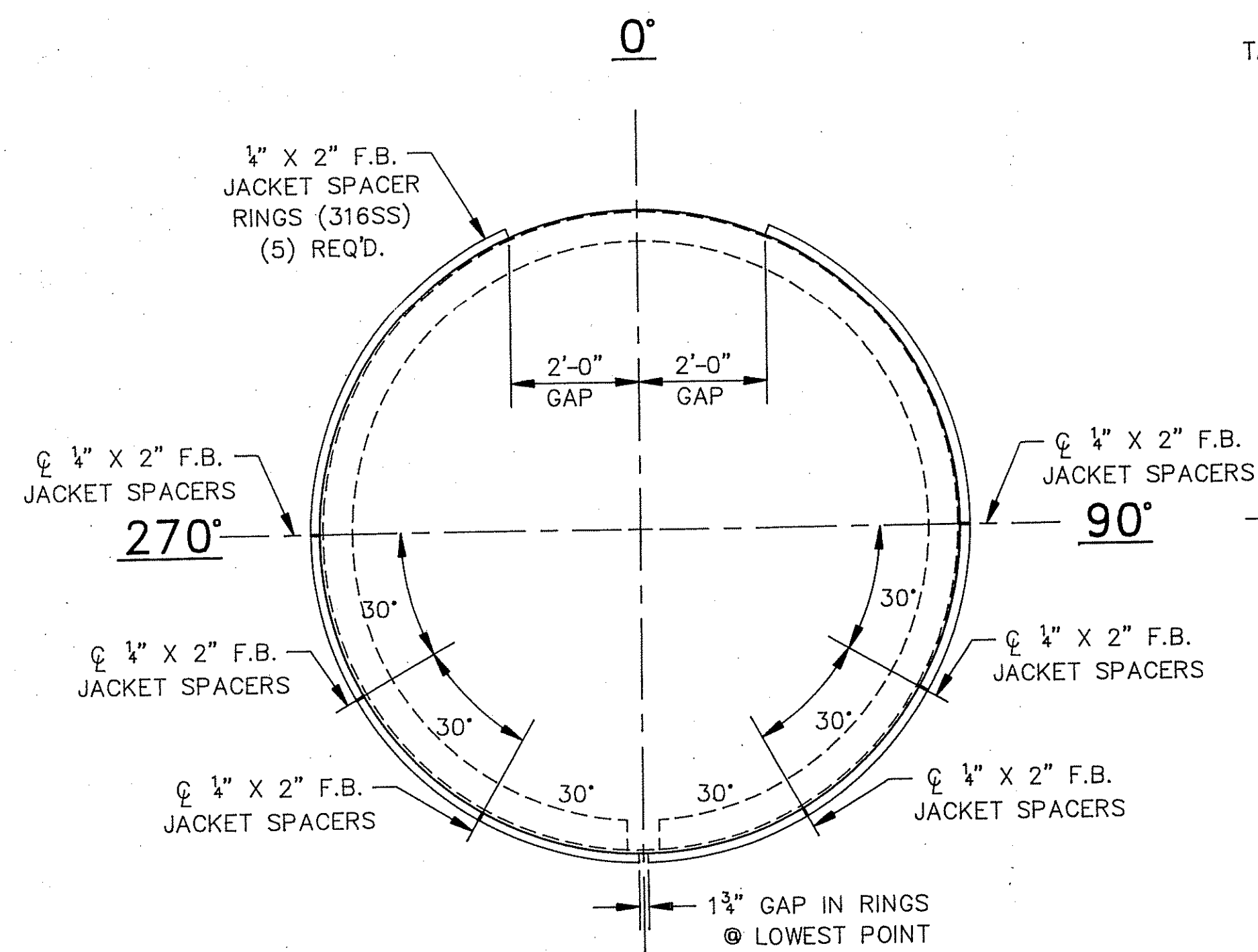
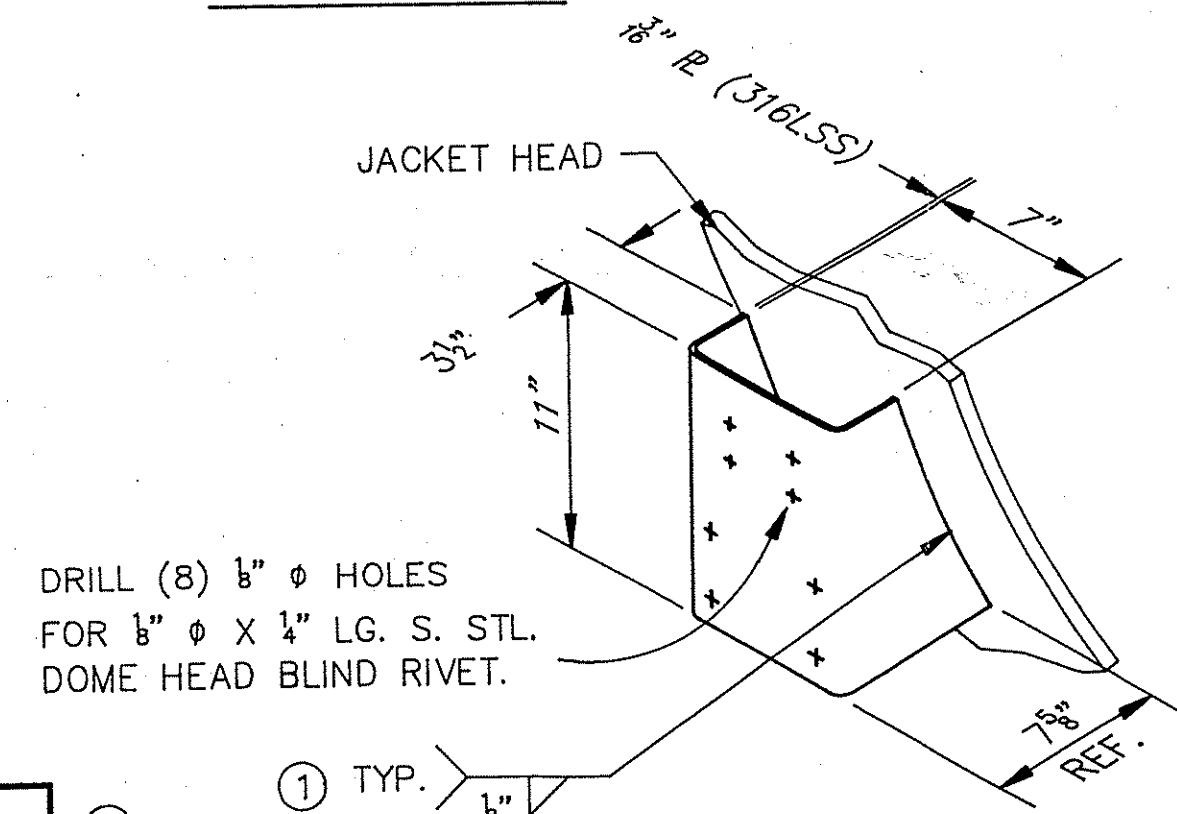




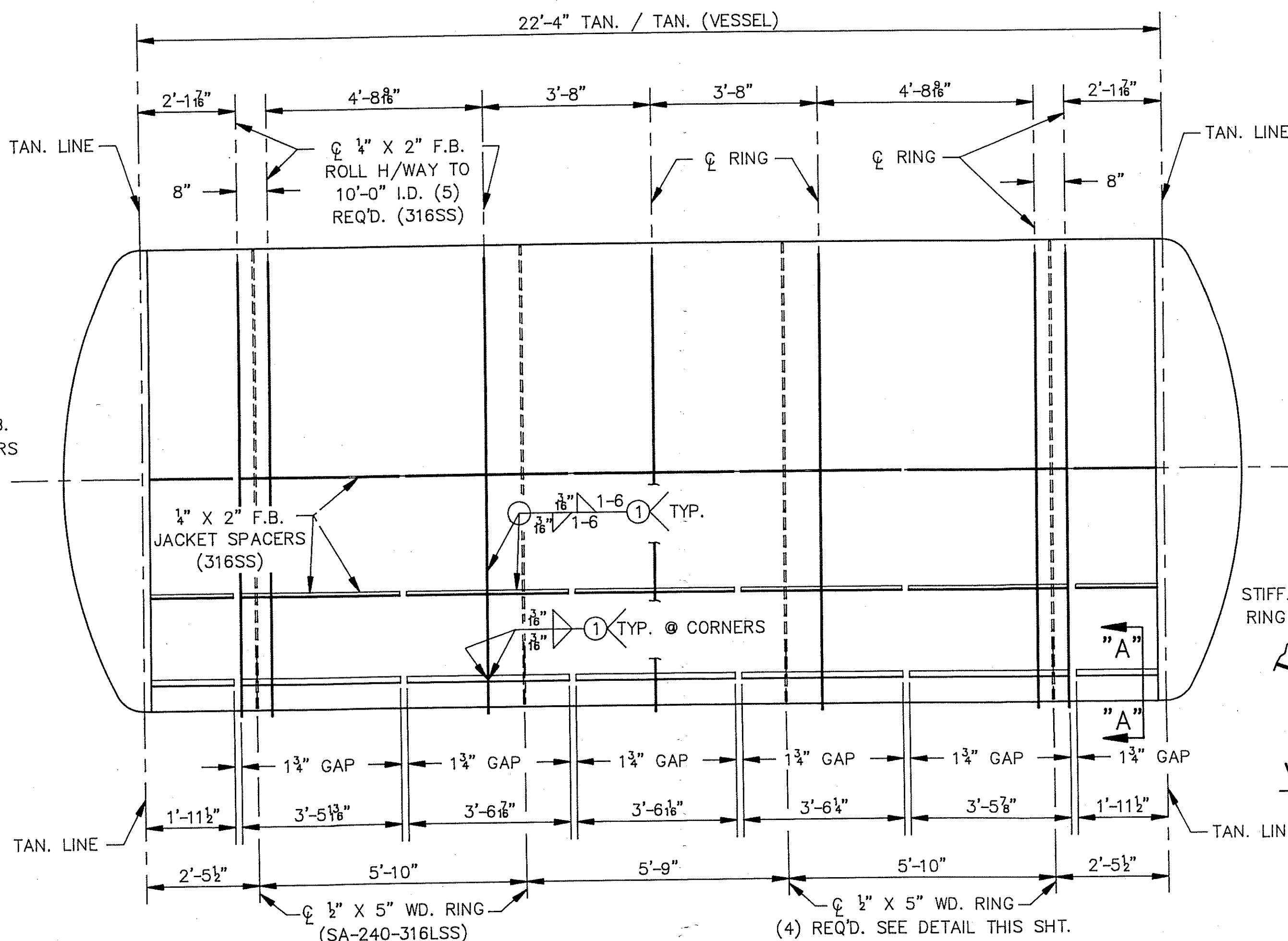
180°
END VIEW



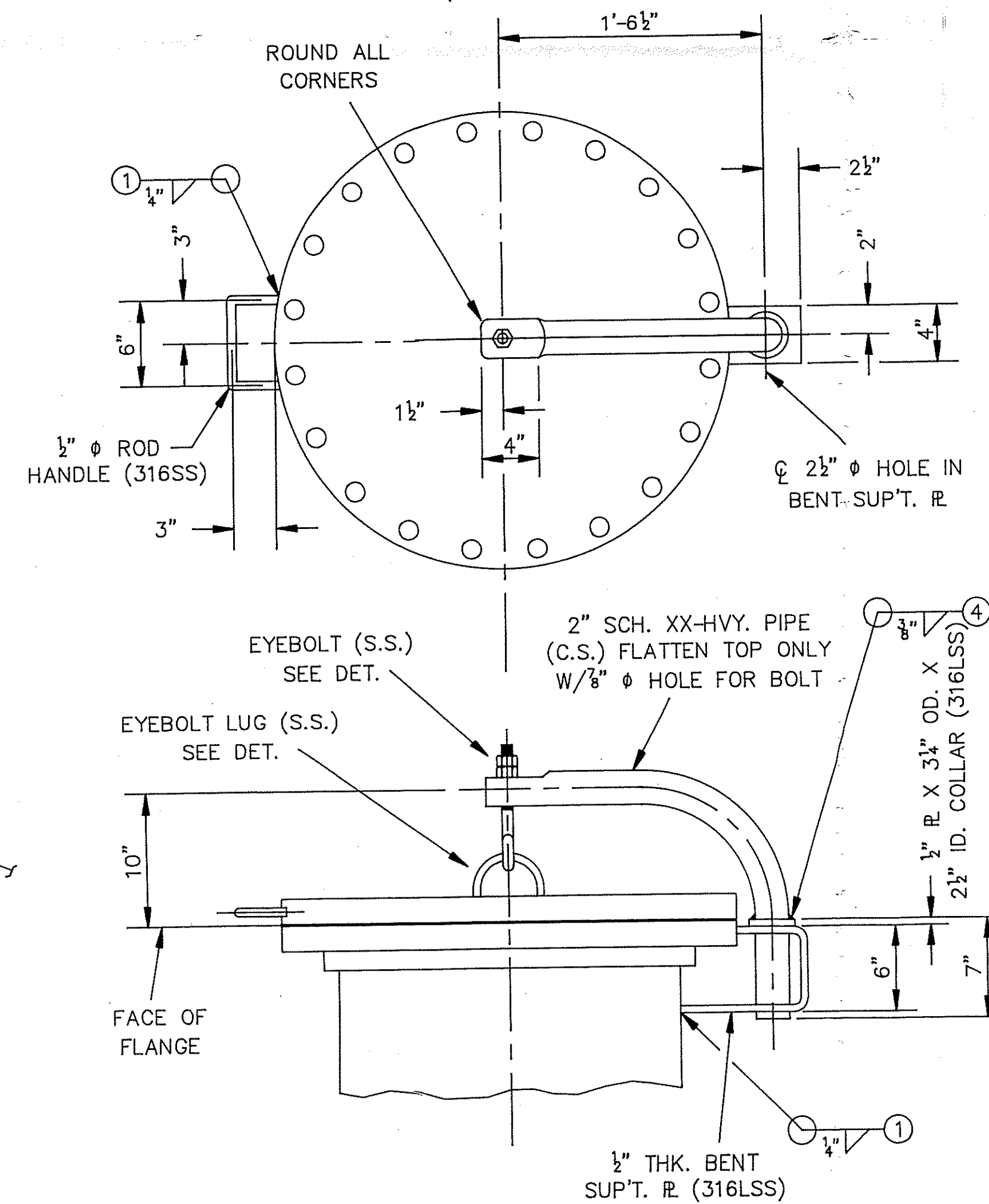
DETAIL @ LIFTING LUG
(4) REQ'D

SHOP / FIELD NOTE:
USE SPREADER BAR DURING
ALL LIFTING OPERATIONS.

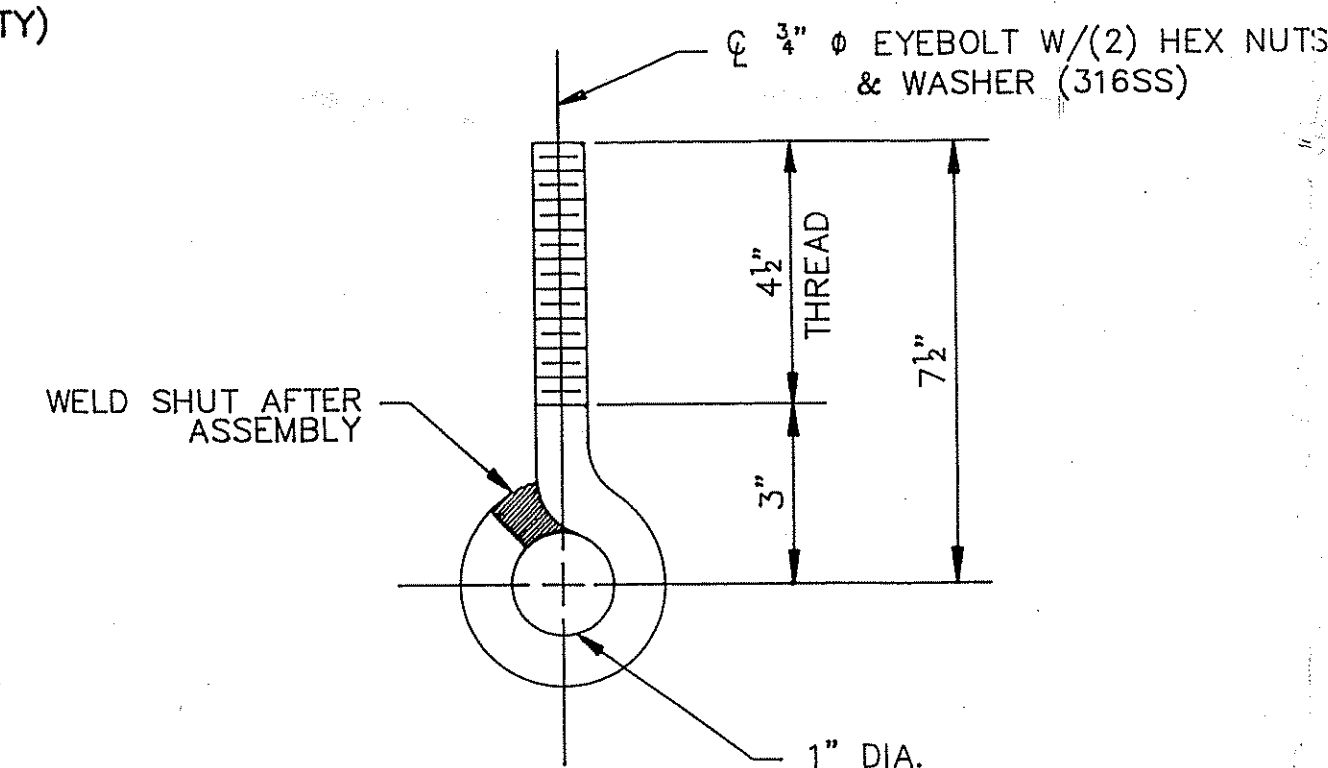
NAME PLATE BRKT.
(1) REQ'D



DETAIL OF JACKET SPACERS & INT. STIFF. RINGS
(VESSEL SHOWN WITHOUT JACKET FOR THE SAKE OF CLARITY)

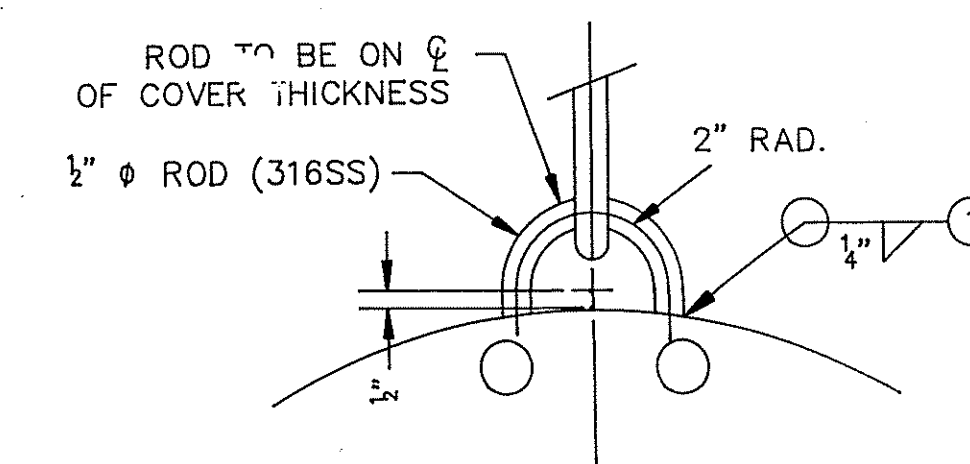


DETAIL OF DAVIT @ MANWAY "MW"
(1) REQ'D

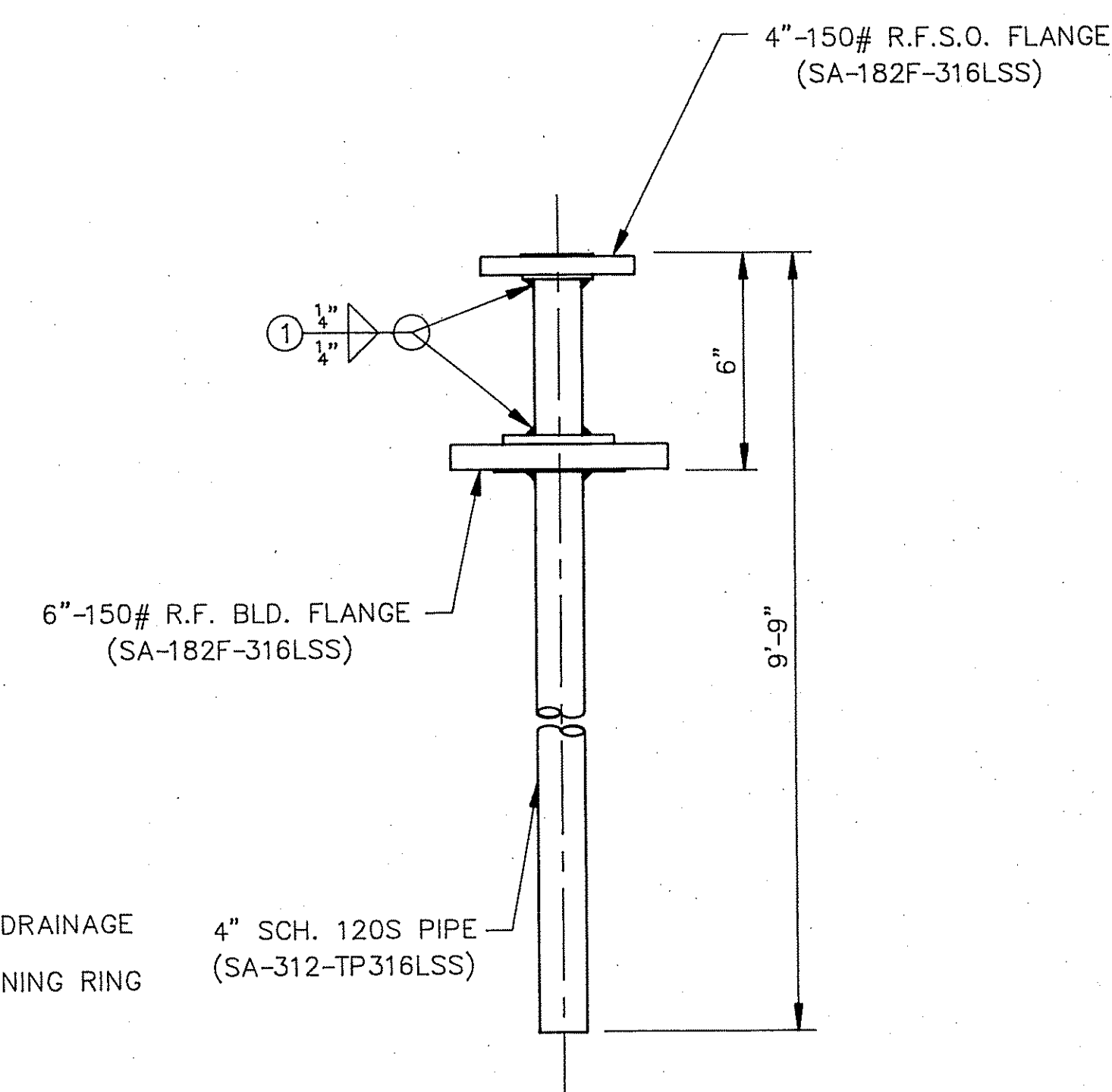


DETAIL @ EYEBOLT
(1) REQ'D

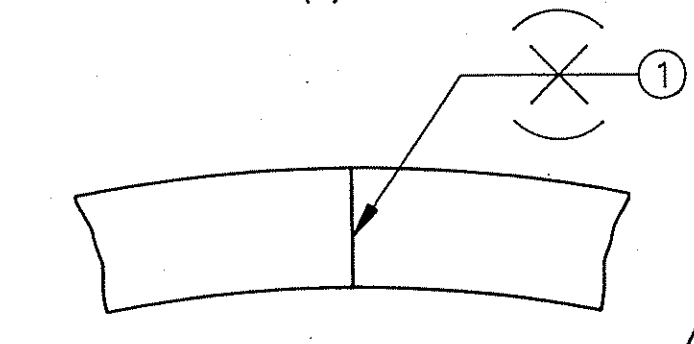
SHOP NOTE
COAT INSIDE OF DAVIT SLEEVE
W/A LIGHT COAT OF GREASE.
BEFORE SHIPPING, REMOVE DAVIT
ARM W/BLD. & SHIP LOOSE TO
BE INSTALLED IN FIELD.



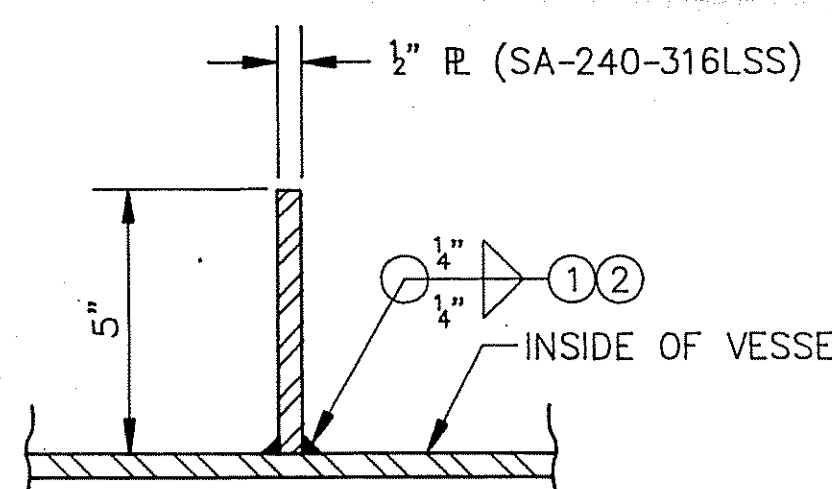
DETAIL @ EYEBOLT LUG
(1) REQ'D



DETAIL OF DIP PIPE @ NOZZLE "B"
(1) REQ'D



DETAIL OF TYP. RING SPLICE



DETAIL OF STIFFENING RINGS
(4) REQ'D

BS	JH	ADDED TYP. RING SPLICE DETAIL	2/9/1994	3
BS	JH	RELEASED HOLD ON LIFTING LUGS	10/13/1993	2
BS	JH	FINAL CERTIFIED	10/6/1993	1
BY	AP	REVISION	DATE	NO
NO. REQ'D ONE (1)			ITEM NO. 134-413	
modern welding company of owensboro, inc.				
P.O. Box 1450 1450 E. Parrish Ave. Owensboro, KY. 42302			Plate Fabrication Division (502) 683-5323	
CIBA - GEIGY CORPORATION				
10'-0" O.D. X 22'-4" TAN. / TAN. JACKETED STORAGE TANK				
DWN. BY	BS	DATE	9-8-93	SCALE: NONE
CHK. BY	JH	JOB NO.	8251	DWG. NO. L-4561
APR. BY	JSC	P.O. NO.	XX8486-53618-V-510	SHT. NO. 3 OF 3