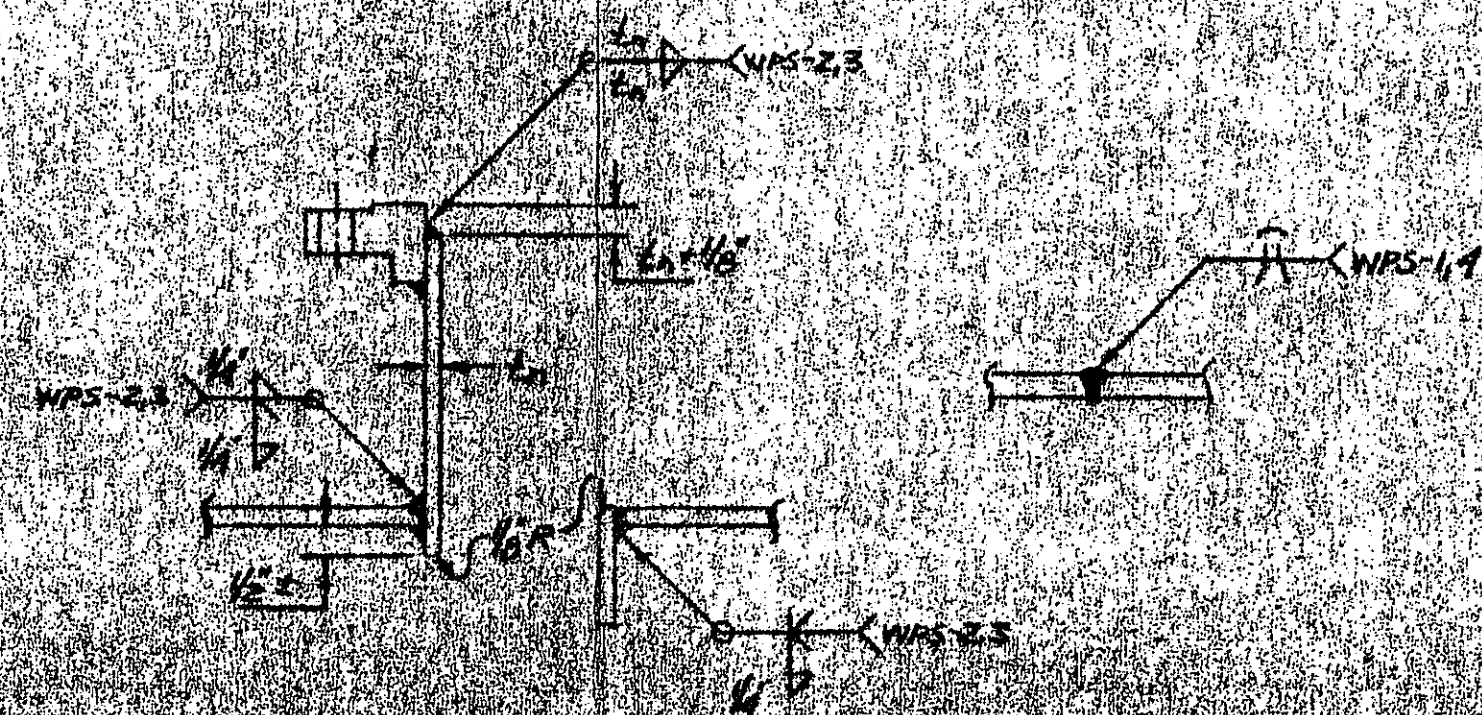
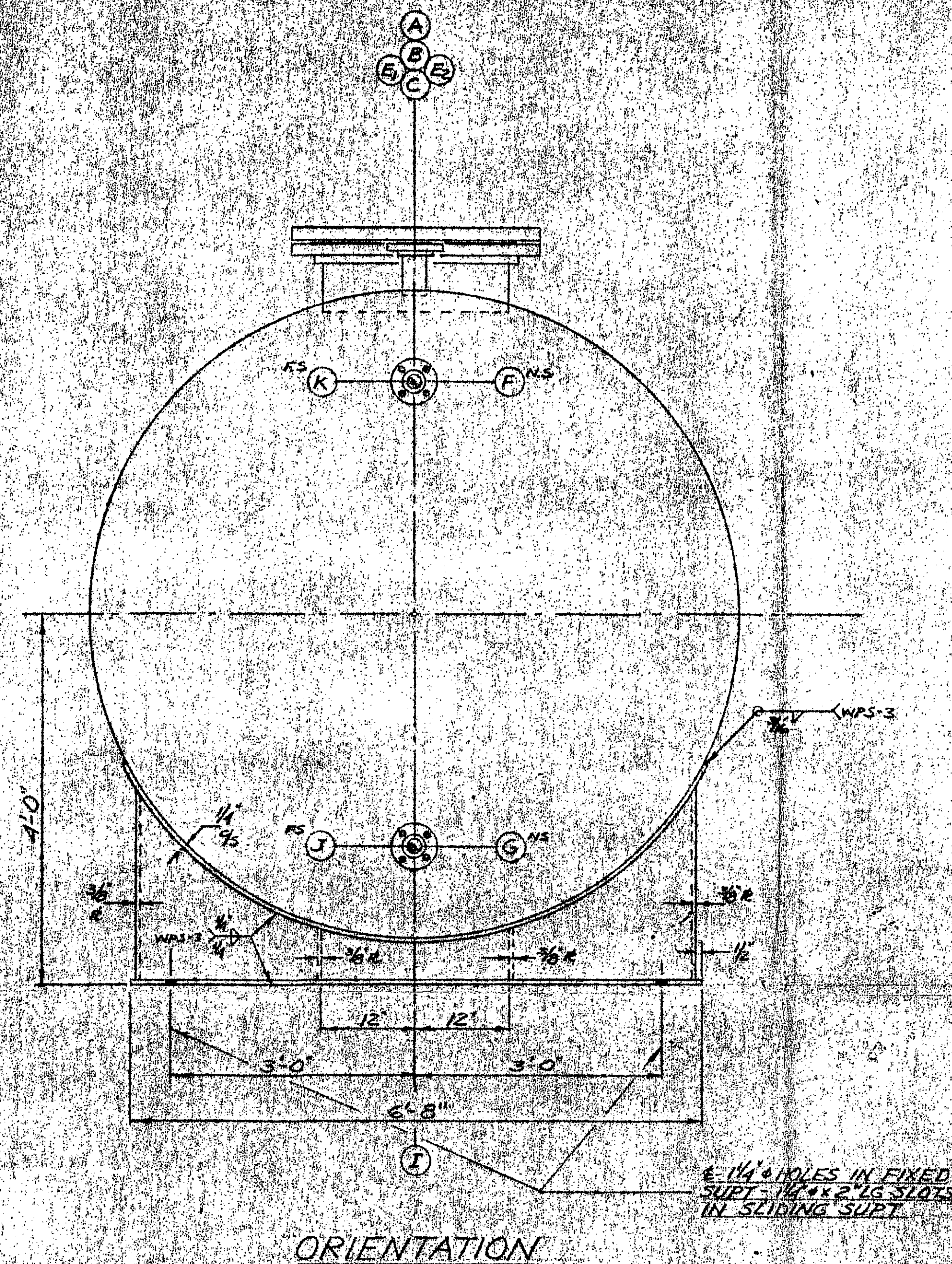
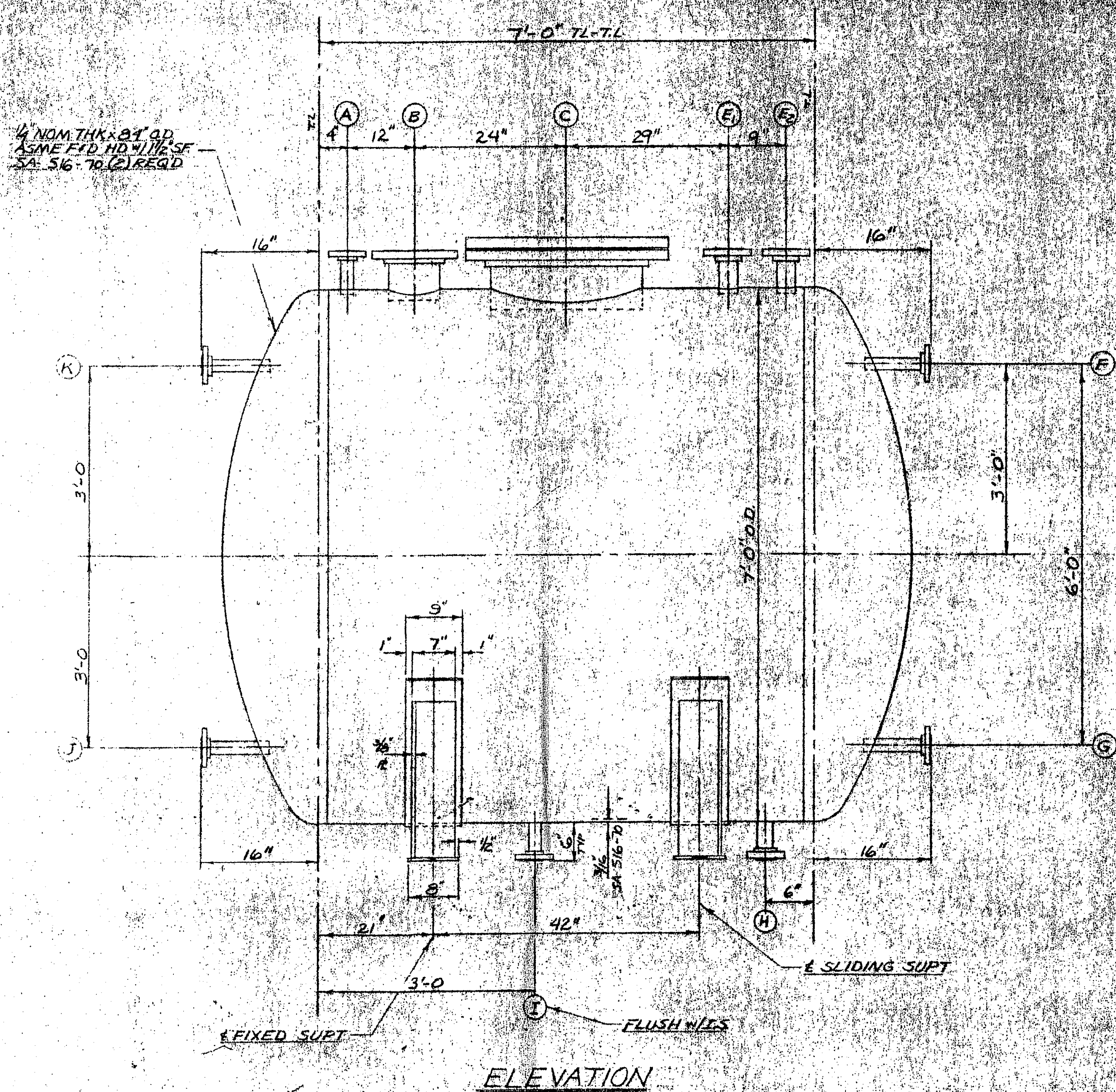


[illegible]

* W/ BLD FLG BOLTING & GSKTS

GENERAL NOTES

1. VESSEL TO BE FABRICATED IN ACCORDANCE WITH THE LATEST EDITION OF THE
ASME CODE, SECT VIII, DIV 1, 1986 ED.

3. CODE STAMP: *IS REQ'D*

3. CUSTOMER SPECIFICATION:

A. CUSTOMER INSPECTION

5. DESIGN DATA	#5564		JACKETCOIL
DESIGN PRESSURE	15	PSIG	PSIG
DESIGN TEMPERATURE	500	°F	°F
HYDROSTATIC TEST PRESSURE	23	PSIG	PSIG
RADIOGRAPH	NONE		
CORROSION ALLOWANCE	NONE		
CAPACITY	3424	GAL	
HEAT TREATMENT	NONE BY VENDOR		

6. ESTIMATE WEIGHT: 3585# EMPTY 23777 F FULL OF WATER

MATERIALS	MESSEUR	JACQUE TYCOON
SHELL	SA-516-70	
HEADS	SA-516-70	
FLANGES/COUPLINGS	SA-105	
PIPE	SA-53/106B	
FITTINGS	7H	
SUPPORTS	SA-36	
BOLTING (UNLESS NOTED)	SA-516-70 316/45	
STRUCTURAL	7H	
GASKETS	1/6 COMPASIONS	

B. ALL WELDS THAT ARE NEAT AND CLEAN WITHOUT UNDERCUTS OR DEFECTS SHALL BE LEFT AS WELDED UNLESS OTHERWISE NOTED.

2. ALL FLANGE BOLT HOLES SHALL STRADDLE MAIN VESSEL CENTERLINE UNLESS OTHERWISE NOTED.

10. PAINT:
WONE

CERTIFIED TRUE
BY ADA DATE 1/28/88

FINAL PRINT

DATE		1/28/88	COPY
2	TDA	1/28/88	CHANGE HEAD & SHCL MATERIAL
1	TDA	1/17/88	GENERAL REVISION
NO.	BY	DATE	DESCRIPTION

CUSTOMER	CIBA-GEIGY CORP.		
CUSTOMER P.O. NO.	X75324		
ITEM	SYLTHERM 800 DRAIN TANK		
ITEM NO.	8-V-121	PROJECT NO.	
PLANT	M-INTOSH, AL.		

SYLACAUGA TANK CORP.
SYLACAUGA, ALABAMA

DATE 10/7/87	SHOP ORDER NO.	DRAWING NUMBER	REV.
SCALE 1" = 1'-0"	6745	SL-605	2
DRAWN BY JAF			