106825

FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

Owner Item# E-204

Rev. 10

	BERATE Ltd.	763 Ches	ster St		ON N7	S-5N2		2 22 2		
Vandana										
Pronulactured for Hunteman	Corporation	2701 0	Pango	(Name and addr				וז מגמ	ו לי ז	
_man_sman	- tru-frage (O)	1. 4.4.1		ame and address			nirdan 40	040 U	.D.A.	
Location of installation Hunts	man Corporat	ion 270]					Michigan	4804	0 U.S.A.	
Tungs yr				(Name and add)	ress)				22	
Type: <u>Vertical</u> (Horiz, vert., or sphere)	(Tank, separator, jkr.			5459A			5459-B)			1997
ASME Code, Section VIII, Div. 1	95 Ed and 9	95 Add	I., BIC.)	(Mlg's serial No.)	(CI	RN)	(Drawing No.)	(Na	rl. Bd. No.)	(Year bui
	Edition ar	nd Addenda (da	ite)	Co	de Casé N	lo.	S	pecial Serv	vice per UG-120)(d)
s 6 - 11 incl. to be completed for sing Shell (a) No. of course(s):	le wall vessels, jackeis	of jacketed ves	sels, shell ol (b) Overall	l heat exchangers, length (ft & in.);	or chambe	er of multi-	chamber vessels	s.		
Course(s)	Material	Thickness	7	ong Joint (Cat. A)		Circun	n, Joint (Cat. A,	8 & C)	Heat Tro	alment
o. Diameter, in. Length (ft & in.)	Spec./Grade or Type	A Section of the Control of the Cont	Туре	Full, Spot, None	Ell.		Full, Spot, None		Temp.	Time
3'-4"ID 10'-0"	SA-516-70	7/16/1/8	-	Spot (.85	1	Spot	0.85	Non	2
3'4" ID 9'-5 3/4	L'SA-516-70	7/16/1/8	3 1 1	Spot	.85	1	Spot	0.85	Ndn	3
Heads: (a) None	1				Ma	l.			<u> </u>	****
	o., Grade or Type) H.T	Time & Tem)	_ (b)	<u>0//</u> (M)		lo., Grade or Ty	pe) H.T	Time & Temp	
Location (Top, Thickness	Radius	Elliptical	Conical	Hemispherical			ide to Pressure	1	Catego	ryΑ
Bottom, Ends) Min. Corr.	Crown Knuckle	Ratio	Apax Angle	Padius	Diame	ter Cor	vex Concave	Туре	Full, Spot, Non	e Ell
0 10/4	-							-		
	J				J			1 1		1
Type of Jacket N/A	psi at max	. temp36	5	Jacket closure	*******	o., Grade, N/A M/A design me	(Describe as o	<u> </u>	d, bar, etc.) If bolted, descrit	e ar sket
Type of Jacket N/A If bar, give dintensions N/A MAWP 21.0 (internal) (extended the second of the	psiatmax (nal) :	temp. 36	5 nal) yes or no ar	Jacket closure	F Min. (N/A design me	(Describe as o	<u> </u>	I bolted, descrit	e ar sket
Type of Jacket N/A If bar, give dintensions N/A MAWP 210 (internal) (extensions test press.) Hydro,, pneu., or comb. test press. 5 12 and 13 to be completed for tube	psi at max (nal) psi at max (nal) psi at max (f) Hydro-315psi sections.	temp. 36	nal) yes or no ar	Jacket closure (external)	F Min. (N/A design me	(Describe as o	2.	I bolted, descrit	e ar sket
I bar, give dinensions N/A MAWP 21.0 (internal) (externate test Exempt y Hydro., pneu., or comb. test press. 12 and 13 to be completed for tube Tubesheet: SA-240 TP-3 Stationary (Martis)	psiat max (nal) psiat max (per UG=20 (f) Hydro-315psi sections, 304 4 1ec, No.) Dia., 45 1/2" OD	. temp36 (inter	5 nal) yes or no ar est	(external) Ind the component(s) N/A 3 1/4" Nom. thk., i	F Min. o	N/A design mel	(Describe as o	We.]	Solted, describer 21	
I bar, give dinensions N/A MAWP 21.0 (internal) (external product test Exempt of the	psiat max (nal) Per UG-20 (f) Hydro-315psi sections, 304 4 pec, No.) Dia., 45 1/2" OD Dia., in.	. temp36 (inter	yes or no ar est Doross.)	Jacket closure (external) Ind the components N/A 3 1/4" Nom. thk., i	F Min, o	N/A design mel ested)	(Describe as o	Well	Solted, descriter 21 Fr. 21 Lded hment (welded	
I bar, give or rensions N/A MAWP 21.0 (internal) (external properties) Mydro, pneu, or comb. test press. 12 and 13 to be completed for tube rubesheet: SA-240 TP-3 Stationary (Marti Spec. No.) Floating (Marti Spec. No.) Tubes: SA-249 TP 304 Marti Spec. No., Grade of	psi at max (nal)	. temp. 36 (indicate	yes or no arest D oress.) 3 1/4 Nom. thk.	(external) Ind the components N/A 3 1/4" Nom. thk., in. 14 BWG	F Min, o	N/A design met ested) Cor	(Describe as o	Well Attack Well St	I bolted, descrit Fr. 21 Lded hment (welded Lded Attachment	or bolted)
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his form may be obtained from The National Board of Boiler and Pressure Vessel Inspectors, 1055 Crupper Ave., Columbus., OH 43229

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	neu., or com			ro-470ps		Proof test	N/A					
		nd salety	valve openir	igs;								1
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Inle	t/Outli	et 2!	24"	300#WN	SA	+182F304	Sch30	0	None		**	
Inle	t/Outli	et 2	8"	300#WN		B SA-105		1/8"	SA-516-70	UW-16.1c	**	
em. C	lean !	2	4"			B SA-1.05			SA-516-70	UW-16.10		
Drai	n/Vent	2	1"	300#WN	SA-106	B 5A-105	XXS	1/8"	None	UW-16.1a		
mo. C	onn.	1	3/4"	6000#CPI		SA-105		1/8"	None	UW-16.1		
ess.	Conn.	11	CO. C. T. C. T. C. C. C.	6000#CPI	**********	SA-105		1/8"	None	ÚW-16.11		
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