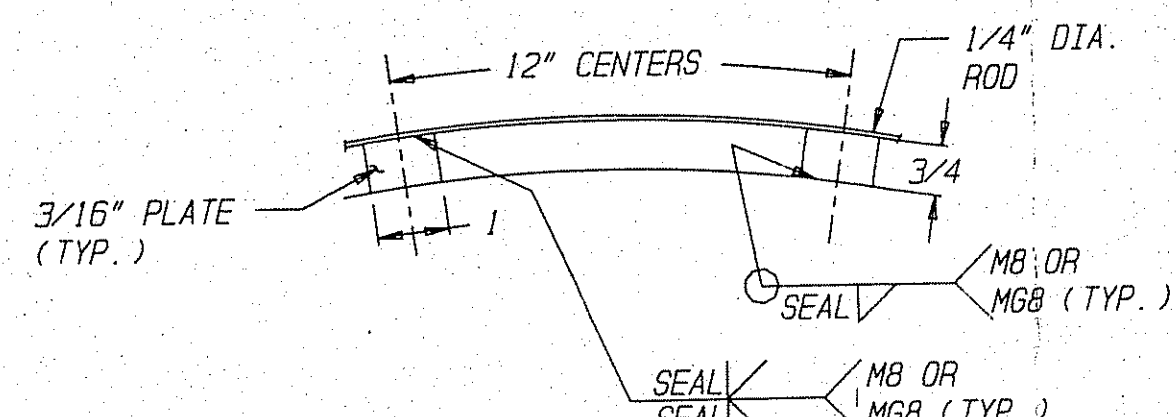
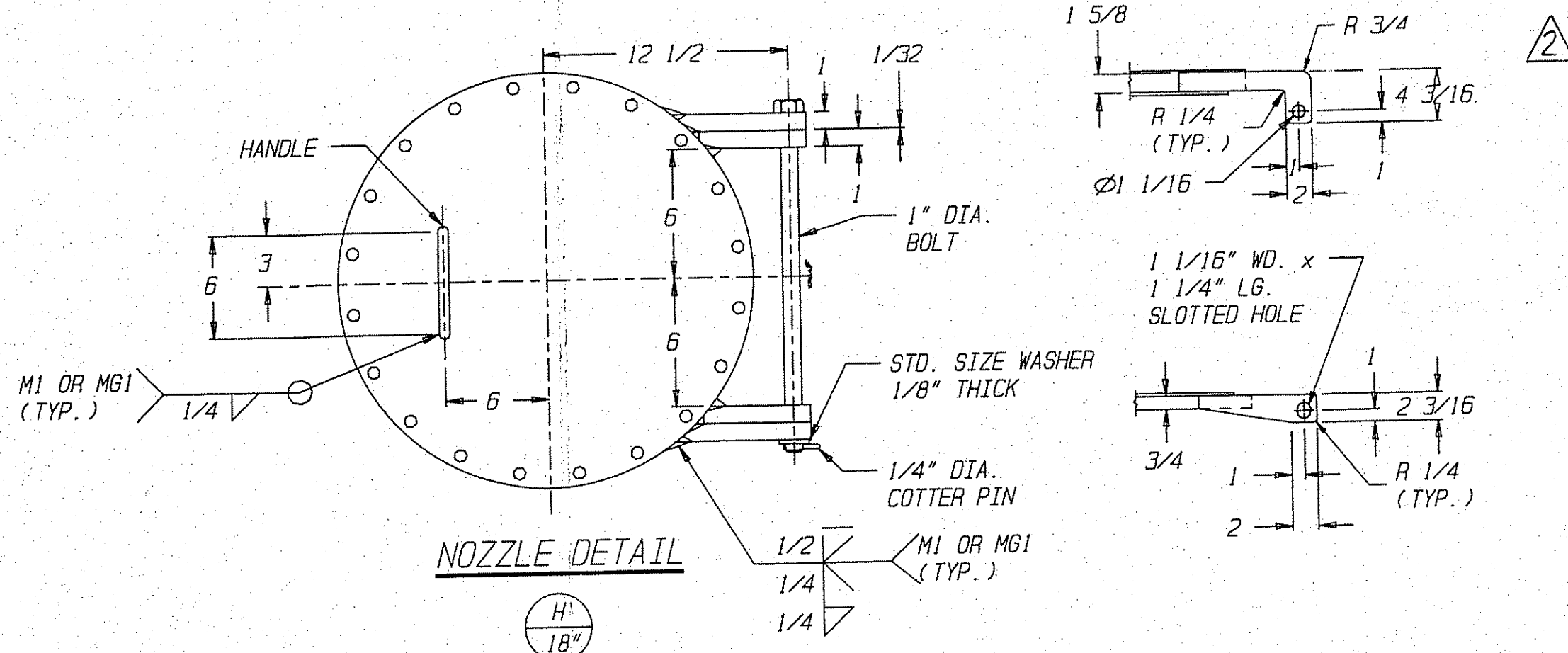
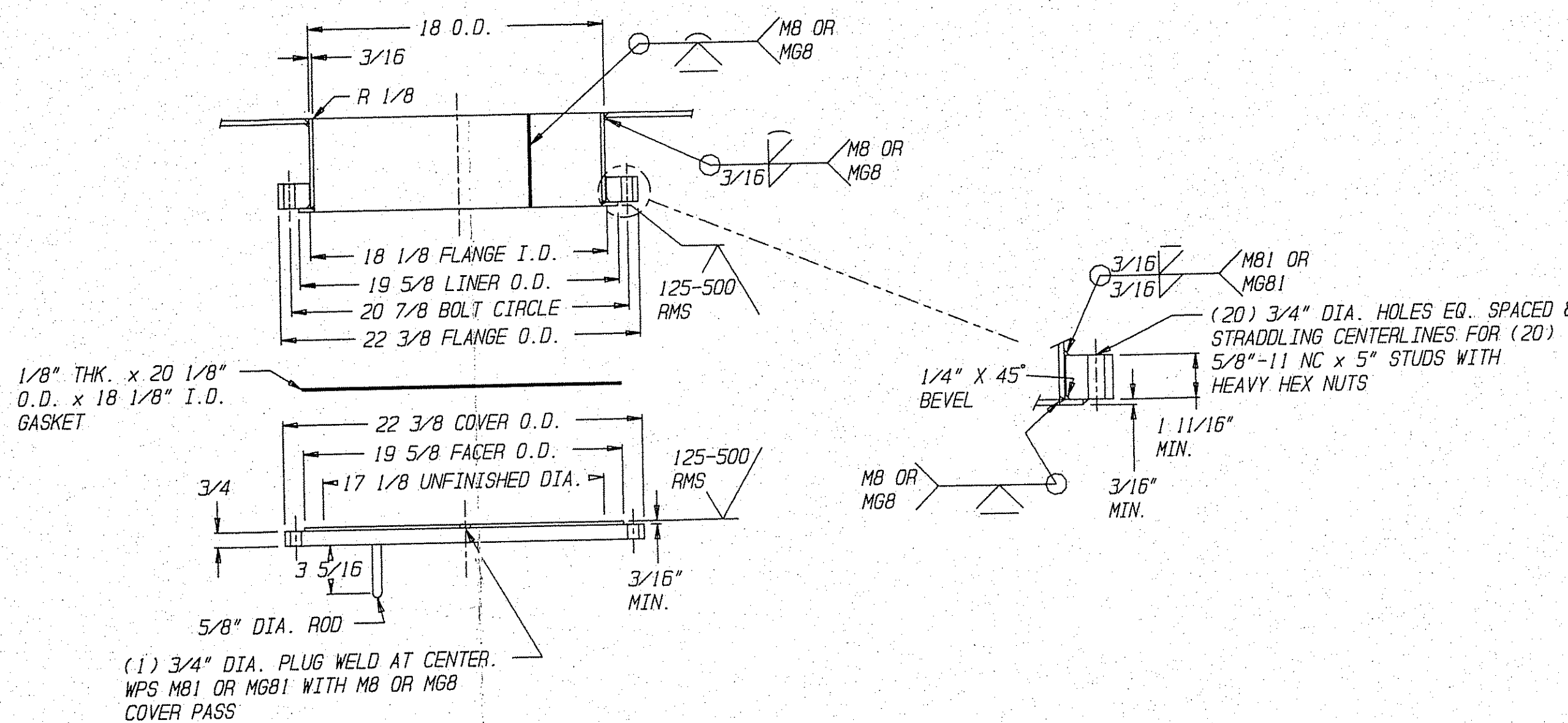
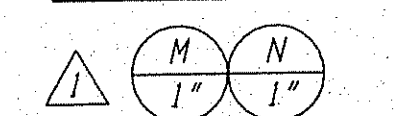
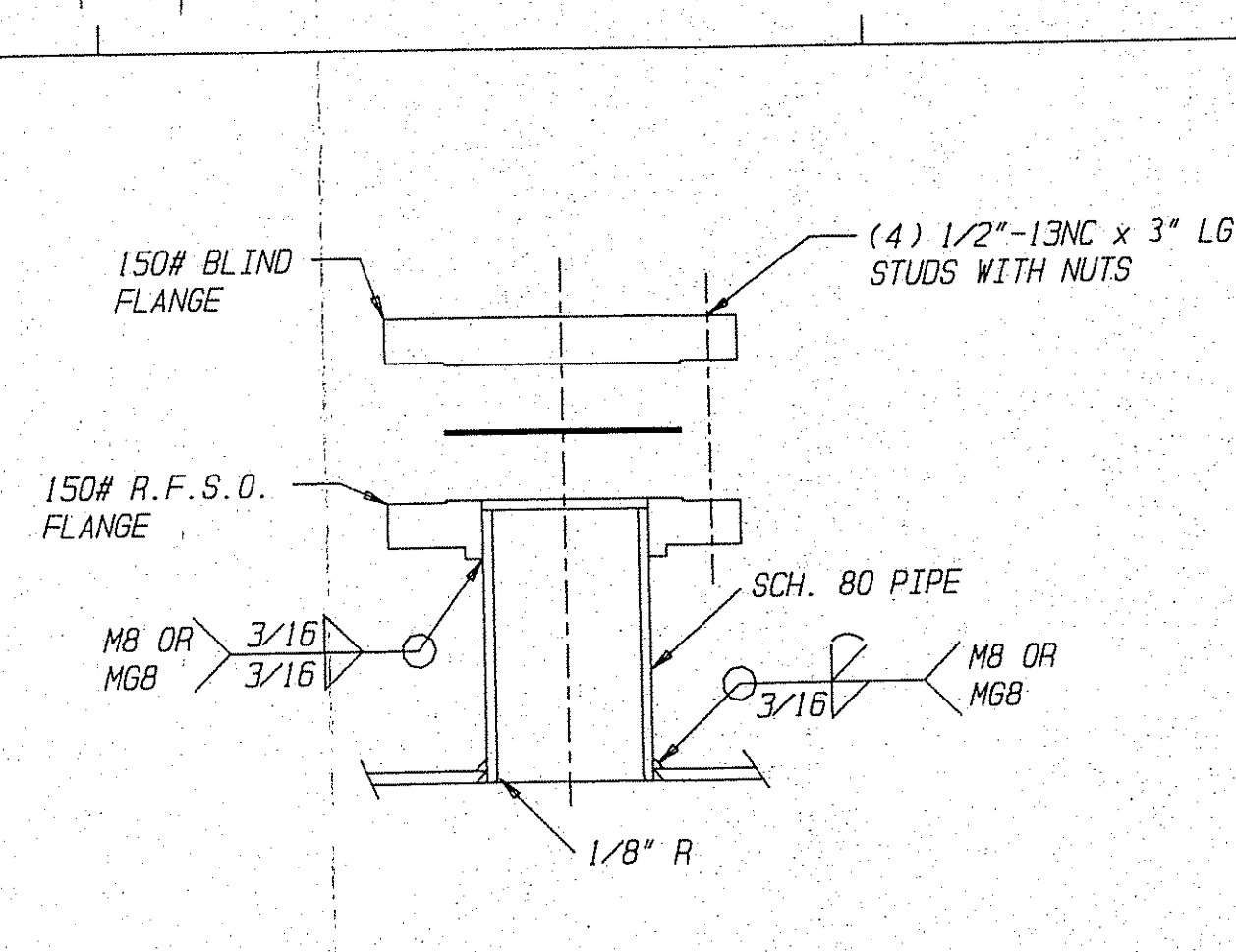
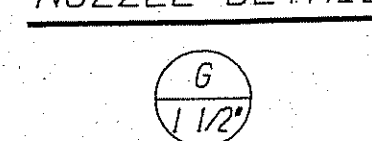
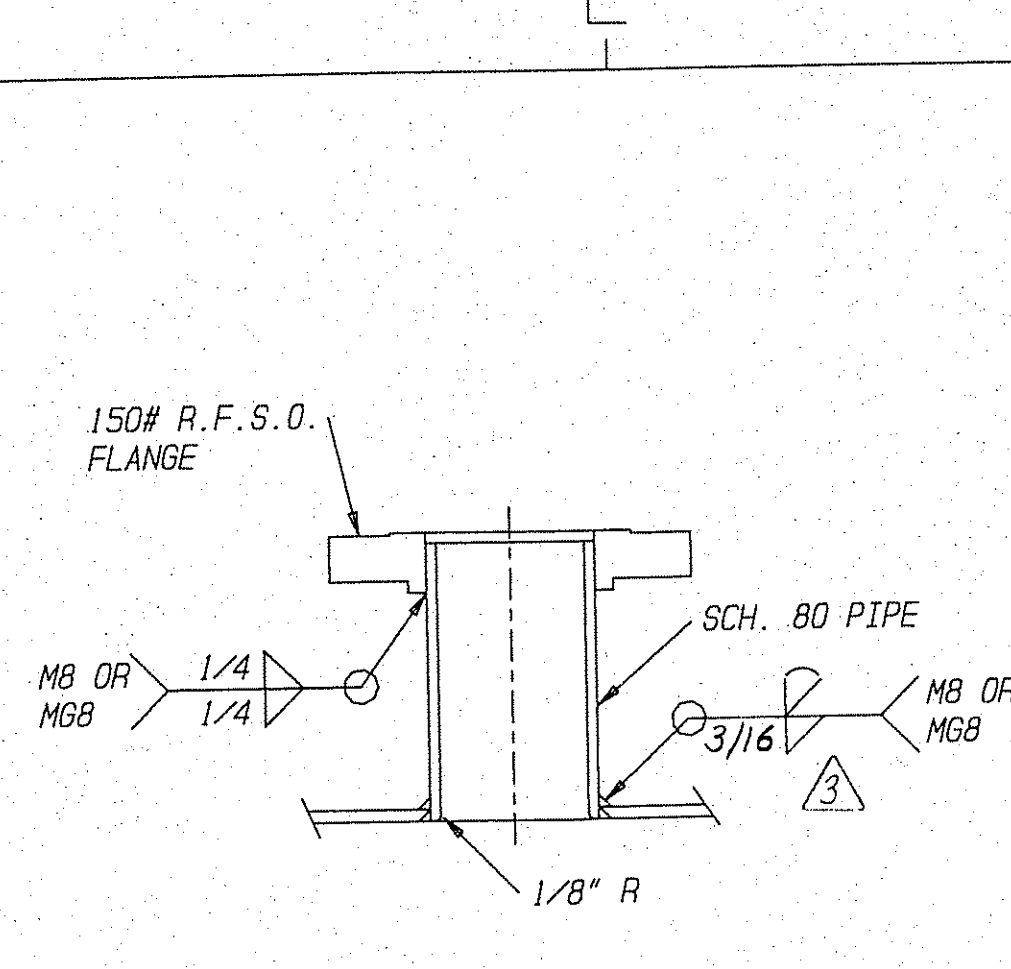
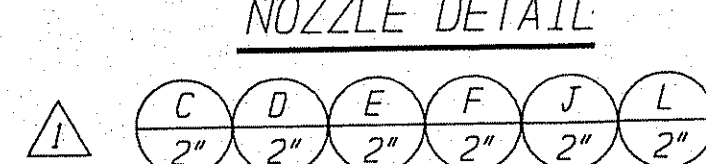
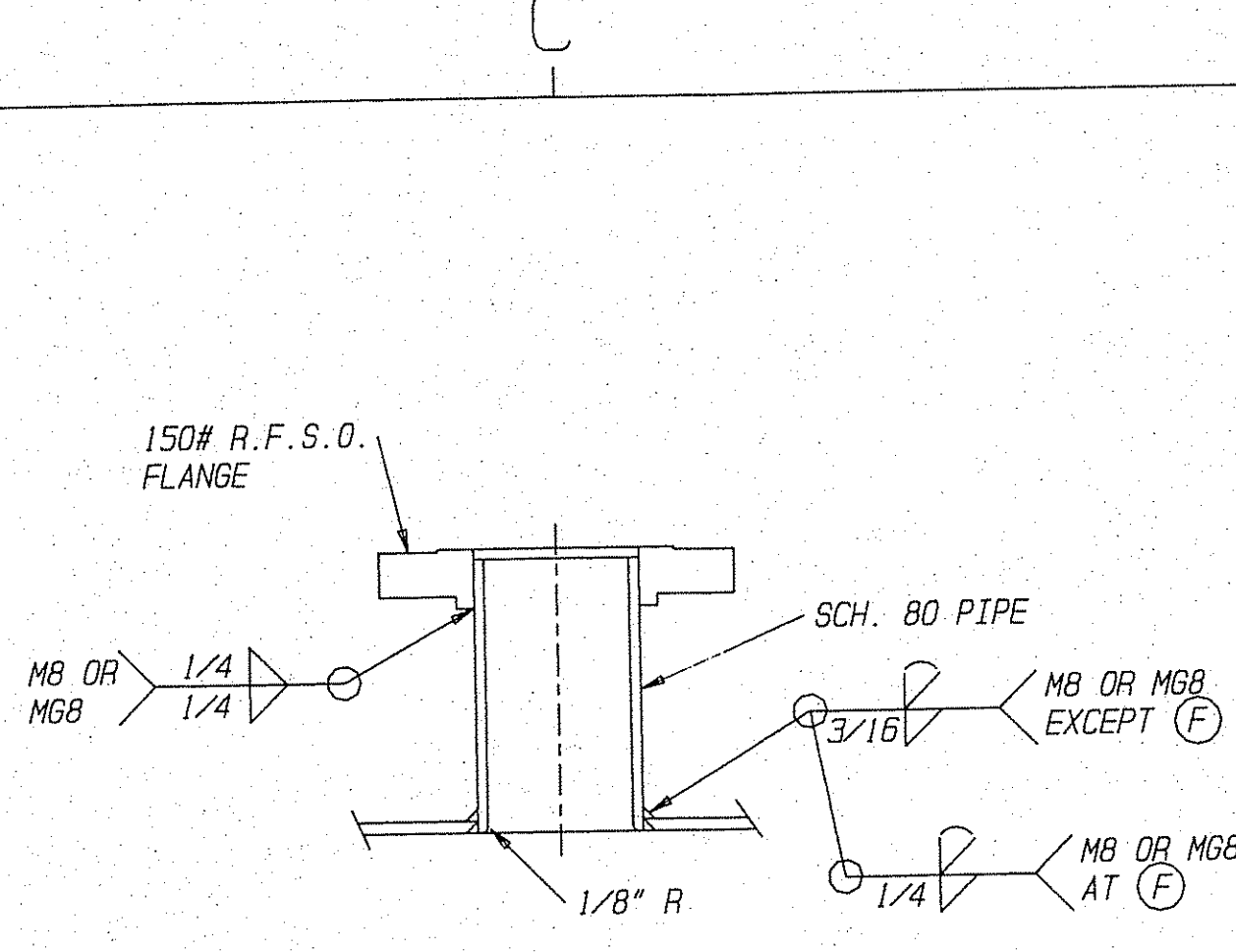
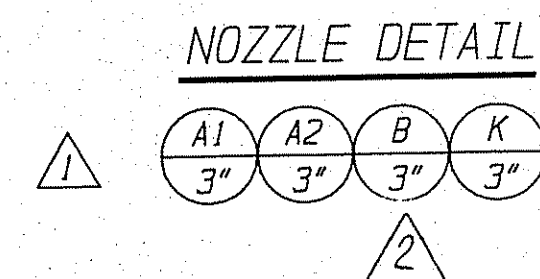
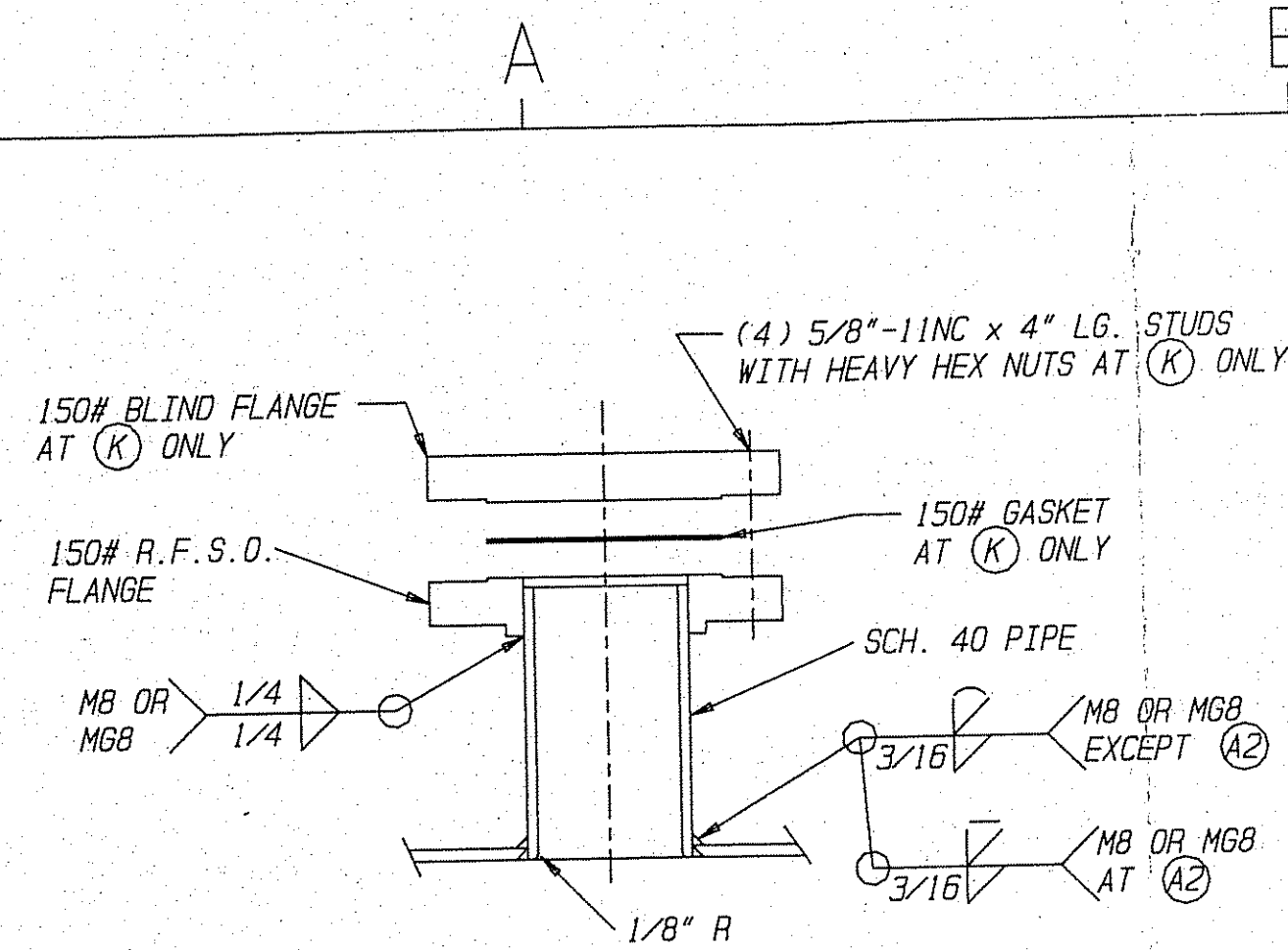




A.S.M.E.

APPROVED FOR CONSTRUCTION

DATE: 5-17-94 BY: JAP

NOTE: GRIND ALL INTERNAL WELDS TO 60 - 80 RA MICROINCHES

P.O.# 1542-0747 (SUIT) ASSET # 0022208700

TAG # 0242-22-230

KOPETZ DWG. # L94-031-B

REVISIONS				REFERENCES				APPROVALS			
NO.	DATE	DESCRIPTION	BY	CHKD.	APPD.	NO.	DATE	TITLE	DRAWING NO.	TITLE	DRAWING NO.
1	3-22-94	NOZ. "B" ON HOLD, DELETED NOZ. "D1", "D2", "E1", & "E2".	RMD	JAP	JAP						
2	5-4-94	ADDED NOZ. "D" & "E". ADDED NOZ. "M" & "N".	JAP	RDF	JAP						
3	5-17-94	REMOVED MAINWAY FLANGE STOPS, ALL OK TO FAB	JAP	RDF	JAP						
4		CORRECTED (G) WELD SIZE	JAP	RDF	JAP						

MILES M

WORK THIS DWG. WITH L94-031-A
ADDITIONAL DETAILS
36" O.D. x 4'-0" TL/TL
DMAC/WATER BUFFER TANK
ITEM NO. 0242-22-230

D83-242-M230-B

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