FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

	(2-0 to -					A&R Pr	ocess Sys	ems 22	SOUTH	H WIS	CONSIN AVE	NUF St	ratford	WI 54484	1 USA			
1. Ma	inufactured a	nd certified	by			AUDIT			00011		CONSIN AVE							
2. Ma	nufactured fo	or Delta-T	Corpora	tion PO Bo	x 3024 Willia	amsburg, VA 2	3187	(N	ame and	d addr	ess of Manufa	cturer)	1.1					
3. Loc	cation of insta	allation U	NKNOWI	N .				(Name	and addi	ress o	f Purchaser)							
4. Tyr	pe:	Vertical		Heat Exch				(Name and address) 0909450607 -					0909450607RevB 839 2009					
5. AS	(Horiz SME Code, Se	., vert., or s ection VIII, [(Tank, separator, jkt. vessel, heat exh., e 2007 Edition				.) (Mfg's serial No.) (CRN) (Drawing No.) (Nat'l. Bd. No.)						o.) (Y	ear built)			
				ıle wall ves	sels, jacket	d Addenda (da s of jacketed v		ell of hea		ngers,	de Case No. or chamber on ngth (ft & in.):		chambe		ecial Serv s. 192"	76	UG-120(d)
o. Sne	ell (a) No.): 		7		1 7						Circur	n loint /	Cat. A, B,		Heat T	reatmen
N- In	Course		in)	Material Spec./Grade or Type				n. Corr.			Joint (Cat. A) Spot, None	Eff.	Type		oot, None		Temp.	Time
-		Length (ft 8 96"	(111.)	31			Noi		1	T un,	Spot	85	1	-	one	70	romp.	-
-	53 1/8"ID	49"	-	SA-516 70 SA-516 70			.5	_	1		Spot	85	1		one	70		
3	53 1/8"ID	33	_		SA-516 7		.5	_	1	-	Spot	85	1	-	one	70		
4	53 1/8"ID	33			SA-510	70	.5	٠		_	Эри	00	1	IN IN	one	1 10		
. He	eads: (a)				*				(b)	700000								
						T Time & Te					(Mat'l Spec. N		_		Time &			
	Location (To		kness	1,15	dius	Elliptical	Conic		lemisphe		Flat		to Pre	3333330			egory A	1
	Bottom, End	ls) Min.	Corr.	Crown	Knuckle	Ratio	Apex A	ngle	Radius	S	Diameter	Conv	ex C	oncave	-		ot, None	+
(a)		-	-	-			<u> </u>	_					-		-			-
(b)	•			•													*	
8. Ty	pe of jacket	ensions:	11		nsi at ma	ax temp.	400	<u> </u>	Jacket cl	losure		(Describ		_	bolted,	describe	
8. Ty	pe of jacket bar, give dime	ensions:	1! (exter	5	psi at ma	-	400 ernal)	- 40 (exte	Jacket cl	100 mm		(Describ	e as oge	If t			or sketc
8. Ty If b	pe of jacket bar, give dime	ensions:		5		(inte	ernal) empt UHA	- 40 (exte	Jacket cl	°F	Min. design	(Describ		If t	at -	describe 150	
8. Tyl If t 9. MA 10. Im	pe of jacket bar, give dime	ensions: 50 nal)	(exter	5 nal)		(inte No exe	ernal) empt UHA	- 40 (exte	Jacket cl	°F	Min. design	(Describ		_ 'f	at -	describe 150	
8. Tyl If t 9. MA 10. Im 11. Hy Items 1	pe of jacket bar, give dime AWP 19 (interpact test	ensions: 50 nal)	(exter	5 nal) s.	(Indicate	(inte No exe e yes or no and Pro	ernal) empt UHA d the com	- 40 (exte	Jacket cl	°F	Min. design	(Describ		_ 'f	at -	describe 150	
8. Tyl If t 9. MA 10. Im 11. Hy Items 1	pe of jacket bar, give dime AWP 1! (interpact test	ensions: 50 nal) BK EBNAX De complete	(exter	5 nal) s.	(Indicate 195	(inte No exe e yes or no and Pro	ernal) empt UHA d the com oof test	4((exte 51 (d)(e) ponent(s	00 mal)	°F tester	Min. design	metal t	Describ	20	of test test	at	describe 150 ture of	- -
8. Tyl If t 9. MA 10. Im 11. Hy Items 1	pe of jacket bar, give dime AWP 1! (interpact test dro., prenx, 12 and 13 to b besheet:	ensions: 50 nal) BK EBNAX De complete	test pres d for tube SA-24 nary (Ma	s. sections. 0 304	(Indicate 195	(inte No exe e yes or no an Pro	ernal) empt UHA d the com oof test	4((external form) (external f	00 mal)	°F tested	Min. design d) 1/2" thk., in.	metal t	Describ emp.	20	of test test	atempera	describe 150 ture of	- -
8. Tyl If to 9. MA 10. Im 11. Hy Items 1 12. Tul	pe of jacket bar, give dime AWP 15 (interpact test	ensions: 50 nal) EX ESTAL Statio	test pres d for tube SA-24 nary (Ma	s. p sections. 0 304 t'l Spec. N	(Indicate 195	(inte No exe e yes or no and Pro Dia., in. (si	ernal) empt UHA d the com oof test	4((external form) (external f	00 mal)	°F tester	Min. design d) 1/2" thk., in.	(metal t	Describence or a corr. Alk	20	of test test	empera	describe 150 ture of Weld (welded do	- -
16 to 17 to 18 to 19 to	pe of jacket bar, give dime AWP 15 (interpact test	ensions: 50 nal) EX ESENTAL Statio Ing (Mat'l Sp S Mat'l Spec.	test pres d for tube SA-24 nary (Ma ec. No.) A-249 30 No., Grace	s. p sections. 0 304 t'l Spec. N	(Indicate 195	(inte No exe e yes or no and Pro Dia., in. (si	ernal) empt UHA d the com oof test 53 1/8" ubject to p	4(exterior (s)) conent(s) ress.)	00 mal) impact thk., in.	°F tester 2 Nom. t	Min. design d) 1/2" thk., in.	(metal t	Describemp.	-20 ow., in.	at test te	chment	describe 150 ture of Weld (welded of)	or bolted
If the state of th	pe of jacket bar, give dime AWP 1! (inter- pact test dro., pnexx, 12 and 13 to b besheet: Floati	ensions: 50 nal) EX ESENTAL Statio Ing (Mat'l Sp S Mat'l Spec.	test pres d for tube SA-24 nary (Ma lec. No.) A-249 30 No., Graded for int	s. p sections. 0 304 t'l Spec. N	(Indicate 195	Dia., in. (si	ernal) empt UHA d the com oof test 53 1/8" ubject to p	4(exterior (s)) conent(s) ress.)	00 mal) impact thk., in. Nom.	°F tester 2 18 Lthk., i	Min. design d) 1/2* thk., in. Co	Corr. Allo	Describemp.	-20 ow., in.	at test te	at	describe 150 ture of Weld (welded of	or bolted
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8. Tyl If the second s	pe of jacket bar, give dime AWP 1! (interpact test dro., premx 12 and 13 to thesheet: Floati	ensions: 50 nal) EX ENNIX De complete Statio Ing (Mat'l Sp S Mat'l Spec. De complete of course(s) Length (ft 8	test pres d for tube SA-24 nary (Ma lec. No.) A-249 30 No., Graded for inn s):	s	(Indicate 195 o.) ers of jacket 2 Materia	Dia., in. (si	ernal) empt UHA d the com of test 53 1/8" ubject to p " , in. channels Tt No	4((external form)) formation (some of the at external form) formation (some of the at external formation (so	nal) impact thk., in. Nom. kchanger (b) Ove	°F tester 2 Nom. t 18 tthk., i arall le	Min. design d) 1/2* thk., in. Co 8 ga in. or gauge ingth (ft & in.): Joint (Cat. A) , Spot, None Spot	CC	Describemp. orr. Alk w., in. 1! Nur Circuit Type 1	-20 ow., in. 554 mber Full, Sp	Attace 66 3/8 (Cat. A, B pot, None lone	chment Attac Type (: 8" , & C) Eff. 70	Weld (welded or chment Straight o	- or bolted
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If the state of th	pe of jacket bar, give dime AWP 15 (interpact test dro., pnexx, 12 and 13 to t besheet: Floati bes: 14 - 18 incl. to bell (a) No. Course Diameter, in. 53 1/2" 53 1/2"	ensions: 50 nal) EX ESENTAL De complete Statio Ing (Mat'l Spec. De complete of course(s) Length (ft 8 49 9/16	test pres d for tube SA-24 nary (Ma ec. No.) A-249 30 No., Graded for inn s):	s. p sections. 0 304 t'l Spec. N de or Type ner chambe	(Indicate 195 o.) ers of jacket 2 Materia pec./Grade SA-240 3 SA-240 304	Dia., in. (si Dia., in. (si O.D., ed vessels or or Type 104	ernal) empt UHA d the compof test 53 1/8" ubject to p " , in. channels TI No 1/4	4((extended for the second for the	On mal) impact thk., in. Nom. schanger (b) Ove	°F tester 2 Nom. 1 18 Lthk., i	Min. design d) 1/2* thk., in. Co 8 ga in. or gauge eight (ft & in.): Joint (Cat. A) , Spot, None Spot Spot	CC - C - C - C - C - C - C - C - C - C	Describemp. orr. Alk w., in. 1: Nur Circuit Type 1 1	-20 Dow., in. 554 m. Joint Full, Si N SA-240 rade or T	Attace 66 3/8 (Cat. A, B pot, None one one one one one one one one one	chment Attac Type (: 8" , & C) Eff. 70 70 - Time	Weld (welded of the straight o	or bolted
8. Tyl If the second of the s	pe of jacket bar, give dime AWP 15 (interpact test rdro., pnexx 12 and 13 to t besheet: Floati tbes: 14 - 18 incl. to rell (a) No. Course Diameter, in. 53 1/2" 53 1/2" pads:(a)	ensions: 50 nal) EXEMPTA Statio Statio Ing (Mat'l Spec. be complete of course(s) Length (ft 8 49 9/16 16 13/16	test pres d for tube SA-24 nary (Ma nec. No.) A-249 30 No., Graded for interesting in the second second for interesting in the	s. p sections. 0 304 t'l Spec. N de or Type ner chambe	(Indicate 195 o.) ers of jacket 2 Materia pec./Grade SA-240 3 SA-240 304 de or Type)	Dia., in. (si Dia., in. (si O.D. ed vessels or II Or Type 04 H.T Time &	ernal) empt UHA d the compof test 53 1/8" ubject to p " in. channels 1/4 1/4	4((extended for the state of th	On mal) In thk., in. Nom. schanger (b) Ove	°F tester 2 Nom. t 18 Lthk., i rs. Full	Min. design d) 1/2" thk., in. Co 8 ga in. or gauge eight (ft & in.): Joint (Cat. A) , Spot, None Spot Spot	CC - C - C - C - C - C - C - C - C - C	Orr. Alk w., in. 1: Nur Circui Type 1 1 - No., G	-20 Dow., in. 554 m. Joint Full, Si N SA-240 rade or T	Attace Attace 66 3/8 (Cat. A, B pot, None one one one one one one one one one	chment Attac Type (: 8" , & C) Fff. 70 70 - Time Cate	Weld Weld (welded of the straight of the str	or bolted
11. Hy 11. Hy 11. Tul 13. Tul 14. Sh No. D 1	pe of jacket bar, give dime AWP 15 (inter- pact test dro., pnexx, 12 and 13 to b besheet: Floati bess: 14 - 18 incl. to cell (a) No. Course Diameter, in. 53 1/2" 53 1/2" pads:(a) Location (To	ensions: 50 nal) EXEMPTA Statio Statio Ing (Mat'l Spec. be complete of course(s) Length (ft 8 49 9/16 16 13/16	test pres d for tube SA-24 nary (Ma lec. No.) A-249 30 No., Graded for int s):	s. o sections. o 304 t'l Spec. N de or Type ner chambe S c. No., Gra	(Indicate 195 o.) ers of jacket 2 Materia pec./Grade SA-240 3 SA-240 304 de or Type) dius	Dia., in. (si Dia., in. (si Dia., in. (si Dia.) Dia., in. 4 Dia., in	ernal) empt UHA d the composite to public to p	4((extended for the state of th	OO mal)) impact thk., in. Nom. schanger (b) Ove 1 1 1 - (b):	°F tester 2 Nom. t 18 Lthk., i rs. Full	Min. design d) 1/2* thk., in. Co 8 ga In. or gauge Ingth (ft & in.): Joint (Cat. A) , Spot, None Spot Spot	CC	Orr. Alk w., in. 1! Nur Circui Type 1 1 - No., Gi e to Prevex C	-20 Dow., in. 554 Therefore SA-240 Tracked or Tracking Tracker Tracking Tracker Tracking Tracker T	Attace Attace 66 3/8 (Cat. A, B pot, None one one one one one one one one one	chment Attac Type (: 8" , & C) Fff. 70 70 - Time Cate	Weld Weld (welded of the straight of the str	or bolted

(Mat'l Spec. No., Grade, size, No.)

6. MAWP 7	5		15	psi at max, temp.	500 500		F Min. de	sign metal temp2	20	°F at	75 psi.
(interi 7. Impact test	nal)	(ext	ernal)		nternal) (external empt UHA 51(d)(e))		v. 	at test te	emperature	e of - °F
 8. Hydro., ражжецка в	DK 888	ndx test pre	SS.	(Indicate yes or no a	nd the component(s) impa	act tested)				
Nozzles, inspecti					-						
Purpose (inlet,	1	Diameter	Flange		erial	Nozzle *	Thickness	Reinforcement	How A	ttached	Location
Outlet, Drain, etc.)	No.	or Size	Туре	Nozzle	Flange	Nom.	Corr.	Material	Nozzle	Flange	(Insp. Open.)
Inlet/Outlet	2	29 1/4"	RFSO	SA-240 304L	SA-105	0.375	-	-	h	2-4(3)	(Map. Open.)
Inlet/Outlet	2	11.376	RFSO	SA-53 E/B Wld	SA-105	0.687	++		h	2-4(3)	
Misc.	2	1.939	RFSO	SA-312 TP304L WLD	SA-182 F304L	0.218	-		d	2-4(3)	
Outlet	1	6.065	RFSO	SA-312 TP304L WLD	SA-182 F304L	0.28	-		d	2-4(3)	
Drain	1	1.689	RFSO	SA-106B	SA-105	0.343	-		d	-	
Misc.	1	0.957	RFSO	SA-312 TP304L	SA-182 F304L	0.179				2-4(3)	-
Misc.	1	2.9	RFSO		The second secon		-		d	2-4(3)	
IVIISC.	L'	2.9	KFSU	SA-312 TP304L	SA-182 F304L	0.3	·	*	d	2-4[3]	-
0. Supports: Skirt		No	Lugs	4 Legs	- Others	152-4		Attached		Sidewall ar	nd Welded
		es or No)		(No.)	(No.)		(Describe)	5 NO. O ANDERS. BAS BO 1	200	(Where a	nd How)
 Manufacturer's Particle 1. Manufacturer's Particular Particular	artial .	Data Reports	s properly i	dentified and signed by C me and identifying numbe	ommissioned Inspectors I	nave beer	n furnished t	or the following items of	f the repo	ort:	
·	part,	item number	, my s. na	me and identifying number	31)						
-											
2. Remarks: Flange	ed and	f Flued expa	nsion joint	625" Thickness 54" OD	x 68" OD Sa-516 Gr 70. N	ozzles at	tached ner I	IW16 1 Vessel hydro tos	tad in ha	rizontal ac	estion ODB davice t
					e diameters are Inside Dim						
Track to a control of the second second				oint 1 None 70, Circ. Joint		iensions.	Shell Course	8300 02 ID 3A-3 10GK	/U 1/2 1 h	ick, Long	Joint 1 None 70, Cir
Course / O/ ID S/	4-510	GK/U 1/2 1	nick,Long J	oint i None 70, Circ. Join	t i None 70		100000				
							-				
and employed by the pressure vesse Manufacturer has employer makes a	holdi HS el des consti	ng a valid co	Manufacturessure ves	CERTI Issued by The National Bourer's Data Report on Issel in accordance with Asplied, concerning the presonal (Authorized Ins.)		Division 1. this Manue or a los	, and str By signing afacturer's D s of any kine sions	of CT ate that, to the best of n this certificate neither th	ny knowle ne Inspec o, neither ted with	have in the this inspec	stion.
We certify that the Code, Section VIII U Certificate of Au	, Divis	sion 1,	s report are		d assembly construction of			sel conforms with the re	equireme	nts of ASN	ΛE
Date		Name	A & I	B PROCESS SYSTEMS			Signed				
2		_	aracette.		(Assembler)		2000 4 2000	(Repre	sentative	1)	
	-			0000000		V P				8	
and employed by				ssued by The National Bo	E OF FIELD ASSEMBL pard of Boiler and Pressur	e Vessel	Inspectors a	of -			
have compared the	ne sta	atements in	this Manu	facturer's Data Report	with the described pres	sure ves	sel and sta	ate that parts referred	to as o	lata items	
				, not included in the	certificate of shop inspec	tion, have	e been inspe	cted by me and to the t	est of m	y knowled	ge and
belief, the Manufac	turer	has construc	ted and as		ssel in accordance with th						
inspected and sub					osi. By signing this certific						1
		959			rer's Data Report. Furthe						
					arising from or connected			reported the this emplo	yor aliali	JC HADIE I	any
Date Date	mail	Signed		-5- 5. 5. 1000 or arry killer	and nom or connected	Commiss					
		_ Signed	-	(Authorized Insp	nector)	Commis	-	atl Board incl. and are	nonte C	ato Draw	on and bla \
				(Authorized Ins)	poctor)		(N)	at'l Board incl. endorsen	nents, St	are, Provin	ice and No.)