## **RUBBING OF NAMEPLATE**

PROJECT NAME VOYAGEUR UPGRADER (VU) ITEM NO. 205E-400

The second secon	and the second of the second o
P CINCOD ENEDOVII	
SUNCOR ENERGY I	- venus area.
SERVICE COMPRESSOR DISCHA	
ITEM NO. 205E-400 CRN NO.	U5052.2
Manuf. Serial No. <u>Proke2007-231</u> Prn No.	4
PURCHASE ORDER No. 98/4P0205-E3741AC YEAR BL	
TUBE SURFACE AREA 6638.60 EMPTY V	
RULES/CODE ASMESEG VIII DIVA (2004ED 2006ADD) P	
CERTIFIED BY DAEKYUNG MACHINERY & EN	GINEERING CO. LTD.
SPE SIDE	TUBE SIDE/ 1
MIN. REQ'D DESIGN PRESS. (INT./EXT.) 37/5 /ARAV. psigs	290 //FV 08ig
MIN. REO'D DESIGN TEMP.(INT./EXT.) 650% 400	650 / 400
HYDRO. TEST PRESS. (FIELD/SHOP) 4974/506 psign	387 / 396 psig
M.A.W.P. 382 @ 650 psig @ 65	297 @ 680 psig @ F
M.A.E.P. FV.@400 psig @ F	F.V. @ 400 psig @ F.
M.D.M.T. 20 AT 382/F.V.F. @ psig.	-20 AT 297/F V F @ psig!
DIFFERENTIAL DESIGN PRESSURE - PSIGN	· psig Cooling Water
FLUID HE WAPOR/LIQUID HE WAPOR/LIQUID HE WAPOR/LIQUID HE WAPOR/LIQUID	1/8 INCH
CORROSION ALLOWANCE 1/4 INCH SHELL THICKNESS (INCH) 15/46 INCH	3/4 INCH
MATERIAL SPECIFICATION SA516-70+N+S3	SA516-70+N
RADIOGRAPHY (SHELL/HEAD)	SPOT / SEAMLESS
POST WELD HEAT TREATED YES	MES (ONLY FLOATING HEAD).
TEMA TYPE / SIZE H-AJ21S / H-D	
	1 / 6

☐ REVIEWED BY



■ REVIEWED BY

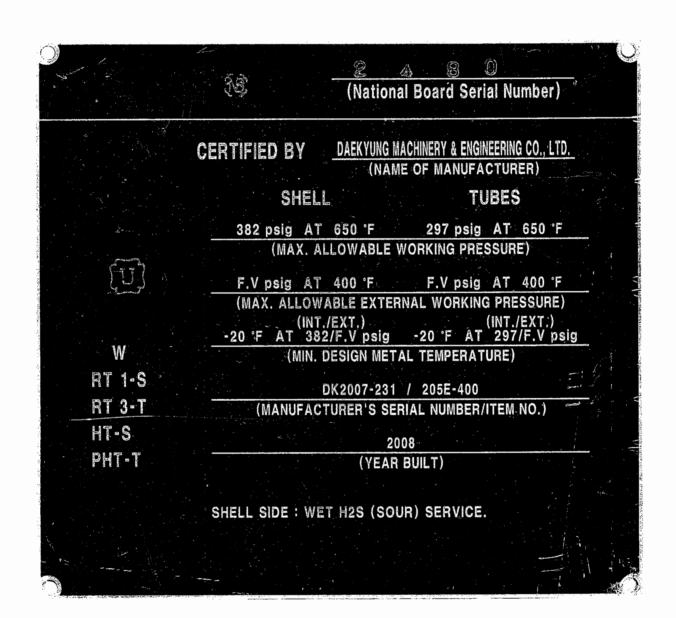
QM/DKME 08

**DAEKYUNG MACHINERY & ENGINEERING CO., LTD.** 

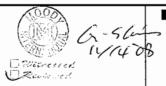
I>

## **RUBBING OF NAMEPLATE**

PROJECT NAME VOYAGEUR UPGRADER (VU) ITEM NO. 205E-400



☐ REVIEWED BY



■ REVIEWED BY

QM/DKME 08