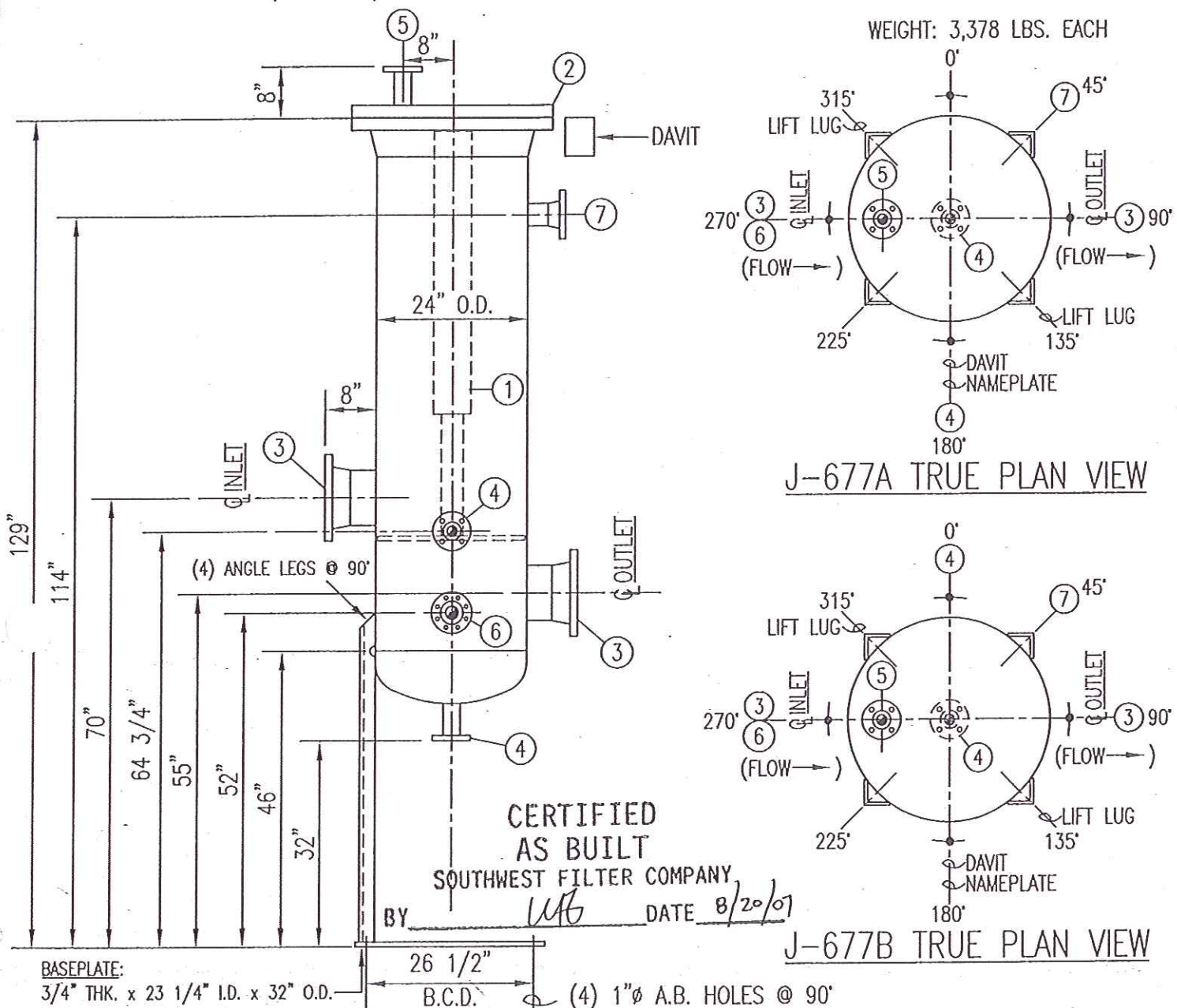


105800

D-COK, P.O. NO.: 56603-P-13-19, ITEM NOS. J-677A/B, FEED FILTERS, (2 UNITS),
ASME DESIGN & STAMP FOR 225 PSIG/FV @ 366°F MDMT 0°F/200°F w/.125" C.A., PWHT - NO, PMI - NO,
RADIOGRAPH - RT2, UT, MT, PT - NO, IMPACTS - NO, INSULATION SUPPORTS - NO, DAVIT - YES, LIFT LUGS - YES,
EXTERIOR - SP10, INORGANIC ZINC, 2-3 MILS D.F.T.,
ELL - 24" SCH. STD (.375" WALL) SA106-C, HEAD - .328" MIN. 2:1 ELLIP. SA516-70



① (6) FPP-644-20CE FILTER ELEMENTS ELEVATION VIEW

② 24" - 150# RFWN w/BLIND, BOLTING & GASKET

③ 8" - 150# RFWN IN & OUT NOZZLES

④ 1 1/2" - 300# RFLWN DRAIN NOZZLES

⑤ 1 1/2" - 300# RFLWN VENT NOZZLE

⑥ 2" - 300# RFLWN STEAMOUT NOZZLE

⑦ 8" - 150# RFWN RV NOZZLE

NOTE: MAWP IS
207 PSIG @ 366°F.

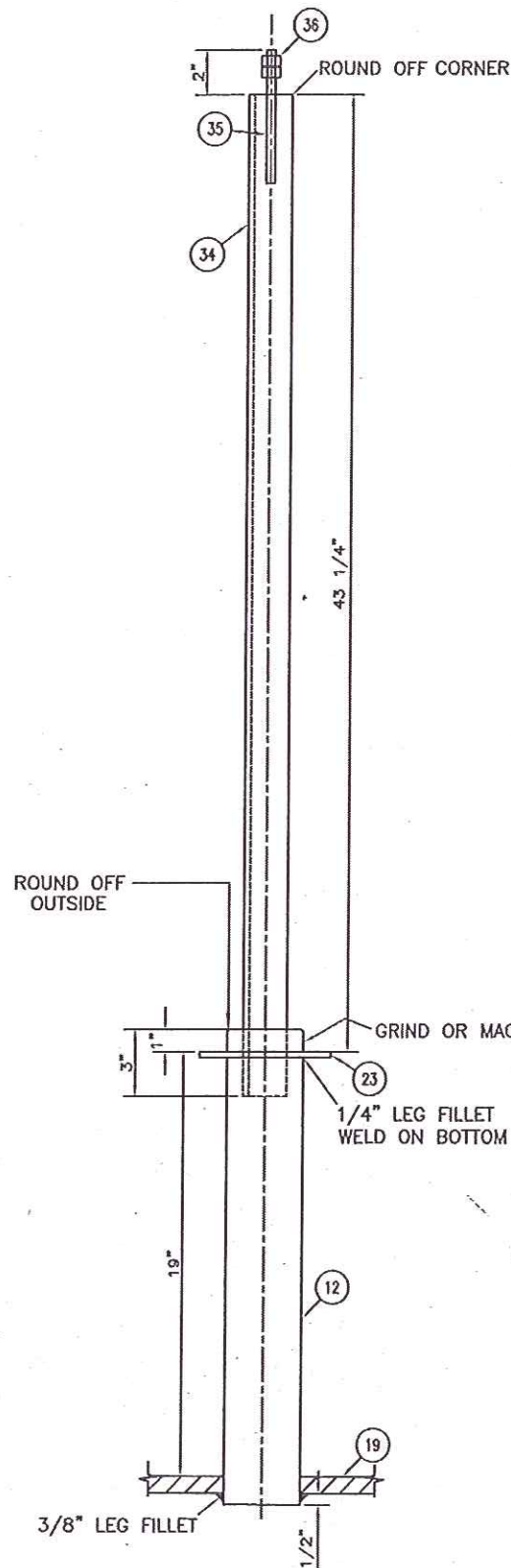
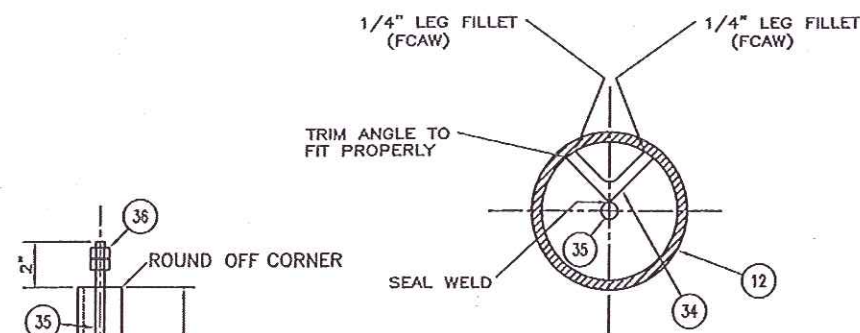
(KEEP DAVIT 90° - 180° OPPOSITE OF ANY NOZZLE
LOCATED ON CLOSURE END OF VESSEL)

REV. 5 CHANGED PER CUSTOMER COMMENT. (MWM) 6-19-07
REV. 4 CHANGED PER CUSTOMER COMMENT. (MWM) 1-24-07
REV. 3 CHANGED PER CUSTOMER COMMENT. (MWM) 12-15-06
REV. 2 ADDED P.O. NO. & PLAN VIEW. (MWM) 10-20-06
REV. 1 REVISED RV NOZZLE RATING. (MWM) 9-29-06

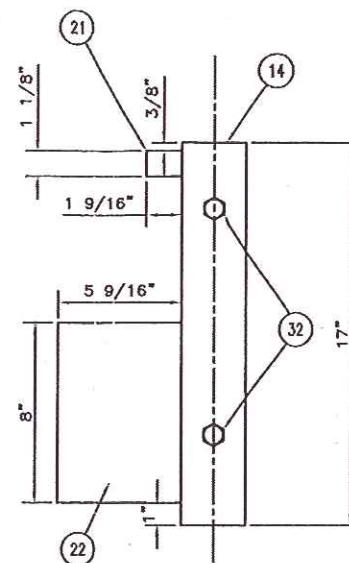
MODEL 241VF FILTER

DRAWN: MWF
CHECKED: *WFB*
DATE: 8-1-06
DATE: 8/2/06
REV. 5
DRAWING NO. A-10608
SHT. 100

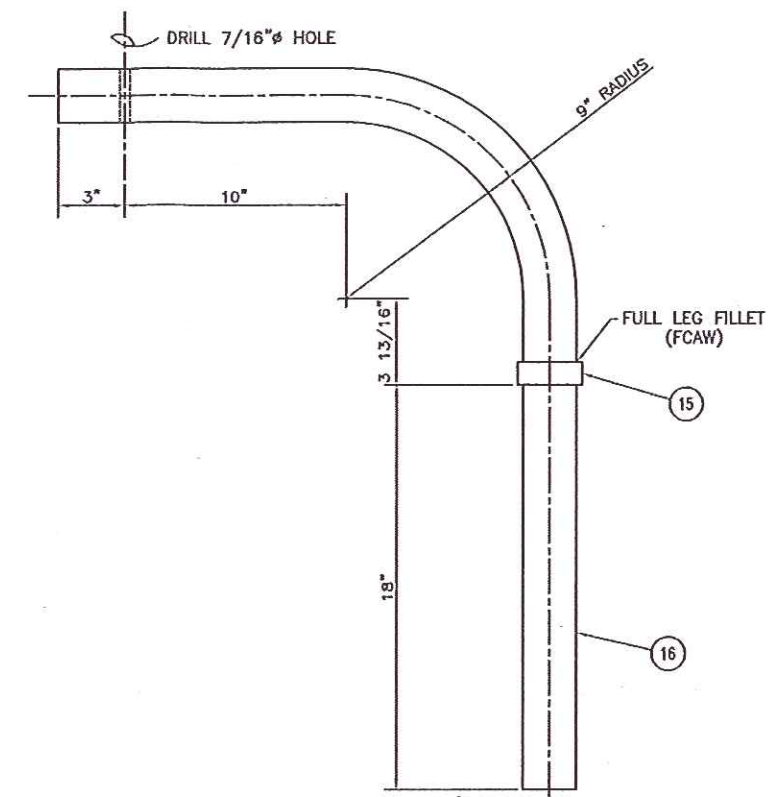
SOUTHWEST FILTER COMPANY, TULSA OKLAHOMA



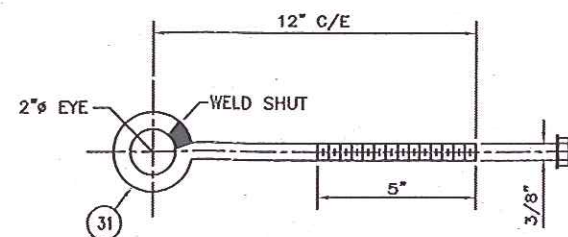
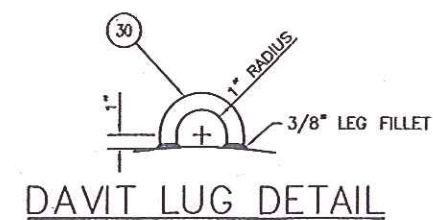
ELEMENT STAND DETAIL



DAVIT SUPPORT DETAIL



DAVIT ARM DETAIL



EYEBOLT DETAIL

105800

CERTIFIED
AS BUILT
SOUTHWEST FILTER COMPANY
BY WFB DATE 8/20/07

CUSTOMER: GANT IND. (D-COK)
ITEM NO.: J-677A/B
P.O. NO.: 56803-P-13-19
LOCATION: GRAFTON, VIRGINIA

DETAILS

REV.	
REV.	
REV.	
SOUTHWEST FILTER COMPANY TULSA, OKLAHOMA	
DATE: 2-05-07	APPROVED BY: DWT 2-12-07
JOB NO.: J-10607	DESIGN NO.: 3251/3252
DWG NO.: D-10608	REV. 0
102	