出105704

FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS

As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

						LIDE	DI MIDI C		0405				177					
1. N	Manufactured a	ind certif	led by	SHEL	L AND T	ORFF	DOMOLE	s, INC., 1	31201	ROYAL DRIVE, STAF	FORD,	X. 77	411					
			5 6							(Name and address	of Manufa	cturer)						
2. N	Manufactured f	or	MATRIX	ENGINE	ERING/B	RIDG	ELINE G	AS LLC,	1725 \	W. CARDINAL DRIVE	BEAUM	ONT,	TX 7770!	5-6416				
									(1	Name and address of Pu	(reaser)							
3. L	ocation of Insta	allation	HE	NRY GA	S PLANT	, ERA	TH, LOU	ISIANA		A1		2205						
	(Name and address)																	
4.		HORIZN	TAAL or sphere)		HEAT EXCHANGER STB-1334-1 (Tenk, separator, jkt. vessel, heat exh., etc.) (Mig's serial No.)													
	175100		or sphere)						or, jac. 1					(Mfg's serial No.)				
-		/A RN)					TB-1334 Drawing No				(Natl. Bo			-		(Year built)		
5 /	SME Code, S	20	III Div 1			1996		-,		N/A	frank ac	. 110.7			N/A			
J. 7	SIVIL COUC, G	ection v	iii, Div. i		Edition		ddenda (d	ate)		Code Case N	lo.			Special S		er UG-120(d)	200-20	
							7/800 U.S. W											
		52 6		- 02	essels, ja					ll of heat exchangers,		ber of	multi-cha	imber vesse	els.			
6. S	hell (a) No. o	f course(s):	3			(b) Over	all Length	ı (ft & i	n.): 19	'-5 7/16"							
	Course	a(s)			Material		Thick	mess		Long. Joint (Cat. A)			Circum, Joint (Cat. A, B, &			& C) Heat Treatment		
No.	Diameter, in.	Length	(ft & in.)	Spec./0	Grade or T	урө	Nom. Corr. Type		Туре	Full, Spot, None	t, None Eff.		pe Full, Spot, None		Eff.	Temp.	Time	
1	30" J.D.	8'-	-0"	SA-	240-304L		5/8"	1/16"	1	SPOT	.85	1		SPOT .85		NONE	NONE	
2	30" I.D.	3'-5	7/16"	SA-	240-304L		5/8"	1/16"	1	SPOT	.85 1		s	РОТ	.85	NONE	NONE	
3	30" 1,D,	8'-	0"	SA-	240-304L		5/8"	1/16"	1	SPOT	.86	1 .	S	POT	.85	NONE NONE		
7. H	eads: (a)				SA-182-F304L; H.T. = NC					(b)			SA-240-304L; H.T.			E		
			(Mat'l Sp	ec. No., Gr	ade or Typ	e) H.T.	- Time & T	Гетр.			(/\	lati Sp	ec. No., G	ade or Type)	н.т ті	me & Temp.		
	Location (Top.	Thic	(ness	Rad	lius	Ell	liptical	Conic	cal	Hemispherical	Flat	\top	Side to f	Pressure		Category A	- 124	
	Bottom, Ends)	Min.	Corr.	Crown	Knuckle	F	Ratio	Apex A	ng!e	Radius	Dlamete	ır T	Convex	Concave	Туре	Full, Spot, Non-	Eff	
(a)	END		1/16"	42 7/8" C	D. D. x 30'	' I.D. I	BODY FL	ANGE (#6)		7/4/4				N/A	NONE	N/A	
_		DRIGHT	1/16"	95230	1222		2:1	89		455				Х	N/A	NONE		
(b)	END	9/16"	1/10				411											
				r fastenin	g)		2.11			CHANNEL-TO-SHELI	.; SA-19	3B8CI	1; 2"Ø;		JJ	163.100		
	END novable, bolls us			r fastenin	9)		4.1		(CHANNEL-TO-SHELI (Maril Spec.								
If rer				r fastenin	g)		4.1		(No., Grad			(28)	I/A			
If rer	novable, bolis us			r fastenin			A. 1		((Mat'l Spec.	No., Grad		No.)	(28)				
If ren	novable, bolis us	sed (desc		r fastenin			6.1	N/A		(Mat'l Spec.	No., Grad		No.)	(28) N	e & wek			
lf rer	novable, bolls us	sed (desc		5			150			(Mat'l Spec. Jacket close	No., Grad	e, size,	No.) (De	(28) N	e & wek	l, bar, etc.) led, describe o	sketci	
lf rer	novable, bolls us ype of jacket bar, give dimens	sed (desc	ribe othe	5	N/A			N/A	·	(Mat'l Spec. Jacket close OF Min. d	No., Grad	e, size,	No.) (De	(28) N scribe as oge	e & wek	l, bar, etc.) led, describe o	sketch	
If ren	novable, bolts us ype of jacket bar, give dimens IAWP 464	sed (desc	nibe othe	5	N/A		150 (Interna	N/A	N/A (externa	(Mat'l Spec. Jacket close OF Min. d	No., Grad	e, size,	(De	(28) N scribe as oge	e & wek	l, bar, etc.) led, describe o	sketci	
If ren 8. T If 9. M	novable, bolts us ype of jacket bar, give dimens AWP 464 (Internal	slons	N/A external)	psi at	N/A	np.	150 (Interna YES, W	N//) (/ELD ME	N/A externa TALS-	(Mat'l Spec. Jacket close OF Min. d	No., Grad	e, size, etal ter	(De:	(28) N Scribe as oge -200	e & wek	l, bar, etc.) led, describe o	sketch	
If ren If If If If If If If If If If If If If	novable, bolts us ype of jacket bar, give dimens AWP 464 (International test	slons	N/A external)	psi at	N/A max. tem	np.	150 (Interna YES, W	N/A	N/A externa TALS-	(Mat'l Spec. Jacket close OF Min. d MATERIALS EXEMP	No., Grad	e, size, etal ter	(De:	(28) N scribe as oge	e & wek	l, bar, etc.) led, describe o	sketci	
If ren If If If If If If If If If	hovable, bolts us ype of jacket biar, give dimens AWP 464 (Internal Impact test Hydropneu-por s 12 and 13 to be	slons	N/A N/A external) est press.	psi at	N/A max. tem	np.	150 (interna YES, W	N// D) ((ELD ME (Indicate y	N/A externa TALS-	(Mat'l Spec. Jacket closs OF Min. d MATERIALS EXEMP and the component(s)	No., Grad	e, size, etal ter	(De: np	(28) N Scribe as oge -200	e & wek	s, bar, etc.) led, describe o at 464	sketci	
If ren If If 99. M	novable, bolts us ype of jacket bar, give dimens AWP 464 (International formation of the second	slons	N/A external) ost pross. ted for tu	psi at be section	N/A max. tem	np.	150 (Interna YES, W	N// D) ((/ELD ME (Indicate y Proof	N/A N/A externa TALS- es or no test	(Mat'l Spec. Jacket clost OF Min. d MATERIALS EXEMP and the component(s) I	No., Grad	e, size, etal ter HA-1((De- np d1a) N	(28) N scribe as oge -200	e & wek	i, bar, etc.) led, describe o at 464 BOLTED	r sketci ps	
If ren If If If If If If If Items	novable, bolts us ype of jacket bar, give dimens AWP 464 (International formation of the second	slons -comb. ice comple SA-Stationary	N/A external) ost press. ted for tul 182-F304 (Matl Spe	psi at be section	N/A max. tem	np.	150 (interna YES, W	N// D) ((/ELD ME (Indicate y Proof	N/A N/A externa TALS- es or no test	(Mat'l Spec. Jacket clost OF Min. d MATERIALS EXEMP and the component(s) I 6 3/8" Nom. thk., in.	No., Grad	e, size, etal ter HA-1((De: np	(28) N scribe as oge -200	e & wek	s, bar, etc.) led, describe o at 464 BOLTED ment (welded or i	r sketci ps	
If ren If If If If If If If Items	novable, bolts us ype of jacket bar, give dimens AWP 464 (Internating pact test Hydropneuror s 12 and 13 to be Tubesheet:	sions	N/A external) ost pross. ted for tul 182-F304	psi at be section	N/A max. tem 795	Dia., i	150 (Interna YES, W	N// D) ((/ELD ME (Indicate y Proof	N/A externa TALS- es or re- test	(Mat'l Spec. Jacket close OF Min. d MATERIALS EXEMP o and the component(s) to a 1/8" Nom. thk., in.	No., Grad	e, size, etal ter HA-1((De: np d1a). N 1/4" . Allow., in	(28) N scribe as oge -200	e & wek If bol OF	i, bar, etc.) led, describe o at 464 BOLTED	r sketci ps	
If ren	novable, bolts us ype of jacket bar, give dimens AWP 464 (International formation of the second	slons	N/A external) ost pross. ted for tul 182-F304	psi at be section L c. No.)	N/A max. tem	Dia., i	150 (Interna YES, W	N// D) ((/ELD ME (Indicate y Proof	N/A externa TALS- es or re- test	OF Min. d MATERIALS EXEMP o and the component(s) I 6 3/8" Nom. thk., in. N/A m. thk., in.	No., Grad	e, size, etal ter HA-1(ted) Con	(De np	(28) N scribe as oge -200	e & wek If bol OF	i, bar, etc.) led, describe o at 464 BOLTED ment (welded or t	r sketci ps	
If ren	novable, bolls us ype of jacket bar, give dimens AWP 464 (Internal Impact test Hydropneuror s 12 and 13 to be Tubesheet: NIA Floating (Mat'i	slons	N/A external) est pross. ted for tul 182-F304 (Matl Spe	psi at be section L c. No.)	N/A max. tem 795	Dia., i	150 (Interna YES, W	N// D ((ELD ME (Indicate y Proof	N/A externa TALS- es or re- test	OF Min. d MATERIALS EXEMP o and the component(s) I 6 3/8" Nom. thk., in. N/A m. thk., in.	No., Gradure design more T PER U mpact tes Corr. " (MIN)	e, size, HA-1(Corr Corr Allow,	(De np	(28) N scribe as oge -200	e & wek If bol OF	BOLTED ment (welded or i	r sketol ps	
If ren	novable, bolts us ype of jacket bar, give dimens IAWP 464 (International pact test Hydropnou-por s 12 and 13 to be Tubesheet: NUA Floating (Mat'l	slons coomb, ice comple SA- Stationary Spec. No. SA- Mati Spec	N/A external) ost pross. ted for tu 182-F304 (Mati Spe) -249TP-3	psi at be section L c. No.)	795	Dia, jo	150 (interna YES, W 31 15/11 n. (subject	N/A D) ((ELD ME [Indicate y Proof 6" to press.)	N/A N/A N/A TALS- Tes or n test	(Mat'l Spec. Jacket close OF Min. d MATERIALS EXEMP and the component(s) in Nom. thk., in. N/A m. thk., in. .060 Nom. thk.	No., Gradure design more T PER U mpact tes Corr. " (MIN)	e, size, HA-1(Corr Corr Allow,	(De np	(28) N scribe as oge -200 /A	e & wek If bol OF	BOLTED ment (welded or t N/A ttachment -U-	ps ps	
If ren	novable, bolls us ype of jacket bar, give dimens IAWP 464 (Internal Impact test Hydro., pneur or s 12 and 13 to bo Tubesheet: NJA Floating (Matti	slons comb. ide comple SA- Stationary Spec. No. SA- Mat'l Spec	N/A external) est pross. ted for tul 182-F304 (Matl Spe) -249TP-3	psi at be section L. c. No.)	795	Dia, jo	150 (interna YES, W 31 15/11 n. (subject	N/A D) ((ELD ME [Indicate y Proof 6" to pross.) 3/4" O.D., In.	N/A N/A N/A N/A TALS- Tes or n Tost No	(Mat'l Spec. Jacket closs OF Min. d MATERIALS EXEMP and the component(s) 5 3/8" Nom. thk., in. .060 Nom. thk.	No., Gradure Lesign more T PER U Impact tes Corr. " (MIN) , in. or gat	e, size, HA-1(Corr Corr Allow,	(De np	(28) N scribe as oge -200 /A	e & wek If bol OF	BOLTED ment (welded or t N/A ttachment -U-	ps ps	
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If ren	novable, bolts us ype of jacket bar, give dimens IAWP 464 (International Impact test Hydro., pnougons 12 and 13 to be Tubesheet: NVA Floating (Mat'l Tubos: s 14-18 incl. to be Shell (a) No. o Course Diamster, in.	slons - comb. to e comple SA- Stationary Spec. No. SA Mati Spec e comple f course(N/A external) ost pross. ted for tu 182-F304 (Matl Spe) -249TP-3 b. No., Gra eted for in s):	psi at be section L c. No.) 04L de or Type ner cham 1 Spec.K	Material N/A N/A N/A N/A N/A N/A N/A N/	Dia, id.	150 (Internal YES, W 31 15/11 n. (subject d vessels (b) Overs Thick	N// D) ((ELD ME [Indicate y Proof 6" to pross.) 3/4" O.D., in. s or channall Length	N/A N/A N/A N/A N/A No No No Type	(Mat'l Spec. Jacket clost OF Min. d) MATERIALS EXEMP and the component(s) i 5 3/8" Nom. thk., in. N/A	No., Gradure T PER U Impact tes Corr. (MIN) In. or gat	e, size, siz	(Deimp	Nescribe as oge -200 /A 270 umber t (Cat A, B, 8	e & wek	BOLTED ment (welded or i N/A Attachment -U- Type (Straight or Temp.	ps p	
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If ren	novable, bolts us ype of jacket bar, give dimens IAWP 464 (International Impact test Hydro., pnougons 12 and 13 to be Tubesheet: NVA Floating (Mat'l Tubos: s 14-18 incl. to be Shell (a) No. o Course Diamster, in.	slons - comb. to e comple SA- Stationary Spec. No. SA' Mat'i Spec e comple of course(e(s) Length	N/A external) est pross. ted for tul 182-F304 (Matl Spe) 249TP-3 c. No., Gra eted for in s): (fi & in.)	psi at be section L c. No.) 04L de or Type ner cham 1 Spec.K	Material N/A N/A N/A N/A N/A N/A N/A N/	Dia, id.	150 (Internal YES, W 31 15/11 n. (subject d vessels (b) Overs Thick	N// D) ((ELD ME [Indicate y Proof 6" to pross.) 3/4" O.D., in. s or channall Length	N/A N/A N/A N/A N/A No No No Type	(Mat'l Spec. Jacket clost OF Min. d) MATERIALS EXEMP and the component(s) i 5 3/8" Nom. thk., in. N/A	No., Gradure T PER U Impact tes Corr. (MIN) In. or gat	e, size, siz	(Deimp	Nescribe as oge -200 /A 270 umber t (Cat A, B, 8	e & wek	BOLTED ment (welded or i N/A Attachment -U- Type (Straight or Temp.	ps p	
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If ren	provable, bolls us ype of jacket bar, give dimens AWP 464 (Internal Impact test Hydro., pneu., or s 12 and 13 to be Tubesheet: NIA Floating (Mat'l Tubes: s 14-18 incl. to b Shell (a) No. o Course Diamster, in.	slons - comb. to e comple SA- Stationary Spec. No. SA' Mat'i Spec e comple of course(e(s) Length	N/A external) est pross. ted for tul 182-F304 (Matl Spe) -249TP-3 c. No., Gra eted for in s): (ft & in.) 3/4"	psi at be section L c. No.) 04L de or Type ner cham 1 Spec.K SA-182-6	N/A max. tem 795 is. N/ Dia. bers of Ja Material Grade or T; 240-304L	Dia, id. A cackete	d vessels (b) Overs Thick Nom. 1 3/8" NONE	N// D) ((ELD ME (Indicate y Proof 6" to pross.) 3/4" O.D., In. s or changall Length vness Corr. 1/16"	N/A N/A N/A N/A N/A N/A N/A N/A	(Mat'l Spec. Jacket closs Jacket closs OF Min. d MATERIALS EXEMP and the component(s) in Nom. thk., in Nom. thk., in .060 Nom. thk. heat exchangers. n.): 2 Long. Joint (Cat. A) Full, Spot, None FULL	Corr. " (MIN) , in. or gas	con N/A Allow.,	(De np		e & wek If bol OF Attach CO Eff. 1.0 = NOI	BOLTED ment (welded or t N/A Attachment -U- Type (Straight or Temp. NONE	r sketcl ps	
If ren	provable, bolts us type of jacket bar, give dimens takwp 464 (internal impact test Hydropneuror s 12 and 13 to be Tubesheet: NIA Floating (Mat'i Tubes: s 14-18 incl. to b Shell (a) No. o Course Diamster, in. 30" I.D.	slons - comb. to e comple SA- Stationary Spec. No. SA' Mat'i Spec e comple of course(e(s) Length	N/A external) est pross. ted for tul 182-F304 (Matl Spe) -249TP-3 c. No., Gra eted for in s): (ft & in.) 3/4"	psi at be section L c. No.) 04L de or Type ner cham 1 Spec.K	N/A max. tem 795 is. N/ Dia. bers of Ja Material Grade or T; 240-304L	Dia, id. A cackete	d vessels (b) Overs Thick Nom. 1 3/8" NONE	N// D) ((ELD ME (Indicate y Proof 6" to pross.) 3/4" O.D., In. s or changall Length vness Corr. 1/16"	N/A N/A N/A N/A N/A N/A N/A N/A	(Mat'l Spec. Jacket closs Jacket closs OF Min. d MATERIALS EXEMP and the component(s) in Nom. thk., in. N/A m. thk., in. .060 Nom. thk. heat exchangers. n.): 2 Long. Joint (Cat. A) Full, Spot, None FULL	Corr. " (MIN) , in. or gas	con N/A Allow.,	(De np		e & wek If bol OF Attach CO Eff. 1.0 = NOI	BOLTED ment (welded or t N/A Attachment -U- Type (Straight or Temp. NONE	r sketci ps	
If ren	provable, bolts us type of jacket bar, give dimens takwp 464 (internal impact test Hydropneuror s 12 and 13 to be Tubesheet: NIA Floating (Mat'i Tubes: s 14-18 incl. to b Shell (a) No. o Course Diamster, in. 30" I.D.	slons fromb. Ide comple SA- Stationary Spec. No. SA Matti Spec. ce comple f course(e(s) Length 2'-2	N/A external) est pross. ted for tul 182-F304 (Matl Spe) -249TP-3 c. No., Gra eted for in s): (ft & in.) 3/4"	psi at be section L c. No.) 04L de or Type ner cham 1 Spec.K SA-182-6	N/A max. tem 795 is. Ni Dia. bers of Ja Material Grade or T; 240-304L;	Dia, ji. Dia, ji. A A A A A A A A A A A A A	d vessels (b) Overs Thick Nom. 1 3/8" NONE	N// D) ((ELD ME (Indicate y Proof 6" to pross.) 3/4" O.D., In. s or changall Length vness Corr. 1/16"	N/A N/A N/A N/A N/A N/A N/A N/A	(Mat'l Spec. Jacket closs Jacket closs OF Min. d MATERIALS EXEMP and the component(s) in Nom. thk., in. N/A m. thk., in. .060 Nom. thk. heat exchangers. n.): 2 Long. Joint (Cat. A) Full, Spot, None FULL	Corr. " (MIN) , in. or gas	con N/A Allow.,	(De- Inp. (De- Inp. Italia). No. No.) No.) No.) No.) No.) No. No.		e & wek If bol OF Attach CO Eff. 1.0 = NOI	BOLTED ment (welded or t N/A Attachment -U- Type (Straight or Temp. NONE	r sketci ps	
If ren	novable, bolts us ype of jacket bar, give dimens AWP 464 (International Jacket) Hydro., pnou., or s 12 and 13 to be Tubesheet: NIA Floating (Mat'l Tubos: s 14-18 incl. to be Shell (a) No. or Course Diamster, in. 30" I.D. Heads: (a)	slons fromb. Ide comple SA- Stationary Spec. No. SA Matti Spec. ce comple f course(e(s) Length 2'-2	N/A oxternal) ost pross. ted for tul 182-F304 (Mat'l Spe (fi & in.) 3/4" (Mat'l Sp	psi at be section L c. No.) 04L de or Type ner cham 1 Spec.K SA- SA-182-i ec. No., Gr	N/A max. tem 795 is. Ni Dia. bers of Ja Material Grade or T; 240-304L;	Dia, id. Dia, id. A, in. T. ≈ if a) H.T. Ell	d vessels (b) Overs 1 3/8" NONE - Time & Time	N// D) ((ELD ME [Indicate y Proof 6" to press.) 3/4" O.D., in. s or channall Length cress Corr. 1/16"	N/A N/A N/A N/A N/A N/A N/A N/A	(Mat'l Spec. Jacket clost OF Min. d) MATERIALS EXEMP o and the component(s) i Form. Nom. thk., in. Nom. thk., in. O60 Nom. thk. heat exchangers. n.): Long. Joint (Cat. A) Full, Spot, None FULL (b)	Corr. " (MIN) in. or gat	e, size, siz	(De- Inp. (De- Inp. Italia). No. No.) No.) No.) No.) No.) No. No.	N Soribe as oge -200 /A 270 umber t (Cat A, B, 8 Spot, None ULL	e & wek If bol OF Attach CO Eff. 1.0 = NOI	BOLTED BOLTED ment (welded or i N/A Attachment -U- Type (Straight or Heat Treatr Temp. NONE NONE NE me & Temp.	r sketcl ps	
If ren	movable, bolts us ype of jacket bar, give dimens IAWP 464 (Internal Impact test Hydro., pneu., or s 12 and 13 to be Tubesheet: NIA Floating (Matt) Tubos: s 14-18 incl. to b Shell (a) No. o Course Diamster, in. 30" I.D. Heads: (a)	slons fromb, to e comple SA-Stationary Spec. No. SA-Matti Spece comple of course (es) Length 2'-2	N/A external) set pross. ted for tul 182-F304 (Mat'l Spe) 249TP-3 5. No., Gra eted for in s): (ft & in.) 3/4" (Mat'l Sp	psi at be section L c. No.) 04L de or Type ner cham 1 Spec.K SA- SA-182-i ec. No., Gr	N/A max. tem 795 is. N/ Dia. bers of Ja Material Grade or Ty 240-304L; Hade or Typ lius Knuckle	Dia, in. Dia, in. Dia, in. Dia, in. Ell F	150 (Internal YES, W 31 15/11 In. (subject d vessels (b) Overs Thick Nom. 1 3/8" VONE - Time &	N/A D) ((ELD ME [Indicate y Proof 6") to press.) 3/4" O.D., in. s or changall Length cress Corr. 1/16" Temp. Conk Apex A	N/A N/A N/A N/A N/A N/A N/A N/A	(Mat'l Spec. Jacket clost OF Min. d) MATERIALS EXEMP and the component(s) i 6 3/8" Nom. thk., in. N/A Nom. thk., in. 2 Long. Joint (Cat. A) Full, Spot, None FULL (b) Hemispherical	No., Gradure lesign me T PER U Impact tes Corr. (MIN) in. or gat Etf. 1.0 (Flat	e, size, siz	No.) (Deimp. (Ital). No. 1/4" . Allow., in in. Full, \$ F SA-182- eo. No., G Side to I	Nescribe as oge -200 /A 270 umber t (Cat A, B, 8 Spot, None ULL	e & vvek If bol op op Attach 1.0 = NOI H.T Ti	BOLTED BOLTED ment (welded or I N/A Attachment -U- Type (Straight or Heat Treatr Temp. NONE NONE VE me & Temp. Category A	psi	
If ren If sen If sen	movable, bolts us ype of jacket bar, give dimens IAWP 464 (Internal Impact test Hydro., pnou., or s 12 and 13 to be Tubesheet: NIA Floating (Matti Tubos: Shell (a) No. or Course Diamster, In. 30" I.D. Heads: (a) Locaton (Top, Bottom, Ends)	slons from b. Idea comb. Idea comb. Idea comple SA-Stationary Spec. No. SA-Ma'll Spec. Re comple of course (as) Length 2'-2 Thick Min.	N/A external) set press. ted for tul 182-F304 (Mat'l Spe) 249TP-3 o. No., Gra sted for in s): (ft & in.) 3/4" (Mat'l Spe Corr.	psi at be section L c. No.) 04L de or Type ner cham 1 Spec.K SA-182-i ec. No., Gr	Material Grade or Typ flius Knuckle D.D. x 30'	Dia, jo. Dia, jo. A A , jo. T. = N B H.T. = B F I.D. I	150 (Internal YES, W 31 15/11 In. (subject Thick Nom. 1 3/8" VONE - Time & 1	N/A D) ((ELD ME [Indicate y Proof 6") to press.) 3/4" O.D., In. s or changal Length cress Corr. 1/16"	N/A N/A N/A N/A N/A N/A N/A N/A	(Mat'l Spec. Jacket clost OF Min. d) MATERIALS EXEMP and the component(s) i 6 3/8" Nom. thk., in. N/A .060 Nom. thk. heat exchangers. n.): 2 Long. Joint (Cat. A) Full. (b) Hemisphetical Radius	Corr. " (MIN) in. or gat	e, size, siz	No.) (De mp. (Ita). No.114" Allow., in in. No. SA-182- so. No., Gi	Necribe as oge -200 /A 270 umber t (Cat A, B, 8 spot, None ULL	e & vvek If bol o o F Attach 1.0 = NO H.T TI	BOLTED ment (welded or it N/A Attachment -U- Type (Straight or Temp. NONE UE me & Temp. Category A Full, Spot, Non	r sketcl ps by U) U) NONE	

FORM U-1 (Back)

16. MAWP	126	7	N/A	not at may tou	150	. (1500	0-		v 4 m 4 14 m 2 m 2 m 2 m 2 m 2 m 2 m 2 m 2 m 2 m	n= 0= .	
	(interr		(external)	psi at max. ter	np. 150 (internal)	- N/A		Min. design m	etal temp2	00 °F at	psi
(Internal) (external) (external) 17. Impact test											
	-			1.	[Indicate yes or				•		
18. Hydro. , pneu	-0F-66	mb-test ore	228	2035	Proof te			.patricolog			
19. Nozzles, insp							,				
Purpose (Inlet,											
Outlet, Drain, etc.)	No	Diameter	Flange		terial	Nozzle T		Reinforcement			Location
			Туре	Nozzle	Flange	Nom.	Corr.	Material	Nozzle	(Insp. Open.)	
Inlet & Outlet	1-1	12"	900# WN	SA-312TP304L	SA-182-F304L	SCH. 100	1/16"	SA-240-304L	(A)	(B)	
OUTLET	2	8"	300# WN	SA-312TP304L	SA-182-F304L	X-HVY	1/16"	SA-240-304L	(A)	(C)	
VENT	1	10"	300# WN	SA-312TP304L	SA-182-F304L	X-HVY	1/16"	SA-240-304L	(A)	(c)	
DRAIN	1	1 1/2"	900# Lwn 900# Lwn	SA-182-F304L SA-182-F304L	N/A	.63"	1/16"	WELD	UW-16.1 (e)	N/A	
VENT	1	1"	300# LWN	SA-182-F304L	N/A	.56"	1/16"	WELD	UW-16.1 (e)	N/A	
DRAIN	1	1"		SA-182-F304L	N/A N/A	.56"	1/16"	WELD	UW-16.1 (e)	N/A	
CHEM INJ.	1	1"	900# Lwn		N/A	.56"	1/16"	WELD	UW-16.1 (e)	N/A	
20. Supports: Sk		МО		10000				WELD	UW-16.1 (e)	N/A	
zo. oapports, oa	•	s or no)	Lugs	N/A Le	gs N/A (No.)	Olhers	2-SADD (Descri		ached	SHELL & WE (Where an	
21. Manufacturer	3.5			Th T		nned Inspect		oe, en furnished for the	o following itom		
				ame and identifyi		oned mapeon	JIS HAVE DEC	an turnished for the	a lollowing item	s of the report:	
NONE	200000	31 . 27. 31. 31. 31. 32. 33.			ig ilumoory						
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				T .85 EFF (C) C							
15. (C END, 6 3	14 11	1N. VV3/16	C.A., SA-18.	2-F304L. FLAT D	IA. 42 //8".						
											
ITEM NO · HR	2 8825	PO NO:	DI 7570 T	YPE: AHU. SIZE	20.240 CEDVIC	E. DEMETH	ANIBED OF	or penou en			
TTEM NO. TIBE	0020	. F.O. NO.,	DL 1010. 1	TPE. ANO. SIZE	. 30-240. SERVIC	E: DEMETH	ANIZER SIL	DE REBUILER			
				CEDTICI	CATE OF CHOI	COMPLIA	NOT				
Me certify that	ho eta	lomania ma	da in thia ra		CATE OF SHOP						
ASME Code for	Droce	uro Voccolo	Costion VIII	port are correct ar	d that all details o	i design, mat	erial, constr	uction, and workm	anship of this v	essel conform	lo the
						****			-02.0		
U Certificate of	Aumo	nzalion No		28,014	Expires	AUGU	JST 28		00	-11	
Date 6-/	6-9	S Nai	110	SHELI	AND TUBE BUN	DLES, INC.		Signed	Harole	1/K/11	1111
· ·					(Manufacturer			oigned ;	erazera	Representative)	7943
	-			CEPTIE	ICATE OF SHO	DIMODECT	ION				
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		iulily a valiu				ier and Press		Inspectors and/or		William Colored Colore	TEXAS
and employed b		and in t	COM	MERCIAL UNION	INS. CO.	// 10	- of		TON MASS.		nave inspected
Menufesture to	sserae	eschoed in t	nis Manufaci	turer's Data Repor	t on	6 ,19	_68	, and state that,	to the best of m	ıy knowledge a	nd belief, the
ivianulacturer na	is con	structed this	pressure ve	sseun accordanc	e With ASME Code	e, Section VIII	I, Division 1.	By signing this co	ertificate neither	the Inspector	nor his
employer makes	s any v	varranty, exp	oressed or in	npilea, concerning	the presence yess	sel described	in this Mani	ufacturer's Data R	eport. Furthern	nore, neither the	e Inspector
nor his employe	rsnan	be liable in	any manner	for any personal	njury or property di	amage or a lo	oss of any ki	nd arising from or	connected with	this inspection	
Date 67	6.	gg Sigi	1 1/200	WIO N	Sull	//	nmissions	XIR	75821	1	-
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Ma and Gubatt				CERTIFICATE							NO. POR HOUSE LIFE
			nis report ar	e correct and that	the field assembly	construction	of all parts	of this vessel cont	orms with the re	equirements of	ASME
Code, Section V				-				- CONT.			
U Certificate of	autnor	ization No.		Exp	ires			, 19			
Date		4	lame					Signed			
					(Assembler)			Sigiled	(Ren	resentative)	
				OFFICIOATE	OF FIELD AGOI	THE WIND	PEOTION		(10)		
A HARDON CONTROL AND				CERTIFICATE							
		ding a valid	commission	issued by the Nat	onal Board of Boil	er and Press	ure Vessel I	nspectors and/or t	he State or Pro	vince of	
and employed by	-							of			
have compared	he sta	tements in t	his Manufac					tate that parts refe			
and helief the M	anufar	clurar has co	anetructed or	not included ,	in the certificate of	of shop inspe	ction, have t	been inspected by Code, Section VII	me and to the b	est of my know	/ledge
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					n this Manufacture	ma venilicate	od Ender	Inspector nor his	employer make	s any warranty,	
expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.											
any manner to	. uny j	-orsonai niju	, or proper	y damage of a los	o or any kina arish	ng mont of co	mieciea Will	i uns inspection.			
Date		Sign	ed			Com	missions				
				(Authorized Ins	pector)			(Nat'l Board in	cl. endorsement, S	State, Province ar	nd No.)