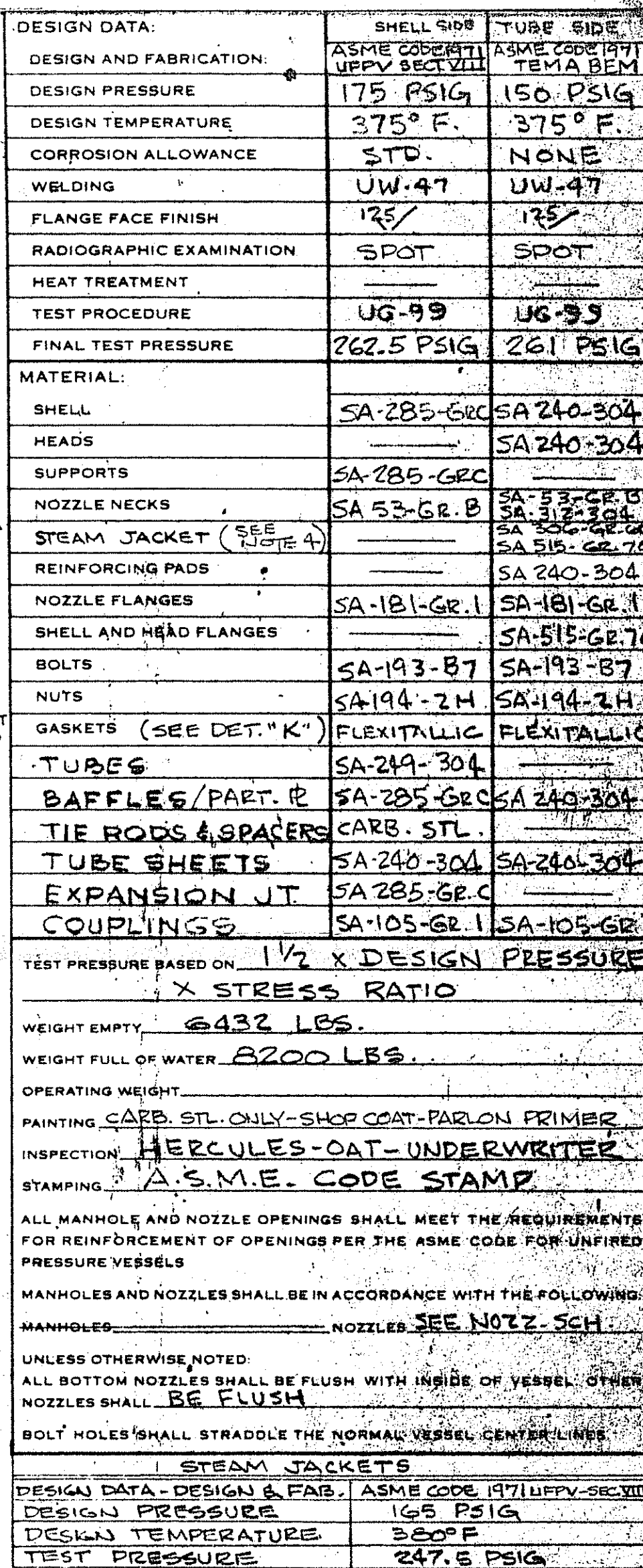




- NOTES:
- 1.) SEE DWG. 5259 FOR ADDITIONAL DETAILS.
  - 2.) SHIP ONE (1) SET OF SPARE GASKETS WITH VESSEL.
  - 3.) PAINT EQUIPEMENT NUMBER ON SIDE OF VESSEL. 4" HIGH LETTERS AND NUMBERS.
  - 4.) STEAM JACKET PCS. 46, 47 & 48 MATL. TO BE 5A285 GR C

| OAT JOB NO                          | ITEM NO.                           | P.O. NO   |
|-------------------------------------|------------------------------------|-----------|
| J-2079- <sup>3A</sup> <sub>3B</sub> | E-4513 <sup>6A</sup> <sub>6B</sub> | 026-35066 |
| J-2127- <sup>3A</sup> <sub>3B</sub> | E-6513 <sup>6A</sup> <sub>6B</sub> | 026-57020 |

104328

|          |                                                                                                                                                                            |            |
|----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|
| 10-23-72 | ADD PROJ J-2121-3 & TABULATION TABLE                                                                                                                                       | PRG        |
| 8-31-72  | ITS 46 & 47 WERE 5/16 TK. IT 48 WAS 1/2 TK. DIA. OF STM. JKT WAS 18 3/8. 00 HEAD IT 21 REVISED MAT'L OF STEAM JKT. FROM 5/8 GR TO SA 285 ARC ADDED NOTE 4                  | CHK<br>FDR |
| 8-22-72  | ADDED STEAM JKT. ITEMS 46 & 47 & 48 TO HEAD (IT.2). ADDED NOZZ. 2 G & H2 3/4 30m* HALF CPLS. G & H ARE 1" H.I. STM. JKT. DESIGN DATA CHANGED TO STM. JACKETS. C.A. L. 1/4" | FDR<br>BUN |
| 11-72    | CHANNEL F.G. WELD 1/8" BULLET WAS 1/4". LAP RING TO BOUTSET WELD ADDED BEVEL TO SYMBOL                                                                                     | FLW<br>PRG |
| 1-72     | ISSUED FOR APPROVAL                                                                                                                                                        | PRG        |
| ITE      | REVISIONS                                                                                                                                                                  | BY         |



ESTABLISHED 1958

**JOSEPH OAT & SONS, INCORPORATED**  
CHEMICAL ENGINEERS/DESIGNERS/FABRICATORS  
CAMDEN, NEW JERSEY 08104

PURE MELTER HEATER  
28<sup>5</sup>/<sub>8</sub>" O.D. X 14'-11<sup>3</sup>/<sub>8</sub>" O.A.L.  
PASS C/S ~ 304 STN. STL. CONSTR.  
ASSEMBLY & DETAILS

HERCULES, INCORPORATED  
HANOVER PLANT  
WILMINGTON, N.C.

|                    |           |               |
|--------------------|-----------|---------------|
| PURCHASE ORDER NO. | SEE TABLE | NO. REQ'D TWO |
|--------------------|-----------|---------------|

|                      |                                                                       |                     |           |
|----------------------|-----------------------------------------------------------------------|---------------------|-----------|
| JOB NO. SEE<br>TABLE | DRAWN: <i>R. Holmes</i><br>DATE: 4-18-72<br>CHECKED: <i>W. J. ...</i> | DRAWING NO.<br>5258 | REV.<br>4 |
|----------------------|-----------------------------------------------------------------------|---------------------|-----------|

[illegible]