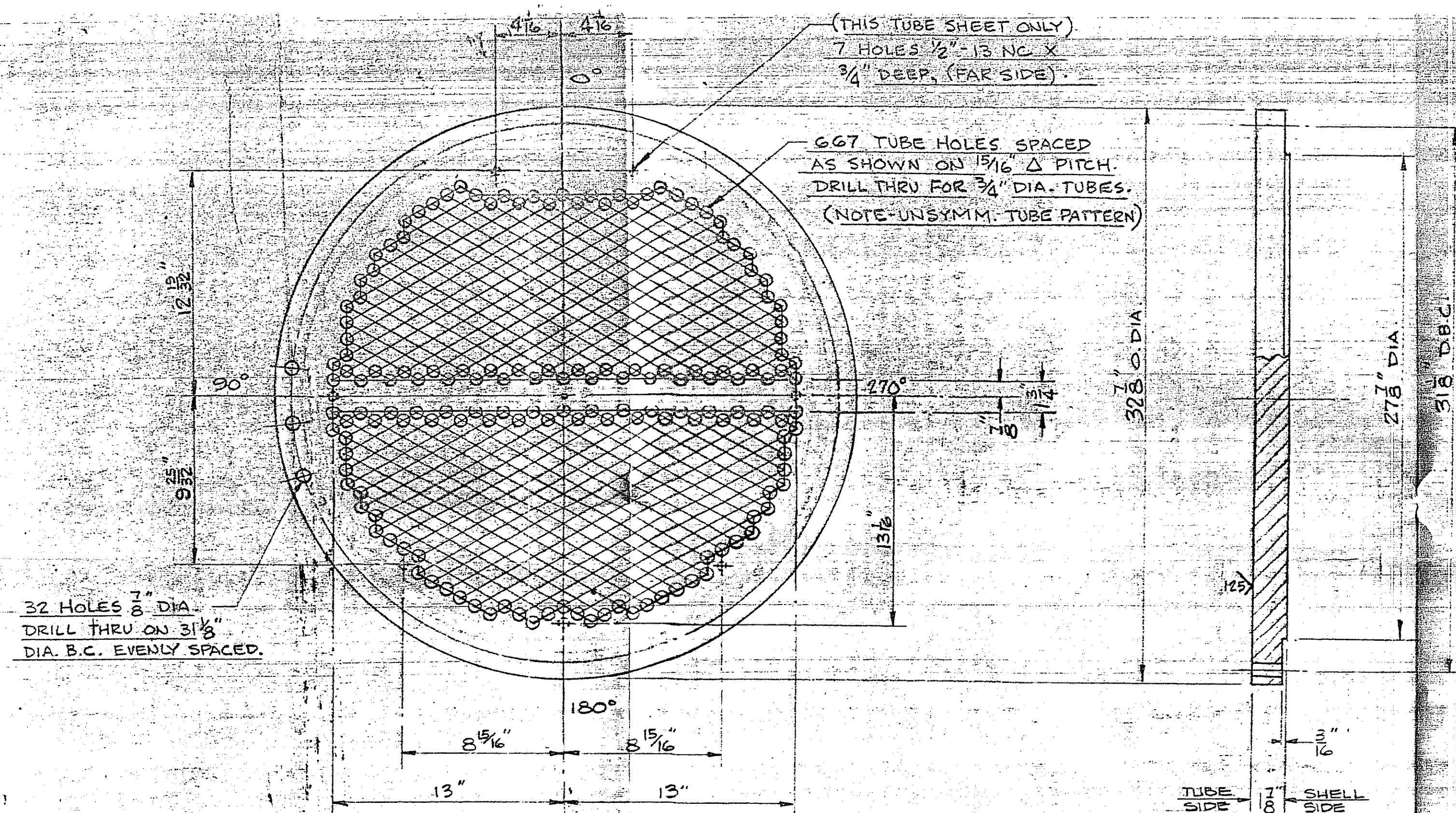
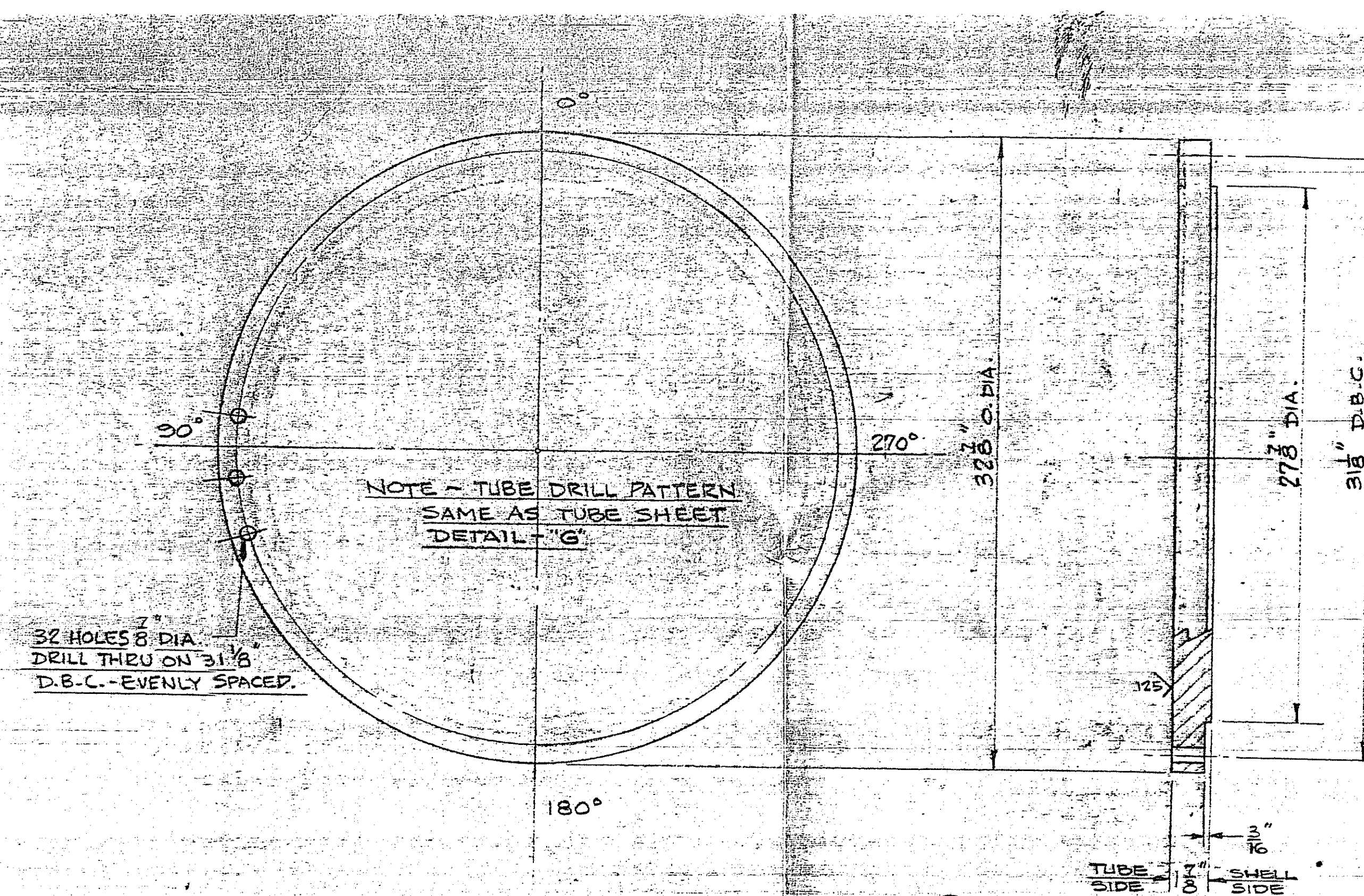




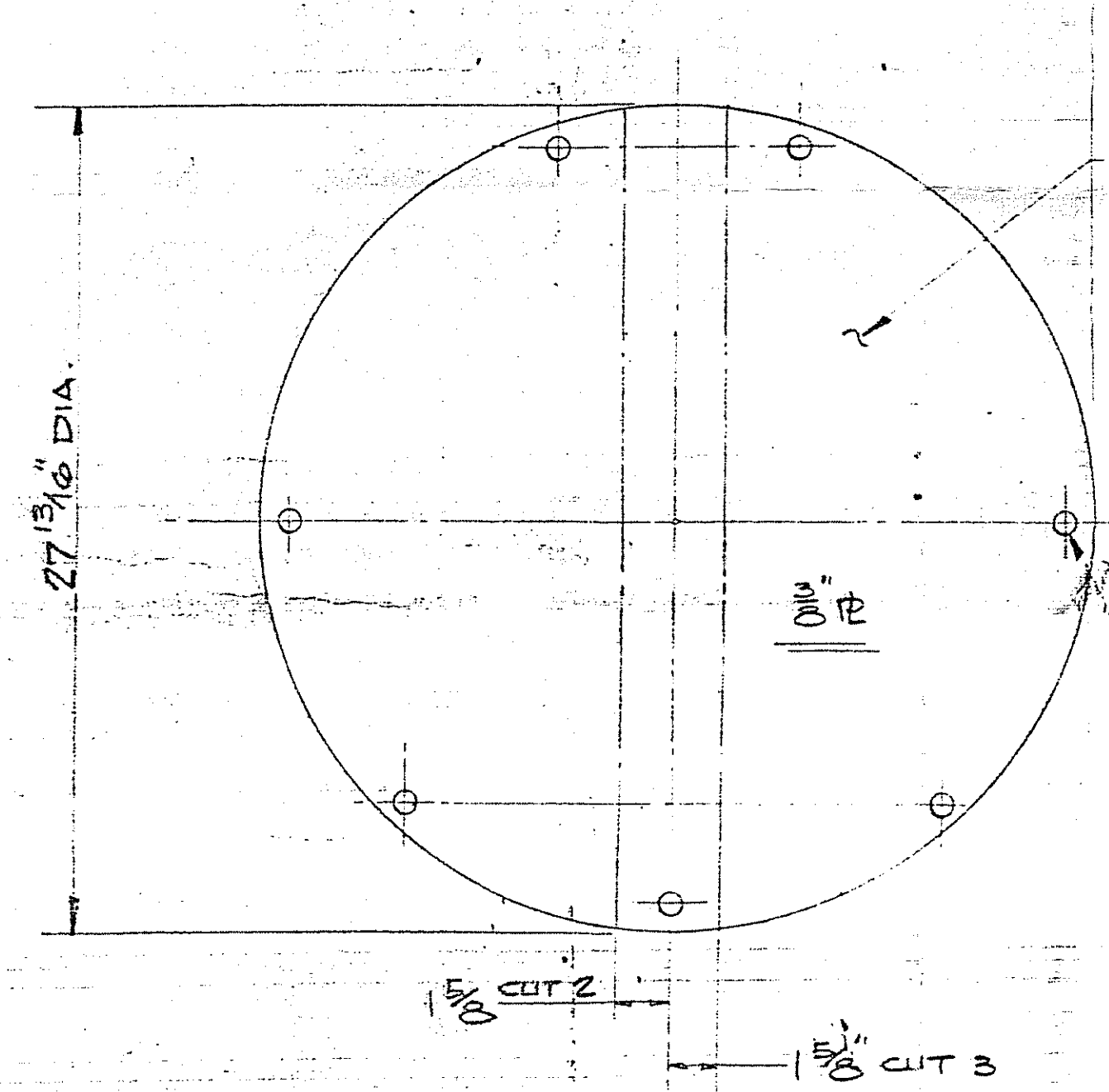
DETAIL "G" ~ TUBE SHEET ⑧

SCALE $\frac{3}{16}$ " = 1"



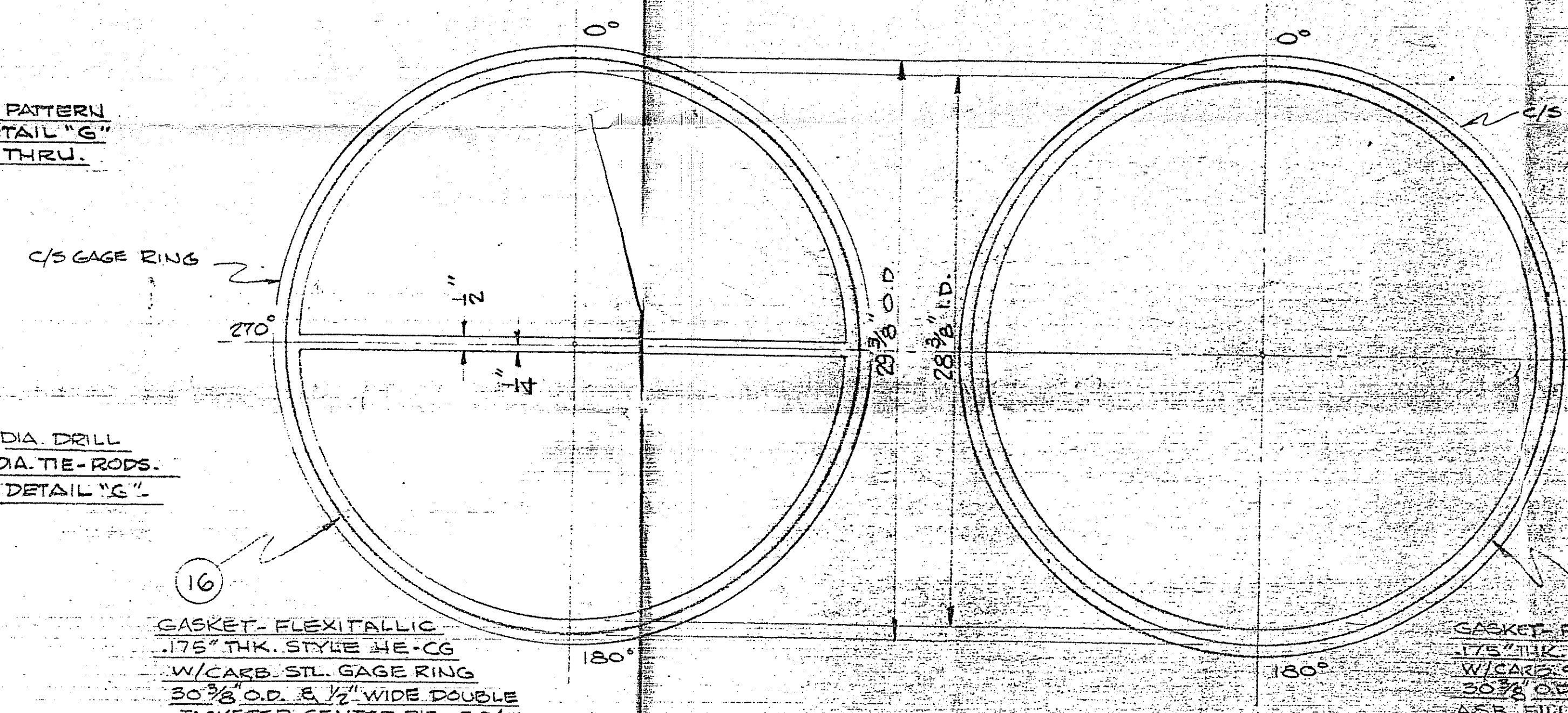
DETAIL "H" ~ TUBE SHEET ⑨

SCALE $\frac{3}{16}$ " = 1"



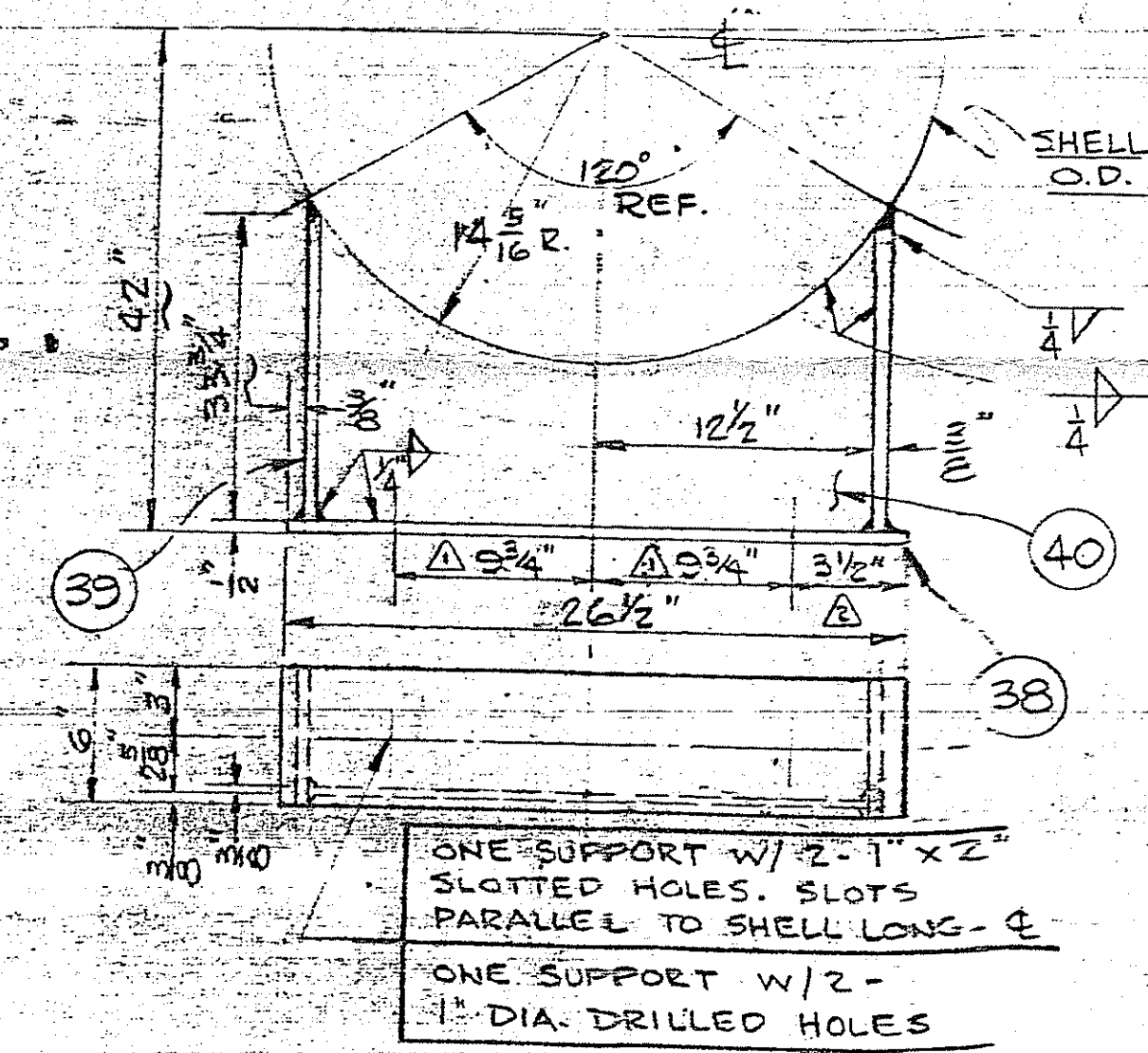
DETAIL "J" ~ BAFFLE ⑮

5 REQ'D. - SCALE $\frac{3}{16}$ " = 1"



DETAIL "K" ~ GASKETS

SCALE $\frac{3}{16}$ " = 1"



DETAIL "L" ~ SUPPORT

2 REQ'D. (SEE HOLE NOTE)

SCALE $\frac{1}{2}$ " = 1 FT.

OCT 25 1972

DATE	ITEM NO.	P.O. NO.
J-2079-3A	E-4513-6A-6B	026-35066
J-2127-3B	E-6513-6A-6B	026-37020

NOTE ~ SEE DWG. 5258 FOR
ADDITIONAL DETAILS & ASSEMBLY.

VP#4358
E-6513-6A/B

10-21-72	ADD PROJ. 7-1117-36 & TABULATION TABLE	EX. W.C.
9-27-72	DETAIL "L" DIM. $3\frac{1}{2}$ " WAS $1\frac{1}{4}$ "	EX. W.C.
9-27-72	DETAIL "L" HOLES DIM. $9\frac{3}{4}$ " WAS 12"	EX. W.C.
7-12-72	ISSUED FOR APPROVAL	REV. H
DATE	REVISION	BY

JOSEPH DAY & SONS, INCORPORATED
CHEMICAL ENGINEERS/DESIGNERS/FABRICATORS
CAMDEN, NEW JERSEY 08104

PURE MELTER HEATER
78" O.D. X 14' 9" O.A.
2 PASS C/S - 304 STN. STL. COIL STR.
DETAILS

FOR
HERCULES INCORPORATED
HANOVER PLANT
WILMINGTON, N.C.

PURCHASE ORDER NO. SEE TABLE

NO. REQ'D. TWO

JOB NO.	DRAWN	DATE	DRAWING NO.	REV.
J-TABLE	EX. W.C.	4-13-72	5259	3