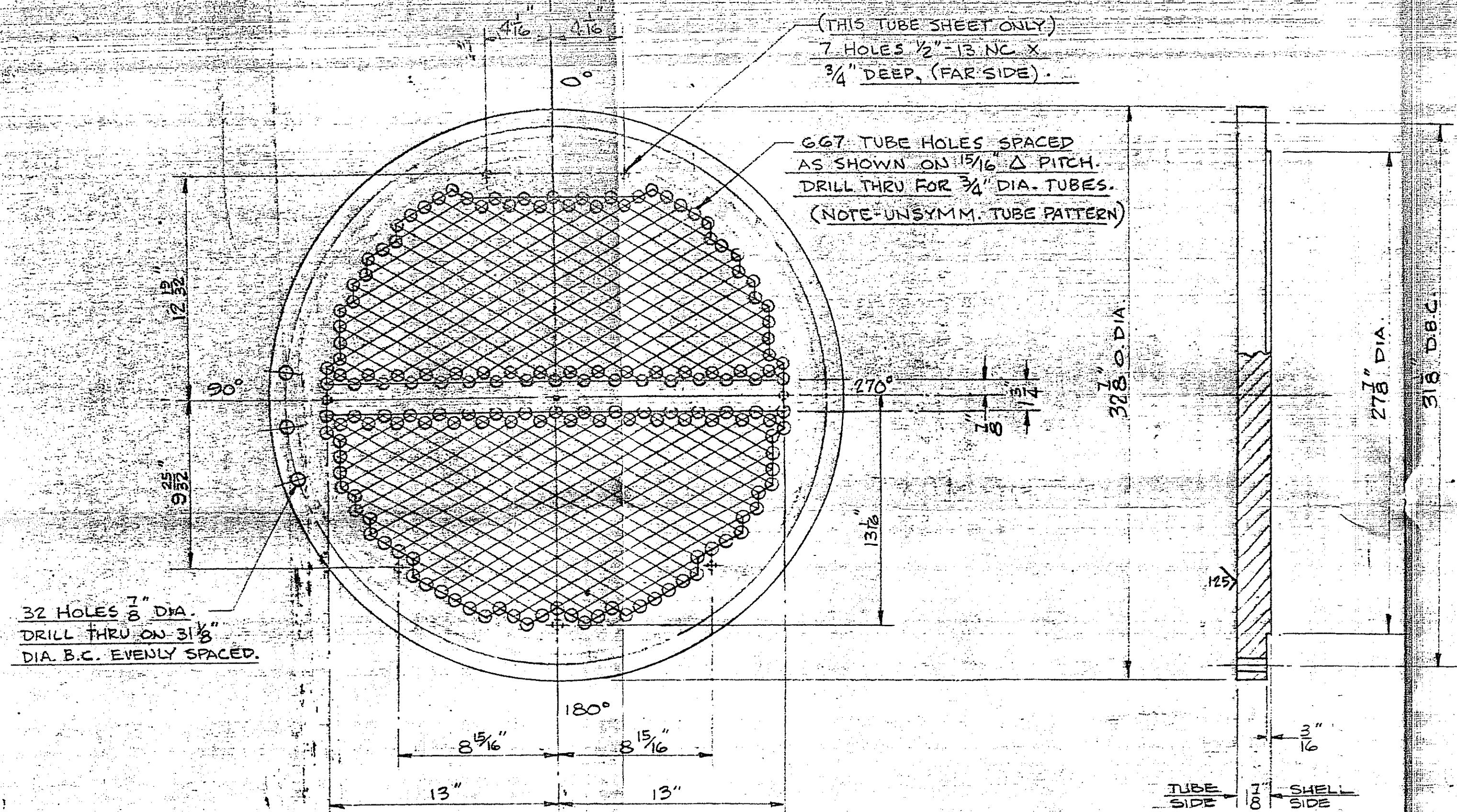
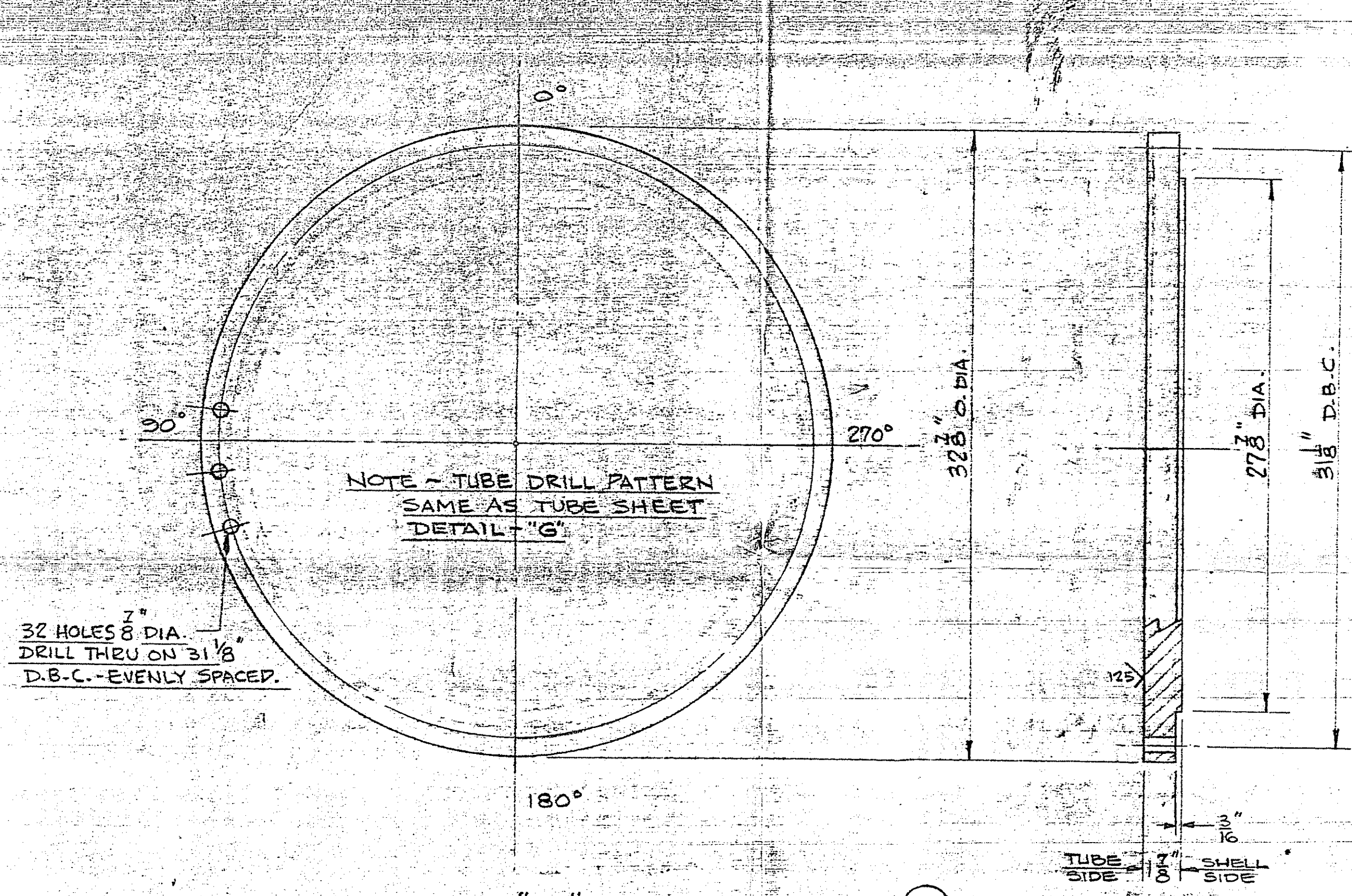
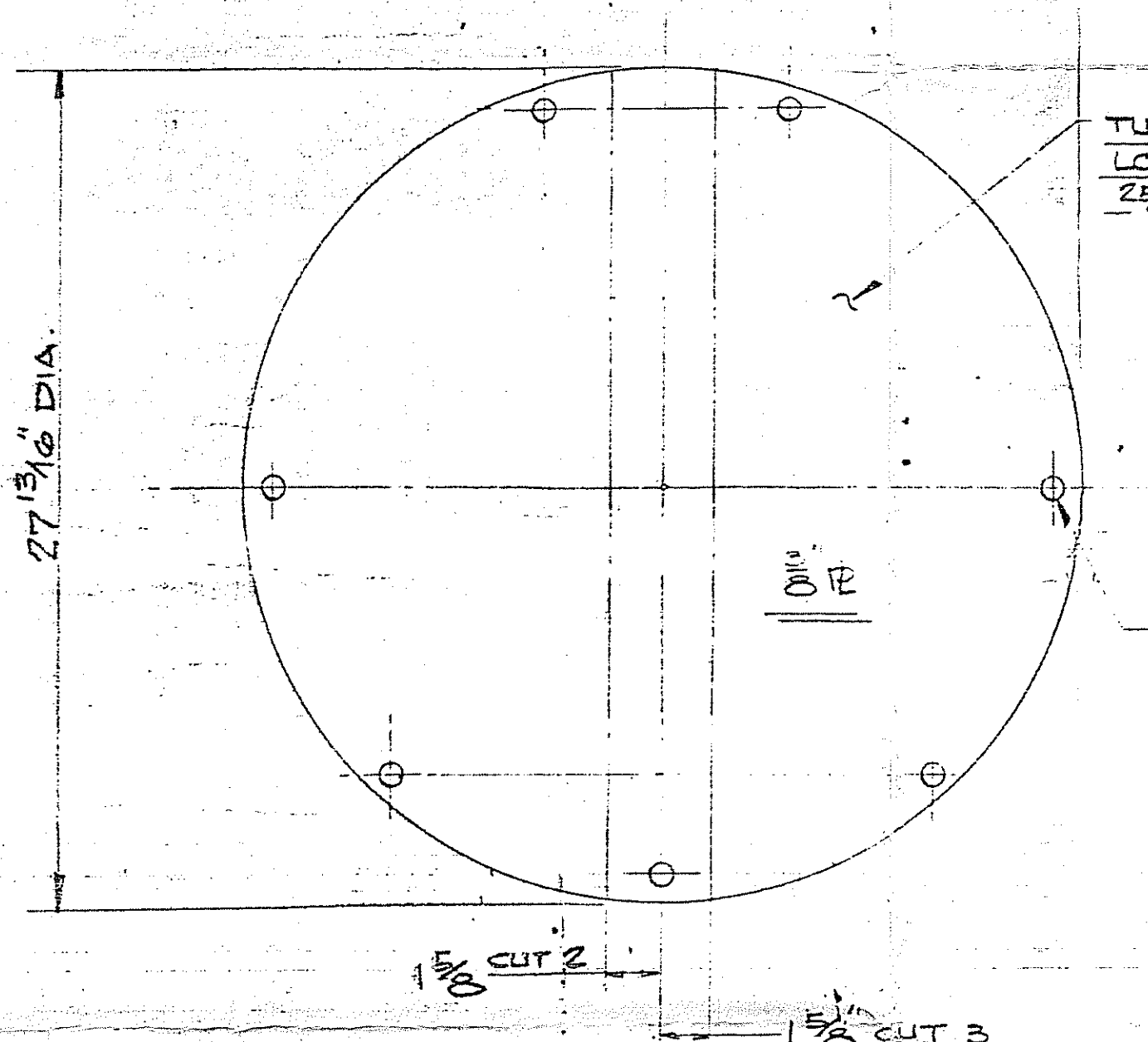




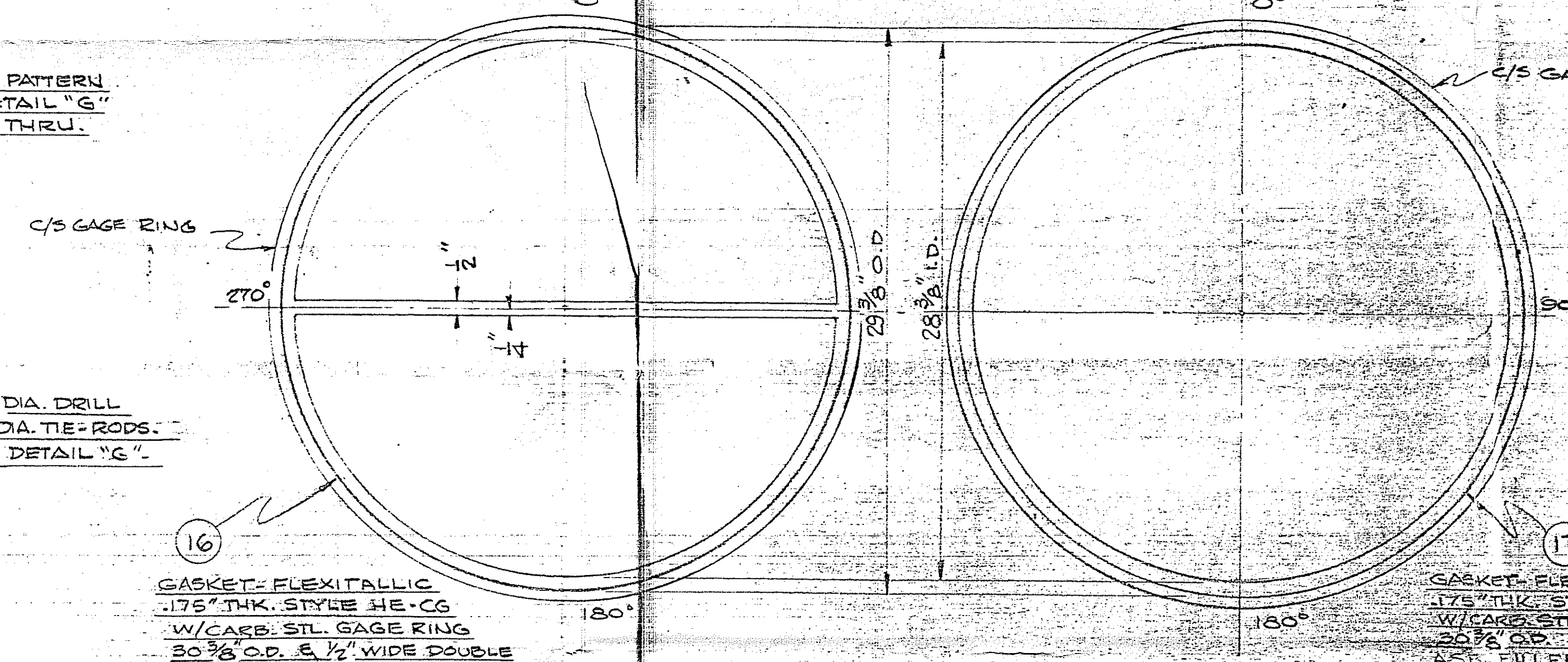
DETAIL "G" - TUBE SHEET (8)
SCALE 3/16" = 1"



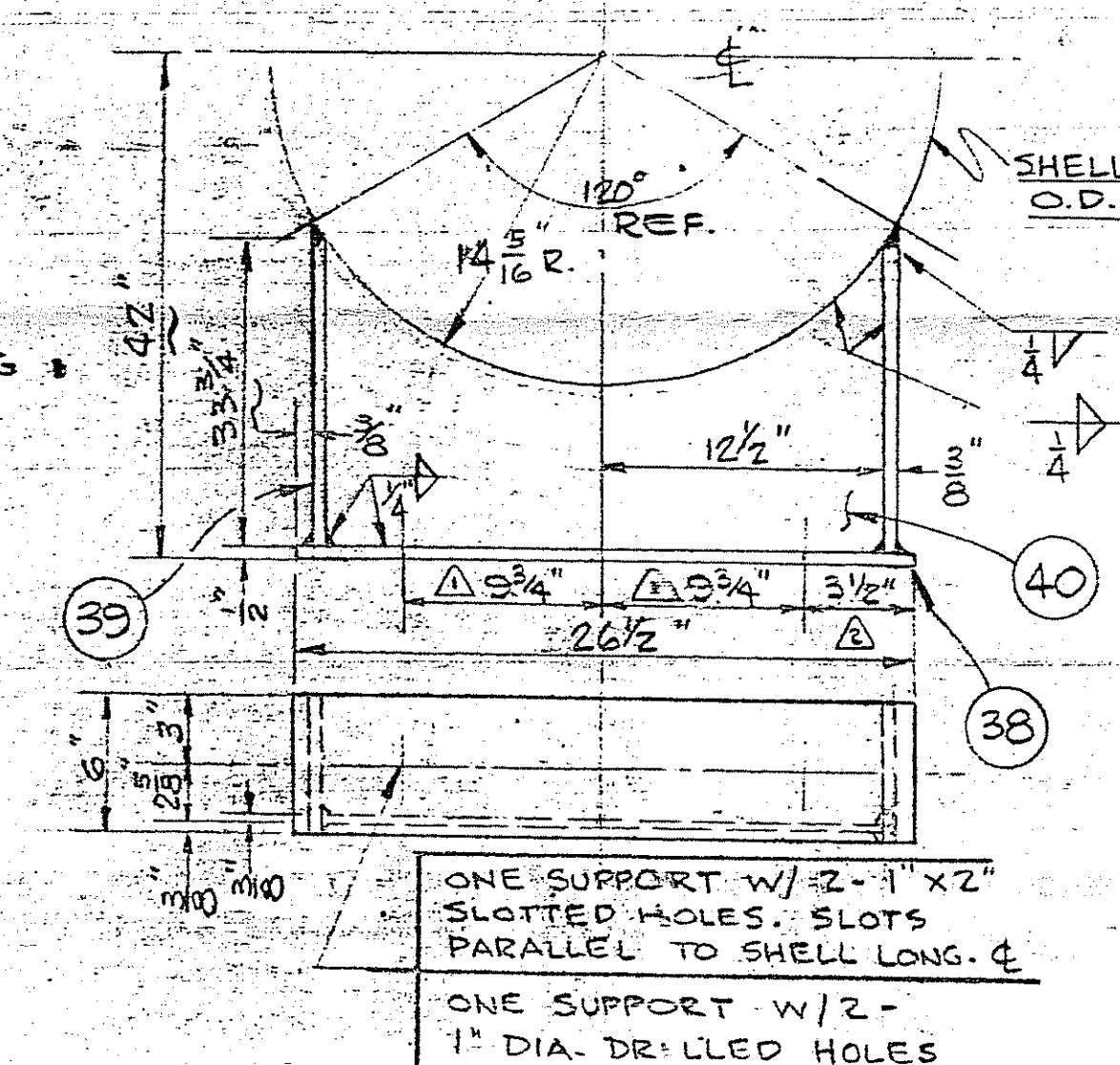
DETAIL "H" - TUBE SHEET (9)
SCALE 3/16" = 1"



DETAIL "J" - BAFFLE (15)
5 REQ'D. - SCALE 3/16" = 1"



DETAIL "K" - GASKETS
SCALE 3/16" = 1"



DETAIL "L" - SUPPORT
2 REQ'D. (SEE HOLE NOTE)
SCALE 1/2" = 1 FT.

QAT JOB NO.	ITEM NO.	P.O. NO.
J-2079-3A	E-4513-6A6B	026-35066
J-2127-3B	E-6513-6A6B	026-57020

NOTE - SEE DWG. 5258 FOR
ADDITIONAL DETAILS & ASSEMBLY.

#104327

V.P. # 14350
E-6513-6A1B

10-23-72	Δ	ADDED PROJ. 7-1127-3B & TABULATION TABLE	EX. W.C.
9-27-72	Δ	DETAIL "L" DIM. 3 1/2" WAS 1 1/4"	EX. W.C.
9-27-72	Δ	DETAIL "L" HOLES - DIM. 9 3/4" WAS 12"	EX. W.C.
7-12-72	Δ	ISSUED FOR APPROVAL	BY
DATE	Δ	REVISION	BY

JOSEPH CAT & SONS, INCORPORATED
CHEMICAL ENGINEERS/DESIGNERS/FABRICATORS
ESTABLISHED 1788
CAMDEN, NEW JERSEY 08104

PURE MELTER HEATER
28 3/8" O.D. X 14-9 3/8" O.A.L.
PASS G/B - 304 ST. SIL. CONSTR.
DETAILS

FOR:
HERCULES INCORPORATED
HANOVER PLANT
WILMINGTON, N.C.

PURCHASE ORDER NO. SEE TABLE	NO. REQ'D. TYPE
J-2079-3A	5259
J-2127-3B	5259