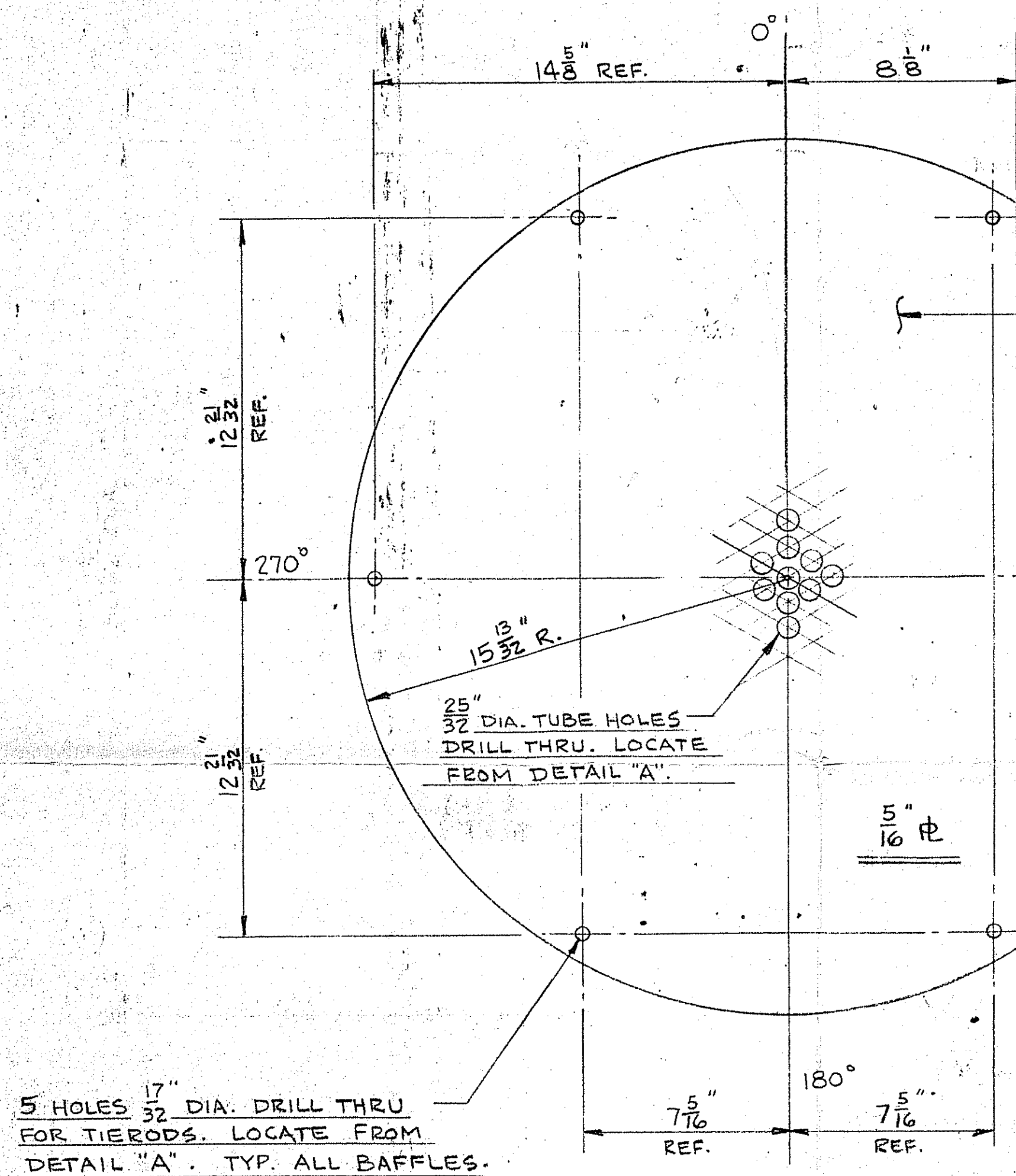


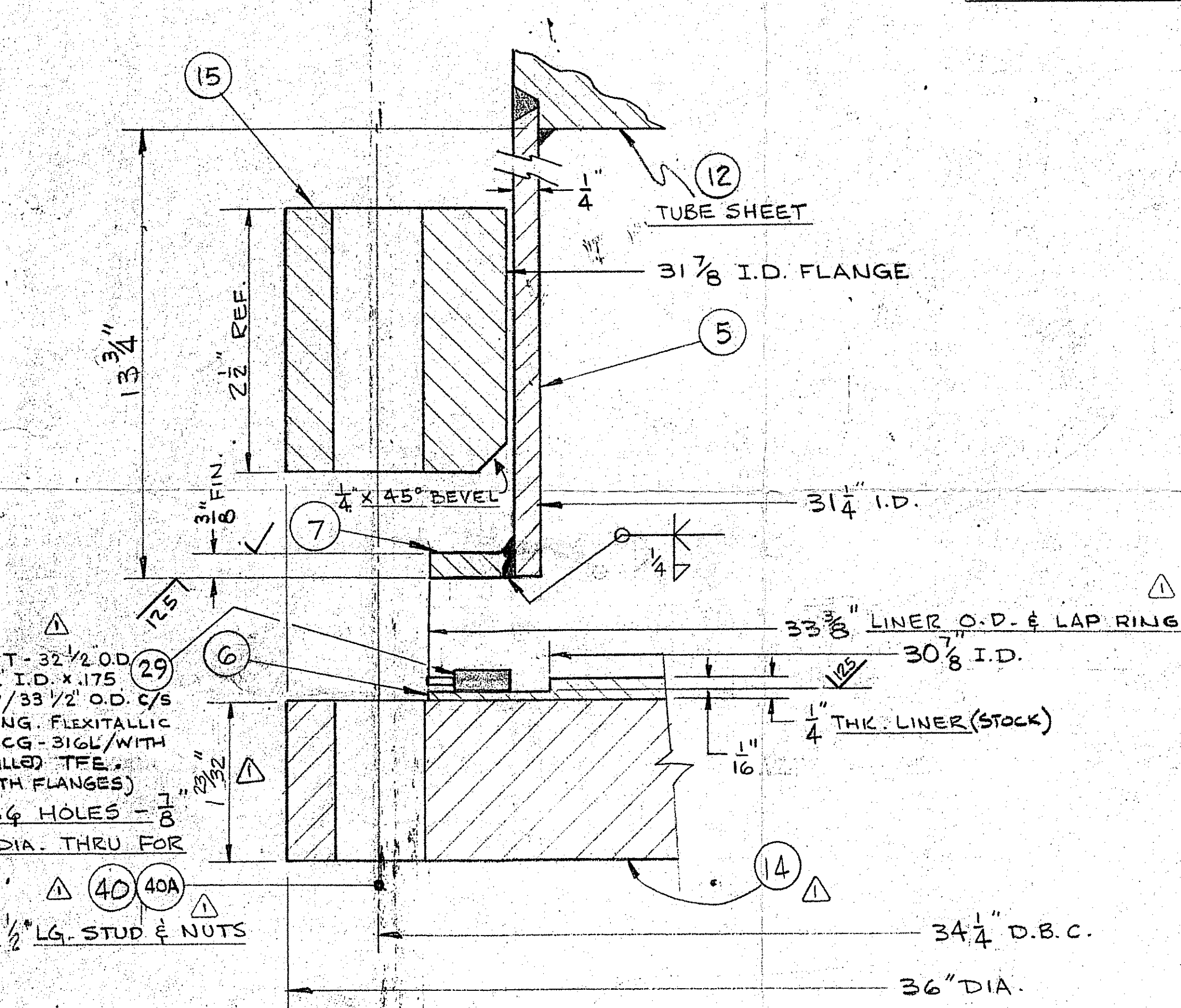


BAFFLES NO. 1, 3, 5, 7, 9 & 11. (6 REQ'D.)

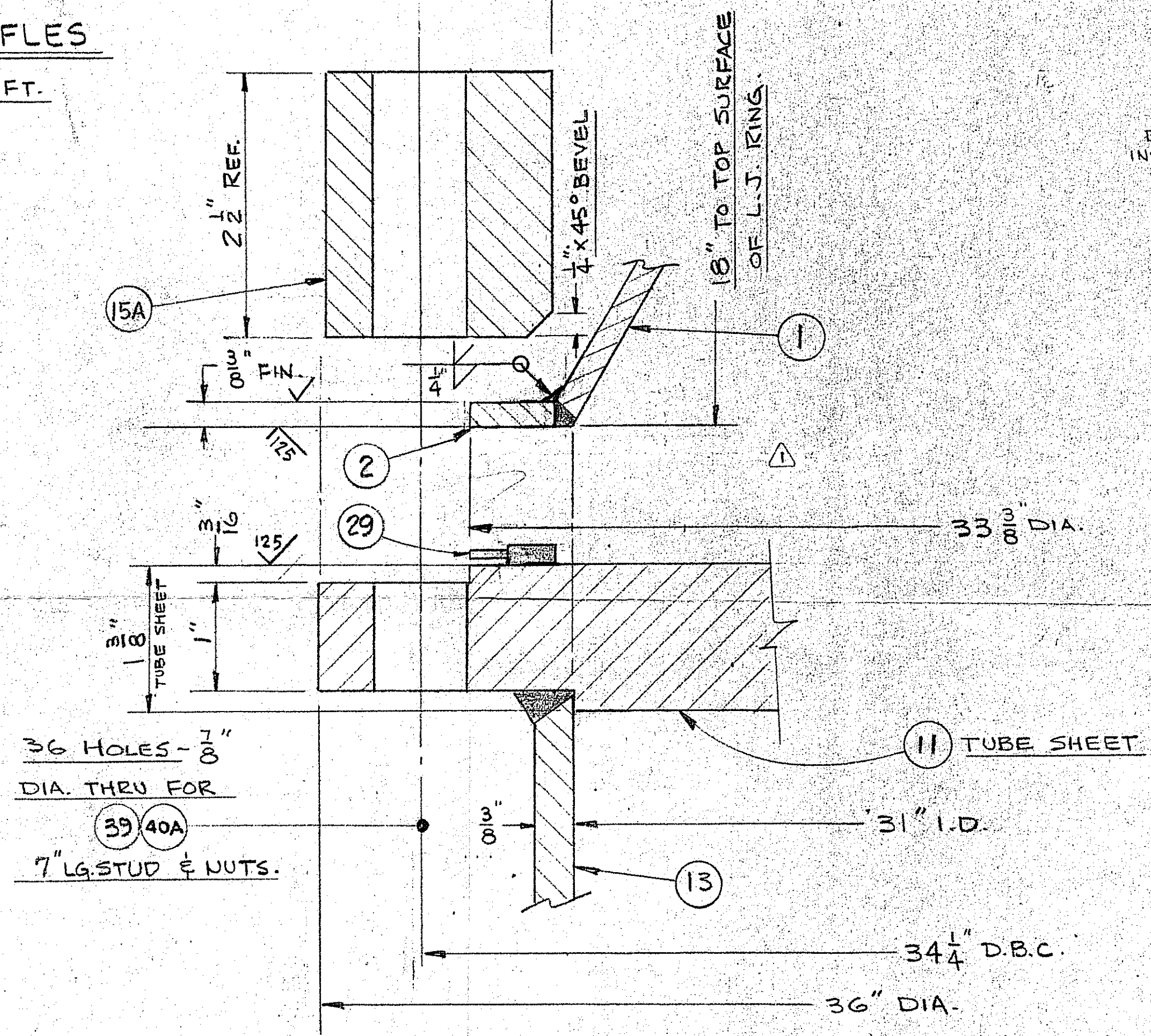
BAFFLES NO. 2, 4, 6, 8 & 10. (5 REQ'D.)

5 HOLES 17" DIA. DRILL THRU FOR TIERODS. LOCATE FROM DETAIL "A". TYP. ALL BAFFLES.

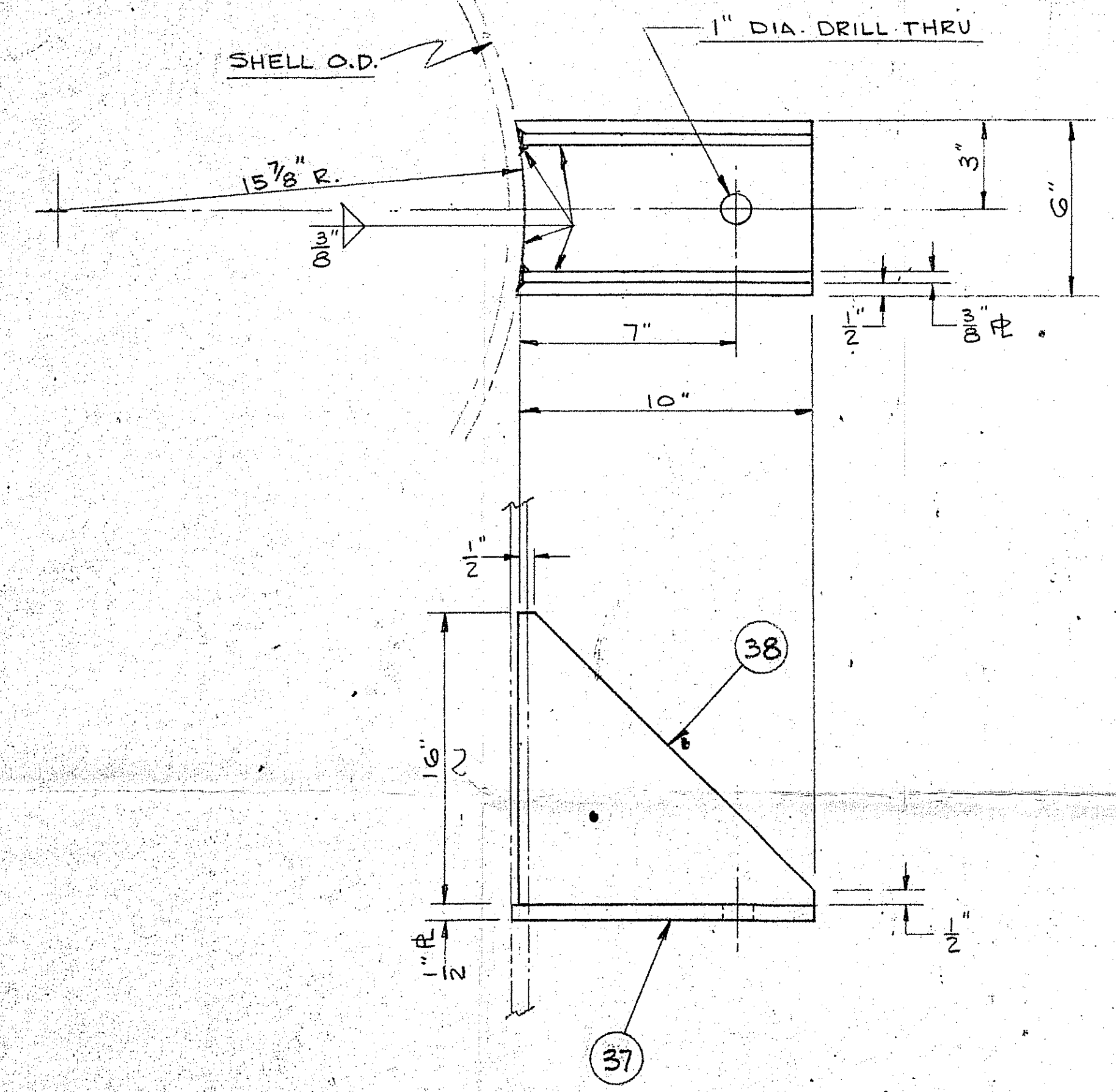
DETAIL "G" BAFFLES
SCALE - 3" = 1 FT.



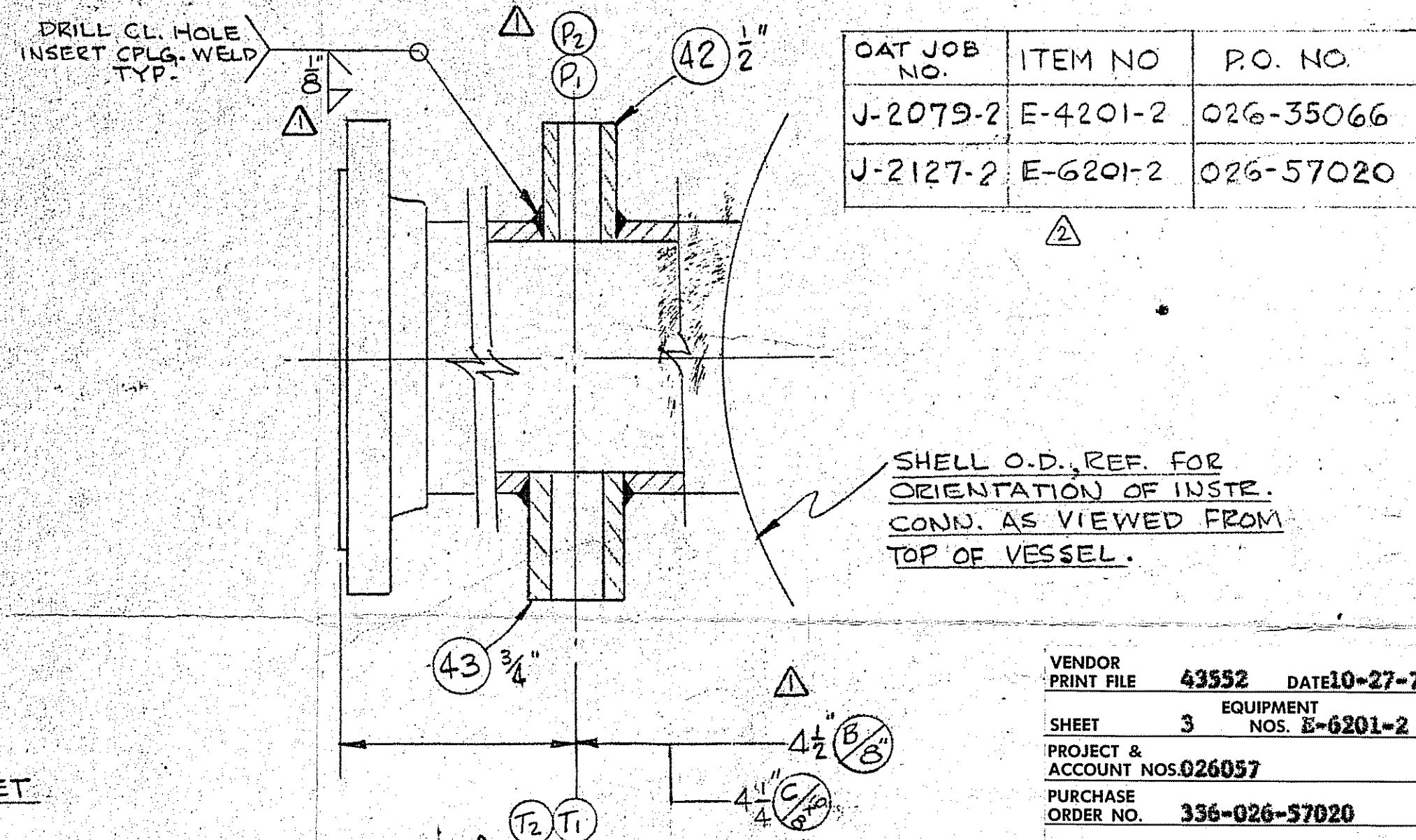
DETAIL "E"
SCALE - NONE



DETAIL "F"
SCALE - NONE



DETAIL "H" MOUNT PAD
SCALE - NONE



DETAIL "J" - INSTRU. CONN.
SCALE - NONE

OAT JOB NO.	ITEM NO	P.O. NO.
J-2079-2	E-4201-2	026-35066
J-2127-2	E-6201-2	026-57020

VENDOR PRINT FILE	43552	DATE 10-27-72
SHEET	3	EQUIPMENT NOS. E-6201-2
PROJECT & ACCOUNT NOS.	026057	
PURCHASE ORDER NO.	336-026-57020	
PLANT	HANOVER	
REVIEWED - DRAFTING DESIGN		
APPROVED - ENGINEER	H. G. Schuber	

DATE	REVISION	BY
10-23-72	ADDED PROJ. J-2127-2 & TABULATION	EX. 46, F.D.G.
5-12-72	ISSUED FOR FABRICATION. ADDED P. 1, 2 & T. 2, DELETED G & F. COMPLETELY REVISED DETAILS E & F. IN DET. "H" 16" DIM. WAS 10". ADDED DET. J.	SKD. F.D.G.
3-30-72	ISSUED FOR APPROVAL	RWH

JOSEPH OAT & SONS, INCORPORATED	
CHEMICAL ENGINEERS/DESIGNERS/FABRICATORS	
ESTABLISHED 1958 CAMDEN, NEW JERSEY 08104	
OXIDATE STRIPPER-CONDENSER	
31 3/4" O.D. X 15'-3 3/8" O.A.L.	
ONE PASS C/S & 316 STN. STL. CONSTR. DETAILS	
FOR: HERCULES INCORPORATED	
HANOVER PLANT	
WILMINGTON, N.C. 104301	
PURCHASE ORDER NO.	SEE TABLE
NO. REQD.	ONE
JOB NO. SEE	J- TABLE
DRAWN BY	R. Jones
DATE	3-28-72
DRAWING NO.	5241
REV.	1

MARK	SIZE	SCH.	FLANGE TYPE	PURPOSE	REMARKS
T. 2	3/4"	3000#	CPLG. W/PLUG	THERMOMETER	NPT
P. 2	1/2"	3000#	CPLG. W/PLUG	PRESS. GAUGE	NPT
E	4"	40	L.J.	LIQUID	150#
D	6"	40	L.J.	VENT	150#
C	10x8"	40	SORF	SHELL CON.	150#
B	8"	80	SORF	SHELL CON.	150#
A	20"	1/4"	L.J.	CHANNEL IN	150#

NOTE - ALL CPLG'S ARE HALF CPLG'S - 3000# - THD.