## FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1 F-4403-2 R

3. Loca 4. Type 5. The const  const  ltems 6-11 6. Shell 7. Seam  8. Head  Loc Bot  (a)  (b)  If rer  J. Type  10. Jacke  11. MAW  Hydro  ltems 12 an	ation of ins  e	tallation  / Z .  fit. or vert., tank)  and physical production of the phys	ip conform to A ingle wall vessels, Grade)  Ong. (Dbl., Sngl.)  (Spe  Corrosion Allowance	(Migr's serial No.)  arts meet the reason of the control of the co	(Name and Indicated vessels, or some control of the	material speci	9825 (Drawing) fications of the 1/989  schangers 48. Diam.	Special service per Un  75  1.D. (ft & in.)  85  Eff. (%)  SPOT	G-120(d)	/ 99/ (Year built) ssel Code. The design of
3. Loca 4. Type 5. The const  const  ltems 6-11 6. Shell 7. Seam  8. Head  Loc Bot  (a)  (b)  If rer  J. Type  10. Jacke  11. MAW  Hydro  ltems 12 an	ation of ins  e	tallation  / Z .  riz. or vert., tank)  nd physical product workmansh  lenda (date)  completed for sin  S/6 - 70  Mail. (Spec. No., C	SAM  Special parties of all parties	(Migr's serial No.)  arts meet the reason of the control of the co	(Name and Inquirements of Section VIII, Divided vessels, or Section VIII,	material species (CRN)  material species (Shells of heat e)  OG 25  Allow, (in.)  POT  R.T. (Spot or Full)  (b) Ma	Conical	Special service per Ul  75  L.D. (ft & in.)  85  Eff. (%)  6 POT  Spoot, Partial, or Full)  (Special service per Ul  75  Eff. (%)	c. No., Grade)	(Year built) ssel Code. The design of the de
5. The constitution of the	chemical are struction, and a struction, and a struction, and a struction, and a struction and	ind physical production of workmansh in the completed for single state of the complete state of the comple	operties of all parties of all parti	C. No., Grade)  Crown Radius	ted vessels, or s	material specification of the state of the s	cchangers  48.  Diam.  R.T. (S	Special service per Ul  75  L.D. (ft & in.)  85  Eff. (%)  6 POT  Spoot, Partial, or Full)  (Special service per Ul  75  Eff. (%)	c. No., Grade)	(Year built) ssel Code. The design of the de
5. The constitution of the	chemical are struction, and a struction, and a struction, and a struction, and a struction and	ind physical production of workmansh in the completed for single state of the complete state of the comple	operties of all parties of all parti	C. No., Grade)  Crown Radius	ted vessels, or s	material specification 1	cchangers  48.  Diam.  R.T. (S	Special service per Ul  75  L.D. (ft & in.)  85  Eff. (%)  6 POT  Spoot, Partial, or Full)  (Special service per Ul  75  Eff. (%)	c. No., Grade)	(Year built) ssel Code. The design of the de
ttems 6-11 6. Shell 7. Seam 8. Head Loc Bot (a) (b) If rer 10. Jacks 11. MAW Hydro Items 12 an	ds: (a) Mati	Industrial Minimum Thickness  Olts used (description)	ip conform to A ingle wall vessels, Grade)  Ong. (Dbl., Sngl.)  (Spe  Corrosion Allowance	Code Case No.  , jackets of jacket.	ted vessels, or s	shells of heat e) 0625 Allow. (in.) POT R.T. (Spot or Full) (b) Ma	/ 9 8 9  Achangers  4/8,  Diam.  R.T. (S	Special service per Ui  75 I.D. (ft & in.)  85 Eff. (%) SPOT Spot, Partial, or Full)  (Special Service Per Ui	c. No., Grade)	240" (Length (Overall))(ft & in.)  H.T. Temp. (°F)  2  No. of Courses  Side to Pressure
8. Head Loc Bot  (a) (b) If rer  J. Type 10. Jacks 11. MAW Hydro	ds: (a) Matl.  cocation (Top. cottom, Ends)  movable, bottom	mail. (Spec. No., C  DBL.  Time  Minimum Thickness  Dits used (descriptions)	(Spe	Crown Radius	ted vessels, or s	Allow. (in.)  POT  R.T. (Spot or Full)  (b) Ma	P.T. (S	75 1.D. (ft & in.)  85 Eff. (%) 5 POT  Spot, Partial, or Full)  (Spec	c. No., Grade)	(Length (Overall)(ft & in.)  H.T. Temp. (°F)  Z  No. of Courses  Side to Pressure
8. Head Loc Bot  (a) (b) If rer  J. Type 10. Jacks 11. MAW Hydro	ds: (a) Matl.  cocation (Top. cottom, Ends)  movable, bottom	mail. (Spec. No., C  DBL.  Time  Minimum Thickness  Dits used (descriptions)	(Spe	Crown Radius	ted vessels, or s	Allow. (in.)  POT  R.T. (Spot or Full)  (b) Ma	P.T. (S	75 1.D. (ft & in.)  85 Eff. (%) 5 POT  Spot, Partial, or Full)  (Spec	c. No., Grade)	(Length (Overall)(ft & in.)  H.T. Temp. (°F)  Z  No. of Courses  Side to Pressure
8. Head Loc Bot  (a) (b) If rer  J. Type 10. Jacks 11. MAW Hydro	ds: (a) Matl. cocation (Top. cottom, Ends)  movable, bo	Mail, (Spec. No., C	(Spe	Nom. Thk. (in.)  D82  Gir  C. No., Grade)  Crown Radius	th (Dbl., Sngl.)	Allow. (in.)  POT  R.T. (Spot or Full)  (b) Ma	P.T. (S	S S  Eff. (%)  5 POT  Spot, Partial, or Full)  (Spec	c. No., Grade)	(Length (Overall)(ft & in.)  H.T. Temp. (°F)  Z  No. of Courses  Side to Pressure
8. Head  Loc Bot  (a)  (b)  If rer  J. Type  10. Jacke  11. MAW  Hydro  Items 12 an	ds: (a) Matl.  cation (Top, ottom, Ends)  movable, be	Time  Minimum Thickness	(Spe	Nom. Thk. (in.)  DBL  Gir  c. No., Grade)  Crown Radius	th (Dbl., Sngl.)	Allow. (in.)  POT  R.T. (Spot or Full)  (b) Ma	R.T. (s	S S  Eff. (%)  5 POT  Spot, Partial, or Full)  (Spec	c. No., Grade)	(Length (Overall)(ft & in.)  H.T. Temp. (°F)  Z  No. of Courses  Side to Pressure
8. Head  Loc Bot  (a)  (b)  If rer  J. Type  10. Jacke  11. MAW  Hydro  Items 12 an	ds: (a) Matl. position (Top. pottom, Ends)  movable, both	Time  Minimum Thickness	(Spe Corrosion Allowance	C. No., Grade)  Crown Radius	th (Dbl., Sngl.)  Knuckle	R.T. (Spot or Full)  (b) Ma	R.T. (s	Eff. (%) 5.POT Spot, Partial, or Full)  (Spec	Flat	No. of Courses  Side to Pressure
Loc Bot (a)  (b)  If rer  J. Type  10. Jacke  11. MAW  Hydro  Items 12 an	movable, be	Minimum Thickness	(Spe Corrosion Allowance	C. No., Grade)  Crown Radius	th (Dbl., Sngl.)  Knuckle	(b) Ma	R.T. (s	Spot, Partial, or Full) (Spec	Flat	No. of Courses  Side to Pressure
Loc Bot (a)  (b)  If rer  J. Type  10. Jacke  11. MAW  Hydro  Items 12 an	movable, be	Minimum Thickness	Corrosion Allowance	C. No., Grade)  Crown Radius	Knuckle	Elliptical	R.T. (s	Spot, Partial, or Full)  (Spec	Flat	No. of Courses  Side to Pressure
Loc Bot (a)  (b)  If rer  J. Type  10. Jacke  11. MAW  Hydro  Items 12 an	movable, be	Minimum Thickness	Corrosion Allowance	C. No., Grade)  Crown Radius	Knuckle	Elliptical	Conical	(Spec	Flat	Side to Pressure
Loc Bot (a)  (b)  If rer  J. Type  10. Jacke  11. MAW  Hydro  Items 12 an	movable, be	Minimum Thickness	Corrosion Allowance	Crown Radius		Elliptical	Conical	Hemispherical	Flat	
(a) (b)  If rer  J. Type 10. Jacke 11. MAW Hydro	movable, bo	Thickness	Corrosion Allowance	Crown Radius				Hemispherical	Flat	
J. Type 10. Jacke 11. MAW Hydro	e of Jacket	1	ribe other faster						- Jameter	- Contrave
J. Type 10. Jacke 11. MAW Hydro	e of Jacket	1				part 2 mv				
J. Type 10. Jacke 11. MAW Hydro	e of Jacket	1					desirable by the same		_	
tems 12 ar	VP3	00	e as ogee & weld, ba	nax. temp	700			al temp.		ed, describe or sket °F at <u>300</u> p
		completed for tu		- Trees		psi		NONE - T	UBE	
				48.7	5	2/2	mest from a c	1/16 - 5HE		UELDED
	Line Alle	Stationary Matl. (S	pec. No., Gr.)	Diam. (in.) (Subject	et to pressure)	Nom. Thk.	(in.)	Corr. Allow. (in.	At	tach. (Welded, Bolted)
		Floating Matl. (Spe	ec. No., Gr.)	Diam. (	in.)	Nom. Thk.	(in.)	Corr. Allow. (in	<del>,</del>	Attach.
13 Tubo	s: SA-	213-316			., "		14	1093		
		Matl. (S	Spec. No., Gr.)	William Prints	O.D. (in.)		m. Thk. <del>(in.</del> or Gauge		ACC reference of	STRAIGHT Type (Straight or "U")
	1 / Incl. to be		nner chambers of	f jacketed vessels		heat exchange	49.	<" = = = = = = = = = = = = = = = = = = =		5.875 - REA 6.810 - FRON
14. Sitell		Matl. (Spec. No., Gr	rade)	Nom. Thk. (in.)		Allow. (in.)		I.D. (ft & in.)		Length (Overall)(ft & in.)
15. Seam	ns:	DBL	Long. (Dbl., Sngl.)	10		R.T. (Spot or Full)		85		- 47
		Mary Service	Long. (DBI., Sngi.)		A STATE OF THE PARTY OF	K.I. (Spot or Full)	IN THE PERSON NAMED IN	Eff.(%)		H.T. Temp. (°F)
		Time			164. (Dbl., Sngl.)			ONE pot, Partial, or Full)		EACH END
16 11	ls: (a) Matl.	SA-10	25			(b) Na-11	SA-105			
o. Heads	is. (a) iviati.		(Spec. No.	., Grade)		(b) Matl	27. 700	(Spec. No., Gr	rade)	
	cation (Top, Itom, Ends)	Minimum Thickness	Corrosion Allowance	C <mark>row</mark> n Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave
(a) Ex	ND	3.25	NONE						55.125	FLAT
(b) EA	ND	3.25	NONE				_		55.125	FLAT
If ren	movable, bo	Its used (descr	ribe other faster	nings) <u>SA-19</u>	3-87 3/4	92	5A-194-2H		84 6	HCH END
17. MAW			psi at m		650		Matl., Spec. No., Gr., Min. design meta		15	PF at

	No.	Diam. or Size	Туре	Mati.	Nom. Thk.	Reinforcement Matl.	How Attached	Location
IN	/	10"	PIPE/FLG	SA-106B / SA-105	,500	SA.516-70	WELDED	SHELL
347	/	10"	" "	/! /!	.844	′′	",	- ' '
NOUT	 	10"	PIRL/LT	5A-240 / SA-105	.375	SELF	1/	CHANNEL
VENT	a.	3/4	CPLG.	5A-105	3000 ~	SELF	11	SHELL
DRAIN		1	,,	",	,,	//	.,	//
, N	2	,	PIPE/FLG	SA-1068/ SA-105	.250	//	,,	JACKET
DRAIN	2	3/4	CPCG.	5A-105	3000		,,	JACKET
		3/4	71		3000 "	/1	',	CHANNEL
ENT DRAIN	<u>م</u>	/7		SA-182 F 316	3000			·
. Supports:	Skirt_^	/oLugs	Legs	Other SADDCE (Describe)	Attached	W640ED 70	SHELL (Where and how)	
VESSEL EACH CH				(Name of part  REBOILER C  2:1 ELIA A  A STEAM JAC		" OO 3.02 /	ב אגד עור	A-516-70
WELDED	70	1T. 7	7415 15 :6 — 114	A STEAM JAC DRO TEST PRESS	CKET - MA	TWP FMONT -	150 PSI -	20 (0) 150
DESTER	76/7	D - 700						
				CERTIFICATE OF SI	HOP COMPLIA	NCE		
e certify that t	he stater	nents made	in this report a	re correct and that all d	etails of design	, material, construction	n, and workmanship	p of this vessel c
rm to the ASM	E Code f	or Pressure	Vessels, Section	VIII, Division 1.				
J" Certificate c	of Author	rization No.	184	expires	12/12	192 9		
ate <u>4-2-9</u> /		Co. na	ame	OAT CORP.	·	_Signed	(Parameterina)	
				CERTIFICATE OF S	HOP INSPECT	ION	(Aepiesmative)	
	d by	JOSEPH	DAT COA	expires_ 	at	2500 BRUADW	AY CAMBEN	. 117
essel constructe								/ N.J.
	ed, holdi	ng a valid o	commission issu	ed by the National Boar				
	ed, holdi	ng a valid o	commission issu and em	led by the National Boar ploved by <i>は.ち.B. エ.</i>	-I.Co.	d Pressure Vessel Inspe	ectors and/or the S	tate or Province
	ed, holdi	ng a valid o	commission issu and em	led by the National Boar ploved by <i>は.ち.B. エ.</i>	-I.Co.	d Pressure Vessel Inspe	ectors and/or the S	tate or Province
	ed, holdi	ng a valid o	commission issu and em	led by the National Boar ploved by <i>は.ち.B. エ.</i>	-I.Co.	d Pressure Vessel Inspe	ectors and/or the S	tate or Province
the undersigned PA  HARTFORE	ed, holdi	ing a valid o	commission issumand em	ed by the National Boar	→ I.Co. have inspe the best of my	d Pressure Vessel Inspe- cted the pressure vesse knowledge and belief,	ectors and/or the S  I described in this N the Manufacturer h	tate or Province  Manufacturer's C  nas constructed
the undersigned PARTFOR eport on PR	A , Co	ing a valid o	and em	ned by the National Boar ployed by M.S.B. Z.  n, and state that, to ion VIII, Division 1. By s	→ Z. Co.  have inspe the best of my igning this certi	d Pressure Vessel Inspection  cted the pressure vesse knowledge and belief, ficate neither the Inspection	dectors and/or the S described in this N the Manufacturer h	tate or Province  Manufacturer's D  nas constructed to yer makes any v
HARTFOR essure vessel in	ed, holdi	ng a valid o	and em, 19 SME Code, Secting the pressure	ned by the National Boar ployed by M. S. B. T.  noted by M. S. B.  noted by M. S.	have inspe the best of my igning this certi	cted the pressure vesse knowledge and belief, ficate neither the Inspendent	dectors and/or the S I described in this N the Manufacturer h ector nor his emplo	tate or Province  Manufacturer's D  nas constructed  yer makes any v  spector nor his
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\_\_ Commissions \_\_

[Nat'l Board (incl. endorsements), State, Prov., and No.]

injury or property damage or a loss of any kind arising from or connected with this Inspection,

(Authorized Inspector)

\_\_\_\_\_ Signed \_\_