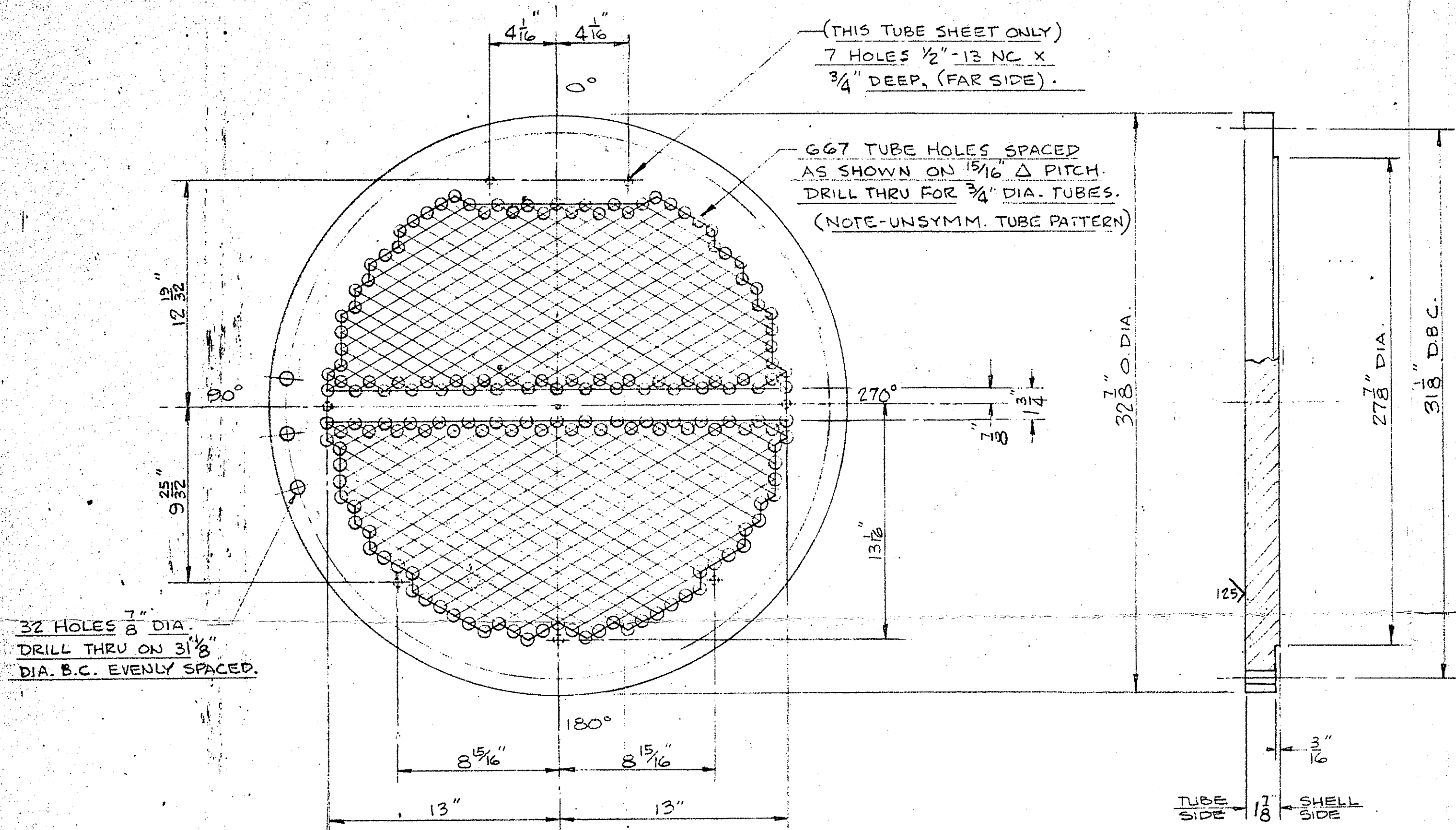
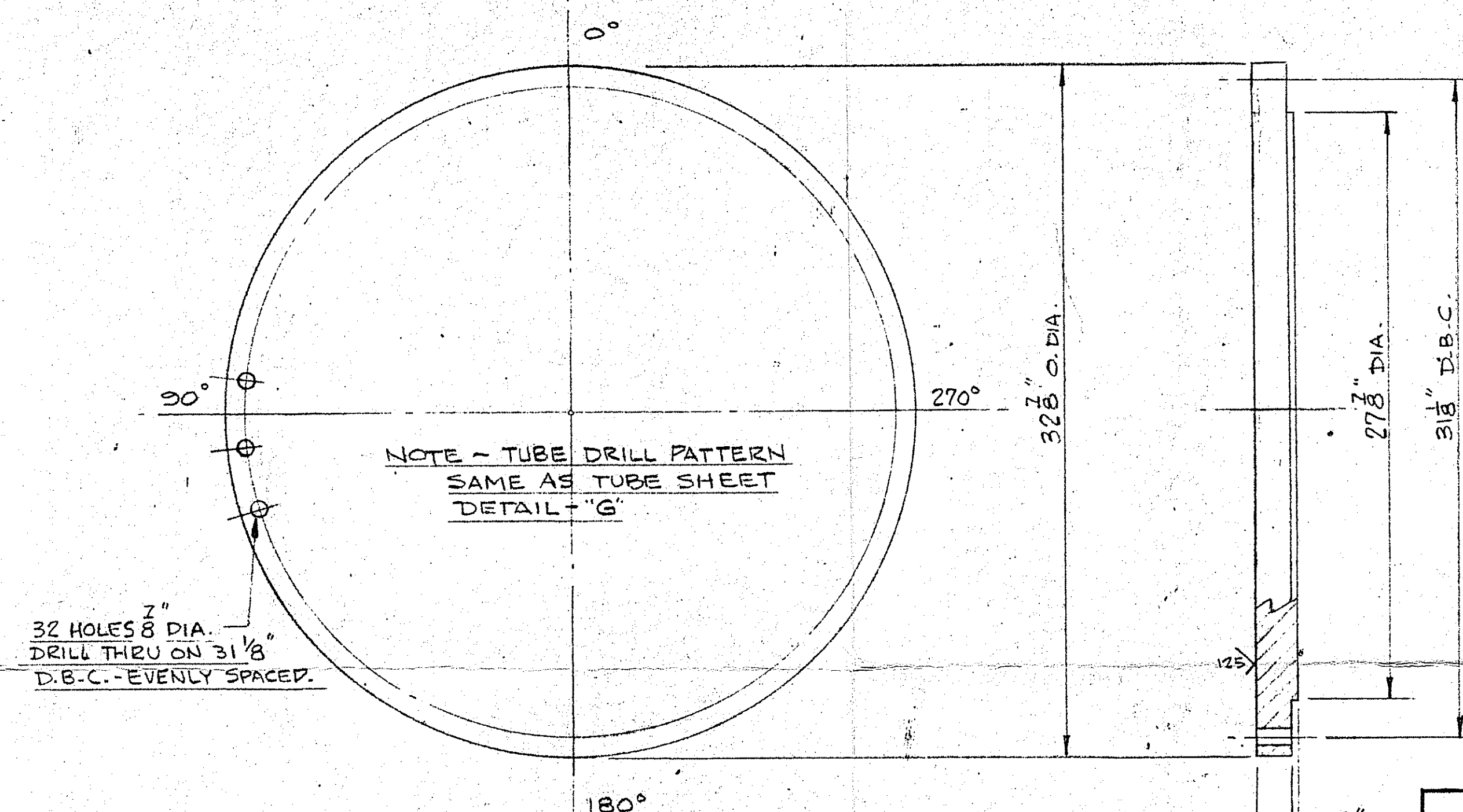
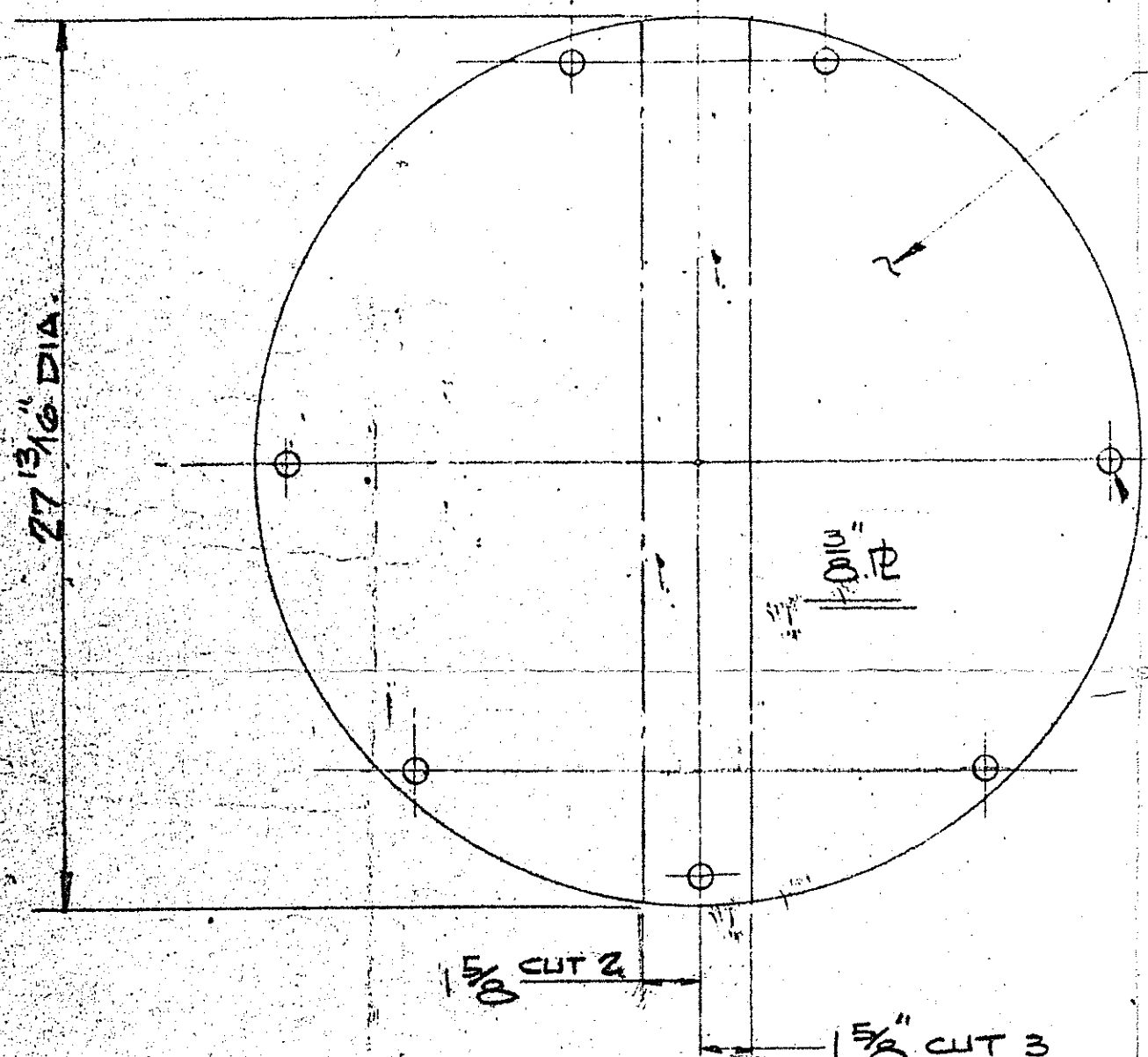




DETAIL "G" - TUBE SHEET (8)
SCALE 3/16" = 1"



DETAIL "H" - TUBE SHEET (9)
SCALE 3/16" = 1"

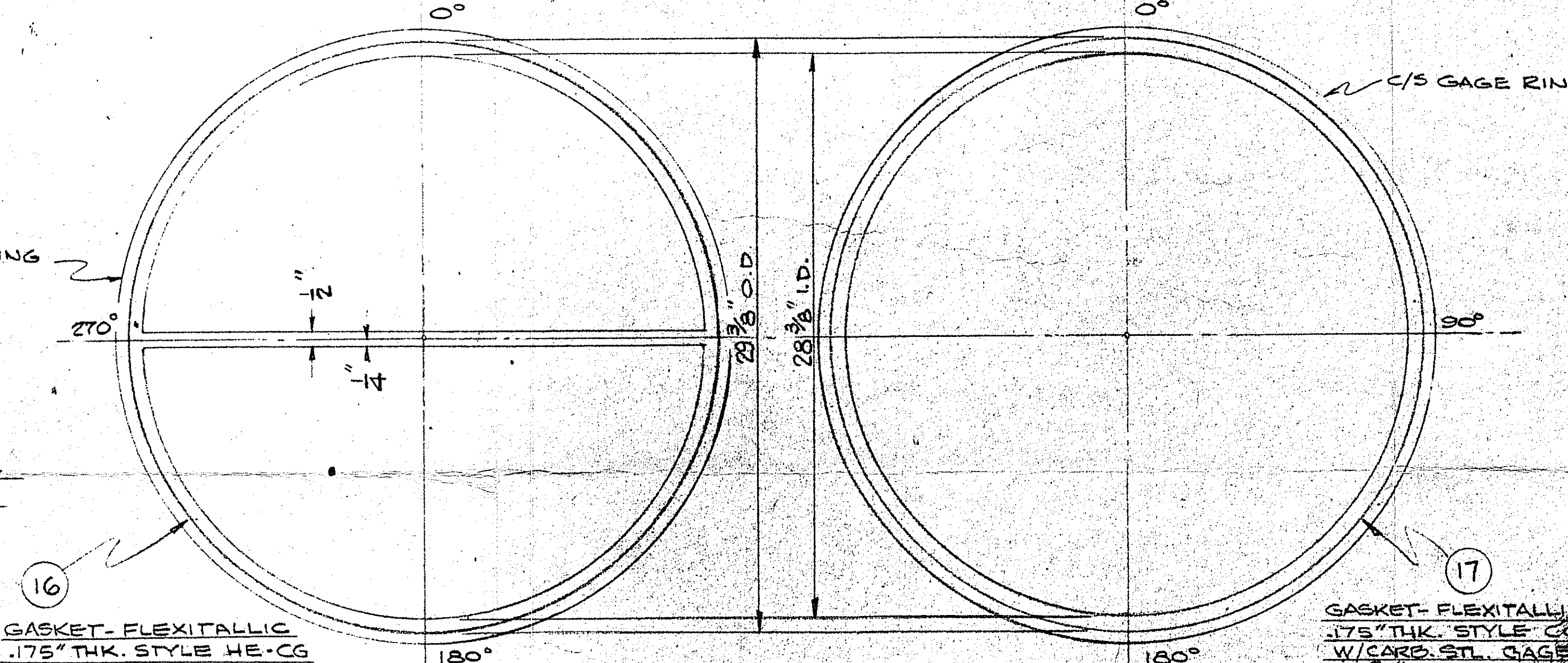


DETAIL "J" - BAFFLE (15)
5 REQ'D. - SCALE 3/16" = 1"

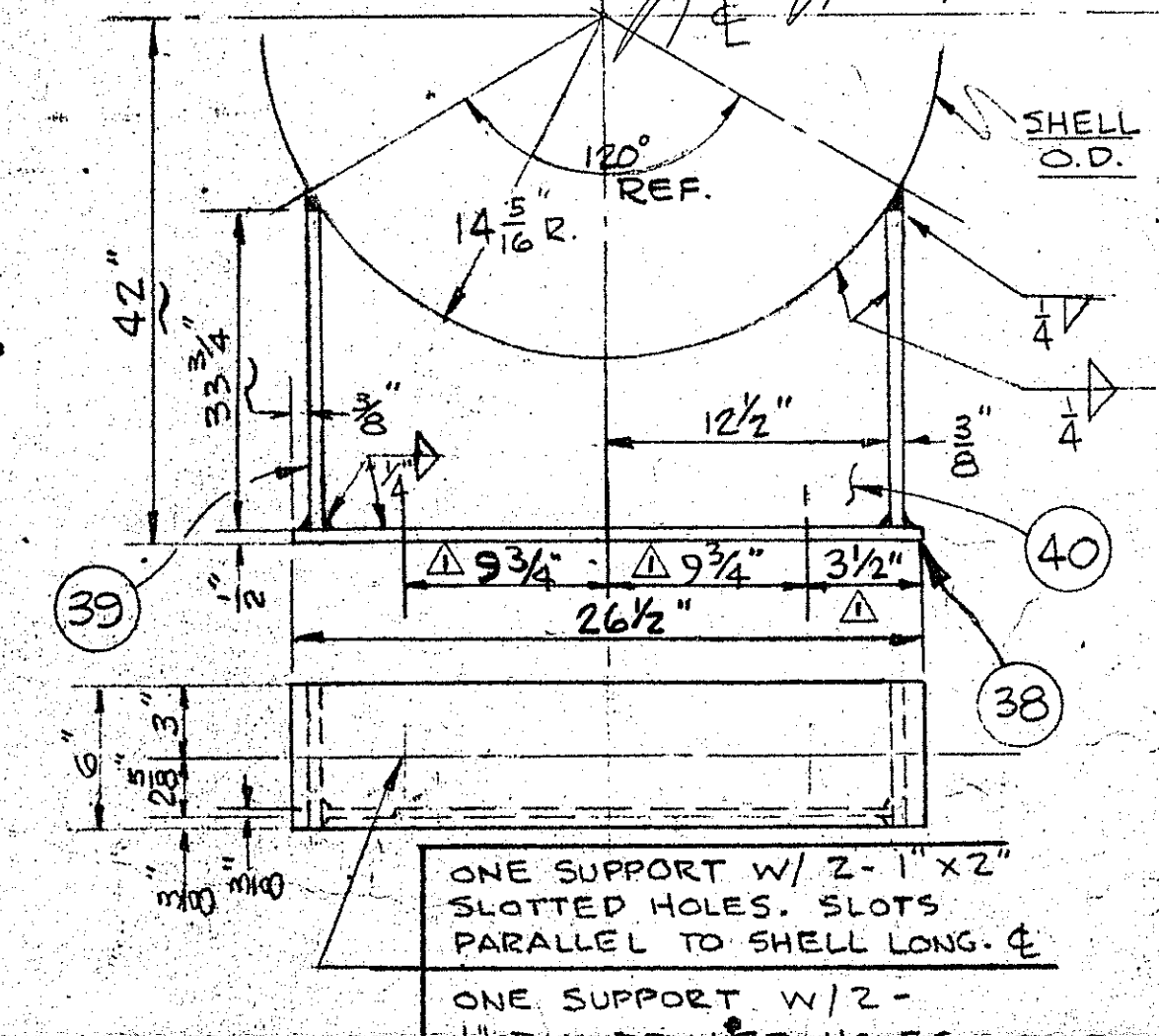
TUBE HOLE DRILL PATTERN
LOCATE FROM DETAIL "G"
25 1/32" DIA DRILL THRU.

7 HOLES - 1 1/32" DIA. DRILL
THRU FOR 1/2" DIA. TIE-RODS.
LOCATE FROM DETAIL "G".

C/S GAGE RING



DETAIL "K" - GASKETS
SCALE - 3/16" = 1"



DETAIL "L" - SUPPORT
2 REQ'D. (SEE HOLE NOTE)
SCALE 1/2" = 1 FT.

10-16-72	IN DETAIL 'L' 9 1/2" WAS 12" 3 1/2" WAS 1 1/4"	RO
9-14-72	ISSUED FOR APPROVAL	RO
DATE	REVISION	BY
JOSEPH DAT & SONS, INCORPORATED CHEMICAL ENGINEERS/DESIGNERS/FABRICATORS ESTABLISHED 1928 CAMDEN, NEW JERSEY 08104 PURE MELTER HEATER 28 3/8" O.D. X 14-9 5/8" O.A.L. 2 PASS C/S - 304 STN. STL. CONSTR. ITEM NO. E-513-GC E-2513-6C DETAILS		
HERCULES INCORPORATED HANOVER PLANT WILMINGTON, N.C. PURCHASE ORDER NO. 336-026-52008-08000 FCD NO REQ'D. 2		
J. 2120A	DATE 9-14-72	DRAWING NO. 5304
CHECKED	4	REV. 1

NOTE - SEE DWG. 5303 FOR
ADDITIONAL DETAILS & ASSEMBLY.

#104247

OCT 19 1972