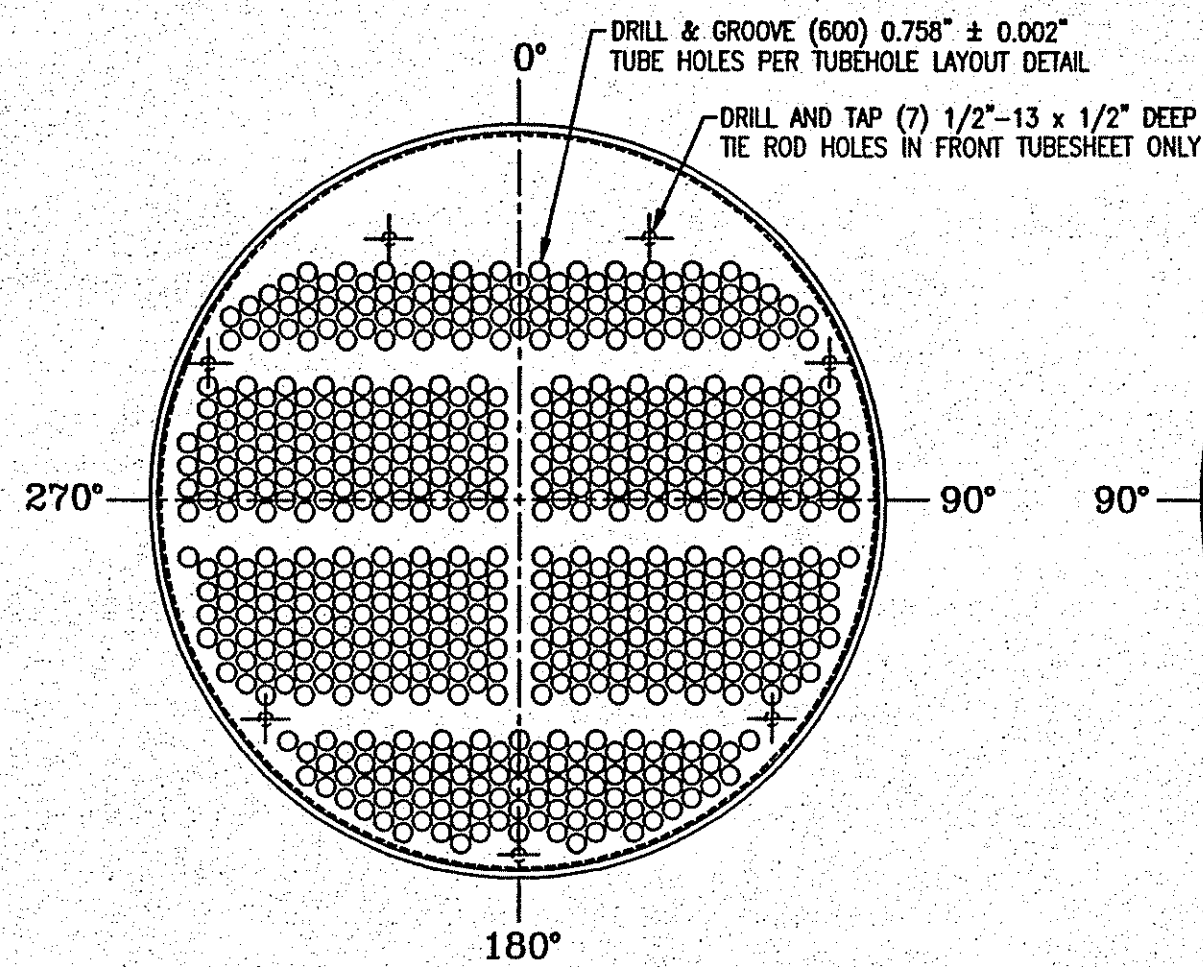
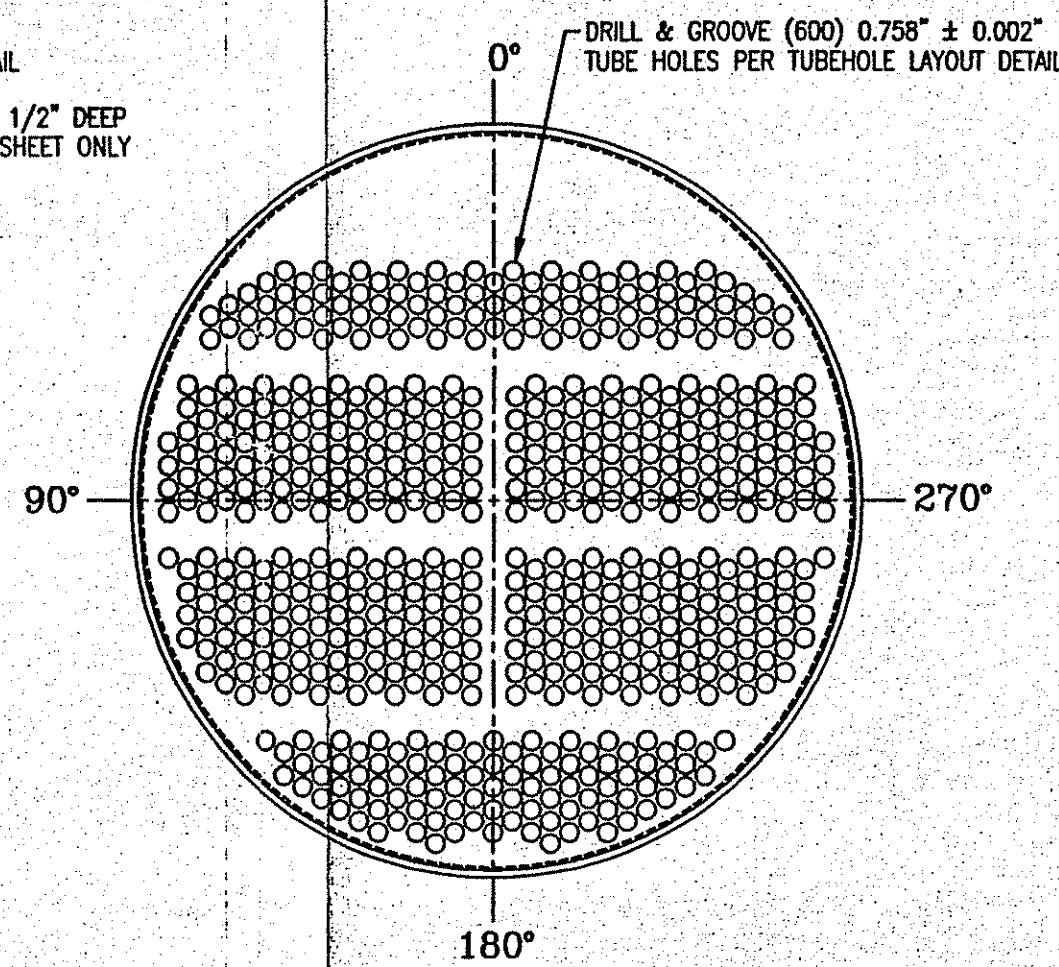
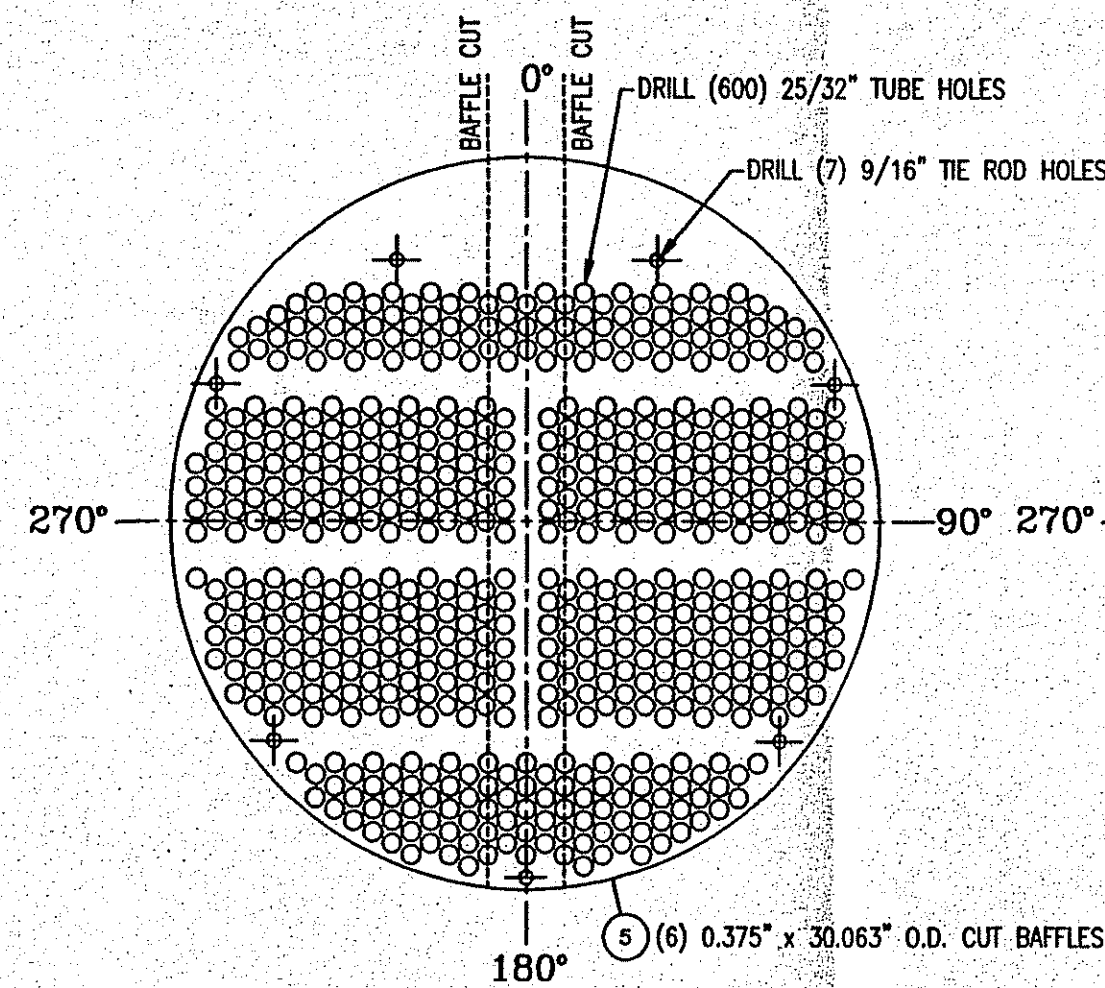




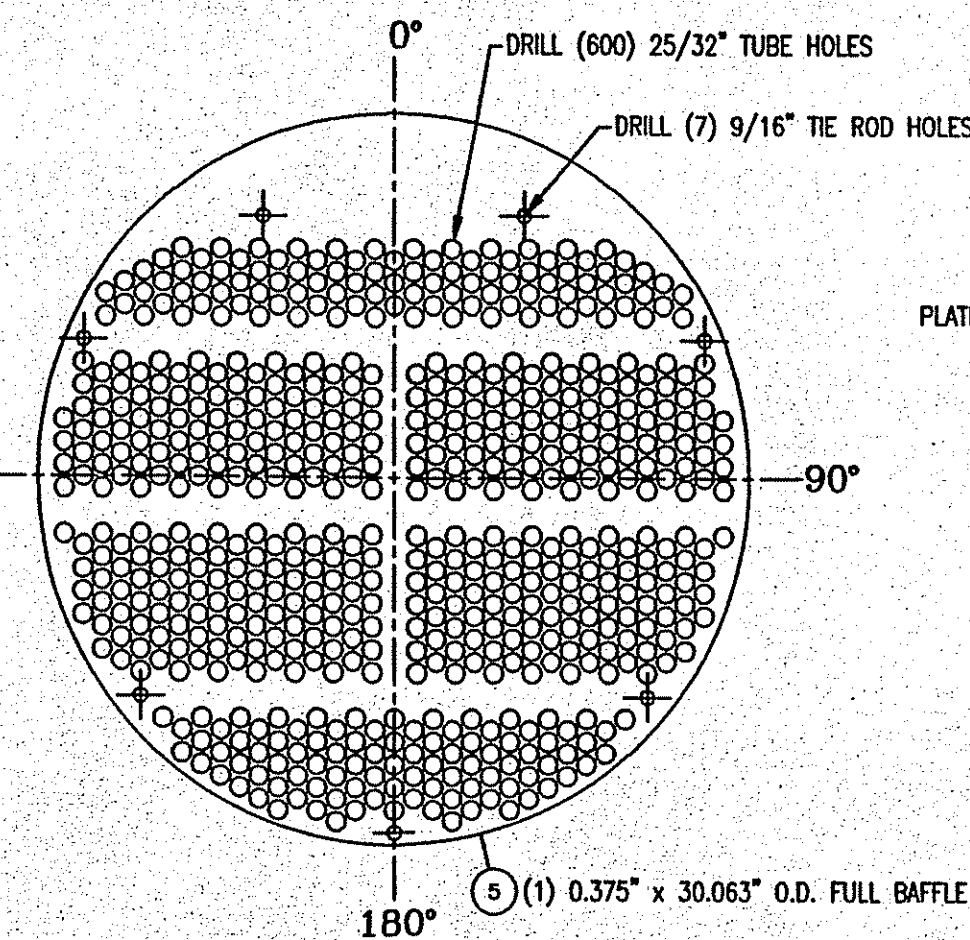
FRONT TUBESHEET LAYOUT DETAIL
SCALE: 1 1/2"=12"



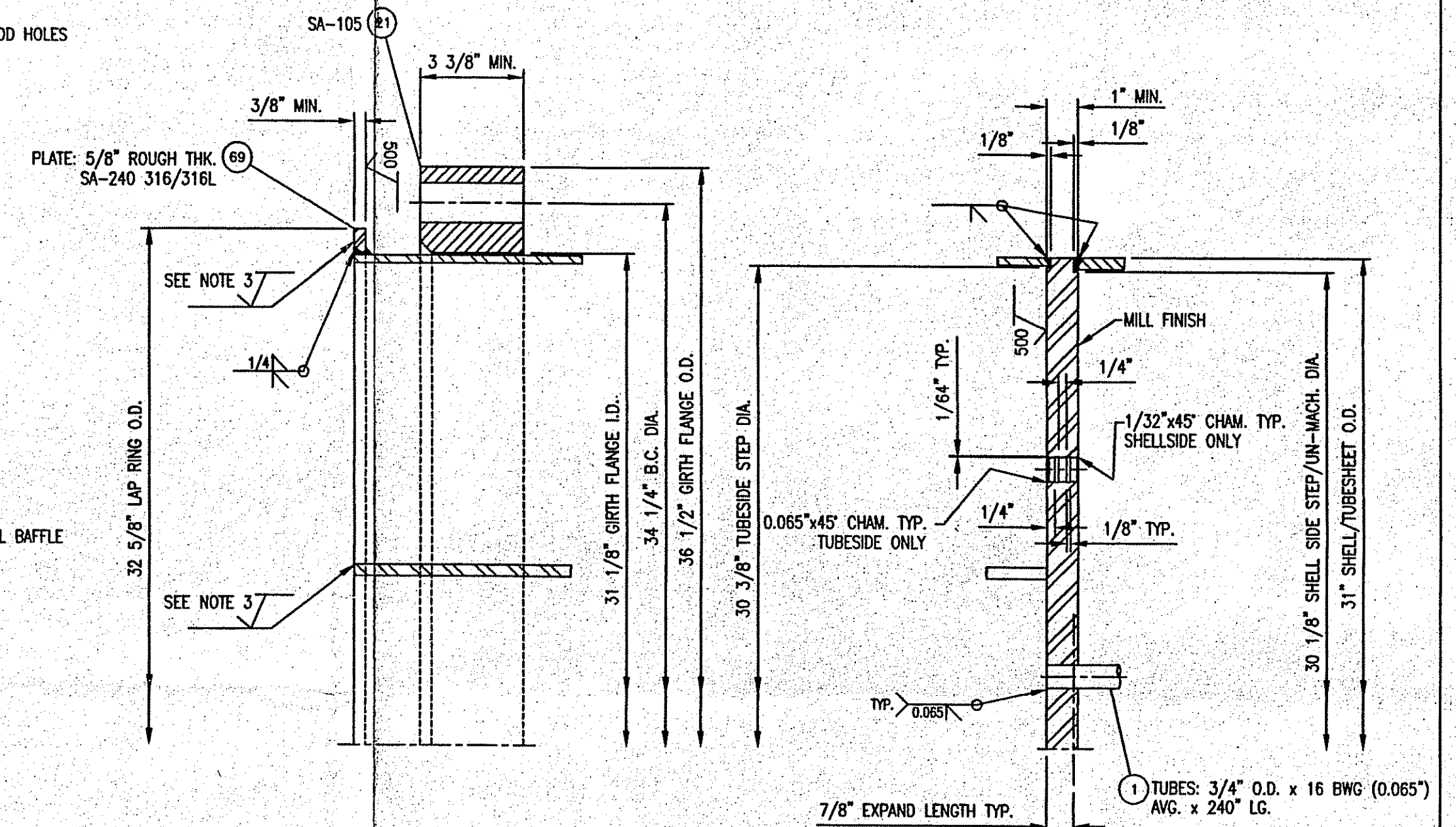
REAR TUBESHEET LAYOUT DETAIL
SCALE: 1 1/2"=12"



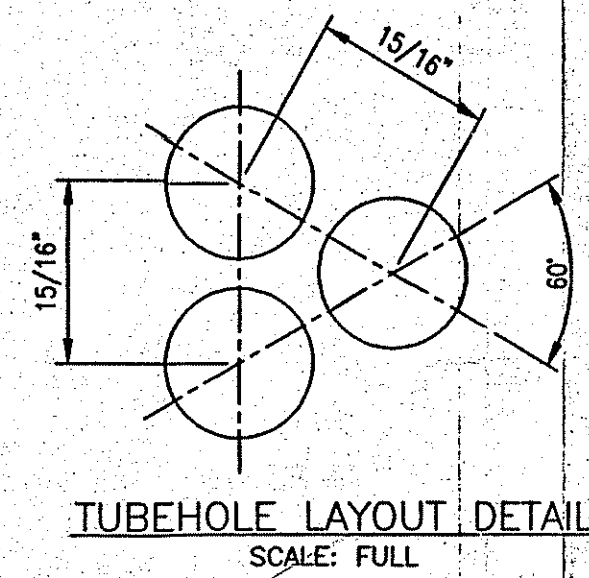
CUT BAFFLE DETAIL
SCALE: 1 1/2"=12"



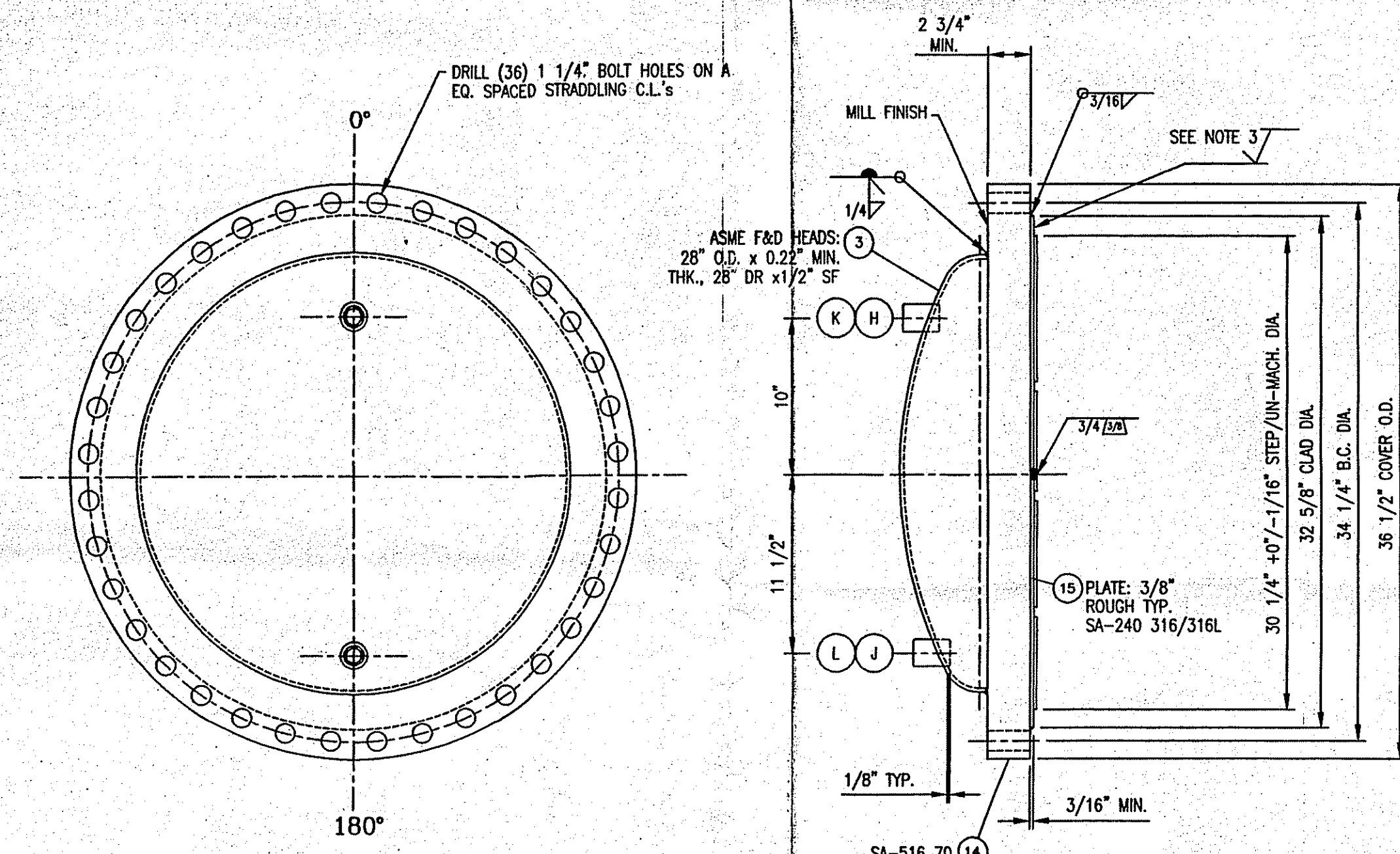
FULL BAFFLE DETAIL
SCALE: 1 1/2"=12"



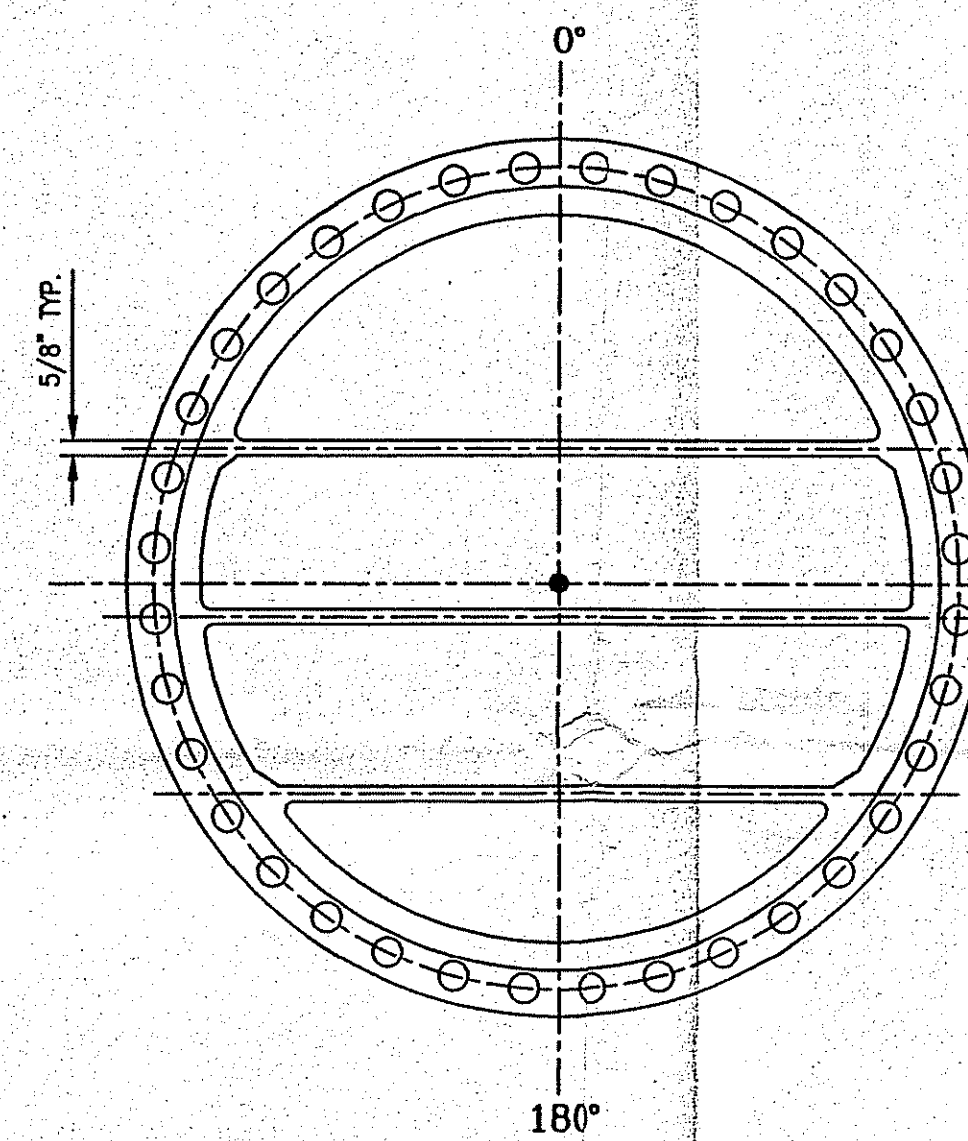
TUBESHEET/GIRTH FLANGE/LAP RING
MACHINING/CONNECTION DETAILS
SCALE: 3"=12"



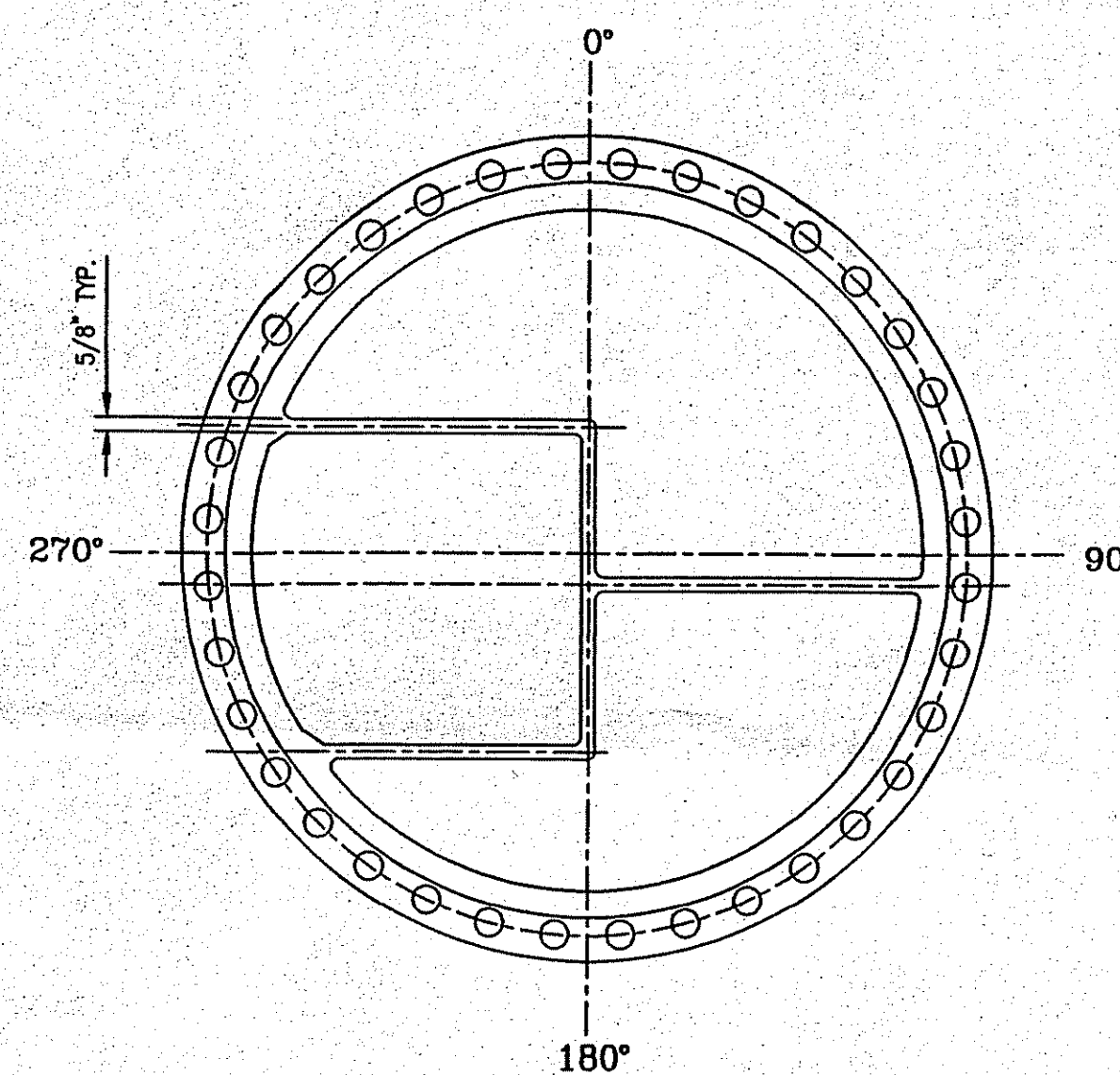
TUBEHOLE LAYOUT DETAIL
SCALE: FULL



JACKETED/CLAD COVER DETAIL
(2) REQUIRED
SCALE: 1 1/2"=12"



FRONT COVER GROOVING DETAIL
SCALE: 1 1/2"=12"



REAR COVER GROOVING DETAIL
SCALE: 1 1/2"=12"

AS-BUILT PRINT
WARD TANK AND
HEAT EXCHANGER CORP
By: B. HUFFMAN
Date: 7/1/03

		WARD TANK AND HEAT EXCHANGER CORP 6670 E. HARRIS BLVD. CHARLOTTE, NC 28215	
3	7/1/03	AS BUILT	BH
2	6/20/03	NO CHANGES THIS PAGE	BH
1	3/27/2003	REVISED PER CUSTOMER COMMENTS/RELEASED FOR FABRICATION	DMB
0	3/21/2003	FOR CUSTOMER APPROVAL	DMB
REV NO.	DATE	DESCRIPTION	BY
APPROVED BY	DATE	DATE	DATE
BRADSHAW	3/20/2003	7/1/03	3/20/2003
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EQUIPMENT NO. #30-240 NJN HEAT EXCHANGER		SCALE AS NOTED 2003-HC-5155	
NO REV'D 1		REV. NO. 3	
SHEET 3		OF 3	