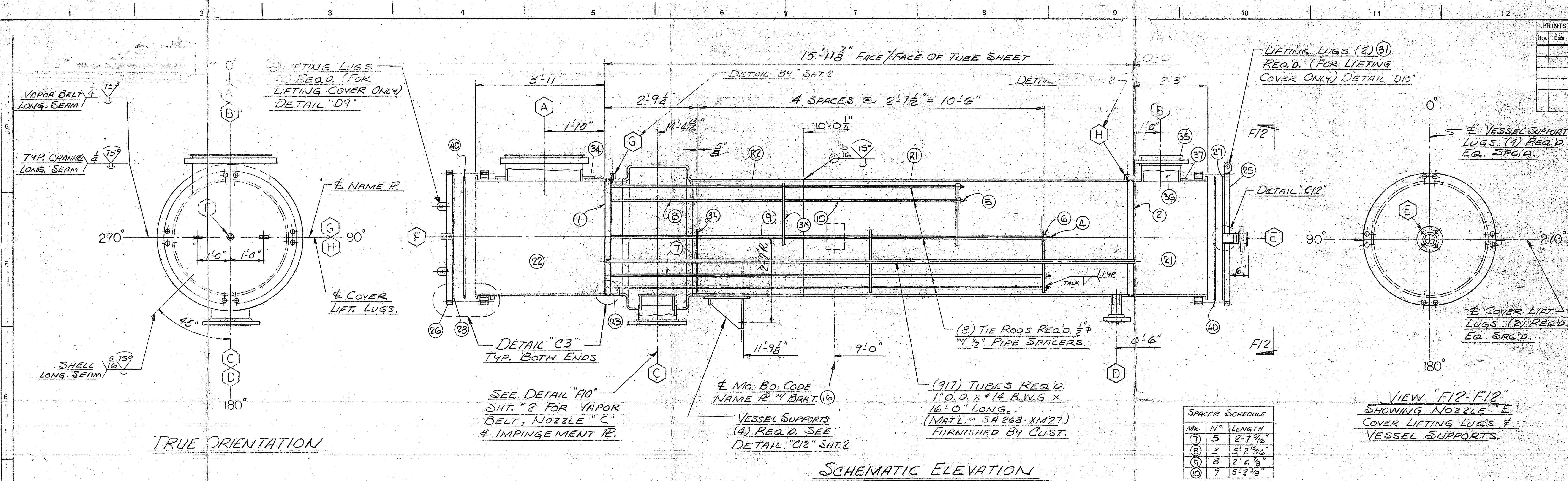


GENERAL NOTES									
1. FINISH INSIDE - REMOVE ALL DIRT, GREASE, SLUG & WELD SPATTER.									
2. FINISH OUTSIDE - (STAINLESS STEEL) SAME AS NOTE #1. (CARBON STEEL) SAME AS NOTE #1 & PAINT "1" COAT RED LEAD PRIMER									
3. HOLD HYDRO. TEST FOR MIN. OF (2) HOURS.									
4. AFTER HYDRO. TEST, AIR TEST TUBE SIDE @ 10 P.S.I. W/ SHELL FULL OF WATER.									
5. FURNISH (1) SPARE SET OF GASKETS									
6. PAINT THE ITEM NO. ON VESSEL "1" LETTERS @ LEAST 3" HIGH.									
7. COAT ALL STUDS W/ A LUBRICANT TO PREVENT GALLING.									
8. COUPLING PLUGS TO BE INSTALLED USING TFE TAPE.									
9. WELD FILLER METAL TO BE AS FOLLOWS: 316L TO 316L, USE TYPE 310Mo W/ FILLER 316L TO HAST C-276 & C.S. TO HAST C-276. USE HAST C-276 FILLER.									
10. TEST GSKTS. TO BE THE SAME AS SERVICE GSKTS. WT. EMPTY - 23,100#									
ITEM # E-6920-10 PO-336-026-113001 WT. FULL OF WATER - 36,500#									

AIR TEST																																																																																																																																																																																													
THIS PRINT CERTIFIED FOR CONSTRUCTION AND DIMENSIONS ONLY FOR HERCULES, INC. MISSOURI BOILER & TANK CO. SHOP NO. P-5045 DATE 6-11-76 BY R.S. APP. [Signature]																																																																																																																																																																																													
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SA-181-GR.II	NOZZLE FLGS.	SA-181-GR.II	NOZZLE FLGS.	SA-181-GR.II	NOZZLE FLGS.	SA-181-GR.II	NOZZLE FLGS.	SA-181-GR.II	REIN. PADS	SA-181-GR.II	REIN. PADS	SA-181-GR.II	REIN. PADS	SA-181-GR.II	REIN. PADS	SA-181-GR.II	REIN. PADS	SA-181-GR.II	BOU FLANGES	SA-285-GR.C	BOU FLANGES	SA-285-GR.C	BOU FLANGES	SA-285-GR.C	BOU FLANGES	SA-285-GR.C	BOU FLANGES	SA-285-GR.C	TUBES	SA-285-GR.C	TUBES	SA-285-GR.C	TUBES	SA-285-GR.C	TUBES	SA-285-GR.C	TUBES	SA-285-GR.C	TUBE SHEET	SA-285-GR.C	TUBE SHEET	SA-285-GR.C	TUBE SHEET	SA-285-GR.C	TUBE SHEET	SA-285-GR.C	TUBE SHEET	SA-285-GR.C	BAFFLES	SA-285-GR.C	BAFFLES	SA-285-GR.C	BAFFLES	SA-285-GR.C	BAFFLES	SA-285-GR.C	BAFFLES	SA-285-GR.C	TIE RODS & SPACERS	C.S.	TIE RODS & SPACERS	C.S.	TIE RODS & SPACERS	C.S.	TIE RODS & SPACERS	C.S.	TIE RODS & SPACERS	C.S.	BOLTS OR STUDS	SA-193-GR.B7	BOLTS OR STUDS	SA-193-GR.B7	BOLTS OR STUDS	SA-193-GR.B7	BOLTS OR STUDS	SA-193-GR.B7	BOLTS OR STUDS	SA-193-GR.B7	NUTS	(INT.) C.S.	NUTS	(INT.) C.S.	NUTS	(INT.) C.S.	NUTS	(INT.) C.S.	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