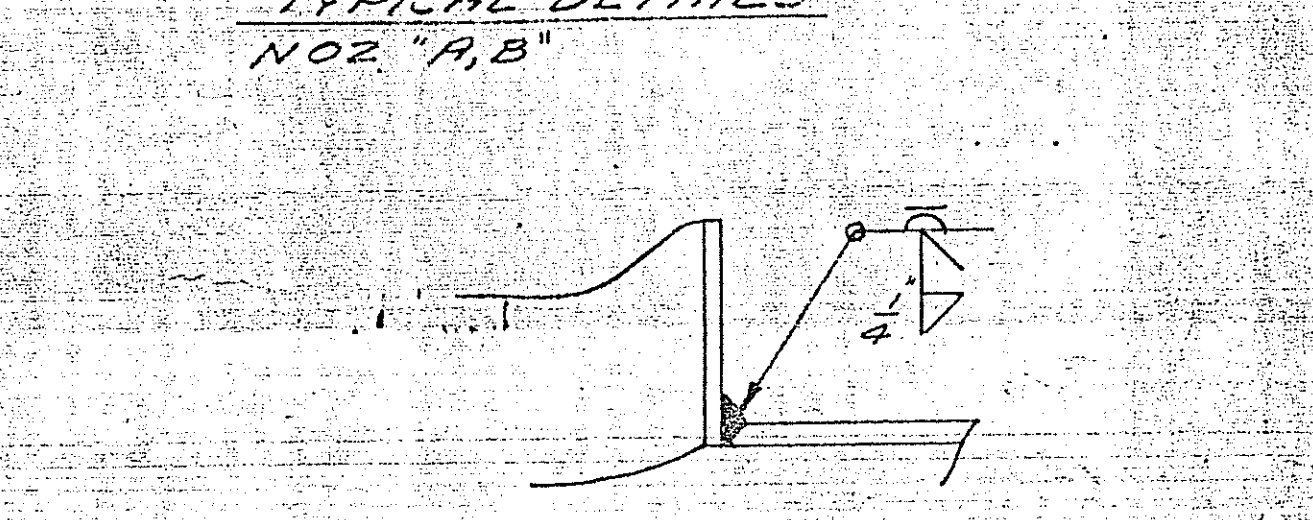
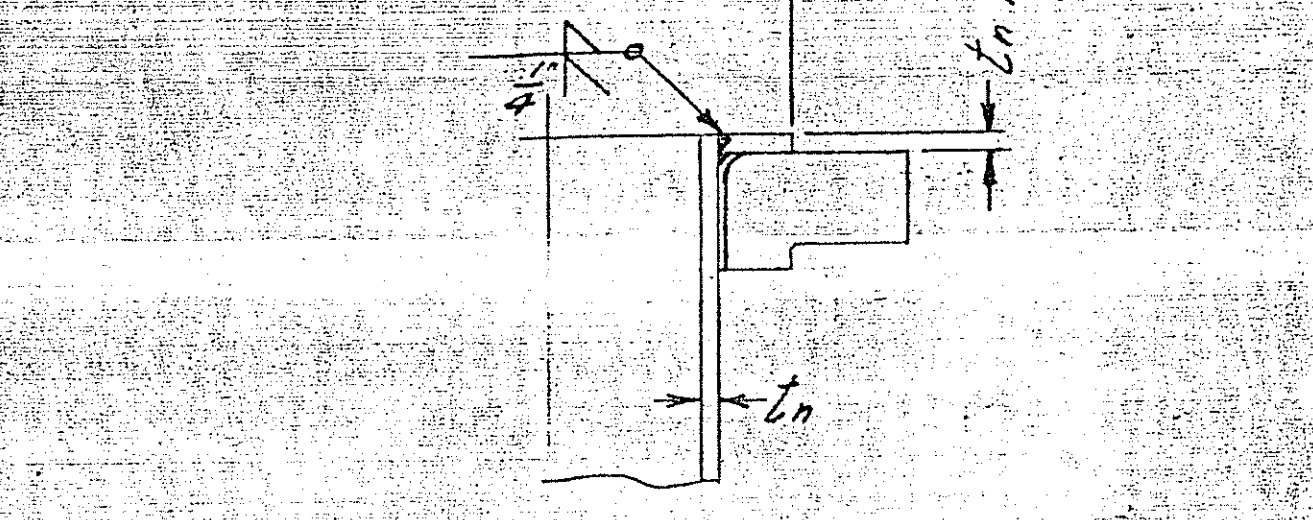
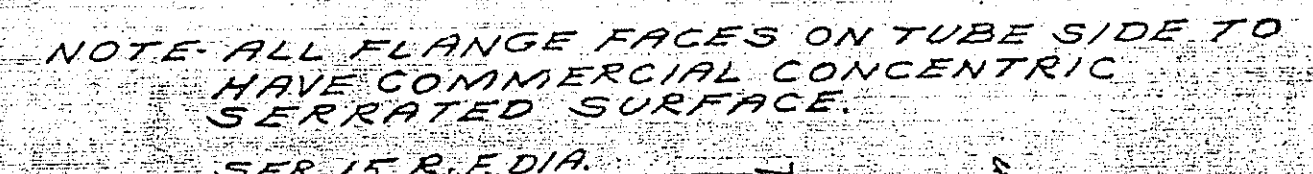
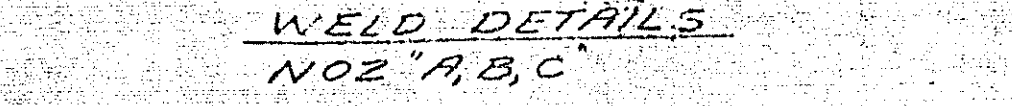


NOTE: THD TIE RODS $\frac{1}{2}$ "-13 TH
X $\frac{9}{16}$ " LG. T.S. END & 2" LG OPER
END

NOZ	SIZE	FLG TYPE	FLG RAT'G	NOZ NECK THK&MAT.	FLG MAT.	REMARKS
A	24"	LAP	SER 15	$\frac{1}{2}$ "	S/S 3/16	SEE DET'L
B	14"	LAP		$\frac{1}{2}$ "		
D/E	G	S.O.	SER 30	SC80 ST	FCD ST	
K	1"	S.O.	SER 15	SC99 S/S 3/16	S/S 3/16	W/BLD FLG
L	2"	PAD	SER 15	SEE DET'L		W/BLD FLG



NOZ TO CHANNEL
WELD DETAILS
NOZ A,B,C



APPARATUS NO. **E-2499-S**
2093
6031 **2016**
336-026-01036
Instruction
W. A. Robinson

**NOZ TO SHELL
JOINT DETAILS**
NOZ "D & E"