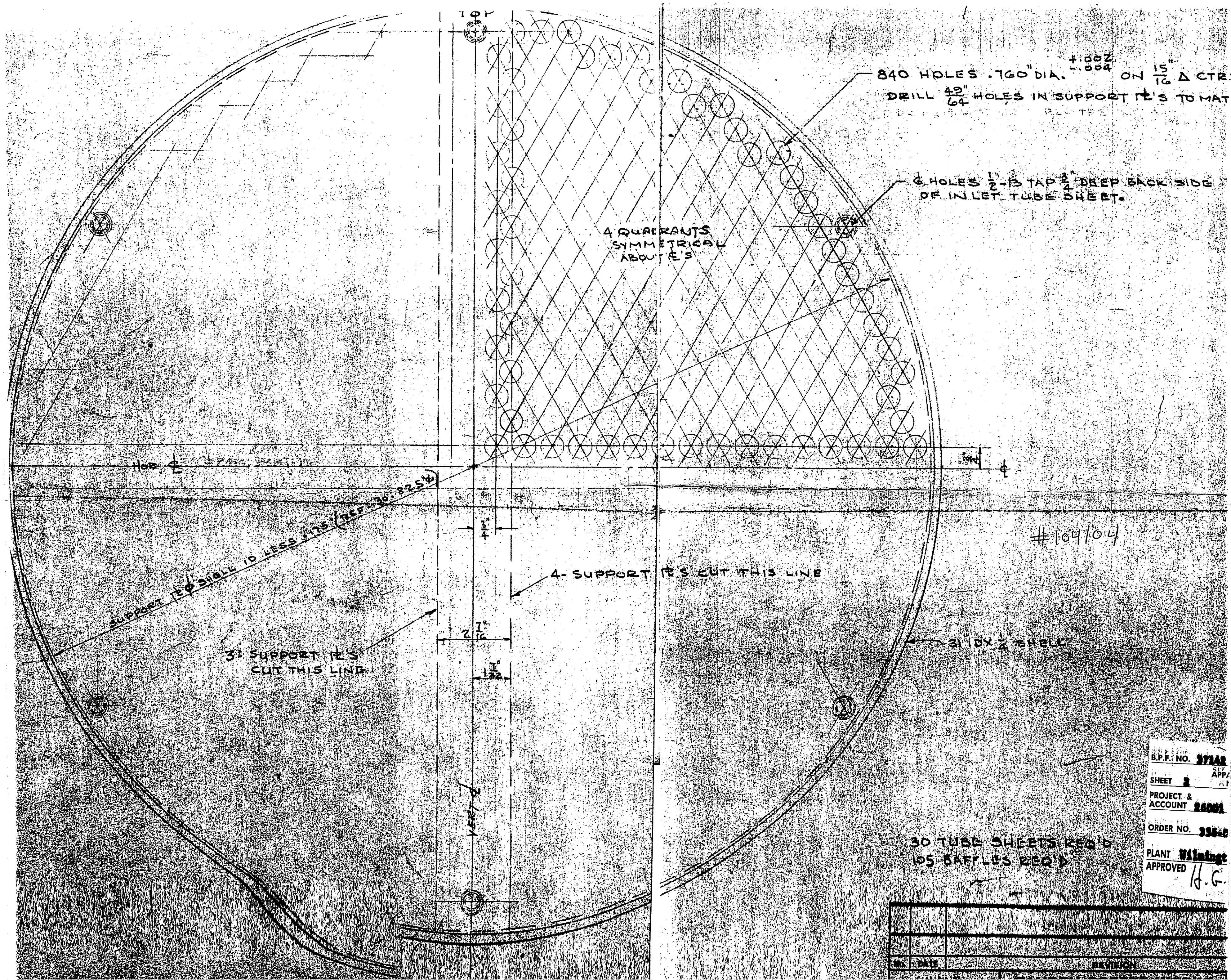




840 HOLES .760" DIA. $\pm .002$ ON $\frac{15}{16}$ " Δ CTR.
 DRILL $\frac{49}{64}$ " HOLES IN SUPPORT RIBS TO MAT

6 HOLES $\frac{1}{2}$ "-13 TAP $\frac{3}{4}$ " DEEP BACK SIDE
 OF INLET TUBE SHEET.

4 QUADRANTS
 SYMMETRICAL
 ABOUT E'S

SUPPORT RIB SHALL BE LESS $\frac{1}{16}$ " (REF. 25-2256)

3- SUPPORT RIBS
 CUT THIS LINE

4- SUPPORT RIBS CUT THIS LINE

3" ID X $\frac{1}{2}$ " SHELL

#104104

30 TUBE SHEETS REQ'D
 105 BAFFLES REQ'D

B.P.F. NO. 37142	
SHEET 2	APP. 1
PROJECT & ACCOUNT 24001	
ORDER NO. 33640	
PLANT Wilmington	
APPROVED H.G.	

DATE	REVISION