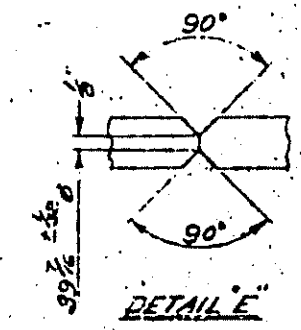
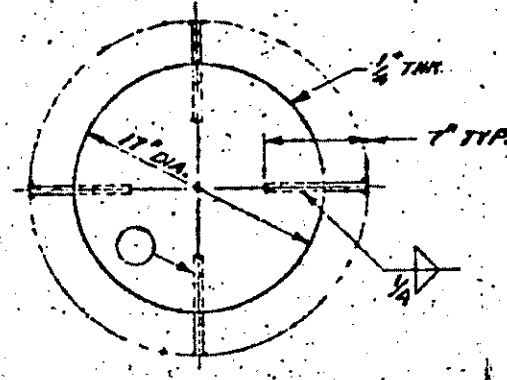


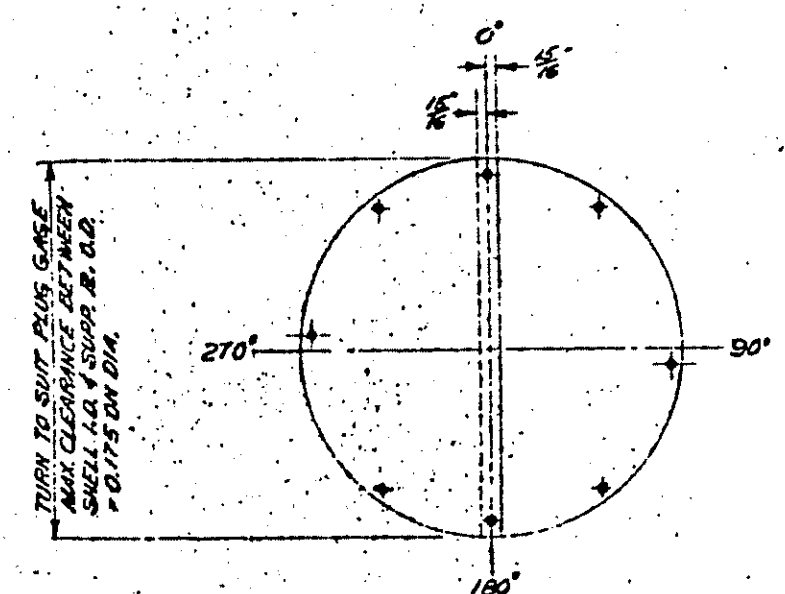
66-94-6072 D1



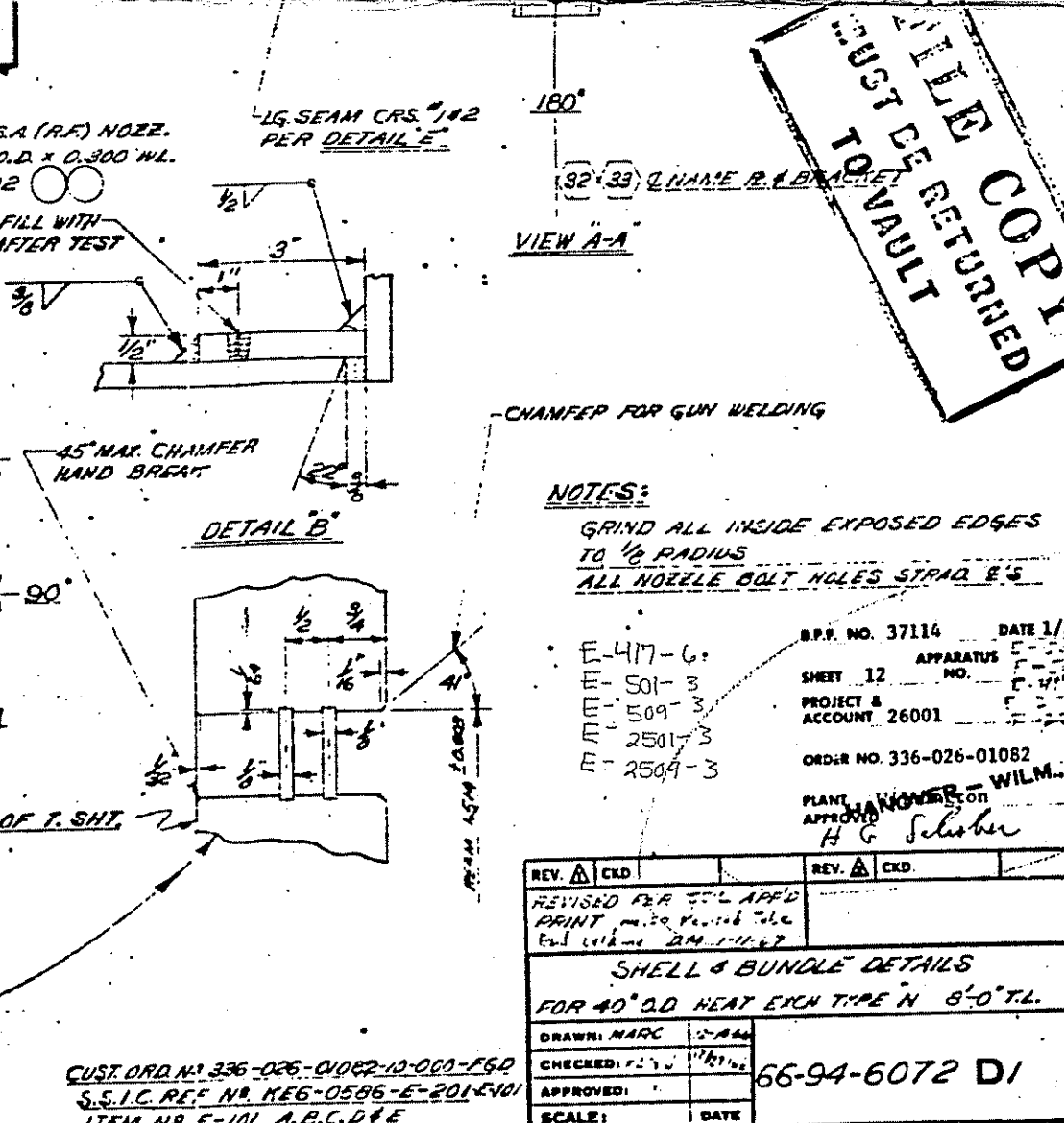
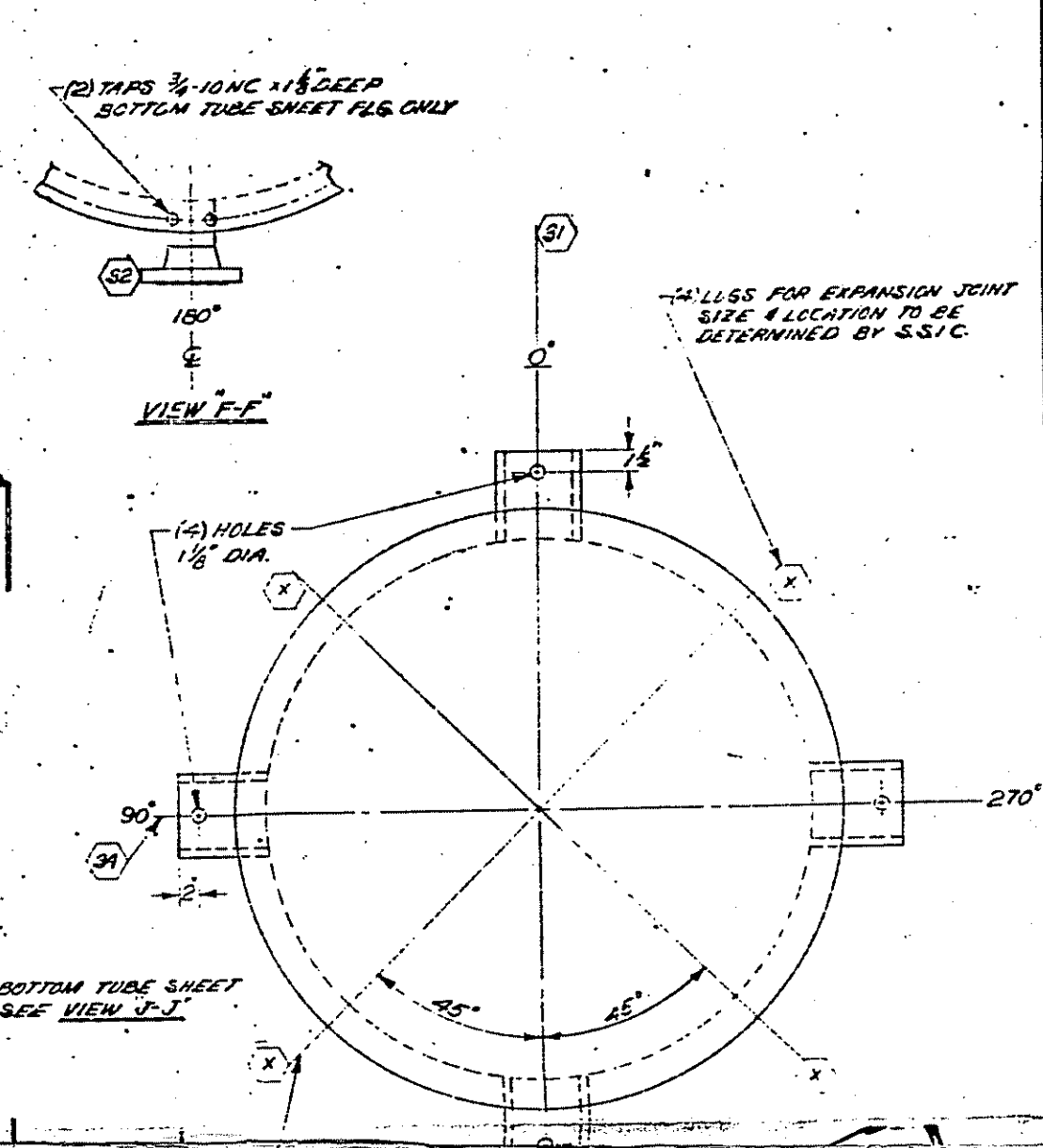
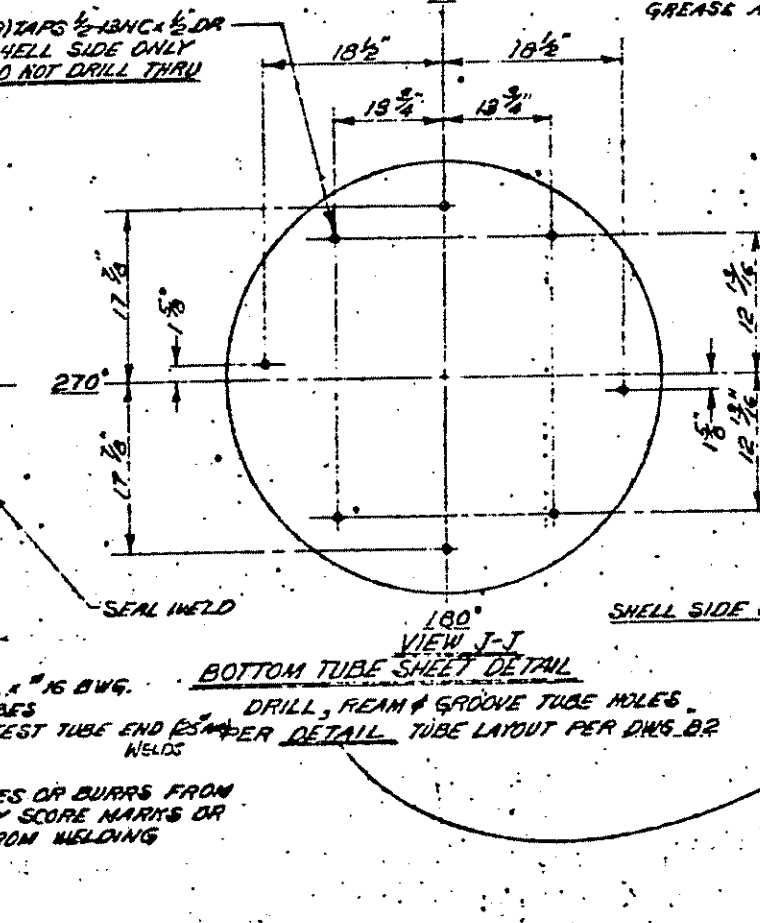
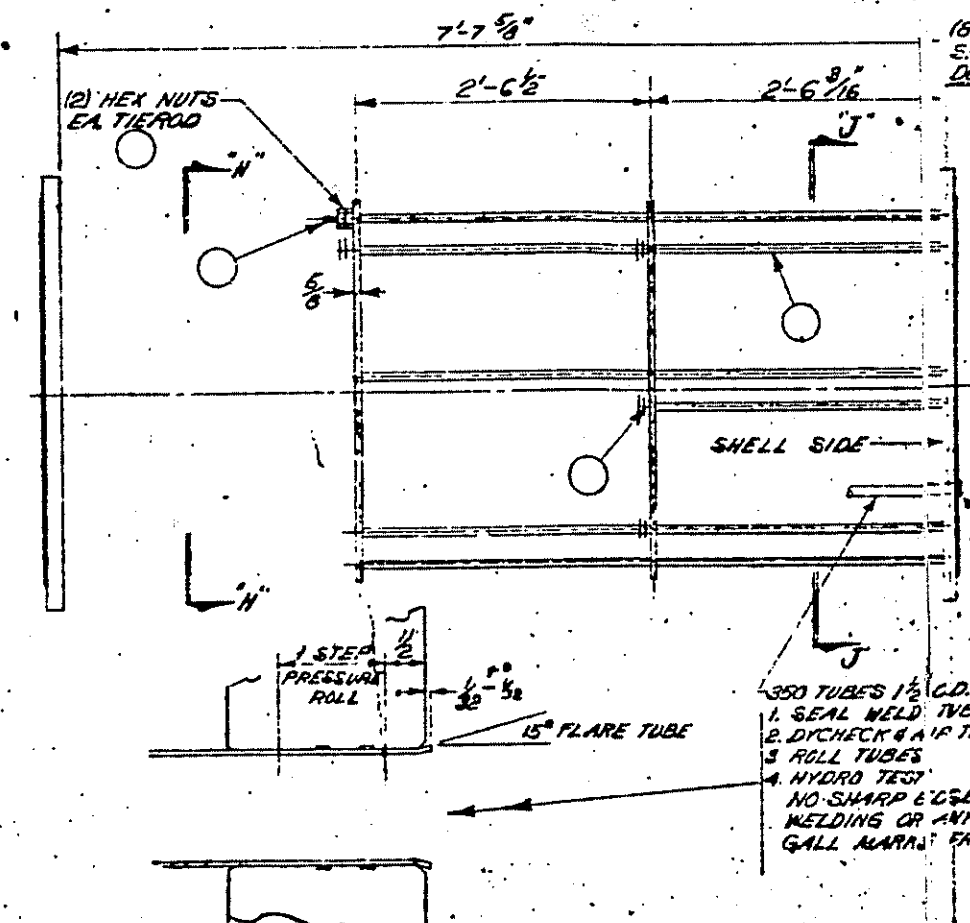
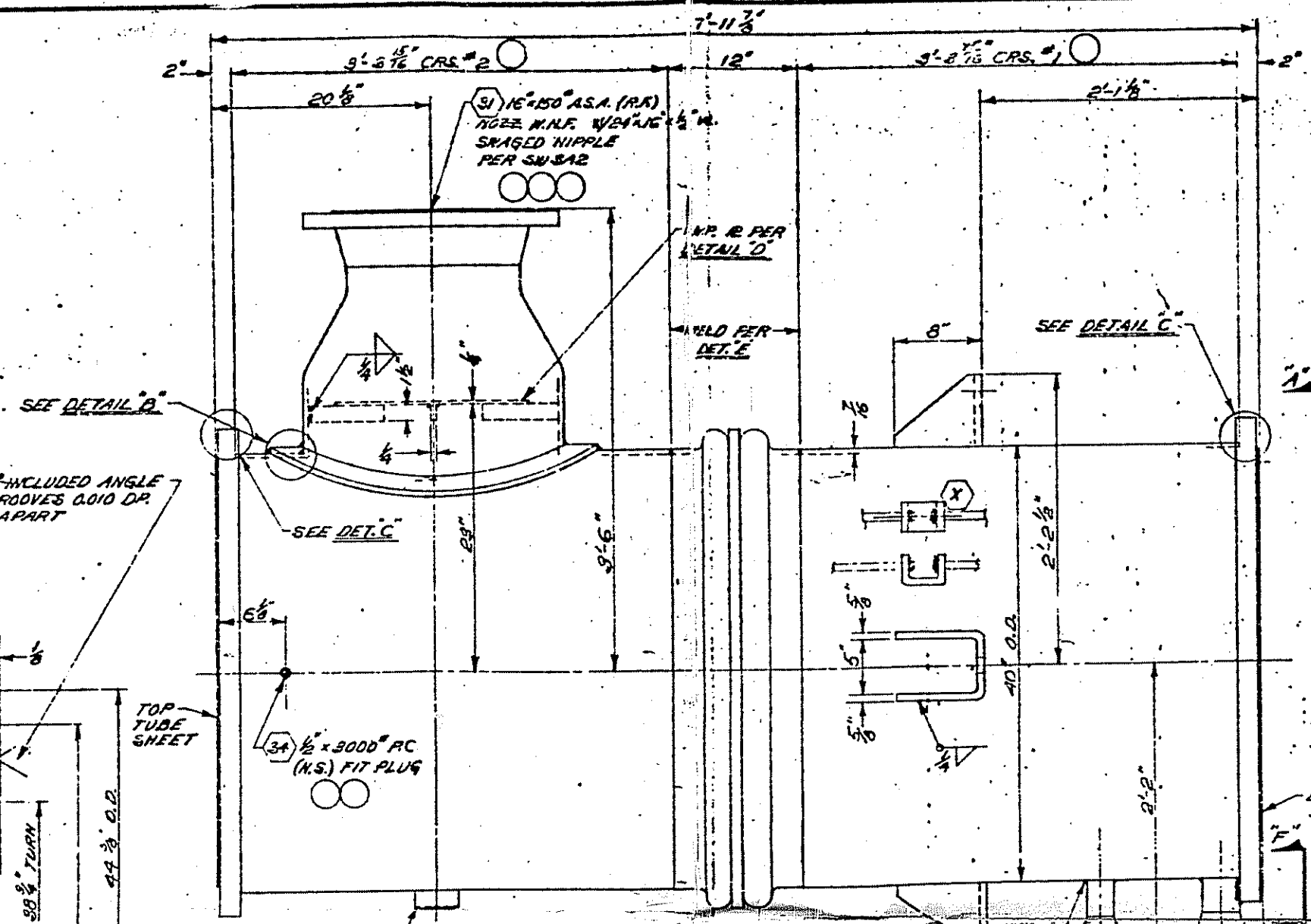
DETAIL D
IMP. R. (1 REQ'D)

DETAIL C

45° B.C. (4) DRS. 1/2" DIA. STR. E'S (TOP T.S. ONLY)
45° B.C. (4) DRS. 1/2" DIA. 2 TAPS 1/4" NC EQ. 3/4" STR. E'S (BOTTOM T.S. ONLY) SEE VIEW F-F



VIEW H-H
SUPP. R. DET. (2 REQ'D)
REAM 1/2" DIA. HOLES FOR TUBES
TUBE LAYOUT PER DIMS. B2
CHAMFER BOTH SIDES OF TUBE HOLES 60°
DRILL 3/4" DIA. HOLES FOR THEROIDS
LOCATE PER VIEW J-J



NOTES:
GRIND ALL INSIDE EXPOSED EDGES
TO 1/8" RADIUS
ALL NOZZLE BOLT HOLES STRAIGHT
E'S
E-417-6
E-501-3
E-509-3
E-2501-3
E-2504-3
B.P. NO. 37114 DATE 1/27
APPARATUS NO. 12
PROJECT & ACCOUNT 26001
ORDER NO. 336-026-01082
PLANT HANOVER, N.H.
APPROVED H. G. Schuber

REVISIONS:
REV. A CRO
REV. B CRO
REV. C CRO
REV. D CRO
REV. E CRO
REV. F CRO
REV. G CRO
REV. H CRO
REV. I CRO
REV. J CRO
REV. K CRO
REV. L CRO
REV. M CRO
REV. N CRO
REV. O CRO
REV. P CRO
REV. Q CRO
REV. R CRO
REV. S CRO
REV. T CRO
REV. U CRO
REV. V CRO
REV. W CRO
REV. X CRO
REV. Y CRO
REV. Z CRO

SHELL & BUNDLE DETAILS
FOR 40" O.D. HEAT EXCH. TYPE N 8'-0" T.L.
DRAWN: MARC
CHECKED: FLY
APPROVED: [Signature]
SCALE: [Blank]
DATE: [Blank]

STRUTHERS WELLS CORPORATION . WARREN, PENNSYLVANIA

FILE COPY
MUST BE RETURNED
TO VAULT

#104069