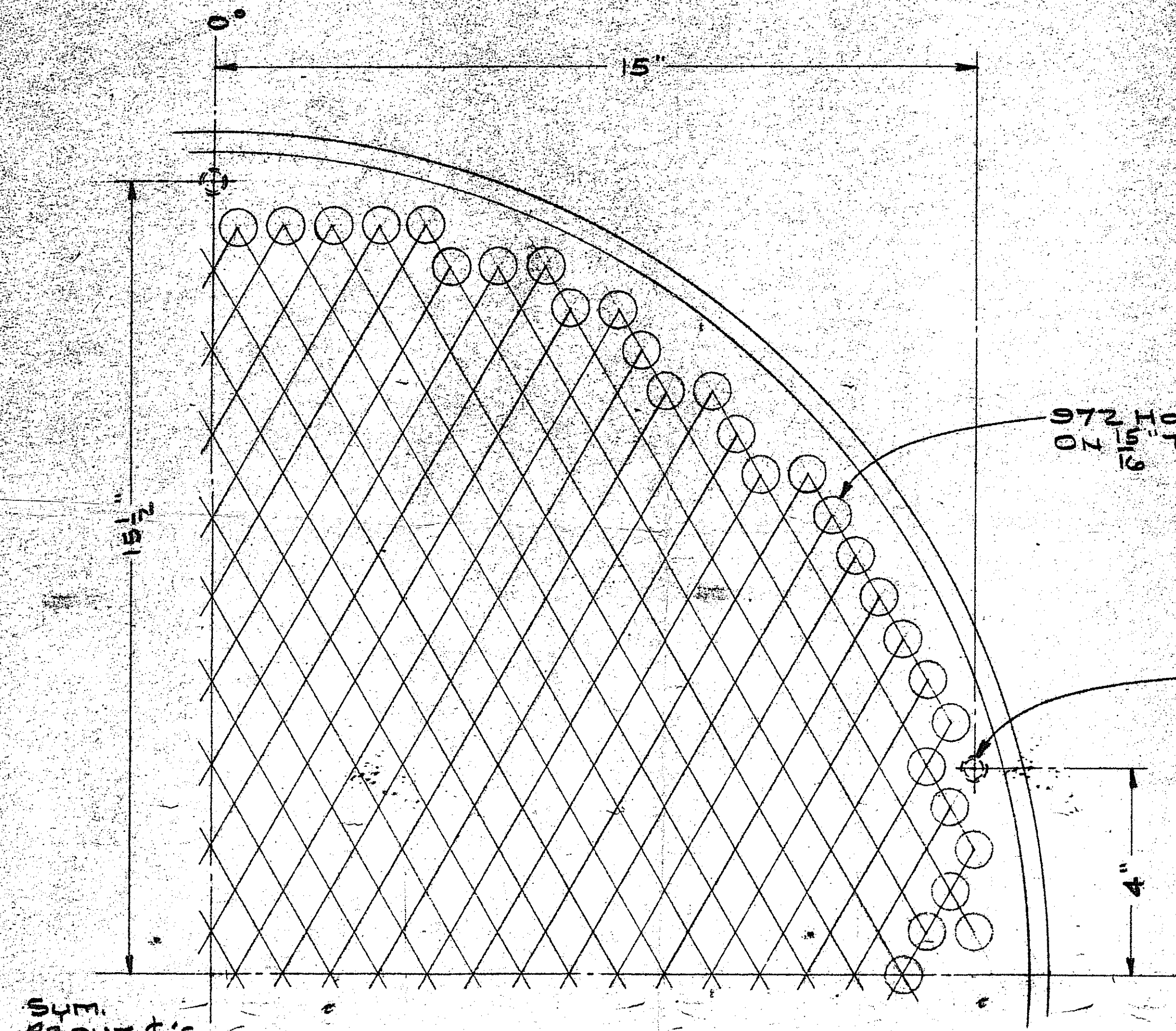


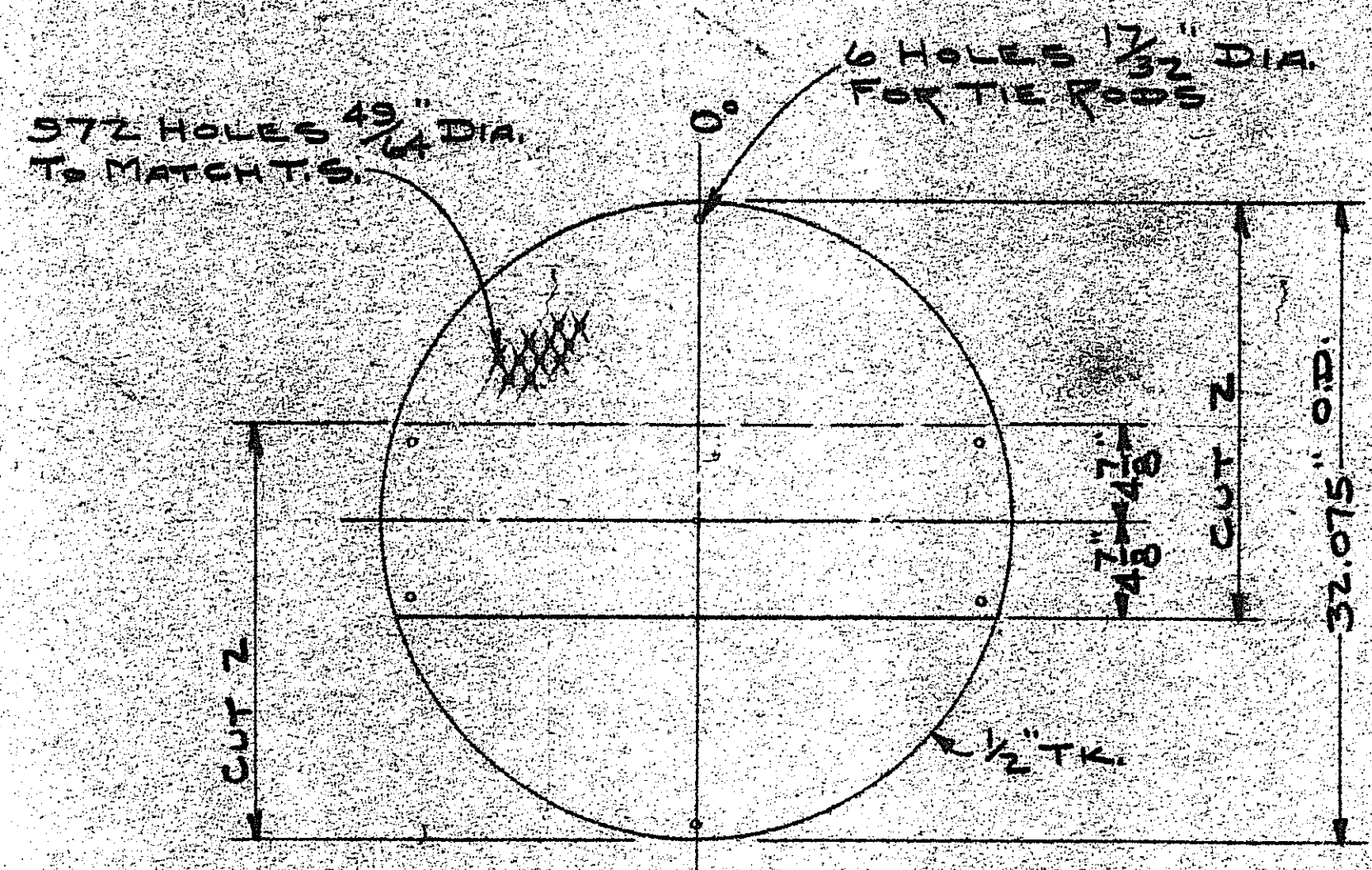
Pt.	QTY	DESCRIPTION	MAT'L
2A	1	TIE ROD 1/2" DIA. x 7'-2 1/4" LG.	95
2B	5	" " " " 3'-6 1/2" LG.	"
3A	17	SPACER 1/2" SCH 40 x 27 5/8" LG.	"
3B	3	" " " " 55 3/4" LG.	"



TUBE SHEET LAYOUT

972 HOLES 7/8" DIA. ON 15" TRI. PITCH

1/2" - 13 UNC x 1/2" DP. 6 HOLES FROM SHELL SIDE TOP T.S. FOR TIE RODS



BAFFLE DET.

PLANT FILE COPY
DO NOT REMOVE FROM
FILES

37311WN
E-206-10R

APPROVED	ORDER NO. 10000-200
PROJECT & ACCOUNT	10000-200
SHEET 5	NO. E-206-10
APPARATUS	DATE 11-25-74
HANOVER PLANT	

HERCULES P.O. # 336-026-90001-04-000-TES
EQUIP. # E-206-10
HANOVER PLANT
WILMINGTON, N.C.

DRAWN HVW 6-27-74	CAMDEN ALLOY FABRICATORS	REF. DWGS. CA/6222
CHECKED HVW 6-27-74		ASSY. DWG. C-1000
APPROVED		DRAWING NO. C-1000-A
SCALE	33x144" CEN. REBOILER	
FIRST MADE FOR HERCULES	TUBE SHEET & BAFFLE DETAILS	
6222		

NO.	DATE	REVISION	APPROVED

104040