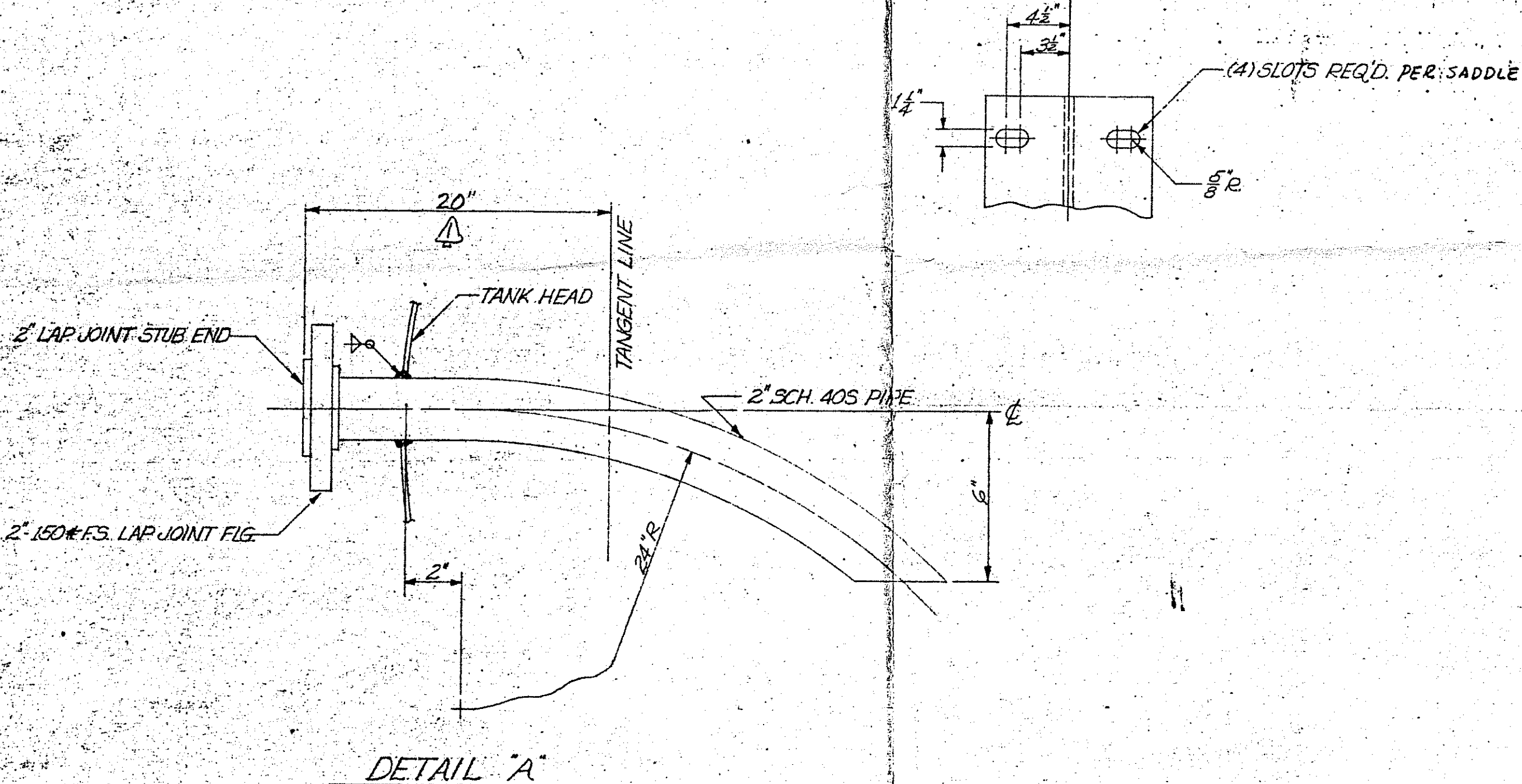




NOTES

1. HEADS - STAINLESS STEEL ASTM SA-240 TYPE 304
2. TAILPIES - STAINLESS STEEL ASTM SA-240 TYPE 304
3. STAINLESS STEEL ASTM SA-512 TYPE 304
4. FLANGES - 1/2" DIA #60 FLEXITALLIC STYLE "D"
5. NUTS - ASTM A-193 B7
6. WELTS - ASTM A-194 2H
7. PAINT - GREEN STEEL PAINTS - ONE SHOT COAT OF RED LEAD PRIMER
8. GASKETS - ASTM A-263 OR A-285
9. INSULATION - 1/2" THK BY OTHERS
10. FLANGES - ASTM A-181 GR1 & AS DETAILED

2. CUSTOMER INSPECTION REQUIRED
2. WEIGHTS - EMPTY: 5548#
2. FULL OF WATER: 22,748 #
3. ONE (1) VESSEL REQUIRED
4. TEST VESSEL USING JIMCO GASKETS # SHIP NEW FLEXITALLIC STYLE;"D"
GASKETS LOOSE FOR ALL BLANKED OPENINGS TO BE INSTALLED IN FIELD BY CUST.
5. MAXIMUM INSIDE NOZZLE PROJECTION -1/2"
6. VESSEL SHALL BE THOROUGHLY CLEANED INSIDE & OUT & SHALL BE FREE FROM
GREASE, MARKING COMPOUND, WELD SPATTER, SCALE, SLAG, RUST AND
ANY OTHER FOREIGN MATTER; STAINLESS STEEL WIRE BRUSH & ACID WASH
7. ALL GASKETED SURFACES TO HAVE A COMMERCIAL PHONOGRAPHIC SERATED FINISH
8. TEN NUMBER IS TO BE PAINTED ON VESSEL IN 3" HIGH LETTERS WITH
A CHLORIDE FREE PAINT
9. NAMEPLATE IS TO BE RECO'S STANDARD STAINLESS STEEL STAMPED WITH
THE FOLLOWING INFORMATION:
 1. DESIGN PRESSURE & TEMPERATURE
 2. MANUFACTURER'S SERIAL NO.
 3. YEAR BUILT
 4. NAME & ITEM NO. OF VESSEL

REC'D LES INCORPORATE
SEP 11 1967

REF: D-67-222; MANWAY, DAVIT, NOZZLES

B.P. NO. 3745		DATE 9/6/67		CUSTOMER P.O. NO. 336-026-01172-03-004-FCD	
SHEET 1		APPARATUS NO. T-518-7		CUSTOMER IEP DWG. NO. 026-2003-52072-4WE-0	
PROJECT & ACCOUNT NO. 26001		2004		THIS DRAWING IS THE PROPERTY OF RICHMOND ENGINEERING CO., INC., AND IS NOT TO BE PRINTED, PHOTOGRAPHED, COPIED, LOANED, OR USED WITHOUT ITS PERMISSION.	
ORDER NO. 336-026-011172					
PLANT HAWOVER					
APPROVED H. G. Schuber				RICHMOND ENGINEERING CO., INC. RICHMOND VIRGINIA	
DMT XYLENE SEPARATOR T-518-7 6'-0" O.D. x 10'-0" STR. SHELL FOR: HERCULES, INC. WILMINGTON, N.C.					
CORRECTED K.R. to 3 1/2" - 20 NAME WITH CALCULATION & SIGNATURE - EXHIBIT 2 REVISION PER CUSTOMER'S REQUEST PER SIGNATURE		B 1 67		JOB NO. D-1-7074.20 SCALE: NONE NO. SHEETS - — SHEET NO. - —	
MK. DESCRIPTION BY DATE		1 67		DRAWN BY WJH TRACED BY WJH APPROVED WJH DRAWING NUMBER D-67-264-2	
REVISIONS					

70° E F G H $\rightarrow$ $4''$, $6''$, $4''$, $4''$, $4''$
 $3_{777} \text{ m} = 2''$
 $11000 = 1\frac{1}{2}''$, $(2)20$, $18'' \text{ m} 4$

103656