

NOZ. SCHEDULE

NO.	SIZE	SERVICE
A	6"	INLET
B	6"	OUTLET
C	3"	VENT
D	4"	LEVEL
E	1"	PRESS. TRANSM.
F	1"	I. GAS INLET
G	1"	TEMP
H	4"	SAFETY VALVE
J	4"	VACUUM BREAK
K1	2"	LEVEL GLASS
K2	2"	LEVEL GLASS
L	20"	MANHOLE "DAVIT"

THIS VESSEL TO BE
CONSTRUCTED IN ACCOR.
WITH THE "ASME" CODE
SECTION 8, DIV. 1, AND SHALL
BEAR THEIR STAMP OF APPL.

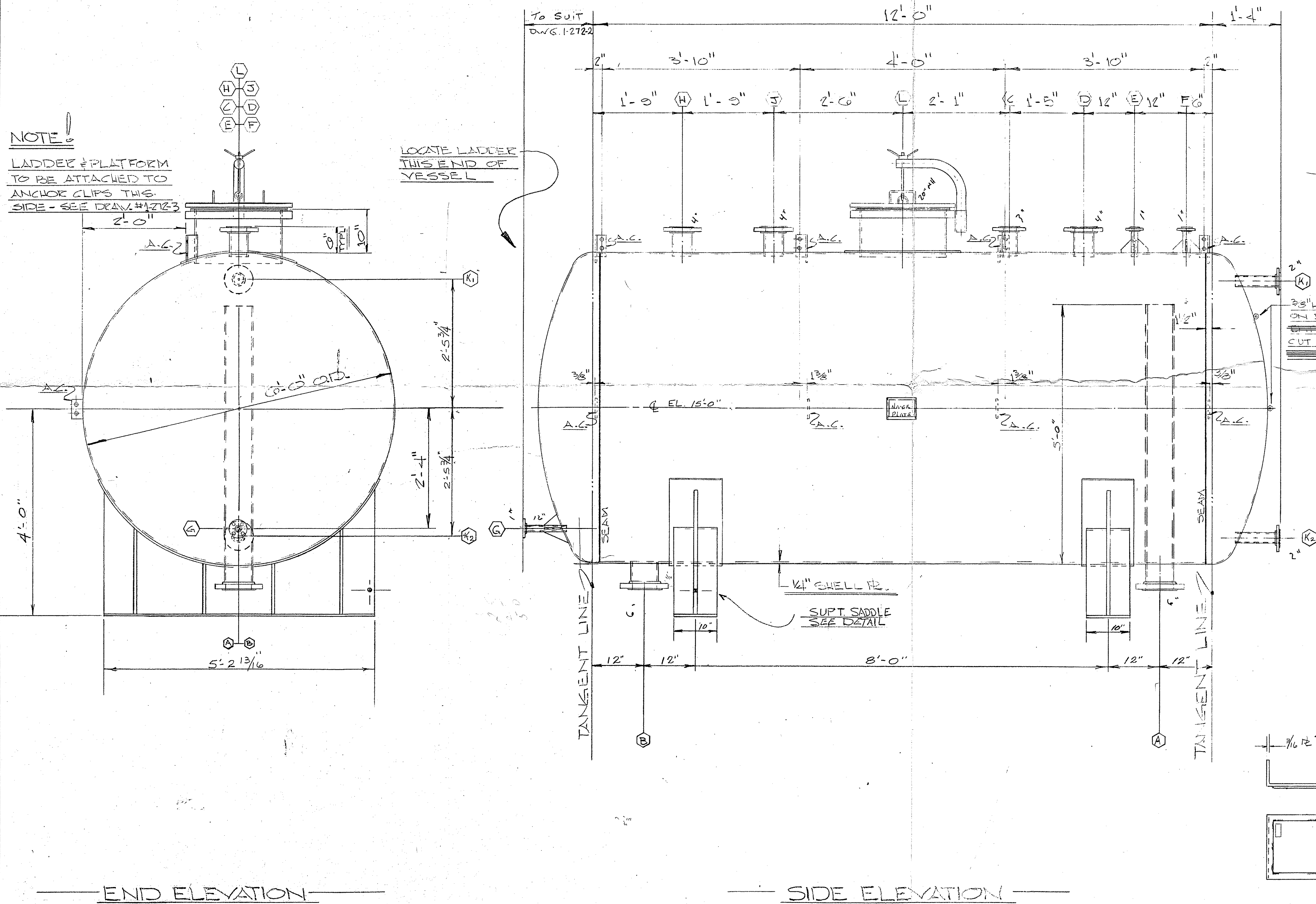
SPOT X-RAY AND
SHOP INSPECTION REQ'D.

SEE DRAWING #:
2- FOR DETAILS
3- LADDER & PLATFORM
4- NOTES & COMMENTS

NOTE!
LADDER & PLATFORM
TO BE ATTACHED TO
ANCHOR CLIPS THIS
SIDE - SEE DRAW. #12123

LOCATE LADDER
THIS END OF
VESSEL

PLANT NORTH



FILE COPY
MUST BE RETURNED
TO VAULT

B.P.F. NO. 42182 DATE 11/17/71
SHEET 4 APPARATUS NO. T-422-4
PROJECT & ACCOUNT 26019 20
ORDER NO. 336-026-1322
PLANT HANOVER
APPROVED [Signature] DATE 11/29/71

EQ. NO. T-422-4 # 103626
P.O. NO. 336-026-10522-03-000-RE

ALLOY FABRICATORS, INC.
CHATTANOOGA, TENN.

CUSTOMER
HERCULES INC.

DWG. TITLE
REFLUX TANK

REV. 1 DATE 3-7-71 SCALE 1"=1'-0" DRAWING NO. 1-272-1 ISSUE 1