FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS

(Alternative Form for Single Chamber, Completely Shop-Fabricated Vessels On	ly)
As Required by the Provisions of the ASME Code Rules, Section VIII, Division	1

1										
	Manufactured	and certified b	General V	lelding Wo	rks,Inc.	7100 (old Katy	Rd. Hous	ton, Texa	s 77024
		for_M. W.		6	01 Jeffe		е.			
3.	Location of in	stallation Enr	on Gas Proc	ess Fuels	LaPort	e MTBE F	acility	LaPorte,	Texas	
4.	Түре	ertical	179	132	N/A	(frame and ad		. <u>1</u>	1245	1993
										R AND PRESSUR
•	VESSEL COD	E. The design,	construction, and v	work manship co	nform to AS	ME Rules, Se	ection VIII, Div	ision 1	1992	
τ	to	N/A	Dotal		Code	N/A a Cana Mos.			N/A Epocial Service por US	3-12014)
6. \$	Shell:	SA-516-								8 In. Sm/Sm
7. 3	Seams:	Long. (Watdod, DoL, MW.V.M. Burt)	Full R.T. (Seed or F	uil) EM. (%)	H.T. Temp). (°F) Te	ma (the)	irsh (Wolded, Dtv., BMSY (Mo., Burtt)	A.T. (Spot.	Pertus, No. of Courses
8. F	Heads: (a) Ma	tl	3H-310	- 70 N fa., Grede)		(b) Mat	I	WXXX Burn) SA-1	516-70N	···
	Location (Top. Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave)
(8)	Тор	.5625"	.125"			2:1				Concave
(6)	Bottom	.5625	.125"			2:1	NI / /			Concave
it i	removable, bol	ts used (describ	oe other fastenings)			N/F			
9. M	IAWP]	Int. 207	{	Ext. N/A	na sa ing	nav. tamo.	Int. 210)	Ext. N	1/A • •
	lin. design mate	l temp.	-20 °F at	207	_ psi. Hydro.	{	no test pressure		410	1/A ° ⊧
		ion and safety					///			
	Purpose Outlet, Drain)	No. Oran		Ma	ıL	Nom. Thk.	Value 100 100 100 100 100 100 100 100 100 10	orcement fati.	How Attached	Location
Liqu	id Inlet	1 4"1	50# RFWNF	SA-10	06-B	. 437	SA-5	16-70N	Welded	Shell
Fauri	lization	1 3"1	50# RFWNF	SA-10)6 -B	.438		16-70N	Welded	Top Head
_		The state of the s		The second second	0					
_iqu	id Outlet	1 4"1	50# RFWNF	SA-10		.437		16-70N	Welded	Btm. Head
_iqu	id Outlet	1 4"1 1 24"1	50# RFWNF 50# RFWNF	SA-10 SA-10		.562	SA-5	16-70N	Welded	Shell
Liqu Spar	id Outlet	1 4"1 1 24"1	50# RFWNF 50# RFWNF	SA-10			SA-5	16-70N		Shell tom head
_iqu Spar 1. st 2. Re	id Outlet	1 4"1! 1 24"1! Yes (Yes er mo)	50# RFWNF 50# RFWNF ugs	SA-1(SA-1(Legs	Other Other and signed to N/A	. 562 - 0- (December of Commission)	SA=5	16-70N teched Weld	Welded led to bot Where and hished for the fo	Shell tom head
_iqu Spar 1. st 2. Re	id Outlet	1 4"1! 1 24"1! Yes (Yes er mo)	50# RFWNF 50# RFWNF .ugs	SA-1(SA-1(Legs	Other Other and signed to N/A	. 562 - 0- (December of Commission)	SA=5	16-70N teched Weld	Welded led to bot Where and hished for the fo	Shell tom head bllowing items of S-66(a).
Spar 1. st 2. Re th	id Outlet re upports: Skirt. emarks: Manus e report: Safety Va	1 4"1! 1 24"1! Yes (Yes er mo)	50# RFWNF 50# RFWNF -0- 100. Date Reports pro	SA-1(SA-1(Legs	Officer Officer Shapes of the	. 562 - 0- (December of the control of the name and the control of the control	SA=5	16-70N teched Weld	Welded led to bot whose and hished for the for O(f) & UC "See For	Shell tom head blowing items of S-66(a).
Liqu Spar 1. st 2. Re th	id Outlet re upports: Skirt. emarks: Manus e report: Safety Va Caustic	1 4"1! 1 24"1! Yes (Yes error) facturer's Partia	SO# RFWNF SO# RFWNF Lugs -0- INO. ID Data Reports pro IG-125 Note M" P.O. 66	SA-10 SA-10 SA-10 Legs -0- INO.) Deerly identified Uname of page 39. He ad s CERTIFIC.	O6-B Other and signed to N/A tom member, Me , shell D1-D411- ATE OF SHO	. 562 -0- (December and december & nozzl (SA-5	16-70N teched Weld have been furr per UG-2 GWW S/0	Welded led to bot where end wished for the for O(f) & UC "See For 5354	Shell tom head collowing items of S-66(a). m U-4"
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FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

Page 2 of 2

2. Manufactured for M.	W. Ke	11ogg		601 Jef	erson		ston, Tex	as 772	10-45	
. Location of installation _	Enron	Gas Proc	ess Fuel	s LaPorte			Porte, Te	xas	2	
					(Name and addr	465)				
Type: Vert	T., or spoare)			SSUPE VESSE			17932 (Mfg's, serial No.)			
N/A				5354A		11245	11245			
(CRN)				(Drawing No.)		(Nat'l Bd. No.)			993 builti)	
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ine "10"				2.1115-3-						
<u>lanway</u>	1	20"150#	RFWNF	SA-106-B	. 375	SA-516-70N	Welded	Shel	1	
Steam Out	1	1½"150#	RFLWN	SA-105	.562		Welded	She1		
evel Bridle	_1	2"150#	RFWNF	SA-106-B	. 343		Welded	Btm.	Head	
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