

Manufactured and certified by JETT WELD INCORPORATED, 12118 FM 529, HOUSTON, TEXAS 77041

Manufactured for (Name and address of purchaser) M.W.Kellogg Houston, Texas

Location of Installation (Name and address) Tenneco La Porte, Texas

Type Vert. Vessel 2062 4110-2062 757 1991

(ASME Section No.) (ICR#) (Drawing No.) (Natl. Bd. No.) (Year built)

6. Shell: SA-240-304 1153-91 3125" 1153-91 0" 60" I.D. 13'8" Sm-Sm  
 Mat'l. (Spec. No., Grade) Norm. Thk. (in.) Cor. Allow. (in.) Diam. I.D. (ft. & in.) Length (overseas) (ft. & in.)  
 7. Seams: WDB Spot 85% WDB Spot 3  
 Long. (Welded, Dbl., Singl., Lap, But) R.T. (Spot or Full) Eff. (%) H.T. Temp. (°F) Time (Hr) Grth (Welded, Dbl., Singl., Lap, But) R.T. (Spot, Partial or Full) No. of Courses  
 8. Heads: (a) Mat'l. SA-240-304 (b) Mat'l. SA-240-304  
 (Material Spec. No. & Grade) (Material Spec. No. & Grade)

If removable, bolts used (describe other fastenings) \_\_\_\_\_ (Mat., Spec. No., Gr., Size, No.)

**10. Nozzles, inspection and safety valve openings:**

1. Supports: Skirt Yes Lugs ----- Legs ----- Other ----- Attached Welded to Head  
(Yes or no) (No.) (No.) (Describe) (Where and how)

Expander L.P. Separator Drum  
Exempt From Impacts per UHA-51 Safety relief per UG-125 Note 39  
P.O. No. 6636-01D1-D413-01 Item No. 04V-106

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME code for Pressure Vessels, Section VIII, Division 1. "U" Certificate of Authorization, No. 12773 expires 2-17, 1993.  
Date 5-3-91 Co. name JETT WELD INCORPORATED Signed [Signature]  
(Representative)

Vessel constructed by JETT WELD INCORPORATED at 12118 FM 529, HOUSTON, TEXAS 77041.  
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province  
of TEXAS and employed by DELTA LLOYDS INSURANCE & INSPECTION  
have inspected the component described in this Manufacturer's Data Report on 5-3, 19 91, and state that, to the best of my  
knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this  
certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this  
Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property  
damage or a loss of any kind arising from or connected with this inspection.

#103385