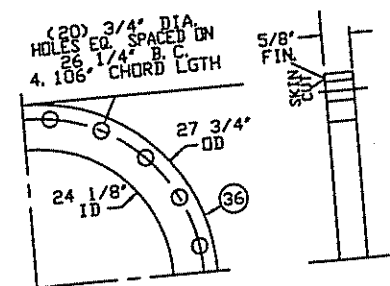
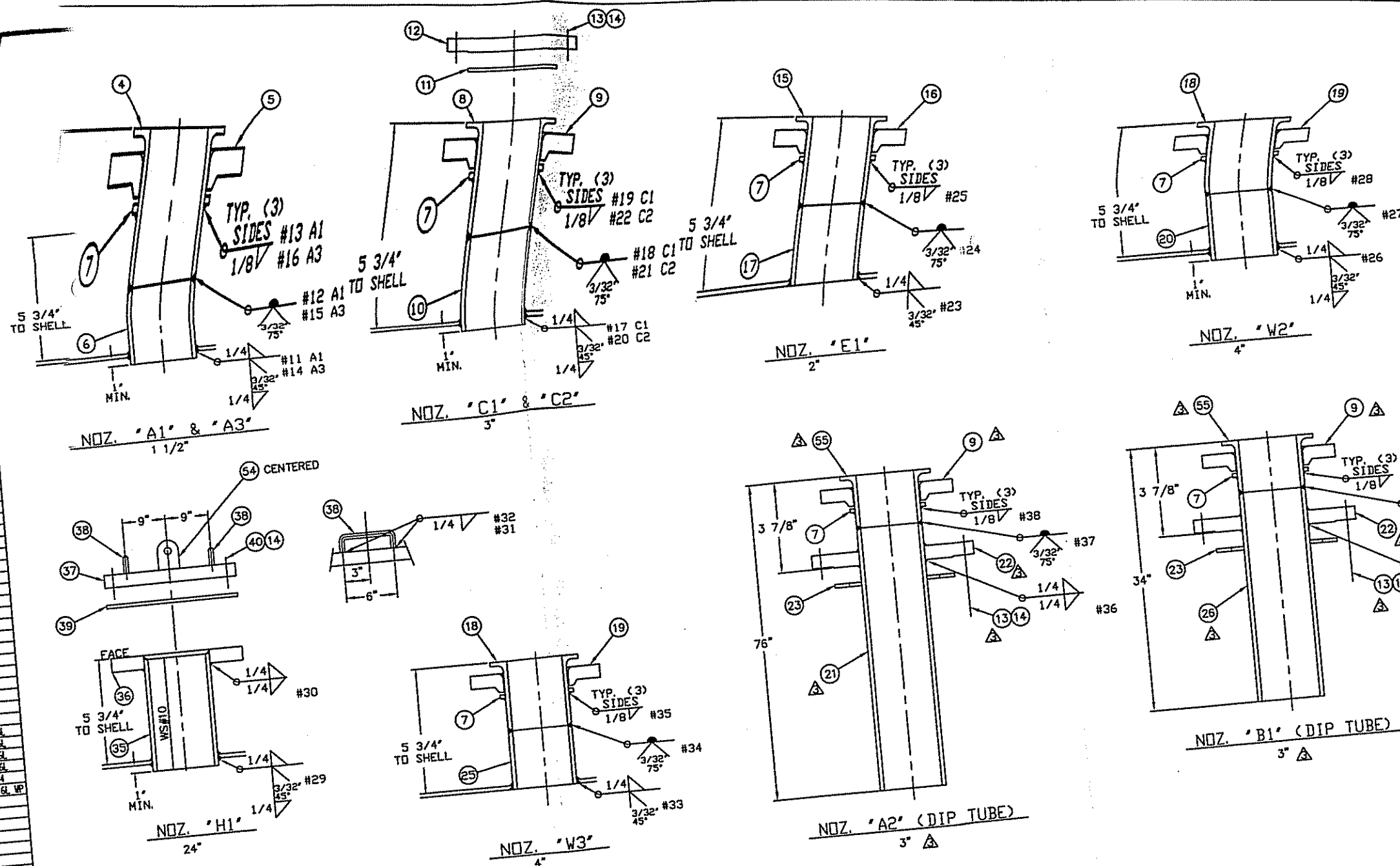
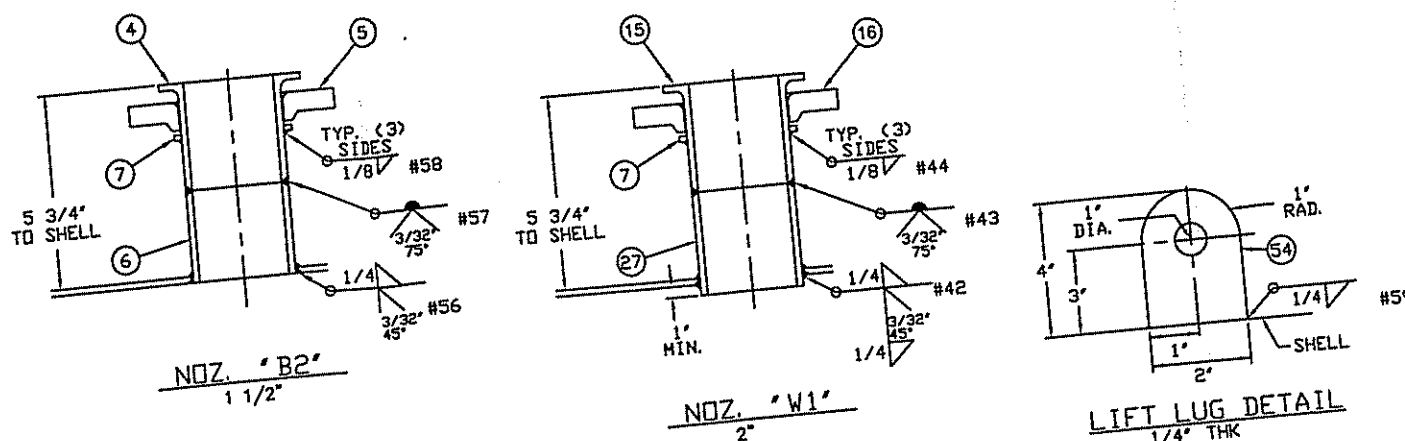


### FABRICATION TOLERANCES (GENERAL)

PAINT LOOSE CARBON STEEL  
FLANGES PRIOR TO ASSY.



NOZ 'H1' FAB FLANGE  
DRILL MK 37 TO MATCH



|                                                                                       |  |                                     |  |                          |  |
|---------------------------------------------------------------------------------------|--|-------------------------------------|--|--------------------------|--|
| GASPAR JOB #                                                                          |  | 33198                               |  | S                        |  |
| CLIENT: BAYER CROPPSCIENCE                                                            |  |                                     |  |                          |  |
| P.O. NO. 1                                                                            |  |                                     |  | NUMBER OF UNITS: 1       |  |
| INQUIRY #                                                                             |  | 23857                               |  | REFERENCE NUMBER: D-9220 |  |
|  |  | <b>Gaspar, Inc.</b><br>CANTON, OHIO |  |                          |  |
| DRAWING TITLE:                                                                        |  | STORAGE TANK                        |  |                          |  |
| PROP. NO.                                                                             |  | 6395N 66944                         |  |                          |  |
| DRAWN BY:<br>MEH 02/18/05                                                             |  | DRAWING NUMBER:<br>33198            |  | REVISION:<br>3           |  |
| CHECKED BY:<br>J.D. 03/10/05                                                          |  | SHEET 2 OF 3                        |  |                          |  |