FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

#101491

1. 1	Manufactured a	and ce	ertified t	by		OH	ASTEDE LTD.	, COR	RPUS C	HRIST	PLAN	T 410	FLATO ROA	D C	ORPUS	CHRIST	II, TEXAS	7840	5	
2. N	lanufactured f	for						(CHEVR				ress of Manufa SADENA,TEX)					
i. L	ocation of Inst	tallatio	on .						(Namo a	and add	ress c	of Purchaser) PASADENA, 1							
	v.com					UEATE	VOLUMOED				ame an		ress)		700					
. 1	Vertical				(Tank, se		XCHANGER	exh e	elc.)	728170 olc.) (Mfg's serial No.)			(CRN)		728170R1 (Drawing No.)		(Nat'l	2538 Rd N	<u> </u>	2007 Year built
. A	(Horiz., vert., or sphere) ASME Code, Section VIII, Div. 1				(Tank, separator, jkt. vessel, heat exh., et- 2004 Edition, 2006 Addenda Edition and Addenda (date)								NONE ode Case No.		-			(Nat'l. Bd. No.) (Y		
	6 - 11 incl. to hell (a) No.				jle wall ve		ls of jacketed v		ls, shel			ngers,			-chamb				100-120	(0)
	Cours	e(s)			Material				Thic	kness Long.		Joint (Cat. A)		Circum. Jo		oint (Cat. A, B, & C)		Heat T	reatmer	
lo.	Diameter, in. Length (ft & in.)		in.)	Spec./Grade or Type				Nom.	Corr. T	Туре	-	l, Spot, None	EII.			ool, None		Temp.	Time	
1	55" OD.		9'-11"			SA-516-	70		1/2"	.0625*	1		Spot	.85	1	S	pol	.85		
2	55" OD.		1.5 1/4"			SA-516-			1/2"	.0625*	1	_	Spot	.85	1	S	pot	.85	•	
3	55" OD.	5	-5 1/8"			SA-516-	70 		1/2*	.0625	1		Spot	.85	1	S	pol	.85		
Н	leads: (a)										(b)									
	Location (To	00 T	(Mat'			or Type) H dius	T Time & Te	7	Conical	THE	misphe		(Mat'l Spec. N Flat		de or T e to Pre	1	Time &		egory A	
	Bottom, End	-	Min.	Corr.	Crown	Knuckle	Ratio		ex Ang		Radius		Diameter	Conv		oncave	Туре		oot, None	EII
(a)		+	•		•			<u> </u>					•			•				1
(b)																				1
T		ension 29		15	j	psi at ma	· · ·	302 (roal)		302	acket cl	0.000	Min. design	(Describ	e as oge			c.) describe 229	
. T . M . M	ype of jacket bar, give dim	ension 29 mal)	ns:	15 (extern	nal)		(inte NO EXE	irnal) MPT I	compo	302 (exterr	ecket cl	osure 'F	Min. design	(Describ			bolled, at	describe 229	
T II M M II. H	bar, give dim tAWP 2 (internity and the second seco	ension 29 (nal)	ns:	15 (extern	nal) s. sections.	(Indicate	(inte NO EXE by yes or no and Pro	irnal) MPT I	compo t	302 (exterr	ecket cl	°F tested	Min. design	(Describ	30	'F	bolled, at	describe 229	
T II M M II. H	ype of jacket bar, give dim tAWP 2 (inter inpact test ydro., เดลยม	ension 29 (nal) ex es	ns:	(extern sst press for tube SA-516 ary (Mal	nal) s. sections.	(Indicate 298	(inte NO EXE by yes or no and Pro	MPT I d the c of test	compo t –	302 (extern JCS-66 nent(s)	ecket cl	°F tested	Min. design i	metal t	Describemp.	30	at test te	bolled, at — empera	describe 229 lure of	-2
II M M III. H IIII. H IIII. H IIII. H III. H III. H III. H III. H	bar, give dim tAWP 2 (inter mpact test ydro., pneux, 12 and 13 to t ubesheet:	ension 29 (nal) Ex ex be con	emb tompleted Station 516-70N	15 (externost press for tube SA-516 ary (Mat Ic. No.)	s. sections.	(Indicate 298	Oia., in. (st	MPT I d the coffees of test	compo t –	302 (exterr JCS-66 nent(s)	ecket cl	°F tested 4:	Min. design i d) 3/8" hk., in.	metal t	Describe	30 0° w., in.	at test te	bolted, at empera	describe 229 lure of Weld (welded of Yeld	-2
T II M A II I	ype of jacket bar, give dim tAWP 2 (inter npact test ydro., pneux, 12 and 13 to t ubesheet: Floati	ension 29 nal) ex ex SA-S	emb tompleted Station 516-70N fat'l Spe	15 (externost pressured for tube SA-516 ary (Mail Vec. No.)	s. sections. 9-70N 11 Spec. No	(Indicate 298	(inte NO EXE by yos of no and Pro 55 Dia., In. (st 55 9/16* Dia., in.	ernal) MPT I d the c of tesi 55 9/16 ubject	compo t –	302 (exterr JCS-66 nent(s)	ecket classification impact Nation 1888	*F tested	Min. design i d) 3/8" hk., in. Co D'MW	metal t	Describ emp. .125 orr. Alico o" w., in.	30 0* w., in.	el test te	chment	describe 229 ture of Weld (welded of Yeld hment Straight	- or bolted
T III M M III H II	ype of jacket bar, give dim tAWP 2 (inter mpact test ydro., pneux, 12 and 13 to t ubesheet: Floati	ension 29 mal) BX EC SA-5 ing (M	sintx to mpleted Station 516-70N fat'l Spec. N	(externation of the second of	s. sections. 3-70N I'l Spec. No	(Indicate 298	Oia., in. (st	MPT I d the cof test of test ubject /4*	t – 6* to pre	302 (extern JCS-66 nent(s) ss.) 4 Nom.	enal) impact 3/8* thk., in. Nom.	*F tested	Min. design i d) 3/8" hk., in.	CC .125	Describ emp. .125 orr. Alico o" w., in.	30 0° w., in.	el test te	chment	describe 229 lure of Weld (welded of Yeld	- or bolted
T III M M III H II	ype of jacket bar, give dim tAWP 2 (inter mpact test ydro., pneux, 12 and 13 to 1 ubesheet: Floati ubes. 14 - 18 incl. to thell (a) No.	BX BG SA-S MAITS D be con	Station Station Station Station Station Station Station Station Station Spec. Nomplete	(externation of the second of	s. sections. 3-70N I'l Spec. No	(Indicate 298	Dia., in. 1 1. O.D., ed vessels or of	MPT I d the cof test of test ubject /4*	6° to pre	302 (extern JCS-66 nent(s) ss.) 4 Nom.	impact 3/8* thk., in. Nom.	*F tested 4: J100 thk., in s.	Min. design of the design of t	CC .125	Describ emp. .125 orr. Alko 0° w., in. 9 Num	0°	at test to	chment V Atlac	Weld (welded oveld straight of	or bolted
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MAWP 30		7.	5	psi at max, temp.	302	302	*F Min. des	ign metal temp. 3		at	305 psi.
MAWP 30		(exter				(external)			at test ten	peraturo	۱۰ ، اه
mpact test	U.1				XEMPT PER UCS		·4/				
		ly tost pross		(Indicate yes or no	o and the component	ii(\$) iiiipact teste	,				
Hydro., preux e					-					and I	Location
Nozzles, inspecti	on, an	Diameter	Flange		Material	Nozzle	Thickness	Reinforcement	How Al	-	(Insp. Open.)
Purpose (inlet, tlet, Drain, etc.)	No.	or Size	Турв	Nozzle	Flange	Nom		Material	Nozzle	Flange	Shell
Inlet	1	10"-150#	REWN	SA-106B	SA-105	.500"	.0625"	SA-516-70	WELD	METD	Shell
Outlet	1	10'-150#	RFWN	SA-106B	SA-105	.500	.0625*	SA-516-70	WELD	WELD	Shell
	1		RFLWN	SA-105		.880	.0625*	INTEGRAL	WELD		
Inspection	2	-	RFLWN	SA-105		.570	.0625*	INTEGRAL	WELD		Tubesheets
Vent / Drain	4	1"-6000#	CPLGS	SA-105				INTEGRAL	WELD		Shell Nzl's.
emp / Pressure	14	1-0000#									· ·
	+-										
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Supports: Skirt Manufacturer's F (List the name o	(Y Partial I part,	es or No) Data Reports Item number	s properly ic , mfg's. nar	(No.) dentified and signed t ne and identifying nu	(No.) by Commissioned In umber)	nspectors have b	(Describe een furnished	for the following items	of the repo		and How)
						WD: 1110	(A) (A) (B)	PE 10 3/4"OD. X 1/2" T	HK SA-1	068 :	
Remarks: ITEN	NO.	41-5006	P.O. NO	4502759588	S/N 728170	TRUNIONS	: (Z)-SMLS PI	INC DINCE: (2) 61*0D	X 55' ID X	3/8"THK	SA-516-70
			D.THK.SA	4-516-70; LUGS (2)	-13" X 2" THK.X 23	1/2* LG. SA-516-	70; SHFFEN	ING RINGS: (2)-61*OD.	IVD &	1" SE X	5/8° THK.
INCLUDES ON	E FLA	NGED AND F	LUED EXP	ANSION JOINT: 69	1/4" OD. FLG. WITH	A 1 1/2" S.F. &	2" I.K.R. X 5	4° ID. FLUE WITH A 2'	I,N.N. a	0.1.7	
SA-516-70N. WE								J			
I, the undersign	ed, ho			C issued by The Natio	C., CORPUS CHRIS (Manufacturer) EERTIFICATE OF Sonal Board of Boiler and SERTIFICATE OF SONAL BOILER AND SERTIFICATE OF SERTIFICA	CHOD INSDEC	ssel Inspecto	s and the State or Provi		hav	X. e inspected
		escribed in th	is Manufac	turer's Data Report o	on 9-4	-2007	, and	state that, to the best of	of my know	riedge ar	lo pailer, me
					with ASME Code S	ection VIII, Divisi	ion 1. By sign	ng this certificate neithe s Data Report, Furthern	or the Insp	ector nor	1115
Manufacturer in	e anv	warranty, ext	pressed or i	mplie Concerning th	ne pressure vessel c	described in this	Manufacturer	s Data Report. Furthern	nore, neith	er ine	cestion
amployer make	e amr	lover shall be	e liable in a	ou Ting for any pe	arsonal injury or prop	perty damage or	a loss of any	kind arising from or con	nected y	n this ins	Pecilign.
Date 9-4	1.2	Sign		Jug/		Co	mmissions				
Date 729	0		M	(Authori	zed Inspector)			(Nat'l Board incl. endo	rsements,	21916, 171	Ovince and no
We certify that			this report	CERTIF are correct and that	ICATE OF FIELD the field assembly o	ASSEMBLY Construction of al	OMPLIANC	E vessel conforms with the	ne requirer	nents of a	ASME
		livision 1.									
Code, Section					E.	xoires				Contract of the Contract of	
					E	xpires					
Code, Section U Certificate o		orization No.			E	expires	Sign			the N	
Code, Section		orization No.			(Assembler)	expires	Sign		epresenta	tive)	
Code, Section U Certificate o	f Auth	orization No.			(Assembler)	D ACCEMBLY	INSPECTIO	(R		tive)	
Code, Section U Certificate o	f Auth	orization No.		CERTI	(Assembler)	D ACCEMBLY	INSPECTIO	(R		tive)	
Code, Section U Certificate of Date I, the undersign	f Auth	orization No. Na	d commission	on issued by The Nat	(Assembler) IFICATE OF FIELU ional Board of Boile	D ASSEMBLY r and Pressure V	INSPECTION Vessel Inspect	(R ors and the State or Pro	vince of		
Code, Section U Certificate o Date I, the undersig	f Auth	orization No. Na	d commission	on issued by The Nat	(Assembler)	D ASSEMBLY r and Pressure V	INSPECTION /essel Inspect	(R ors and the State or Pro of d state that parts ref	erred to a	as data i	lems
Code, Section U Certificate of Date I, the undersigned employed have compare	ned, h	orization No. Na nolding a valid	d commission	on issued by The Nat	(Assembler) IFICATE OF FIELU Itional Board of Boile Report with the di	D ASSEMBLY r and Pressure V	INSPECTION /essel Inspect	N ors and the State or Pro of d state that parts refi	ovince of arred to a the best of	as data i	
Code, Section U Certificate of Date I, the undersigned employed have compare	ned, h	orization No. Na nolding a valid	d commission	on issued by The Nat	(Assembler) IFICATE OF FIELU Itional Board of Boile Report with the did	D ASSEMBLY r and Pressure V escribed pressure of shop inspectio	INSPECTION /essel Inspect //essel an //essel	(Rook of Rook	erred to a	os data i of my kno bed vesso	ol was
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Code, Section U Certificate of Date I, the undersigned employed have comparing the lief, the Ma	f Auth	Na N	d commission of the structed and	on issued by The Nat danufacturer's Data , not include d assembled this pres	(Assembler) IFICATE OF FIELU Ional Board of Boile Report with the dead in the certificate of source vessel in acco	D ASSEMBLY r and Pressure V escribed pressu of shop inspectio	INSPECTION ressel Inspect re vessel an n, have been ASME Code,	ors and the State or Pro of d state that parts refi inspected by me and to Section VIII, Division1.	erred to a the best of the descriper makes	s data i of my kno bad vasso any warr	ol was ranty, expresse
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