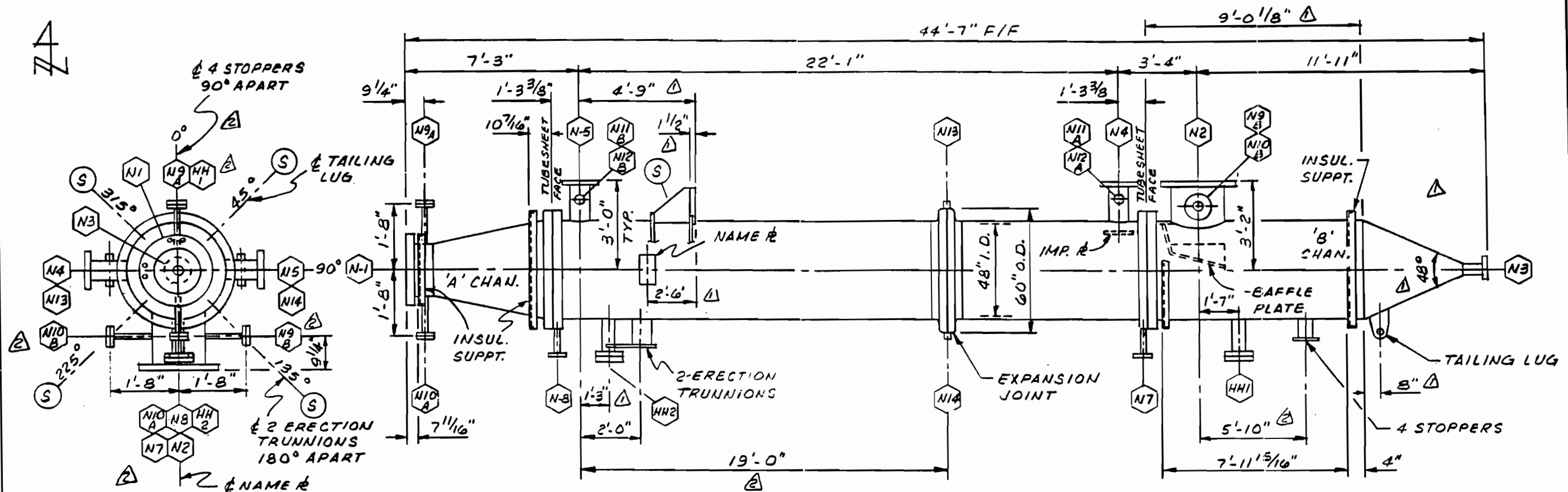




INSULATION THK.:

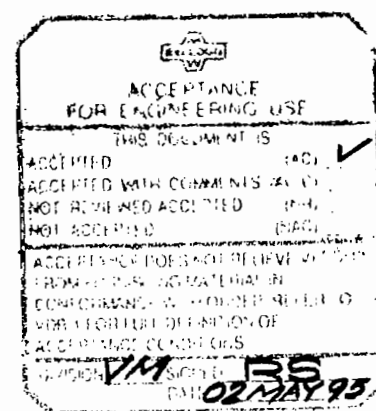
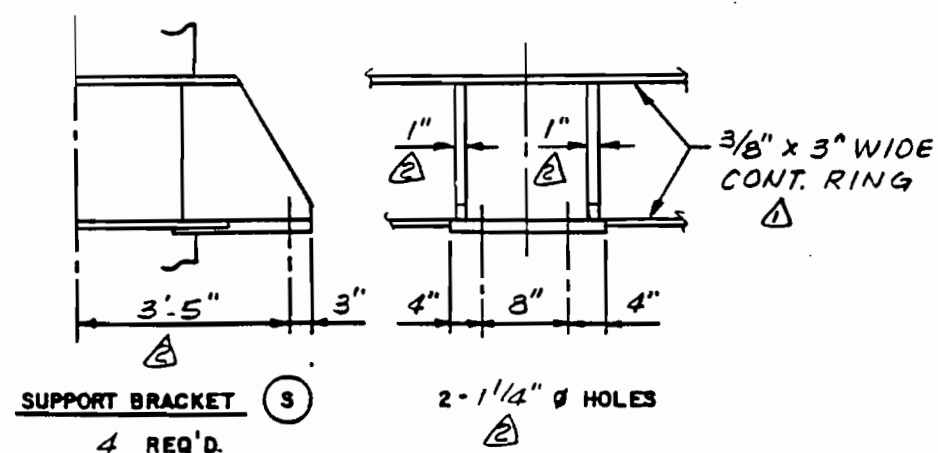
'A' CHAN. = 1 1/2"

'B' CHAN. = 2 1/2"

SHELL = PERSONNEL PROTECTION

CERTIFIED
PRINT

APR 25 1995
TEXAS METAL
FABRICATING CO.
A TRINITY INDUSTRIES CO.
HOUSTON, TEXAS



	*1 ASME B16.47 SERIES 'B'	*2 W/ BLIND	*3 W/ PLUG			
			N10 A,B	1"-300#RF *2	PRESS. GAUGE	
	N5	16"-300#RF	WATER OUT	N9 A,B	1"-300#RF *2	THERM.
	N4	16"-300#RF	WATER IN	HH2	6"-300#RF *2	HANDHOLE
	N3	3"-300#RF	POWDER OUT	HH1	6"-300#RF *2	HANDHOLE
	N2	26"-300#RF *1	GAS OUTLET	N8	3/4"-300#RF	VENT
	N1	26"-300#RF *1	GAS INLET	N7	3/4"-300#RF	DRAIN

SCHEDULE OF CONNECTIONS

PHILLIPS SUMIKA POLYPROPYLENE COMPANY
PASADENA, TEXAS
M.W. KELLOGG P.O. NO. 6014-02D1-C210-01
ITEM NO. PS-2001-220000-41-5004
1ST REACTOR 1ST GAS COOLER
MANUFACTURER'S SERIAL NO. 9459
WTT #41001027



FABRICATION DETAIL - OUTLINE & ASSEMBLY

REFERENCE
94062
NO. 9459

MADE	DATE	CHKD	DATE	APVD	DATE
DLT	10/24/94	[Signature]	10-26-94	[Signature]	10-26-94

SHEET 2

REVISIONS
A REV. PER CUST.
APPROV. DLT/12-15-94
B MOVED N1022 N2,
STOPPERS & REV
SUPPORTS
DLT/4-13-95