#101488

FORM U-2 MANUFACTURER'S PARTIAL DATA REPORT A Part of a Pressure Vessel Fabricated by One Manufacturer for Another Manufacturer As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

EXCHANGER LESS HEADS

Manufactured and certified by	OHMSTEDE LTD., LA	PORTE PL	ANT, 1241	5.HIGI (Name	HWAY 225	LA s of Ma	PORT	E, TEXA	AS_77571			
2. Manufactured for CHEVRO	N PHILLIPS, 1400 JEF	FERSON, F			AS 77501 address of P	urchas	ser)					
3. Location of installation CHE	VRON PHILLIPS, 1400	JEFFERS	ON, PASAI		TEXAS 775							
4. Type: HEAT	EXCHANGER LESS H	EADS			72810					_		
	essel part (shell, two-piece h				(Mfg's seri					(CRN)	
1195	728167										2007	
(Nat'). Bd. No.)	(Drawing No	.)		(Drawing prep	ared b	y)				(Year built)
5. ASME Code, Section VIII, Div. 1		004, 2006		,	•						•	
5. ASIVIE Code, Section VIII, DIV. 1	Edition a	nd Addenda	(date)			Code C	ase No.		Spec	ial Service	ce per UG-120	D(d)
Items 6 - 11 Incl. to be completed				r ehall								
		ikets of Jack	eteu vessus	5, 811011	or near excit	angers	, or cit	amber o	02 1 44	4/4 !!		
6. Shell (a) No. of course(s):	3			verall le					23 ' 11	1/4		 -
Course(s)	Material Space (Grade or Tupe	Thick Norn.	Corr.	Type	Long. Joint (C Full, Spot. I	Cal. A)	Eff.	Circun	n, Joint (Cat. A Full, Spot, Nor	B & C)	Heat Tr	Time
No. Diameter, in. Length ft & in. 1 48 " I,D. 9 ' 11 "		1/2"	1/16 "	1	SPOT		85	1	SPOT	85	·	
1 48"I.D. 9'6 1/8"		1/2 "	1/16 "	1	SPOT		85	1	SPOT	85		-
- 48" I.D. 3'5 1/8"		1/2 "	1/16"	1	SPOT		85	1	SPOT	85		
	SA-516 70N				(b)				SA-516 70	N		
7. Heads: (a)	pec. No., Grade or Type) H	T. Time & 1	Temo		(0)		Mat'l St	ec. No	Grade or Type		ime & Temp	
	ness Radius			cal H	emispherical	Fla			Pressure		Category A	
Bottom, Ends) Min.					Radius	Diam	eter	Convex	Concave		Full, Spot, No	
(a) F & F EXP 1/2"		1/2" -			·	:	-	X	X			<u>:</u>
(b) F&FEXP 1/2"	1/16" - 1	1/2" -	ا-		•	:		X	X			لنلب
If removable, bolts used (describe o	ther fastening)				(Mat'l Spe		-	Ci U				
					8 822 103		7.1		0.)			
Type of jacket					Jacket closu	10						
								(De	escribe as oge			9 59
If bar, give dimensions										If b	olted, describ	e or sketch.
9. MAWP	- psi at max. temp	. 30	2		°F	Min. d	lesign n	netal tem	p. <u>-20</u>	°F	at 25	5 psi.
(internal) (ex	rternal)	(inter		external)							***************************************	
•		EVENDI	L DED HG	วก					at test	temperal	ure of	. °F
10. Impact test	(Indicate yes	or no and th	e componen	t(s) impa	act tested)							
11. Hydro., pneur, occemb. test pre	988. 332	·	Picoi test _						·			
Items 12 and 13 to be completed	for tube sections.											
12. Tubesheet SA-5	16 70N	49 5/8	3 "		4 9/16 '				1/8"		WELDE	D
Stationary (M	lat'l Spec. No.) Di	a., in. (subjec	t to press.)		Nom. thk.,	in.		Corr.	Allow., in.	Attack	nment (welder	d or bolted)
SA-516 70N	49 5/8 "			9/16"				1/8 "			WELDED	
Floating (Mat'l Spec. No.)	49 3/0					-						
Floating (matt opec. No.)		3. 100	Nor	m. thk.,	in.	•		Allow., is	n.		Attachment	
	Dia., in.		Nor	m. thk., i	in.	10	Corr.	Allow., is		ST		
13. Tubes: SA-21 Mat'l Spec. No., Gr	Dia., in.		Nor	m. thk., i	in.	10 in. or g	Corr.	Allow., is	720 Nurnber			1' 8 3/8"
13. Tubes: SA-21 MatT Spec. No., G	Dia., in. 4 ade or Type	1 1/4 °	Nor	m. thk., i	in. 0.1 Nom. thk., i	n. or g	Corr.	Allow., is	720		RAIGHT 24	1' 8 3/8"
13. Tubes: SA-21 Mat'l Spec. No., Gi	Dia., in. 4 ade or Type	1 1/4 °	Nor n. els or chann	m. thk., i	in. O.1 Nom. thk., i	in. or g jers.	Corr.	Allow., is	720	. \$1	RAIGHT 24	1' 8 3/8"
13. Tubes: SA-21 Matt Spec. No., G Items 14 - 18 Incl. to be complete 14. Shell (a) No. of course(s):	Dia., in. 4 ade or Type d for Inner chambers of Ja	1 1/4 O.D., in	Nor n. els or chanr (b) Ov	m. thk., i	in. O.1 Nom. thk., i neat exchang gth (ft & in.):	in. or g	Corr. auge	Allow., i	720 Number		RAIGHT 24 Type (Straigh	l' 8 3/8" tor U)
13. Tubes: SA-21 Mat'l Spec. No., Gi Items 14 - 18 Incl. to be complete 14. Shell (a) No. of course(s): Course(s)	Dia., in. 4 ade or Type d for Inner chambers of Ja - Material	1 1/4 'O.D., in cketed vess	Normalian Normal	m. thk., i	in. O.1 Nom. thk., i neat exchang gth (ft & in.): Long, Joint (in. or gi	Corr.	Allow., ii	720	. B, & C)	RAIGHT 24 Type (Straigh Hgal Ti	1' 8 3/8"
13. Tubes: SA-21 Matl Spec. No., Go Items 14 - 18 Incl. to be complete 14. Shell (a) No. of course(s): Course(s) No. Diameter, in. Length ft & i	Dia., in. 4 ade or Type d for Inner chambers of Ja - Material	1 1/4 'O.D., in cketed vess	els or chanr (b) Ov	m. thk., i	in. O.1 Nom. thk., i neat exchang gth (ft & in.):	in. or gi	Corr.	Allow., ii	720 Number m. Joint (Cat. A	. B, & C)	RAIGHT 24 Type (Straigh Hgal Ti	t or U)
13. Tubes: SA-21 Mat'l Spec. No., Gi Items 14 - 18 Incl. to be complete 14. Shell (a) No. of course(s): Course(s) No. Diameter, in. Length ft & i	Dia., in. 4 rade or Type d for Inner chambers of Ja	1 1/4 'O.D., in cketed vess	els or chanr (b) Ov	m. thk., inels of the rerall len	in. O.1 Nom. thk., i neat exchang gth (ft & in.): Long, Joint (in. or gi	Corr.	Allow., ii	720 Number m. Joint (Cat. A	. B, & C)	RAIGHT 24 Type (Straigh Heat Tr	t or U)

FORM U-2 (BACK)

5. Hea	ids: (a)				•				(b)				-				
			(Mat'l S)	bec. No., Gr	ade or Typ	e) H.T Tin	ne & Temp)			(Mat'l	Spec. No., G	rade or Type) H.T.	- Time & T	emp	
	Location (To	op.	Thick	ness	Ra	dius	Elliptical	Conical	Hemisph	erical	Flat	Side to F	riessure		Cateo	ory A	
	Bottom, End		Min.	Corr	Crown	Knuckle	Ratio	Apex Angle			Diameter		Concave	Type	Full. Sp		Eff.
(a)			,			1.		-						-			
(b)			-			-									1		
													·				
remov	vable, bolts u	usea (describe o	iner tastenii	19)					-	•						
									(Ma	t'l Spec	. No., Grad	e, Size, No.)					
a. MA	WP			-	psi at max.	temo.			³F	. 1	Min. design	metal temp			°F at	×2"	p:
		lernal)	lov	ternal)		_	(internal)	(exter	-			1.53			-		-
	**************************************		lov	tomany			(internory	(OXIOI	iloly					****			
. Imp	act test							*****					at test	tempe	rature of		
							(Indicate	yes or no an	d the com	ponent((s) impact to	ested)					
B. Hvo	iro., pases,	GHERR	ab, test ore	iss.			Pre	oof test					-				
. Noz	zles, inspec	tion, a	and safety v	alve openir	ngs:												
Purp	ose (Inlet,		Diameter	Flange		Ma	terial		Nozzle T	hicknes	ss Re	nforcement	Ho	w.Allac	ched	Loca	tion
utlet.	Drain, etc.)	No.	or Size	Type	N	ozzle		lance	Nom.	Corr		Material	Nozzle		Flange	linso. C	oen.)
Inlet	/ Outlet	2	0 " 300 1	RFWN	SA-1	06 GR B	S	A-105	0.500	1/16	S" SA	516 Gr 70	WEL	0 1	WELD		
	Misc.		3 " 300 #			*	7.00	A-105	1.06	1/16		196			WELD		
	t / Drain	2	/4" 300 i														
		-	-		-			A-105	0.565	1/16		<u>.</u>			WEI.D		
	Misc.	4	1" 6M	CPLG			Si	A-105	-	1/16	5"	•			WELD		
	2					•	1	•	-	•							
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	-	-		-		-				2	- 1			- 1	2	2	
Ren	ports: Skirt	MT P		0	-	2 (No.)	Legs _	- (No.)	Othe	ers	4 VEF	RTICAL scribe)	Attache	ed\	- WELDED (Where	TO SHI and How	
. Ren	ports: Skirt	MT P	NO (Yes or No PER UG 2	Lug 0) 0	-	2	Legs _	- (No.)		ers	4 VEF	RTICAL		ed _ \	WELDED	TO SH	
. Ren	ports: Skirt	MT P	NO (Yes or No PER UG 2	Lug 0) 0	-	2	Legs _	(No.)		ers	4 VEF	RTICAL		ed\	WELDED	TO SH	
. Ren	ports: Skirt	MT P	NO (Yes or No PER UG 2	Lug 0) 0	-	2	Legs _	(No.)		ers	4 VEF	RTICAL		ed\	WELDED	TO SH	
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